# Round Water-resistive Smartclick Connectors That Reduce Installation Work

- A newly developed lock mechanism that is compatible with round M12 connectors.
- Simply insert the Connectors, then turn them approximately 1/8 of a turn to lock.
- A positive click indicates locking.
- Features the same degree of protection (IP67) as M12 connectors.
- A full line-up of models is planned.
- Connectors with Cables are UL approved.

Refer to *Safety Precautions* on page 17.

## **Ratings and Specifications**

Rated current	4 A
naleu current	
Rated voltage	250 VDC
Contact resistance	40 mΩ max.
(connector)	(20 mV max., 100 mA max.)
Insulation resistance	1,000 MΩ min. (at 500 VDC)
Dielectric strength	1,500 VAC for 1 min
(connector)	(leakage current: 1 mA max.)
Degree of protection	IP67 (IEC60529)
Insertion tolerance	50 times min.
Lock strength	Tensile: 100 N/15 s, Torsion: 1 N·m/15 s
Cable holding strength	100 N/15 s (for cable diameter of 6 mm)
Lock operating force	0.1 N·m to 0.25 N·m
Ambient operating temperature range	–25 to 70°C

## **Recommended Cables for Assembly Connectors**

Cable outer		Core sizes			
diameter (mm)		Crimping Soldering models		Screw-on models	
for 8 dia.	7 to 8 dia.				
for 7 dia.	6 to 7 dia.				
for 6 dia.	5 to 6 dia.	Two types of contacts are		0.18 to 0.75 mm <sup>2</sup>	
for 4 dia.	4 to 5 dia.	available. 0.18 to 0.3 mm <sup>2</sup>	0.5 mm <sup>2</sup> max.		
for 3 dia.	3 to 4 dia.	$0.18 \text{ to } 0.3 \text{ mm}^2$			

# Item Model XS5F/H/W/R

**Materials and Finish** 

Item	Model	XS5F/H/W/R	XS5M/P	XS5C/G	
Con-	Materials	Phosphor bronze		Brass	
tacts Finish		Nickel base, 0.4-µm gold plating			
Fixture	S	Nickel-plated zinc a	alloy		
Fixture	s (Lock)	SUS			
Pin blo	ck	PBT resin (UL94V-	0)		
O-ring		Rubber			
Overm Cover	olding/	Polyester elas- tomer	ster elas- UL94V-0)		
Cable	Fire-retar- dant, Ro- bot cable	UL AWM2464 CL3, 6-mm dia., 4 cores × AWG20 (0.08/110)	a., 4		
Cable	Oil-resis- tant poly- urethane cable	6 dia. 4 cores × 0.5 mm² (0.12/45)	1 <sup>2</sup>		
Seal resin			Epoxy resin (UL94V-0)		
Power wires	supply		UL1007 AWG20		

# **Connection Combinations**

	OMRON model No.	Smartclick Plug Connectors XS5H, XS5G, XS5W (plug side), XS5R (plug side), XS5M	M12 Plug Connectors XS2H, XS2G, XS2W (plug side), XS2R (plug side), XS2M
Smartclick Socket Connectors	XS5F, XS5C, XS5W (socket side), XS5R (socket side), XS5P	۵	О
M12 Socket Connectors	XS2F, XS2C, XS2W (socket side), XS2R (socket side), XS2P	О	О

Connected by twisting.

O: Connected by screwing.

Smartclick is a registered trademark of the OMRON Corporation.

Note: The XS M and XS P cannot mate with each other.



VOEN



(Unit: mm)

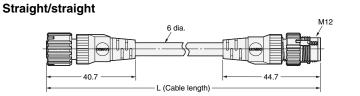
# ©martclick Connectors Connected to Cable, Socket and Plug on Cable Ends

## • Fire-retardant, Robot cable

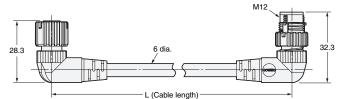
Oil-resistant Polyurethane Cable

# XS5W-D42□-□81-P

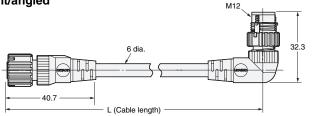
# Dimensions



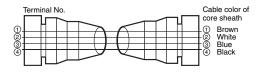
## Angled/angled



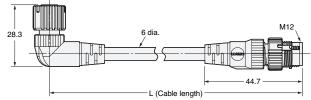
## Straight/angled



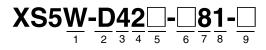
## Wiring Diagram for 4 Cores



## Angled/straight



# **Model Number Legend**



## 1. Type

W: Connector connected to cable, plug on cable ends

2. Mating Section Form D: DC

### **3. Connector Poles**

4: 4 poles

## 4. Contact Plating

2: 0.4-µm gold plating

### 5. Cable Connection Direction

- 1: Straight/straight
- 2: Angled/angled
- 3: Straight (XS5F)/angled (XS5H)
- 4: Angled (XS5F)/straight (XS5H)

