

24 DIR

23 VREF

22 B1

21 🛛 B2

20 B3

19 B4

17 B5

16 🛛 B6

15 B7

14 🛛 B8

13 GND

18 GND

DGV, DW, OR PW PACKAGE (TOP VIEW)

OE

V_{CC}

A1 3

A3

A4

A5 8

A6

A7

A8 11

GND

GND

A2 4

2

5

6

Π7

9

10

12

FEATURES

•	TI-OPC™ Circuitry Limits Ringing on
	Unevenly Loaded Backplanes

- **OEC™** Circuitry Improves Signal Integrity and **Reduces Electromagnetic Interference**
- **Bidirectional Interface Between GTLP Signal** Levels and LVTTL Logic Levels
- LVTTL Interfaces Are 5-V Tolerant .
- Medium-Drive GTLP Outputs (50 mA)
- LVTTL Outputs (-24 mA/24 mA)
- GTLP Rise and Fall Times Designed for **Optimal Data-Transfer Rate and Signal** Integrity in Distributed Loads
- I_{off} and Power-Up 3-State Support Hot Insertion
- **Bus Hold on A-Port Data Inputs**
- Latch-Up Performance Exceeds 100 mA Per JESD 78, Class II
- **ESD Protection Exceeds JESD 22**
 - 2000-V Human-Body Model (A114-A)
 - 200-V Machine Model (A115-A)
 - 1000-V Charged-Device Model (C101)

DESCRIPTION/ORDERING INFORMATION

The SN74GTLPH306 is a medium-drive, 8-bit bus transceiver that provides LVTTL-to-GTLP and GTLP-to-LVTTL signal-level translation. The device provides a high-speed interface between cards operating at LVTTL logic levels and a backplane operating at GTLP signal levels. High-speed (about three times faster than standard LVTTL or TTL) backplane operation is a direct result of GTLP's reduced output swing (<1 V), reduced input threshold levels, improved differential input, OEC™ circuitry, and TI-OPC™ circuitry. Improved GTLP OEC and TI-OPC circuits minimize bus-settling time and have been designed and tested using several backplane models. The medium drive allows incident-wave switching in heavily loaded backplanes with equivalent load impedance down to 19 Ω .

GTLP is the Texas Instruments (TI™) derivative of the Gunning Transceiver Logic (GTL) JEDEC standard JESD 8-3. The ac specification of the SN74GTLPH306 is given only at the preferred higher-noise-margin GTLP, but the user has the flexibility of using this device at either GTL (V_{TT} = 1.2 V and V_{RFF} = 0.8 V) or GTLP (V_{TT} = 1.5 V and $V_{RFF} = 1 \text{ V}$) signal levels.

Normally, the B port operates at GTLP signal levels. The A-port and control inputs operate at LVTTL logic levels, but are 5-V tolerant and are compatible with TTL and 5-V CMOS inputs. V_{REF} is the B-port differential input reference voltage.

This device is fully specified for hot-insertion applications using Ioff and power-up 3-state. The Ioff circuitry disables the outputs, preventing damaging current backflow through the device when it is powered down. The power-up 3-state circuitry places the outputs in the high-impedance state during power up and power down, which prevents driver conflict.



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DESCRIPTION/ORDERING INFORMATION (CONTINUED)

This GTLP device features TI-OPC circuitry, which actively limits overshoot caused by improperly terminated backplanes, unevenly distributed cards, or empty slots during low-to-high signal transitions. This improves signal integrity, which allows adequate noise margin to be maintained at higher frequencies.

Active bus-hold circuitry holds unused or undriven LVTTL data inputs at a valid logic state. Use of pullup or pulldown resistors with the bus-hold circuitry is not recommended.

When V_{CC} is between 0 and 1.5 V, the device is in the high-impedance state during power up or power down. However, to ensure the high-impedance state above 1.5 V, the output-enable (\overline{OE}) input should be tied to V_{CC} through a pullup resistor; the minimum value of the resistor is determined by the current-sinking capability of the driver.

