

# PROCESSOR SUPERVISORY CIRCUITS WITH WINDOW-WATCHDOG

Check for Samples: TPS3813J25-Q1, TPS3813L30-Q1, TPS3813K33-Q1, TPS3813I50-Q1

### **FEATURES**

- **Qualified for Automotive Applications**
- Window-Watchdog With Programmable Delay and Window Ratio
- 6-Pin SOT-23 Package
- Supply Current of 9 µA (Typ)
- Power On Reset Generator With a Fixed Delay Time of 25 ms
- **Precision Supply Voltage Monitor:** 2.5 V, 3 V, 3.3 V, 5 V
- **Open-Drain Reset Output**
- Temperature Range -40°C to 125°C

### **APPLICATIONS**

- Applications Using DSPs, Microcontrollers, or **Microprocessors**
- Safety-Critical Systems
- **Automotive Systems**
- **Heating Systems**

# DESCRIPTION

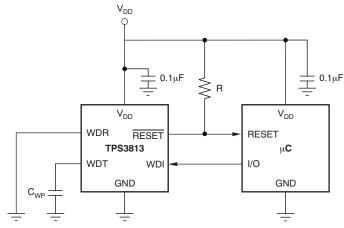
The TPS3813 supervisory circuits provide circuit initialization and timing supervision, primarily for DSPs and processor-based systems.

During power on, RESET is asserted when supply voltage (V<sub>DD</sub>) becomes higher than 1.1 V. Thereafter, the supervisory circuit monitors V<sub>DD</sub> and keeps RESET active as long as V<sub>DD</sub> remains below the threshold voltage (V<sub>IT</sub>). An internal timer delays the return of the output to the inactive state (high) to ensure proper system reset. The delay time,  $t_d = 25$ ms typical, starts after V<sub>DD</sub> has risen above the threshold voltage (VIT). When the supply voltage drops below the threshold voltage (VIT), the output becomes active (low) again. No external components are required. All the devices of this family have a fixed-sense threshold voltage (V<sub>IT</sub>) set by an internal voltage divider.

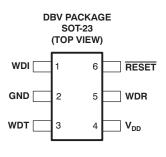
For safety-critical applications, the TPS3813 family incorporates a window-watchdog with programmable delay and window ratio. The upper limit of the watchdog time-out can be set by either connecting WDT to GND or  $V_{\text{DD}}$ , or by using an external capacitor. The lower limit, and thus the window ratio, is set by connecting WDR to GND or VDD. The supervised processor now needs to trigger the TPS3813 within this window not to assert a RESET.

The product spectrum is designed for supply voltages of 2.5 V. 3 V. 3.3 V. and 5 V. The circuits are available in a 6-pin SOT-23 package.

The TPS3813 devices are characterized for operation over a temperature range of -40°C to 125°C.







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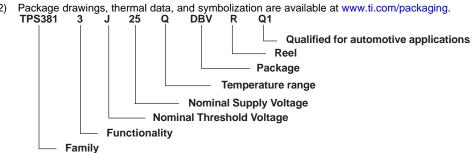
This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

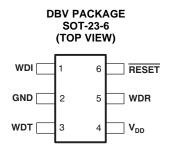
ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### ORDERING INFORMATION(1)

T <sub>A</sub>	THRESHOLD VOLTAGE	PACK	AGE <sup>(2)</sup>	ORDERABLE PART NUMBER	TOP-SIDE MARKING
	2.25 V			TPS3813J25QDBVRQ1	PREVIEW
–40°C to 125°C	2.64 V	SOT-23 – DBV	Daal of 2000	TPS3813L30QDBVRQ1	PREVIEW
-40°C to 125°C	2.93 V	301-23 - DBV	Reel of 3000	TPS3813K33QDBVRQ1	PFBQ
	4.55 V			TPS3813I50QDBVRQ1	PFBI

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com.





