

AN-1911 LM22680 Evaluation Board

1 Introduction

The LM22680 evaluation board is designed to demonstrate the capabilities of the LM22680 switching regulator. The LM22680 evaluation board schematic shown in Figure 1 is configured to provide an output voltage of 3.3V up to 2A load current with an input voltage range of 4.5V to 42V. Due to the low $R_{\rm DS(ON)}$ of the integrated N-channel MOSFET and maximum duty-cycle limitations, the minimum input voltage of 4.5V will only provide a 3.3V output voltage for load currents up to 500 mA. For load currents higher than 500 mA, an input voltage of 5.5V or higher is required. The typical operating frequency is 500 kHz. The evaluation board is designed to operate at ambient temperatures up to 65°C, and at steady state operating conditions.

The performance of the evaluation board is as follows:

Input Range: 4.5V to 42VOutput Voltage: 3.3V

Output Current Range: 0A to 2A
Frequency of Operation: 500 kHz
Board Size: 1.5 x 1.5 inches

Package: PSOP-8

At low input voltages between 4.5V and 6V, a minimum load of approximately 5 mA may be required to reach a regulated 3.3V output voltage. For more details, see *LM22680/LM22680Q 42V, 2A SIMPLE SWITCHER Step-Down Voltage Regulator with Features* (SNVS595).

To aid in the design and evaluation of DC/DC buck converter solutions based on the LM22680 switching regulator, the evaluation board can be re-configured for different output voltages.

The evaluation board is designed to highlight applications with a small solution size. This implies that there will be a tradeoff with the area of heat dissipation available. If this evaluation board is operated continuously at a full 2A load, it will get hot. For higher output voltages than the pre-adjusted 3.3V, the total output power as well as the total power conversion losses will increase. It is recommended to use a fan or other source of air flow when evaluating the board at full 2A load or at output voltages greater than 3.3V. Typical evaluation board performance and characteristics curves are shown in Section 7. The PCB layout is shown in Section 8.

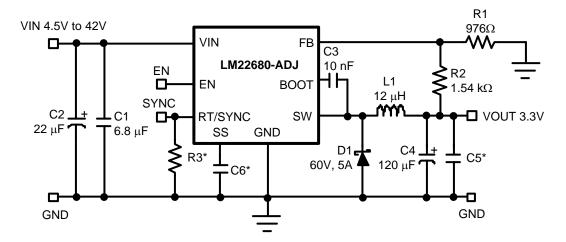
Test points are provided to enable easy connection and monitoring of critical signals. When performing over load or short circuit tests, refer to the current limit section of the LM22680 datasheet (SNVS595) to determine if the circuit is in safe operating mode.

For more information about device function and electrical characteristics, refer to the LM22680 datasheet (SNVS595).

WEBENCH is a registered trademark of Texas Instruments. All other trademarks are the property of their respective owners.



Evaluation Board Setup www.ti.com



^{*}component not populated on LM22680EVAL evaluation board

Figure 1. Evaluation Board Schematic

2 Evaluation Board Setup

Before applying power to the LM22680 evaluation board, all external connections should be verified. The external power supply must be turned off and connected with proper polarity to the VIN and GND posts. A load resistor or electronic load should be connected between the VOUT and GND. Both the VIN and VOUT connections should use the closest GND posts respective to VIN or VOUT. The output voltage can be monitored with a multi-meter or oscilloscope at the VOUT post.

Once all connections to the evaluation board have been verified, input power can be applied. A load resistor or electronic load does not require connection during startup. If the EN test point is left floating, the output voltage will ramp up when an input voltage is applied. Make sure that the external power supply (input voltage power source) is capable of providing enough current so that the adjusted output voltage can be obtained. Keep in mind that the startup current will be greater than the steady state current.

3 Synchronization and Adjustable Frequency

A SYNC test point is provided to allow synchronization of the LM22680 to an external clock signal. Space for a frequency adjust resistor, R3, is also provided. Refer to the LM22680 datasheet (SNVS595) for more details about the synchronizing and adjustable frequency features.

4 Precision Enable

The EN test point provided on the LM22680 evaluation board can be used to shut down the LM22680 when connecting this test point to ground.

2



www.ti.com Component Selection

5 Component Selection

Before changing the default components, refer to LM22680/LM22680Q 42V, 2A SIMPLE SWITCHER Step-Down Voltage Regulator with Features (SNVS595) for information regarding component selection. The WEBENCH® designer online circuit simulation tool is also available on the TI website.