ORDERING INFORMATION

T _A	PACK	AGE ⁽¹⁾	ORDERABLE PART NUMBER	TOP-SIDE MARKING	
	SOIC – DW	Tube	SN74GTLPH306DW		
–40°C to 85°C	50IC - DW	Tape and reel	SN74GTLPH306DWR	- GTLPH306	
-40°C 10 85°C	TSSOP – PW	Tape and reel	SN74GTLPH306PWR	GH306	
	TVSOP – DGV	Tape and reel	SN74GTLPH306DGVR	GH306	

(1) Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package.

FUNCTIONAL DESCRIPTION

The SN74GTLPH306 is an 8-bit bus transceiver and is designed for asynchronous communication between data buses. The device transmits data from the A port to the B port or from the B port to the A port, depending on the logic level at the direction-control (DIR) input. \overline{OE} can be used to disable the device so the buses are effectively isolated. Data polarity is noninverting.

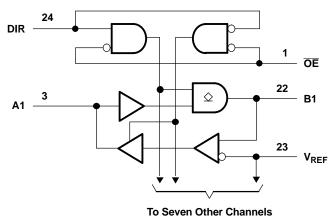
For A-to-B data flow, when \overline{OE} is low and DIR is high, the B outputs take on the logic value of the A inputs. When \overline{OE} is high, the outputs are in the high-impedance state.

The data flow for B to A is similar to A to B, except \overline{OE} and DIR are low.

FUNCTION TABLE

INP	UTS	OUTPUT	MODE		
ŌĒ	DIR	OUIPUI	MODE		
Н	Х	Z	Isolation		
L	L	B data to A port	True transparent		
L	Н	A data to B port			

LOGIC DIAGRAM (POSITIVE LOGIC)



Absolute Maximum Ratings⁽¹⁾

over operating free-air temperature range (unless otherwise noted)

			MIN	MAX	UNIT
V _{CC}	Supply voltage range		-0.5	4.6	V
		A port and control inputs	-0.5	7	V
VI	Input voltage range ⁽²⁾	B port and V _{REF}	-0.5	4.6	V
V	Voltage range applied to any output in the	A port	-0.5	7	V
V _O	high-impedance or power-off state ⁽²⁾	B port	-0.5	4.6	V
	Current into any output in the law state	A port		48	
l _o Cu	Current into any output in the low state	B port		100	mA
I _O	Current into any A port output in the high state ⁽³⁾)		48	mA
	Continuous current through each V_{CC} or GND			±100	mA
I _{IK}	Input clamp current	V ₁ < 0		-50	mA
I _{OK}	Output clamp current	V ₀ < 0		-50	mA
		DGV package		86	
θ_{JA}	Package thermal impedance ⁽⁴⁾	DW package		46	°C/W
		PW package			1
T _{stg}	Storage temperature range		-65	150	°C

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) The input and output negative-voltage ratings may be exceeded if the input and output clamp-current ratings are observed.

(3) This current flows only when the output is in the high state and $V_0 > V_{CC}$.

(4) The package thermal impedance is calculated in accordance with JESD 51-7.

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Recommended Operating Conditions⁽¹⁾⁽²⁾⁽³⁾⁽⁴⁾