## **PIN FUNCTIONS**

PIN				
NAME	NO.	I/O	DESCRIPTION	
GND	2	I	Ground	
RESET	6	0	pen-drain reset output	
$V_{DD}$	4	I	Supply voltage and supervising input	
WDI	1	I	atchdog timer input	
WDR	5	I	ectable watchdog window ratio input	
WDT	3	I	Programmable watchdog delay input	

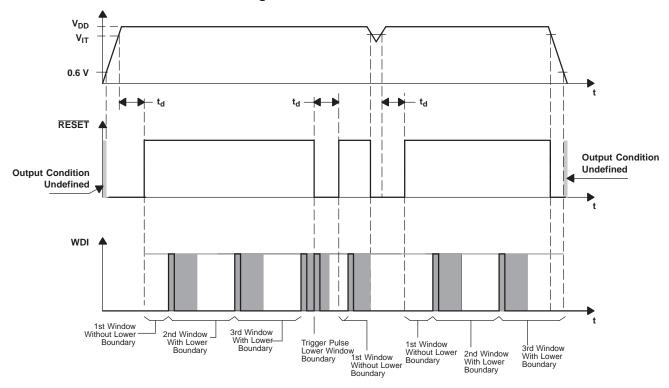
### **FUNCTION/TRUTH TABLE**

V <sub>DD</sub> > V <sub>IT</sub>	RESET
0	L
1	Н



Figure 1. FUNCTIONAL SCHEMATIC RESET Oscillator WDT Reset Logic and Timer Detection Circuit GND  $V_{DD}$ Power to circuitry Watchdog  $R_1$ **WDR** Ratio Detection  $R_2$ Bandgap Rising Edge WDI Voltage Detection **GND** Reference **GND GND** 





The lower boundary of the watchdog window starts with the rising edge of the WDI trigger pulse. At the same time, all internal timers are reset. If an external capacitor is used, the lower boundary is impacted due to the different oscillator frequency. This is described in more detail in the following section. The timing diagram and especially the shaded boundary is prepared in a nonreal ratio scale to better visualize the description.



### DETAILED DESCRIPTION

# Implemented Window-Watchdog Settings

There are two different ways to set up the watchdog window. The first way is to use the implemented timing, which is a default setting. Or, the default settings can be activated by wiring the WDT and WDR pin to  $V_{DD}$  or GND. There are four different timings available with these settings, as shown in the following table.

SELECTED C	PERATION MODE	WINDOW FRAME	LOWER WINDOW FRAME
		Max = 0.3 s	Max = 9.46 ms
	WDR = 0 V	Max = 0.3 s  Typ = 0.25 s  Min = 0.2 s  Max = 0.3 s  Typ = 0.25 s  Max = 0.3 s  Typ = 0.25 s  Min = 0.2 s  Max = 3 s  Typ = 2.5 s  Min = 2 s  Max = 3 s	Typ = 7.86 ms
WDT = 0 V		Min = 0.2 s	Max = 9.46 ms
VVDT = 0 V		Max = 0.3 s	
	$WDR = V_{DD}$	Typ = 0.25 s	
		Min = 0.2 s	Min = 1.58 ms
		Max = 3 s	Max = 93.8 ms
	WDR = 0 V	Typ = 2.5 s	ax = 0.3 s
\\\DT _ \/		Min = 2 s	Min = 62.5 ms
$WDT = V_{DD}$		Max = 3 s	Typ = 2 ms  Min = 1.58 ms  Max = 93.8 ms  Typ = 78.2 ms  Min = 62.5 ms  Max = 23.5 ms  Typ = 19.6 ms
	$WDR = V_{DD}$	Typ = 2.5 s	Typ = 19.6 ms
		Min = 2 s	Min = 15.6 ms

To visualize the values named in the table, a timing diagram is shown in Figure 3. It is used to describe the upper and lower boundary settings. For an application, the important boundaries are the  $t_{boundary,max}$  and  $t_{window,min}$ . Within these values, the watchdog timer should be retriggered to avoid a timeout condition or a boundary violation in the event of a trigger pulse in the lower boundary. The values in the table above are typical and worst case conditions. They are valid over the whole temperature range of  $-40^{\circ}$ C to  $125^{\circ}$ C.

In the shaded area of Figure 3, it cannot be predicted if the device will detect a violation or not and release a reset. This is also the case between the boundary tolerance of  $t_{boundary,min}$  and  $t_{boundary,max}$  as well as between  $t_{window,min}$  and  $t_{window,max}$ . It is important to set up the trigger pulses accordingly to avoid violations in these areas.