# **Ordering Information**

Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

## 6. Cable Length

C: 1 m	D: 2 m	E: 3 m
G: 5 m	J: 10m	

## 7. Connections

8: (1) Brown, (2) White, (3) Blue, (4) Black (Numbers inside circles are terminal numbers)

## 8. Connectors on One End/Both Ends

1: Both ends

### 9. Cable Specifications

- F: Fire-retardant, Robot cable
- P: Oil-resistant Polyurethane Cable

Cable specifications	Cable	Straight/straight	Angled/angled	Minimum	UL
Cable specifications	length L (m)	Model		order	UL
	1	XS5W-D421-C81-F		10	
	2	XS5W-D421-D81-F	XS5W-D422-D81-F		
Fire-retardant, Robot cable	3	XS5W-D421-E81-F		5	Yes
oublo	5	XS5W-D421-G81-F	XS5W-D422-G81-F		
	10	XS5W-D421-J81-F		1	
	2	XS5W-D421-D81-P		F	
Oil-resistant Polyure- thane Cable	5	XS5W-D421-G81-P		5	
	10	XS5W-D421-J81-P		1	
	Cable	Straight/angled	Angled/straight	Minimum	
Cable specifications	length L (m)	Model		order	UL
Fire-retardant, Robot	2	XS5W-D423-D81-F	XS5W-D424-D81-F	F	Vaa
cable	5	XS5W-D423-G81-F	XS5W-D424-G81-F	5	Yes

(Unit: mm)

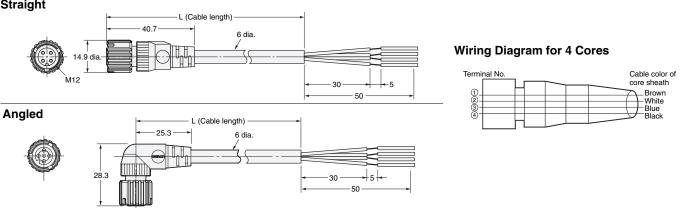
# Smartclick XS5F Connector Connected to Cable, Socket on One Cable End

## Fire-retardant, Robot cable

Oil-resistant Polyurethane Cable

# **Dimensions**

Straight



Note: Oil-resistant Polyurethane Cables (XS5F-D42 -- 80-P) have black covers. Fire-retardant, Robot cable (XS5F-D42 -- 80-F) have warm gray covers.

# Model Number Legend

#### XS5F-D42 80 2 3 4 5 78 1 6

#### 1. Type

- H: Connector connected to cable. plug on one cable end
- 2. Mating Section Form D: DC
- 3. Connector Poles 4: 4 poles

## 4. Contact Plating

2: 0.4-µm gold plating

# 5. Cable Connection Direction

1: Straight 2: Angled

## 6. Cable Length

C: 1 m D: 2 m E: 3 m G: 5 m J: 10 m

#### 7. Connections

8: 1 Brown, 2 White, 3 Blue, (4) Black (Numbers inside circles are terminal numbers.)

Use this model number legend to identify products from their model number. When ordering, use a model number from the table in Ordering Information.

8. Connectors on One End/Both Ends 0: One end

#### 9. Cable Specification

- F: Fire-retardant, Robot cable
- P: Oil-resistant Polyurethane Cable

Cable specifications	Cable length L (m)	Straight Connectors	Angled Connectors	Minimum	UL
Cable specifications		Мо	del	order	UL
	1	XS5F-D421-C80-F	XS5F-D422-C80-F	10	
	2	XS5F-D421-D80-F	XS5F-D422-D80-F		
Fire-retardant, Robot cable	3	XS5F-D421-E80-F	XS5F-D422-E80-F	5	Yes
	5	XS5F-D421-G80-F	XS5F-D422-G80-F		
	10	XS5F-D421-J80-F	XS5F-D422-J80-F	1	
Oil-resistant Polyurethane Cable	2	XS5F-D421-D80-P	XS5F-D422-D80-P	5	
	5	XS5F-D421-G80-P	XS5F-D422-G80-P	5	
r olyarethane oable	10	XS5F-D421-J80-P	XS5F-D422-J80-P	1	