			MIN	NOM	MAX	UNIT
V _{CC}	Supply voltage		3.15	3.3	3.45	V
V	Termination voltage	GTL	1.14	1.2	1.26	V
V _{TT}	Termination voltage	GTLP	1.35	1.5	1.65	v
V _{REF}		GTL	0.74	0.8	0.87	V
	Reference voltage	GTLP	0.87	1	1.1	V
VI		B port			V _{TT}	V
	Input voltage	Except B port		V _{CC}	5.5	V
V _{IH}		B port V _{REF} + 0.05			V	
	High-level input voltage	Except B port	2			V
	B port			V _{REF} – 0.05		
V _{IL}	Low-level input voltage	Except B port			0.8	V
I _{IK}	Input clamp current				–18	mA
I _{OH}	High-level output current	A port			-24	mA
		A port			24	
I _{OL}	Low-level output current	B port			50	mA
$\Delta t/\Delta v$	Input transition rise or fall rate	Outputs enabled			10	ns/V
$\Delta t / \Delta V_{CC}$	Power-up ramp rate		20			μs/V
T _A	Operating free-air temperature		-40		85	°C

(1) All unused inputs of the device must be held at V_{CC} or GND to ensure proper device operation. Refer to the TI application report, *Implications of Slow or Floating CMOS Inputs*, literature number SCBA004.

(2) Proper connection sequence for use of the B-port I/O precharge feature is GND and BIAS V_{CC} = 3.3 V first, I/O second, and V_{CC} = 3.3 V last, because the BIAS V_{CC} precharge circuitry is disabled when any V_{CC} pin is connected. The control and V_{REF} inputs can be connected anytime, but normally are connected during the I/O stage. If B-port precharge is not required, any connection sequence is acceptable, but generally, GND is connected first.

(3) V_{TT} and R_{TT} can be adjusted to accommodate backplane impedances if the dc recommended I_{OL} ratings are not exceeded.

(4) V_{REF} can be adjusted to optimize noise margins, but normally is two-thirds V_{TT} . TI-OPC circuitry is enabled in the A-to-B direction and is activated when $V_{TT} > 0.7$ V above V_{REF} . If operated in the A-to-B direction, V_{REF} should be set to within 0.6 V of V_{TT} to minimize current drain.

Electrical Characteristics

over recommended operating free-air temperature range for GTLP (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN TYP ⁽¹⁾	MAX	UNIT	
		V _{CC} = 3.15 V,	I _I = -18 mA		-1.2	V
		$V_{CC} = 3.15 \text{ V to } 3.45 \text{ V},$	I _{OH} = −100 μA	V _{CC} – 0.2		
V _{OH}	A port	N 045 V	I _{OH} = -12 mA	2.4		V
		$V_{CC} = 3.15 V$	I _{OH} = -24 mA	2		
		$V_{CC} = 3.15 \text{ V to } 3.45 \text{ V},$	I _{OL} = 100 μA		0.2	
	A port		I _{OL} = 12 mA		0.4	
V _{OL}		V _{CC} = 3.15 V	I _{OL} = 24 mA		0.5	V
	Durant	N 045 V	I _{OL} = 40 mA		0.4	
B port	в роп	$V_{CC} = 3.15 V$	I _{OL} = 50 mA		0.55	
	A-port and	ort and	$V_{I} = 0 \text{ or } V_{CC}$		±5	
l _l ⁽²⁾	control inputs	V _{CC} = 3.45 V	V _I = 5.5 V		±20	μA
	B port		V _I = 0 to 1.5 V		±5	
I _{BHL} (3)	A port	V _{CC} = 3.15 V,	V _I = 0.8 V	75		μA
I _{BHH} ⁽⁴⁾	A port	V _{CC} = 3.15 V,	V ₁ = 2 V	-75		μA
I _{BHLO} (5)	A port	V _{CC} = 3.45 V,	$V_{I} = 0$ to V_{CC}	500		μΑ
I _{BHHO} ⁽⁶⁾	A port	V _{CC} = 3.45 V,	$V_{I} = 0$ to V_{CC}	-500		μA
		$V_{CC} = 3.45 \text{ V}, I_{O} = 0,$	Outputs high		20	
I _{CC}	A or B port	V_{I} (A-port or control input) = V_{CC} or GND,	Outputs low		20	mA
		V_{I} (B port) = V_{TT} or GND	Outputs disabled		20	
$\Delta I_{CC}^{(7)}$		V_{CC} = 3.45 V, One A-port or control input at V Other A-port or control inputs at V _{CC} or GND	V _{CC} – 0.6 V,		1.5	mA
C _i	Control inputs	V _I = 3.15 V or 0		4.5	5	pF
<u>_</u>	A port	V ₀ = 3.15 V or 0		7.5	9	- 5
C _{io} B port		V _O = 1.5 V or 0	7.5	9	pF	