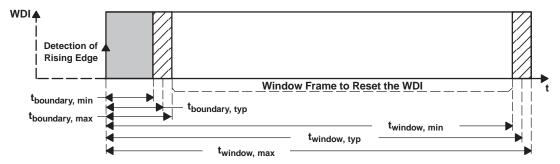


Figure 3. Upper and Lower Boundary Visualization

### Timing Rules of Window-Watchdog

After the reset of the supervisor is released, the lower boundary of the first WDI window is disabled. However, after the first WDI pulse low-to-high transition is detected, the lower boundary function of the window is enabled. All further WDI pulses need to fit into the configured window frame.



# **Programming Window-Watchdog Using an External Capacitor**

The upper boundary of the watchdog timer can be set by an external capacitor connected between the WDT pin and GND. Common consumer electronic capacitors can be used to implement this feature. They should have low ESR and low tolerances since the tolerances have to be considered if the calculations are performed. The first formula is used to calculate the upper window frame. After calculating the upper window frame, the lower boundary can be calculated. As in the last example, the most important values are the t<sub>boundary,max</sub> and t<sub>window,min</sub>. The trigger pulse has to fit into this window frame.

The external capacitor should have a value between a minimum of 155 pF and a maximum of 63 nF.

SELECTED OPERA	ATION MODE	WINDOW FRAME	
WDT = external capacitor $C_{(ext)}$	WDR = 0 V and WDR = V <sub>DD</sub>	$t_{\text{window,max}} = 1.25 \times t_{\text{window,typ}}$ $t_{\text{window,min}} = 0.75 \times t_{\text{window,typ}}$	
$t_{\text{window,typ}} = \left(\frac{C_{\text{(ext)}}}{15.55 \text{ pF}} + 1\right)$	× 6.25 ms		

# **Lower-Boundary Calculation**

The lower boundary can be calculated based on the values given in the switching characteristics. Additionally, facts have to be taken into account to verify that the lower boundary is where it is expected. Since the internal oscillator of the window watchdog is running free, any rising edge at the WDI pin is taken into account at the next internal clock cycle. This happens regardless of the external source. Since the shift between internal and external clock is not known, it is best to consider the worst-case condition for calculating this value.

SELECTED OPERATIO	N MODE	LOWER BOUNDARY OF FRAME
		$t_{boundary,max} = t_{window,max} / 23.5$
	WDR = 0 V	$t_{boundary,typ} = t_{window,typ} / 25.8$
WDT – external canacitor C		$t_{boundary,min} = t_{window,min} / 28.7$
WDT = external capacitor $C_{(ext)}$		$t_{boundary,max} = t_{window,max} / 51.6$
	$WDR = V_{DD}$	$t_{boundary,typ} = t_{window,typ} / 64.5$
		t <sub>boundary,min</sub> = t <sub>window,min</sub> / 92.7

## **Watchdog Software Considerations**

To benefit from the window watchdog feature and help the watchdog timer monitor the software execution more closely, it is recommended that the watchdog be set and reset at different points in the program rather than pulsing the watchdog input periodically by using the prescaler of a microcontroller or DSP. Furthermore, the watchdog trigger pulses should be set to different timings inside the window frame to release a defined reset, if the program should hang in any subroutine. This allows the window watchdog to detect timeouts of the trigger pulse as well as pulses that distort the lower boundary.

(1)



### **Application Example**

A typical application example (see Figure 4) is used to describe the function of the watchdog in more detail.

To configure the window watchdog function, two pins are provided by the TPS3813. These pins set the window timeout and ratio.

The window watchdog ratio is a fixed ratio, which determines the lower boundary of the window frame. It can be configured in two different frame sizes.

If the window watchdog ratio pin (WDR) is set to  $V_{DD}$ , Position 1 in Figure 4, then the lower window frame is a value based on a ratio calculation of the overall window timeout size: For the watchdog timeout pin (WDT) connected to GND, it is a ratio of 1:124.9, for WDT connected to  $V_{DD}$ , it is a ratio of 1:127.7, and for an external capacitor connected to WDT, it is a ratio of 1:64.5.