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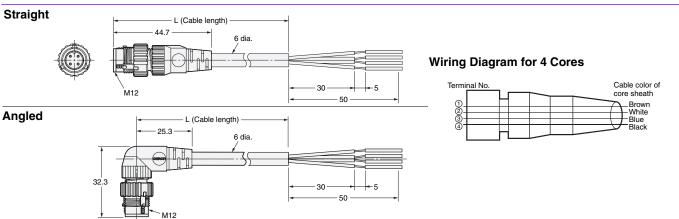
(Unit: mm)

# XS5H Connector Connected to Cable, Plug on One Cable End

#### Fire-retardant, Robot cable

Oil-resistant Polyurethane Cable

# **Dimensions**



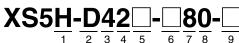
Note: Oil-resistant Polyurethane Cables (XS5H-D42 -- 80-P) have black covers. Fire-retardant, Robot cable (XS5H-D42 -- 80-F) have warm gray covers.

# Model Number Legend

1. Type

D: DC

4: 4 poles



H: Connector connected to cable,

plug on one cable end

2. Mating Section Form

2: 0.4-µm gold plating

**3. Connector Poles** 

4. Contact Plating



- 5. Cable Connection Direction
  - 1: Straight 2: Angled

## 6. Cable Length

A: 0.3 m C: 1 m D: 2 m G: 5 m

#### 7. Connections

8: 1) Brown, 2) White, 3) Blue, (4) Black (Numbers inside circles are terminal numbers)

Use this model number legend to identify products from their model number. When ordering, use a model number from the table in Ordering Information.

### 8. Connectors on One End/Both Ends 0: One end

## 9. Cable Specifications

- F: Fire-retardant, Robot cable
- P: Oil-resistant Polyurethane Cable

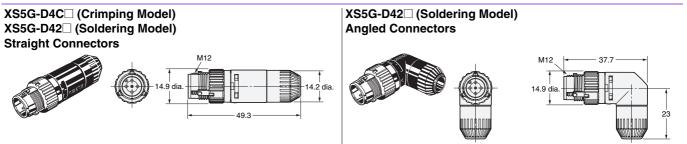
Cable specifications	Cable length L (m)	Straight Connectors	Angled Connectors	Minimum	UL
Cable specifications		Мо	Model		UL
Fire-retardant, Robot cable	0.3	XS5H-D421-A80-F	XS5H-D422-A80-F	- 10 - 5	
	1	XS5H-D421-C80-F	XS5H-D422-C80-F		Yes
	2	XS5H-D421-D80-F	XS5H-D422-D80-F		
	5	XS5H-D421-G80-F	XS5H-D422-G80-F		
Oil-resistant Polyurethane Cable	0.3	XS5H-D421-A80-P	XS5H-D422-A80-P	10	
	2	XS5H-D421-D80-P	XS5H-D422-D80-P	5	
	5	XS5H-D421-G80-P	XS5H-D422-G80-P	5	

# XS5G Assembly Connector Plugs

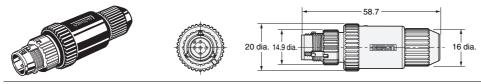
# Dimensions

(Unit: mm)

Smartclick

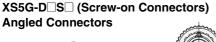


XS5G-D\_S\_ (Screw-on Connectors, Applicable Cable Outer Diameter: 7 or 8 mm) Straight Connectors



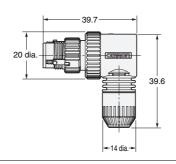
XS5G-D S (Screw-on Connectors, Applicable Cable Outer Diameter: 3, 4, or 6 mm) Straight Connectors











# **Ordering Information**

No. of	Connection	Suitable cable dia.	Straight Connectors	Angled Connectors	Minimum order
poles	method	(mm)	Мо	del	winimum order
		6 mm (5 to 6)	XS5G-D4C1		
	Crimping	4 mm (4 to 5)	XS5G-D4C3		
		3 mm (3 to 4)	XS5G-D4C5		
		6 mm (5 to 6)	XS5G-D421	XS5G-D422	
	Soldering	4 mm (4 to 5)	XS5G-D423	XS5G-D424	
4		3 mm (3 to 4)	XS5G-D425	XS5G-D426	
	Screw-on	6 mm (5 to 6)	XS5G-D4S1	XS5G-D4S2	
		4 mm (4 to 5)	XS5G-D4S3	XS5G-D4S4	50
		3 mm (3 to 4)	XS5G-D4S5	XS5G-D4S6	50
		8 mm (7 to 8)	XS5G-D4S7		
		7 mm (6 to 7)	XS5G-D4S9		
		6 mm (5 to 6)	XS5G-D5S1		
		4 mm (4 to 5)	XS5G-D5S3		
5	Screw-on	3 mm (3 to 4)	XS5G-D5S5		
		8 mm (7 to 8)	XS5G-D5S7		]
		7 mm (6 to 7)	XS5G-D5S9		]

Note: XS5G Screw-on Plugs cannot be connected to side by side to the CN1 and CN2 connectors of XS2R or XS5R Y-Joint Sockets/Plugs.