 All typical values are at V_{CC} = 3.3 V, T_A = 25°C.
For I/O ports, the parameter I_I includes the off-state output leakage current.
The bus-hold circuit can sink at least the minimum low sustaining current at V_{IL}max. I_{BHL} should be measured after lowering V_{IN} to GND and then raising it to V_{IL}max.

(4) The bus-hold circuit can source at least the minimum high sustaining current at VIHmin. IBHH should be measured after raising VIN to VCC and then lowering it to VIHmin.

An external driver must source at least I_{BHLO} to switch this node from low to high. An external driver must sink at least I_{BHHO} to switch this node from high to low. (5)

(6)

This is the increase in supply current for each input that is at the specified TTL voltage level, rather than V_{CC} or GND. (7)

Hot-Insertion Specifications for A Port

over recommended operating free-air temperature range

PARAMETER		TEST CONDITIONS		MIN	MAX	UNIT
l _{off}	$V_{CC} = 0,$	V_{I} or V_{O} = 0 to 5.5 V			10	μA
I _{OZPU}	$V_{CC} = 0$ to 1.5 V,	$V_{O} = 0.5 V$ to 3 V,	$\overline{OE} = 0$		±30	μA
I _{OZPD}	$V_{CC} = 1.5 V \text{ to } 0,$	$V_{O} = 0.5 V \text{ to } 3 V,$	$\overline{OE} = 0$		±30	μA

Hot-Insertion Specifications for B Port

over recommended operating free-air temperature range

PARAMETER		TEST CONDITIONS		MIN	MAX	UNIT
l _{off}	$V_{CC} = 0,$	V_{I} or V_{O} = 0 to 1.5 V			10	μΑ
I _{OZPU}	$V_{CC} = 0$ to 1.5 V,	$V_{O} = 0.5 V$ to 1.5 V,	$\overline{OE} = 0$		±30	μA
I _{OZPD}	$V_{CC} = 1.5 V \text{ to } 0,$	$V_{O} = 0.5 V$ to 1.5 V,	$\overline{OE} = 0$		±30	μΑ

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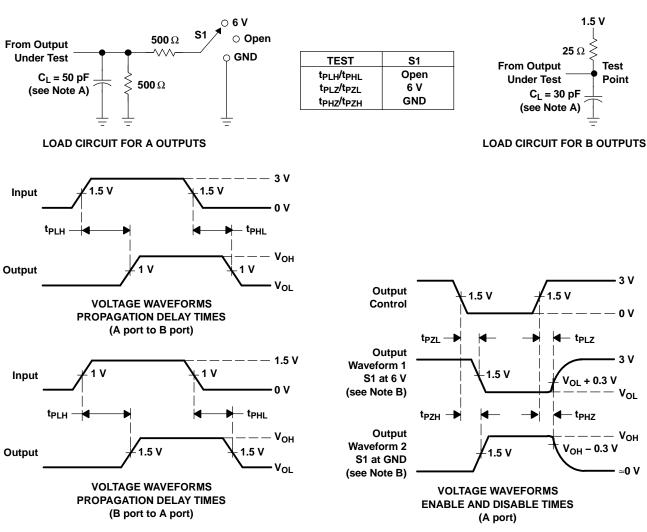
Switching Characteristics