If the window watchdog ratio pin (WDR) is set to GND, Position 2, the lower window frame will be a value based on a ratio calculation of the overall window timeout size: For the watchdog timeout pin (WDT) connected to GND, it will be a ratio of 1:31.8, for WDT connected to  $V_{DD}$  it will be 1:32, and for an external capacitor connected to WDT it will be 1:25.8.

The watchdog timeout can be set in two fixed timings of 0.25 second and 2.5 seconds for the window or can by programmed by connecting a external capacitor with a low leakage current at WDT.

Example: If the watchdog timeout pin (WDT) is connected to  $V_{DD}$ , the timeout is 2.5 seconds. If the window watchdog ratio pin (WDR) is set in this configuration to a ratio of 1:127.7 by connecting the pin to  $V_{DD}$ , the lower boundary is 19.6 ms.

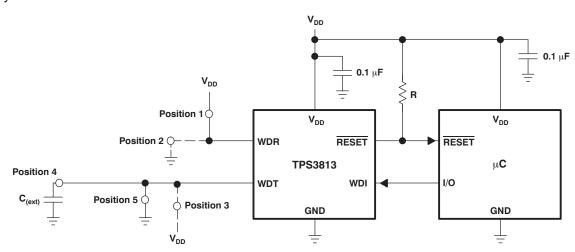


Figure 4. Application Example



# ABSOLUTE MAXIMUM RATINGS(1)

over operating free-air temperature range (unless otherwise noted)

	Supply voltage (2)	7 V
$V_{DD}$	RESET	-0.3 V to (V <sub>DD</sub> + 0.3 V)
	All other pins (2)	–0.3 V to 7 V
loL	Maximum low output current	5 mA
ОН	Maximum high output current	−5 mA
IK	Input clamp current ( $V_I < 0$ or $V_I > V_{DD}$ )	±20 mA
OK	Output clamp current (V <sub>O</sub> < 0 or V <sub>O</sub> > V <sub>DD</sub> )	±20 mA
	Continuous total power dissipation	See Dissipation Ratings
ГА	Operating free-air temperature range	-40°C to 125°C
Γ <sub>stg</sub>	Storage temperature range	-65°C to 150°C
	Soldering temperature	260°C

<sup>(1)</sup> Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### **DISSIPATION RATINGS**

PACKAGE	T <sub>A</sub> < 25°C POWER RATING	DERATING FACTOR ABOVE T <sub>A</sub> = 25°C	T <sub>A</sub> = 70°C POWER RATING	T <sub>A</sub> = 85°C POWER RATING
DBV	437 mW	3.5 mW/°C	280 mW	227 mW

# **RECOMMENDED OPERATING CONDITIONS**

at specified temperature range

		MIN	MAX	UNIT
$V_{DD}$	Supply voltage	2	6	V
VI	Input voltage	0	$V_{DD} + 0.3$	V
V <sub>IH</sub>	High-level input voltage	$0.7 \times V_{DD}$		V
V <sub>IL</sub>	Low-level input voltage		0.3 × V <sub>DD</sub>	V
$\Delta t/\Delta V$	Input transition rise and fall rate		100	ns/V
t <sub>w</sub>	Pulse width of WDI trigger pulse	50		ns
T <sub>A</sub>	Operating free-air temperature range	-40	125	°C

<sup>(2)</sup> All voltage values are with respect to GND. For reliable operation the device should not be operated at 7 V for more than t = 1000h continuously.



### **ELECTRICAL CHARACTERISTICS**

over recommended operating free-air temperature range (unless otherwise noted).

	PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
	Low-level output voltage		$V_{DD} = 2 \text{ V to 6 V}, I_{OL} = 500 \mu\text{A}$			0.2	V
$V_{OL}$			$V_{DD} = 3.3 \text{ V } I_{OL} = 2 \text{ mA}$			0.4	
			$V_{DD} = 6 \text{ V}, I_{OL} = 4 \text{ mA}$			0.4	
	Power up reset voltage (1)		$V_{DD} \ge 1.1 \text{ V}, I_{OL} = 50  \mu\text{A}$			0.2	V
		TPS3813J25		2.2	2.25	2.3	
.,	Negative-going input	TPS3813L30		2.58	2.64	2.7	V
V <sub>IT</sub>	threshold voltage (2)	TPS3813K33		2.87	2.93	3	V
		TPS3813I50		4.45	4.55	4.65	1
	Hysteresis	TPS3813J25			30		
.,		TPS3813L30			35		>/
$V_{hys}$		TPS3813K33			40		mV
		TPS3813I50			60		
		WDI, WDR	WDI = V <sub>DD</sub> = 6 V, WDR = V <sub>DD</sub> = 6 V	-125		125	
I <sub>IH</sub>	High-level input current	WDT	$WDT = V_{DD} = 6 \text{ V}, V_{DD} > V_{IT}, \overline{RESET} = \text{High}$	-125		125	A
	Lavelaval is not assumed	WDI, WDR	WDI = 0 V, WDR = 0 V, V <sub>DD</sub> = 6 V	-125		125	nA
I <sub>IL</sub>	Low-level input current	WDT	$WDT = 0 V, V_{DD} > V_{IT}, \overline{RESET} = High$	-125		125	
I <sub>OH</sub>	High-level output current		$V_{DD} = V_{IT} + 0.2 \text{ V}, V_{OH} = V_{DD}$			25	nA
	Commission		V <sub>DD</sub> = 2 V output unconnected		9	13	
I <sub>DD</sub>	Supply current		V <sub>DD</sub> = 5 V output unconnected		20	25	μA
Ci	Input capacitance		$V_I = 0 V to V_{DD}$		5		pF

### **TIMING REQUIREMENTS**

 $R_L = 1 \text{ M}\Omega$ ,  $C_L = 50 \text{ pF}$ ,  $T_A = -40^{\circ}\text{C}$  to  $125^{\circ}\text{C}$ 

	PARAMETER	TEST CONDITIONS	MIN MAX	UNIT
t <sub>w</sub>	Pulse width at V <sub>DD</sub>	$V_{DD} = V_{IT-} + 0.2 \text{ V}, V_{DD} = V_{IT-} - 0.2 \text{ V}$	3	μs

### **SWITCHING CHARACTERISTICS**

 $R_1 = 1 \text{ M}\Omega$ .  $C_1 = 50 \text{ pF}$ .  $T_A = -40^{\circ}\text{C}$  to  $125^{\circ}\text{C}$ 

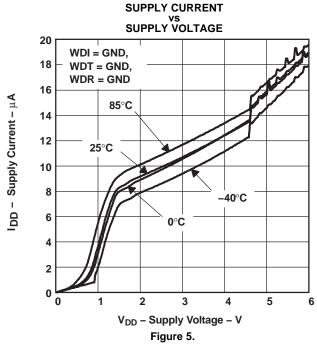
	PARAME	TER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t <sub>d</sub>	Delay time		V <sub>DD</sub> ≥ V <sub>IT</sub> + 0.2 V (see timing diagram)	20	25	30	ms
			WDT = 0 V	0.2	0.25	0.3	
t <sub>t(out)</sub>	Watchdog time-out	Upper limit	$WDT = V_{DD}$	2	2.5	3	S
			WDT = programmable (1)		See (2)		ms
	Wateh dan wite days and		WDR = 0 V, WDT = 0 V		1:31.8		
			$WDR = 0 V, WDT = V_{DD}$		1:32		
			WDR = 0 V, WDT = programmable		1:25.8		
	Watchdog window ratio		$WDR = V_{DD}, WDT = 0 V$		1:124.9		
			$WDR = V_{DD}, WDT = V_{DD}$		1:127.7		
			WDR = V <sub>DD</sub> , WDT = programmable		1:64.5		
t <sub>PHL</sub>	Propagation (delay) time, high-to-low-level output	V <sub>DD</sub> to RESET delay	V <sub>IL</sub> = V <sub>IT</sub> - 0.2 V, V <sub>IH</sub> = V <sub>IT</sub> + 0.2 V		30	50	μs

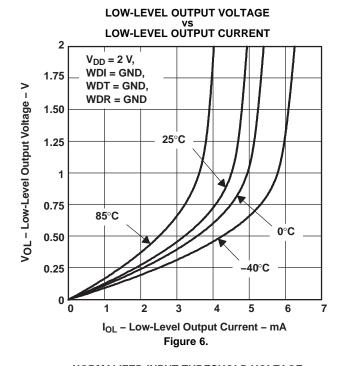
The lowest supply voltage at which  $\overline{\text{RESET}}$  becomes active.  $t_r$ ,  $V_{DD} \ge 15 \ \mu\text{s/V}$ . To ensure best stability of the threshold voltage, a bypass capacitor (ceramic, 0.1  $\mu\text{F}$ ) should be placed near to the supply terminals.