# XS5U (Crimping Pin for XS5G)



(Unit: mm)

# Dimensions

XS5U-312 \* A special tool must be used for crimping. For details, refer to page 13. **Plug Pin** Dimensions Slit Dimension (mm) Suitable core No. of Model C dia. 2 dia. 2.3 dia 1 dia. size (mm<sup>2</sup>) slits Α в С XS5U-3121 0.18 to 0.3 22.6 6.1 0.8 1 1.5 XS5U-3122 0.5 to 0.75 22.7 6.2 1.3 0 в

# **Ordering Information**

Suitable core size (mm <sup>2</sup> )	Model	Minimum order
0.18 to 0.3	XS5U-3121	100
0.5 to 0.75	XS5U-3122	100

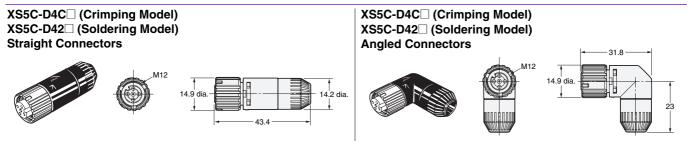
Note: Orders are accepted in multiples of the minimum order.

# XS5C Assembly Connector Sockets

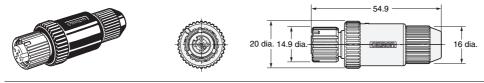
# Dimensions

(Unit: mm)

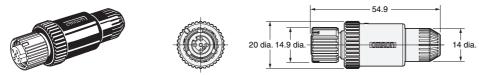
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XS5C-DOSO (Screw-on Connectors, Applicable Cable Outer Diameter: 7 or 8 mm) Straight Connectors

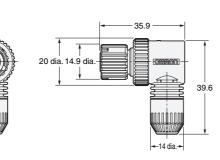


XS5C-DOSO (Screw-on Connectors, Applicable Cable Outer Diameter: 3, 4, or 6 mm) Straight Connectors



XS5C-D S (Screw-on Connectors) Angled Connectors





No. of	Connection	Suitable cable dia.	Straight Connectors	Angled Connectors	Minimum order	
poles	method	(mm)	Мо	del	winimum order	
		6 mm (5 to 6)	XS5C-D4C1	XS5C-D4C2		
	Crimping	4 mm (4 to 5)	XS5C-D4C3	XS5C-D4C4		
	-	3 mm (3 to 4)	XS5C-D4C5	XS5C-D4C6		
		6 mm (5 to 6)	XS5C-D421	XS5C-D422		
	Soldering	4 mm (4 to 5)	XS5C-D423	XS5C-D424		
4	-	3 mm (3 to 4)	XS5C-D425	XS5C-D426		
	Screw-on	6 mm (5 to 6)	XS5C-D4S1	XS5C-D4S2		
		4 mm (4 to 5)	XS5C-D4S3	XS5C-D4S4	50	
		3 mm (3 to 4)	XS5C-D4S5	XS5C-D4S6	50	
	-	8 mm (7 to 8)	XS5C-D4S7			
	-	7 mm (6 to 7)	XS5C-D4S9			
		6 mm (5 to 6)	XS5C-D5S1			
		4 mm (4 to 5)	XS5C-D5S3			
5 Screw-or	Screw-on	3 mm (3 to 4)	XS5C-D5S5			
		8 mm (7 to 8)	XS5C-D5S7		1	
		7 mm (6 to 7)	XS5C-D5S9		1	

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# XS5U (Crimping Pin for XS5C)



(Unit: mm) XS5U-222 \* A special tool must be used for crimping. For details, refer to page 13. Socket Pin Dimensions Slit Dimension (mm) Suitable core No. of Model C dia. 2 dia. 2.3 dia size (mm<sup>2</sup>) slits С Α в XS5U-2221 0.18 to 0.3 16.7 6.1 0.8 1 1.5 -XS5U-2222 0.5 to 0.75 1.3 -B 16.8 6.2 0

# **Ordering Information**

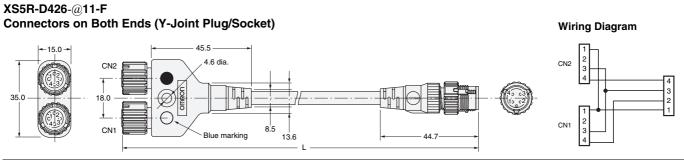
Suitable core size (mm <sup>2</sup> )	Model	Minimum order
0.18 to 0.3	XS5U-2221	100
0.5 to 0.75	XS5U-2222	100

Orders are accepted in multiples of the minimum order.