over recommended ranges of supply voltage and operating free-air temperature, $V_{TT} = 1.5$ V and $V_{REF} = 1$ V for GTLP (see Figure 1)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	MIN 1	FYP ⁽¹⁾ MAX	UNIT	
t _{PLH}	A	В	1	7.5	~~	
t _{PHL}	A	D	1	7.5	ns	
t _{en}	OE	В	1	8	20	
t _{dis}	OE	D	1	8	ns	
t _r	Rise time, B outpu	Rise time, B outputs (20% to 80%)				
t _f	Fall time, B output	s (80% to 20%)		2.1	ns	
t _r	Rise time, A outpu	ts (10% to 90%)		4.1	ns	
t _f	Fall time, A output	s (90% to 10%)		3.3	ns	
t _{PLH}	В	٨	1	7	~~	
t _{PHL}	D	A	1	7	ns	
t _{en}	OE	۸	1	8	20	
t _{dis}	J DE	A	1	8	ns	

(1) All typical values are at V_{CC} = 3.3 V, T_A = 25 ^{\circ}C.

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PARAMETER MEASUREMENT INFORMATION

NOTES: A. C_L includes probe and jig capacitance.

- B. Waveform 1 is for an output with internal conditions such that the output is low, except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high, except when disabled by the output control.
- C. All input pulses are supplied by generators having the following characteristics: PRR \approx 10 MHz, Z₀ = 50 Ω , t_f \approx 2 ns, t_f \approx 2 ns.
- D. The outputs are measured one at a time, with one transition per measurement.

Figure 1. Load Circuits and Voltage Waveforms

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Distributed-Load Backplane Switching Characteristics

The preceding switching characteristics table shows the switching characteristics of the device into a lumped load (Figure 1). However, the designer's backplane application probably is a distributed load. The physical representation is shown in Figure 2. This backplane, or distributed load, can be approximated closely to a resistor inductance capacitance (RLC) circuit, as shown in Figure 3. This device has been designed for optimum performance in this RLC circuit. The following switching characteristics table shows the switching characteristics of the device into the RLC load, to help the designer better understand the performance of the GTLP device in this typical backplane. See www.ti.com/sc/gtlp for more information.

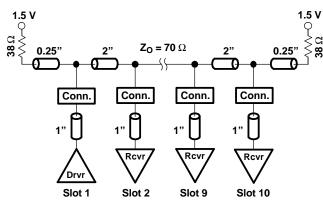


Figure 2. Medium-Drive Test Backplane

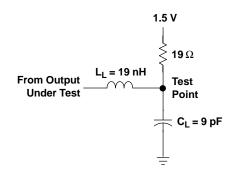


Figure 3. Medium-Drive RLC Network

Switching Characteristics

over recommended ranges of supply voltage and operating free-air temperature, $V_{TT} = 1.5$ V and $V_{RFF} = 1$ V for GTLP (see Figure 3)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	TYP ⁽¹⁾	UNIT
t _{PLH}	٨	В	3.6	20
t _{PHL}	A	В	4.1	ns
t _{en}	ŌĒ	В	4.4	20
t _{dis}	0E	B	4.6	ns
tr	Rise time, B outpu	1.2	ns	
t _f	Fall time, B output	2.2	ns	

(1) All typical values are at V_{CC} = 3.3 V, T_A = 25°C. All values are derived from TI-SPICE models.



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PACKAGING INFORMATION

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	Eco Plan ⁽²⁾	Lead/ Ball Finish	MSL Peak Temp ⁽³⁾	Samples (Requires Login)
74GTLPH306DGVRE4	ACTIVE	TVSOP	DGV	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
74GTLPH306DGVRG4	ACTIVE	TVSOP	DGV	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306DGVR	ACTIVE	TVSOP	DGV	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306DW	ACTIVE	SOIC	DW	24	25	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306DWG4	ACTIVE	SOIC	DW	24	25	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306DWR	ACTIVE	SOIC	DW	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306DWRE4	ACTIVE	SOIC	DW	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306DWRG4	ACTIVE	SOIC	DW	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306PW	ACTIVE	TSSOP	PW	24	60	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306PWE4	ACTIVE	TSSOP	PW	24	60	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306PWG4	ACTIVE	TSSOP	PW	24	60	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306PWR	ACTIVE	TSSOP	PW	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306PWRE4	ACTIVE	TSSOP	PW	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74GTLPH306PWRG4	ACTIVE	TSSOP	PW	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.