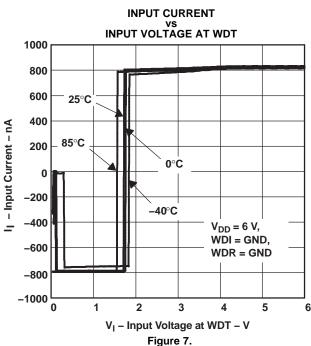
 $<sup>\</sup>begin{array}{ll} \text{(1)} & 155 \text{ pF} < C_{(ext)} < 63 \text{ nF} \\ \text{(2)} & (C_{(ext)} \div 15.55 \text{ pF} + 1) \times 6.25 \text{ ms} \end{array}$ 

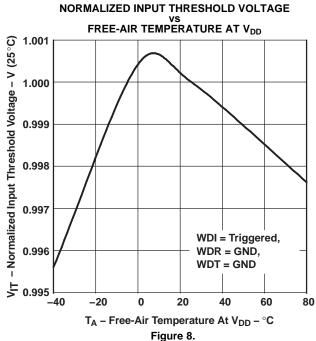


### TYPICAL CHARACTERISTICS



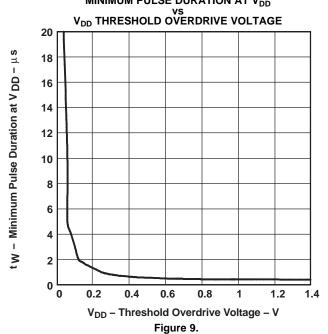








# TYPICAL CHARACTERISTICS (continued) MINIMUM PULSE DURATION AT $V_{\text{DD}}$





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# **REVISION HISTORY**

Changes from Revision A (November 2008) to Revision B  Changed value from 47 pF to 155 pF.				
Changed value from 47 pF to 155 pF	5			
Changes from Revision B (May 2012) to Revision C	Page			
Deleted banner stating that TPS3813K33-Q1 is Not Recommended for New Designs	9			



# PACKAGE OPTION ADDENDUM

4-Sep-2013

### PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
TPS3813I50QDBVRQ1	ACTIVE	SOT-23	DBV	6	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	PFBI	Samples
TPS3813K33QDBVRQ1	ACTIVE	SOT-23	DBV	6	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	PFBQ	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

- (3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

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# **PACKAGE OPTION ADDENDUM**

4-Sep-2013

### OTHER QUALIFIED VERSIONS OF TPS3813I50-Q1, TPS3813K33-Q1:

• Catalog: TPS3813I50, TPS3813K33

● Enhanced Product: TPS3813K33-EP

NOTE: Qualified Version Definitions:

• Catalog - TI's standard catalog product

• Enhanced Product - Supports Defense, Aerospace and Medical Applications

# PACKAGE MATERIALS INFORMATION

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# TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

# QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



### \*All dimensions are nominal

Device	Package Type	Package Drawing			Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS3813I50QDBVRQ1	SOT-23	DBV	6	3000	180.0	9.0	3.15	3.2	1.4	4.0	8.0	Q3
TPS3813K33QDBVRQ1	SOT-23	DBV	6	3000	180.0	9.0	3.15	3.2	1.4	4.0	8.0	Q3

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### \*All dimensions are nominal

Device	Package Type	Package Drawing	Pins SPQ		Length (mm)	Width (mm)	Height (mm)	
TPS3813I50QDBVRQ1	SOT-23	DBV	6	3000	182.0	182.0	20.0	
TPS3813K33QDBVRQ1	SOT-23	DBV	6	3000	182.0	182.0	20.0	

# DBV (R-PDSO-G6)

# PLASTIC SMALL-OUTLINE PACKAGE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
- D. Leads 1,2,3 may be wider than leads 4,5,6 for package orientation.
- Falls within JEDEC MO-178 Variation AB, except minimum lead width.



# DBV (R-PDSO-G6)

# PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.



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