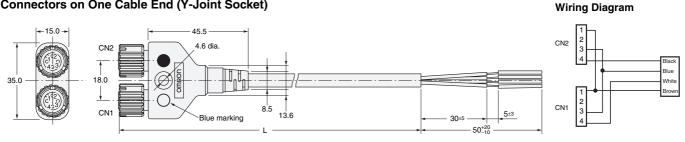
# XS5R Y-Joint Plug/Socket Connectors

# Dimensions

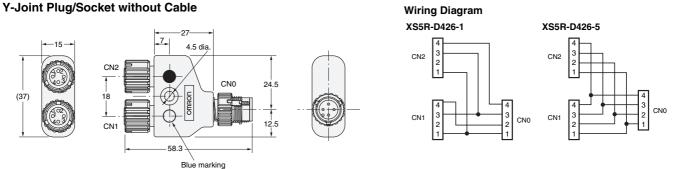
(Unit: mm)



## XS5R-D426-@10-F Connectors on One Cable End (Y-Joint Socket)



#### XS5R-D426-@ Y-Joint Plug/Socket without



# **Ordering Information**

Cable	Connector	Cable length (m)	Model	Minimum order
With cable		0.5	XS5R-D426-B11-F	10
	Connectors on both cable	1	XS5R-D426-C11-F	10
	ends	2	XS5R-D426-D11-F	
		3	XS5R-D426-E11-F	5
	Connector on one cable end	2	XS5R-D426-D10-F	5
		5	XS5R-D426-G10-F	
Cable	Connector	Cable length (m)	Model	Minimum order
With no cable	Y-Joint Plug/Socket		XS5R-D426-1	10
		_	XS5R-D426-5	10

Note 1. Ask your OMRON representative about other specifications.

2. XS2G/XS5G Assembled Connectors with screw connections cannot be connected to both CN1 and CN2 at the same time.

# XS5P Panel-mounting Sockets

Smartclick

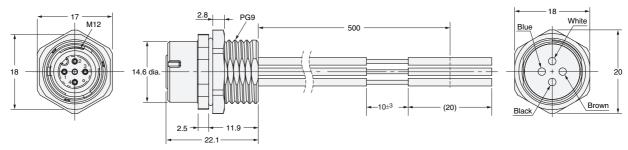


## **Dimensions**

(Unit: mm)

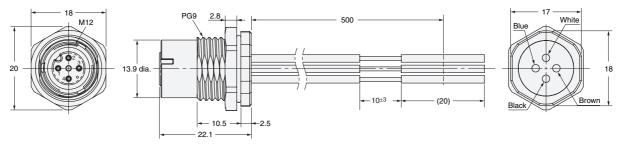
## XS5P-D426-5

Panel-mounting Sockets with Rear Locks



## XS5P-D427-5

#### Panel-mounting Sockets with Front Locks



# **Panel Cutout**



# Panel Cutout Dimension Panel thickness = 1 to 4 mm

Note 1. The panel cutout dimension is the same for Front-locking and Rearlocking Sockets. 2. Rotational positioning is not possible for connector rotation.

# Wiring and Wire Specifications

Color
Brown
White
Blue
Black

## Wire Specifications

Item		Specification	
Specification		UL1007	
Nominal size		AWG20	
	Number of wires	21	
Configuration	Wire diameter	0.18	
	Standard outer diameter	1.8	

Туре	Lock	Cable length (m)	Model	Minimum order
With cable	Rear lock	0.5	XS5P-D426-5	10
with cable	Front lock		XS5P-D427-5	