The output voltage is adjustable with resistors R1 and R2 shown in Figure 1. Any changes to these evaluation board feedback resistors may require changes to the inductor and output capacitor values. It is especially important to change the output capacitor, C4, if the output voltages are adjusted higher than 5V. The Schottky diode, D1, has a voltage rating of 60V to allow for a 42V maximum input voltage. If the input voltage is below 38V, a 40V Schottky diode may be used with a lower forward voltage to improve efficiency. For improved heat dissipation, a Schottky diode in a D2PAK package may be selected for higher efficiency. The input capacitor, C2, is not always required. This capacitor is placed on the evaluation board to make the application robust and minimize input voltage ringing if power is suddenly applied. Capacitor C2 also helps stabilize the transfer function of the converter loop. The input capacitor C1 provides the main contribution to the switch current. Both capacitors are selected with appropriate values intended only for the evaluation of the LM22680. For production designs, the impedance of the power source as well as the ripple current rating of the selected input capacitors need to be taken into consideration and modified accordingly. See the LM22680 datasheet (SNVS595) for more information.

Output capacitor C5 is not populated but space is provided to add a second output capacitor. This second output capacitor may be used to further reduce output voltage ripple.

6 Bill of Materials

Table 1. LM22680EVAL Bill of Materials

Ref #	Value	Supplier	Part Number
C1	6.8 µF 50V ceramic	TDK	C4532X7R1H685K
C2	22 μF 63V electrolytic	Panasonic	EEEFK1J220XP
C3	10 nF 50V ceramic	TDK	C1608X7R1H103K
C4	120 μF 6.3V 24mohm	Nippon Chemi-Con	APXE6R3ARA121ME61G
C5	Not populated	-	
C6	Not populated	-	
D1	60V 5A CMSH5-60	Central Semiconductor	CMSH5-60
L1	12 μH 3.91A WE-PD L	Wurth	744771112
		Coilcraft	MSS1260-123ML
R1	976Ω 1%	-	CRCW0603976RFKEA
R2	1.54 kΩ 1%	-	CRCW06031K54FKEA
R3	Not populated	-	
U1		Texas Instruments	LM22680

7 Performance Characteristics

Unless otherwise specified, $V_{IN} = 12V$, $T_A = 25$ °C.

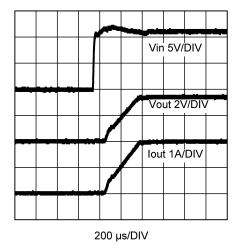


Figure 2. Start-Up Waveforms (Load Resistor = 1.1Ω)

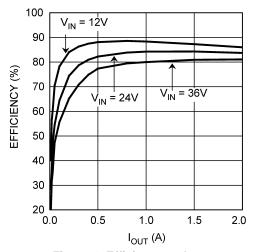


Figure 4. Efficiency vs I_{out}

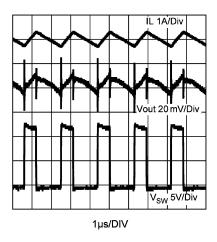


Figure 3. Operation at 2A

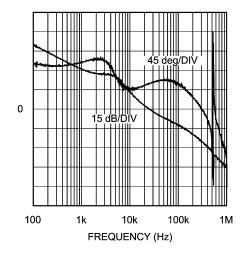


Figure 5. Overall Loop Gain and Phase (fo = 500 kHz, V_{IN} = 12V, V_{OUT} = 3.3V, I_{OUT} = 2A)