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⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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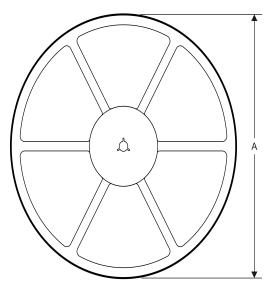
PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION

REEL DIMENSIONS

Texas Instruments





TAPE AND REEL INFORMATION

TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN74GTLPH306DGVR	TVSOP	DGV	24	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
SN74GTLPH306DWR	SOIC	DW	24	2000	330.0	24.4	10.75	15.7	2.7	12.0	24.0	Q1
SN74GTLPH306PWR	TSSOP	PW	24	2000	330.0	16.4	6.95	8.3	1.6	8.0	16.0	Q1

Pack Materials-Page 1

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PACKAGE MATERIALS INFORMATION

14-Jul-2012



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN74GTLPH306DGVR	TVSOP	DGV	24	2000	367.0	367.0	35.0
SN74GTLPH306DWR	SOIC	DW	24	2000	367.0	367.0	45.0
SN74GTLPH306PWR	TSSOP	PW	24	2000	367.0	367.0	38.0

MECHANICAL DATA

PLASTIC SMALL-OUTLINE

MPDS006C - FEBRUARY 1996 - REVISED AUGUST 2000

DGV (R-PDSO-G**)

24 PINS SHOWN



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

- C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15 per side.
- D. Falls within JEDEC: 24/48 Pins MO-153

14/16/20/56 Pins – MO-194



DW (R-PDSO-G24)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M-1994.

B. This drawing is subject to change without notice.

C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).

D. Falls within JEDEC MS-013 variation AD.



PW (R-PDSO-G24)

PLASTIC SMALL OUTLINE



NOTES:

A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.
B. This drawing is subject to change without notice.

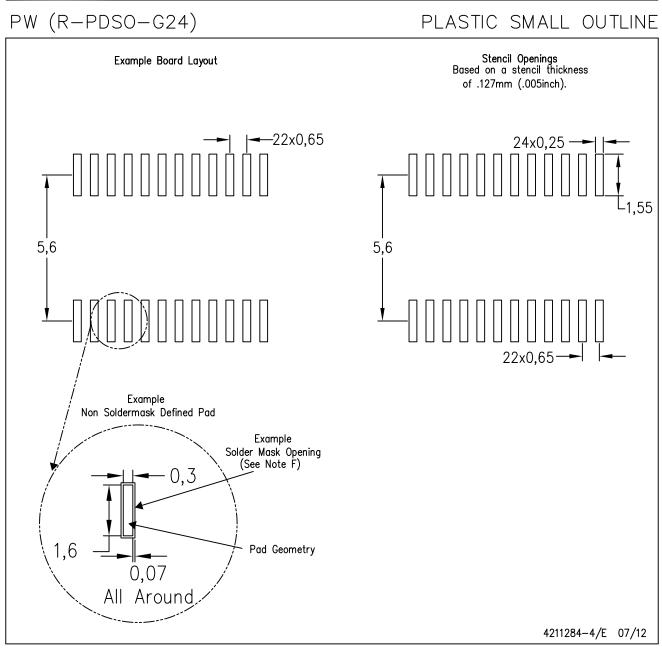
Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0,15 each side.

Body width does not include interlead flash. Interlead flash shall not exceed 0,25 each side.

E. Falls within JEDEC MO-153



LAND PATTERN DATA



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate design.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.

E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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