# XS5M Panel-mounting Plugs

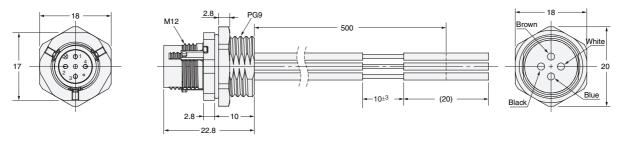
Smartclick

c**FL**us

# Dimensions

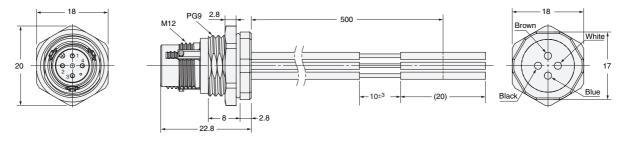
(Unit: mm)

XS5M-D426-5 Panel-mounting Plugs with Rear Locks



## XS5M-D427-5

Panel-mounting Plugs with Front Locks



# **Panel Cutout**





- Note 1. The panel cutout dimension is the same for Front-locking and Rearlocking Sockets.
  - 2. Rotational positioning is not possible for connector rotation.

# Wiring and Wire Specifications

Wiring	
Pin number	Color
1	Brown
2	White
3	Blue
4	Black

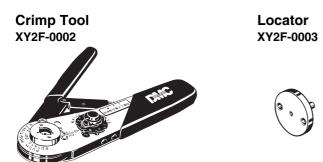
### Wire Specifications

Item		Specification	
Specification		UL1007	
Nominal size		AWG20	
	Number of wires	21	
Configuration	Wire diameter	0.18	
	Standard outer diameter	1.8	

Туре	Lock	Cable length (m)	Model	Minimum order
With cable	Rear lock	0.5	XS5M-D426-5	10
With Cable	Front lock		XS5M-D427-5	

# XS5

## Tools

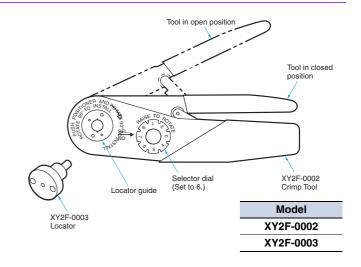


Use the Crimp Tool to crimp a cable core to the XS5U or XS2U Crimping Pin used with the XS $\Box$ C or XS $\Box$ G Crimping Connector.

- The XY2F-0002 Crimp Tool is DMC's AFM8 (M22520/2-01).
- Mount the XY2F-0003 Locator (sold separately) to the locator guide of the Crimp Tool with a screw provided with the XY2F-0003 Locator.

# Pin-block Extraction Tool XY2F-0001

Use this tool to extract a Pin Block from the covers in order to make wiring changes or corrections after the cover has been mounted to the pin block for Connector Assemblies ( $XS\square C/XS\square G$ , soldering/ crimping).

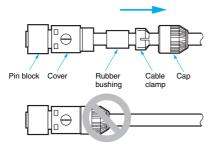




Model
XY2F-0001

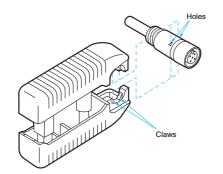
# **Extraction Procedure**

- (1) Disconnecting Components
- Disconnect all components on the cap side from the cover.

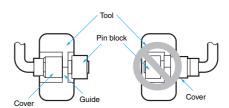


(2) Extracting Pin Block

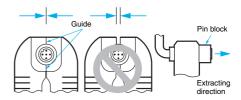
• Insert the claws of the Tool into the four holes of the cover.



• Make sure that the pin block is outside the Tool.



• Press the Tool so that the guides of the Tool are in close contact. Then pull the pin block straight.



# **Precaution for Safe Use**

• The pin block must not be extracted from the same Connector more than 3 times, otherwise the proper degree of protection of the pin block or Connector will not be maintained.

# Assembly Procedure for XS5C/XS5G Connector Assemblies

## (1) Connector and Cable External Diameters

- Connectors for 6-, 4-, and 3-mm-diameter Cables (i.e., Cables that are 5 to 6, 4 to 5, and 3 to 4 mm in diameter respectively) are available. When assembling a Connector used with a cable, make sure that the external diameter of the Connector is suited to that of the cable.
- Connectors for 6-mm-diameter Cables use white cable clamps.
   Connectors for 4- and 3-mm-diameter Cables use black cable clamps.

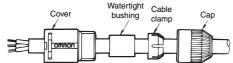
A watertight bushing for 6-mm-diameter Cable has no stripe, that for 4-mm-diameter Cable has a single stripe, and that for 3-mmdiameter Cable has two stripes.

Note: When connecting a commercially available cable to a connector assembly, use a cable with an outside diameter of 3 to 6 mm and core sizes of 0.18 to 0.75 mm<sup>2</sup> for crimping connectors and 0.5 mm<sup>2</sup> maximum for soldering connectors.