www.ti.com PCB Layout Diagram

8 PCB Layout Diagram

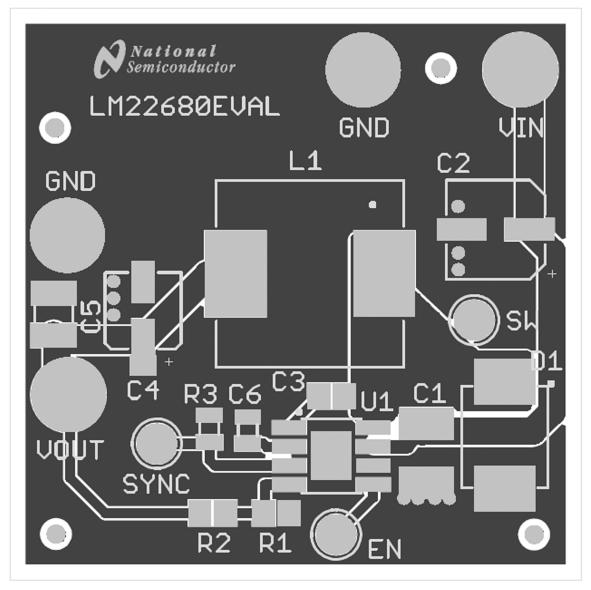


Figure 6. Top Layer

IMPORTANT NOTICE

Texas Instruments Incorporated and its subsidiaries (TI) reserve the right to make corrections, enhancements, improvements and other changes to its semiconductor products and services per JESD46, latest issue, and to discontinue any product or service per JESD48, latest issue. Buyers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. All semiconductor products (also referred to herein as "components") are sold subject to TI's terms and conditions of sale supplied at the time of order acknowledgment.

TI warrants performance of its components to the specifications applicable at the time of sale, in accordance with the warranty in TI's terms and conditions of sale of semiconductor products. Testing and other quality control techniques are used to the extent TI deems necessary to support this warranty. Except where mandated by applicable law, testing of all parameters of each component is not necessarily performed.

TI assumes no liability for applications assistance or the design of Buyers' products. Buyers are responsible for their products and applications using TI components. To minimize the risks associated with Buyers' products and applications, Buyers should provide adequate design and operating safeguards.

TI does not warrant or represent that any license, either express or implied, is granted under any patent right, copyright, mask work right, or other intellectual property right relating to any combination, machine, or process in which TI components or services are used. Information published by TI regarding third-party products or services does not constitute a license to use such products or services or a warranty or endorsement thereof. Use of such information may require a license from a third party under the patents or other intellectual property of the third party, or a license from TI under the patents or other intellectual property of TI.

Reproduction of significant portions of TI information in TI data books or data sheets is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. TI is not responsible or liable for such altered documentation. Information of third parties may be subject to additional restrictions.

Resale of TI components or services with statements different from or beyond the parameters stated by TI for that component or service voids all express and any implied warranties for the associated TI component or service and is an unfair and deceptive business practice. TI is not responsible or liable for any such statements.

Buyer acknowledges and agrees that it is solely responsible for compliance with all legal, regulatory and safety-related requirements concerning its products, and any use of TI components in its applications, notwithstanding any applications-related information or support that may be provided by TI. Buyer represents and agrees that it has all the necessary expertise to create and implement safeguards which anticipate dangerous consequences of failures, monitor failures and their consequences, lessen the likelihood of failures that might cause harm and take appropriate remedial actions. Buyer will fully indemnify TI and its representatives against any damages arising out of the use of any TI components in safety-critical applications.

In some cases, TI components may be promoted specifically to facilitate safety-related applications. With such components, TI's goal is to help enable customers to design and create their own end-product solutions that meet applicable functional safety standards and requirements. Nonetheless, such components are subject to these terms.

No TI components are authorized for use in FDA Class III (or similar life-critical medical equipment) unless authorized officers of the parties have executed a special agreement specifically governing such use.

Only those TI components which TI has specifically designated as military grade or "enhanced plastic" are designed and intended for use in military/aerospace applications or environments. Buyer acknowledges and agrees that any military or aerospace use of TI components which have not been so designated is solely at the Buyer's risk, and that Buyer is solely responsible for compliance with all legal and regulatory requirements in connection with such use.

TI has specifically designated certain components as meeting ISO/TS16949 requirements, mainly for automotive use. In any case of use of non-designated products, TI will not be responsible for any failure to meet ISO/TS16949.

Products Applications

power.ti.com

Audio www.ti.com/audio Automotive and Transportation www.ti.com/automotive Communications and Telecom **Amplifiers** amplifier.ti.com www.ti.com/communications **Data Converters** dataconverter.ti.com Computers and Peripherals www.ti.com/computers **DLP® Products** www.dlp.com Consumer Electronics www.ti.com/consumer-apps

DSP **Energy and Lighting** dsp.ti.com www.ti.com/energy Clocks and Timers www.ti.com/clocks Industrial www.ti.com/industrial Interface interface.ti.com Medical www.ti.com/medical logic.ti.com Logic Security www.ti.com/security Space, Avionics and Defense www.ti.com/space-avionics-defense

Microcontrollers microcontroller.ti.com Video and Imaging www.ti.com/video

RFID www.ti-rfid.com

Power Mgmt

OMAP Applications Processors www.ti.com/omap **TI E2E Community** e2e.ti.com

Wireless Connectivity www.ti.com/wirelessconnectivity