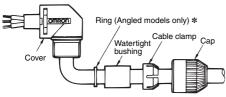
## (2) Component Insertion

#### **Crimping/Soldering Connectors**

#### **Straight Connectors**



### **Angled Connectors**

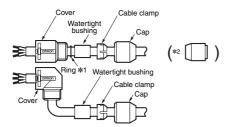


\* A ring is not required for Screw-on Connectors.

• As shown in the above illustration, connect the above components to the Cable with its end processed.

#### **Screw-on Connectors**

#### Confirm that you have all of the required parts.

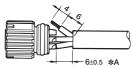


# Insulation caps and insulation tubes are included with 5-pole Connectors (XS2C-D5S) and XS2G-D5S).

- \*1. Rings are not required with 7-mm and 8-mm cables.
- \*2. Insert the waterproof bushing for 7-mm and 8-mm
- cables in the direction shown in the diagram.

## (3) Wiring (Processing Cable Ends)

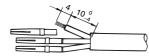
#### Soldering Connectors



- Strip 10 mm of the Cable sheath and 4 mm of each core.
- Before soldering cores and solder cup pins together, solder-coat each of them.
- The following conditions are recommended for soldering each solder cup pin.
  - Soldering iron: 30 to 60 W
  - Soldering temperature: 280°C to 340°C
  - Soldering period: 3 s max.
- The length marked \*A should be 6.5 mm max., otherwise the proper degree of protection of the connector will not be maintained.

#### **Crimping Connectors**

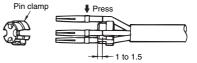
#### Crimping



- Strip 14 mm of the Cable sheath and 4 mm of each core.
- Make sure that each core is not damaged and its end strands are not spread out.
- Mount the XY2F-0003 Locator to XY2F-0002 Crimping Tool, both of which are sold separately, and set the selector dial of the Crimping Tool to 6 for the XS5U-21 and to 7 for the XS5U-22.
- After mounting the crimping pins to the Locator, fully insert the cores to the crimping pins.
- Squeeze the handle of the Crimp Tool to press-fit the cores to the crimping pins.

(Squeeze the handle firmly until the handle automatically returns to the release position.)

#### Wiring

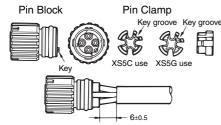


• After press-fitting the cores to the pins, insert the pins into the pin clamp as shown in the illustration. Then make sure that the lead colors correspond to the pin clamp numbers that are identical to the connector pin numbers.

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#### Insertion

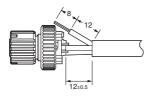


• Tentatively insert the pins to the pin block holes so that the key on the pin block will coincide with the key groove on the pin clamp. Then insert the cable along with the pin clamp.

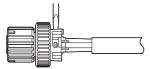
#### Screw-on Connectors

#### Cable End Processing

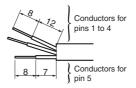
• Four-pole Connectors



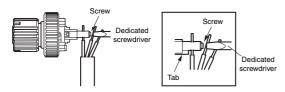
• Loosen the screws on pins 1 to 4 and insert the cores according to the pin numbers.



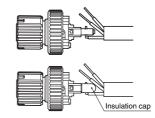
- Use the dedicated Screwdriver (XW4Z-00B)\* and tighten the screws securely so that the cores do not pull out (tightening torque: 0.15 to 0.2 N·m).
- Five-pole Connectors
- Strip the cable sheath for a total of 15 mm and strip the core covering for 8 mm for the core to connect to pin 5.



- Connect the core to pin 5 (in the center) first.
- Insert the core from the side of the hold with the tab and tighten the screw securely (tightening torque: 0.15 to 0.2 N·m), and then cut off the excess wire with wire cutters.



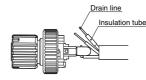
• Bend the cable as shown below, attached the enclosed insulation cap, and then strip the other cores.



• Connect the cores to pins 1 to 4.

#### **Connecting Shielded Cables to Five-pole Connectors**

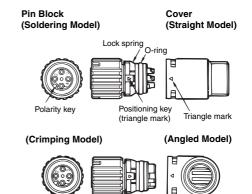
- Place the insulation tub on the drain line of the shield and connect it to the terminal.
- Tighten the screw and then check visually to see if there is insulation between the cores.



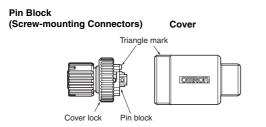
- Connect the cores to pins 1 to 4.
- \* When tightening the screws, use the dedicated XW4Z-00B Screwdriver that matches with the screw-slot dimensions.



## (4) Inserting Pin Block



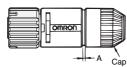
- Mount the cover to the pin block so that the triangle mark on the pin block will coincide with the triangle mark on the cover.
- If the cover is used for an Angled model, the relationship between the position of the polarity key on the engaged side and cable connection direction will be determined by the direction in which the positioning key is inserted into the cover, which can be rotated by 90°.
- Fully insert the positioning key until the positioning key is hidden by the casing.



- Align the triangular marks on the pin block and cover and insert the pin block into the cover.
- Press them together firmly (0.39 to 0.49 N·m) until the pin block does not come out of the cover.

## (5) Mounting Cap

- After mounting the cover to the pin block and the cover snaps into place, tighten the cap securely by hand within a torque of 0.39 and 0.49 N·m.
- Note: If the cap is not tighten securely enough, the degree of protection (IP67) may not be maintained or vibration may cause the cap to become loose. Do not tighten the cap with pliers or similar tools; they may damage the cap.



• After fully tightening the cap, length A should be approximately one of the following according to the cable external diameter and the Connector model.

Connector	Cable external diameter (mm)			
Connector	6 mm	5 mm	4 mm	3 mm
For 6-mm-dia. cable	1	0		
For 4-mm-dia. cable		2	1	
For 3-mm-dia. cable			2	1

## (6) After Assembly

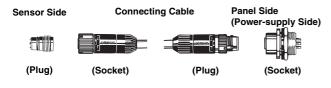
• Confirm the insulation between cores after completing assembly.

# **Recommended Cables**

When connecting a commercially available cable to a connector assembly, use a cable with an outside diameter of 3 to 6 mm and core sizes of 0.18 to 0.75 mm<sup>2</sup> for crimping connectors and 0.5 mm<sup>2</sup> maximum for soldering connectors.

# **Connector Arrangement**

For safety, when constructing a connection system between a Sensor and panel with a connector, make sure that the connector plug is on the Sensor side and the connector socket is on the panel side (i.e., the female pins are located on the power-supply side).



# **Connecting the XS5**

## 1. Connecting the XS5 Plug and Socket

• Align the projection on the plug cover with the polarity key on the socket, then insert the plug all the way in.



• Hold the knurled socket grip, then insert the projection on the plug into the groove of the socket.



 Turn the knurled grips of the socket clockwise approximately 45 degrees in respect to the plug. A click will indicate that the Connectors are locked. The locking condition can also be confirmed by the alignment marks on the plug and socket.



## 2. Connecting the XS5 and XS2

- Align the projection on the plug cover with the polarity key on the socket, then insert the plug all the way in.
- In the same way as when connecting two XS2 Connectors, screw the knurled grip in the clockwise direction.
- · Use your fingers to tighten the Connectors sufficiently.

### **Precautions for Correct Use**

Do not use the Connectors in an atmosphere or environment that exceeds the specifications.

#### **Connector Connection and Disconnection**

- When connecting or disconnecting Connectors, be sure to hold the Connectors by hand.
- Do not hold the cable when disconnecting Connectors.
- When mating Connectors, be sure to insert the plug all the way to the back of the socket before attempting to lock the Connectors.
- Do not use tools of any sort to mate the Connectors. Always use your hands. Pliers or other tools may damage the Connectors.
- When mating the Connectors to XS2 or other M12 Connectors, tighten the lock by hand to a torque of 0.39 to 0.49 N·m.

#### Wiring

- Always confirm wiring diagrams before wiring sensors, limit switches, or other devices.
- Lay the cables so that external force is not applied to the Connectors. Otherwise, the degree of protection (IP67) may not be achieved.

#### **Degree of Protection**

- The degree of protection of Connectors (IP67) is not for a fully watertight structure. Do not the Connectors underwater.
- Do not step on or place any objects on the Connectors. Doing so may damage the Connectors.

# **General Precautions**

- Do not pull excessively on the Connectors or cables. Do not install the Connectors or cables in any way that would place a load directly on the mating section or cable connections. Doing so can damage the Connectors or break the wires inside the cables.
- Install the Connectors and cables where they will not be stepped on to prevent the wires inside the cables from being broken and to prevent the Connectors from being damaged. If the Connectors or cables must be installed where they might be stepped on, protect them with covers.
- Refer to the specifications for your cables before bending the cables and do not bend them past their minimum bending radius.
- If sensors or switches are not attached during installation, protect the mating surface of the Connector with a XS2Z-22 Waterproof Cover of XS2Z-14/15 Dust Cover.

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