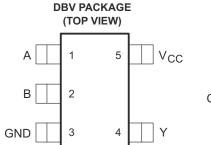


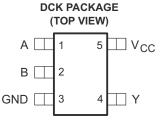
# SINGLE 2-INPUT POSITIVE-AND GATE

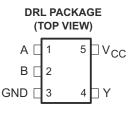
Check for Samples: SN74AHCT1G08

#### **FEATURES**

- Operating Range 4.5-V to 5.5-V
- Max t<sub>pd</sub> of 7.1 ns at 5-V
- Low Power Consumption, 10-μA Max I<sub>CC</sub>
- ±8-mA Output Drive at 5-V
- Inputs Are TTL-Voltage Compatible
- Latch-Up Performance Exceeds 250 mA Per JESD 17







See mechanical drawings for dimensions.

### **DESCRIPTION**

The SN74AHCT1G08 is a single 2-input positive-AND gate. The device performs the Boolean function  $Y = A \cdot B$  or Y = A + B in positive logic.

#### **FUNCTION TABLE**

| INP | OUTPUT |   |  |  |  |  |  |
|-----|--------|---|--|--|--|--|--|
| Α   | A B    |   |  |  |  |  |  |
| Н   | Н      | Н |  |  |  |  |  |
| L   | Х      | L |  |  |  |  |  |
| X   | L      | L |  |  |  |  |  |

### **LOGIC DIAGRAM (POSITIVE LOGIC)**





Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.



#### **ABSOLUTE MAXIMUM RATINGS**

over operating free-air temperature range (unless otherwise noted)(1)

|   |                               | VALUE     | UNIT |  |
|---|-------------------------------|-----------|------|--|
| Supply voltage range, V <sub>CC</sub>                     |                               | -0.5 to 7 | V    |  |
| Input voltage range, V <sub>I</sub> <sup>(2)</sup>        |                               | -0.5 to 7 | V    |  |
| Output voltage range, V <sub>O</sub> <sup>(2)</sup>       | −0.5 to V <sub>CC</sub> + 0.5 | V         |      |  |
| Input clamp current, I <sub>IK</sub> (V <sub>I</sub> < 0) | -20                           | mA        |      |  |
| Output clamp current, $I_{OK}$ ( $V_O < 0$ or $V_O >$     | ±20                           | mA        |      |  |
| Continuous output current, $I_O$ ( $V_O = 0$ to $V_O$     | cc)                           | ±25       | mA   |  |
| Continuous current through V <sub>CC</sub> or GND         |                               | ±50       | mA   |  |
|   | DBV package                   | 206       |      |  |
| Package thermal impedance, $\theta_{JA}$ <sup>(3)</sup>   | DCK package                   | 252       | °C/W |  |
|   | DRL package                   | 142       |      |  |
| Storage temperature range, T <sub>stg</sub>               | -65 to 150                    | °C        |      |  |

<sup>(1)</sup> Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

#### RECOMMENDED OPERATING CONDITIONS(1)

|                 |                                    | MIN | MAX             | UNIT |
|-----------------|------------------------------------|-----|-----------------|------|
| V <sub>CC</sub> | Supply voltage                     | 4.5 | 5.5             | V    |
| V <sub>IH</sub> | High-level input voltage           | 2   |                 | V    |
| V <sub>IL</sub> | Low-level Input voltage            |     | 0.8             | V    |
| V <sub>I</sub>  | Input voltage                      | 0   | 5.5             | V    |
| Vo              | Output voltage                     | 0   | V <sub>CC</sub> | V    |
| I <sub>OH</sub> | High-level output current          |     | -8              | mA   |
| I <sub>OL</sub> | Low-level output current           |     | 8               | mA   |
| Δt/Δν           | Input Transition rise or fall rate |     | 20              | ns/V |
| T <sub>A</sub>  | Operating free-air temperature     | -40 | 125             | °C   |

<sup>(1)</sup> All unused inputs of the device must be held at V<sub>CC</sub> or GND to ensure proper device operation. Refer to the TI application report, Implications of Slow or Floating CMOS Inputs, literature number SCBA004.

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<sup>(2)</sup> The input and output voltage ratings may be exceeded if the input and output current ratings are observed.

<sup>(3)</sup> The package thermal impedance is calculated in accordance with JESD 51-7.



#### **ELECTRICAL CHARACTERISTICS**

over operating free-air temperature range (unless otherwise noted)

|                                 |  |          |                       |     |      |                        |         | Recomm                             | nended |          |
|---------------------------------|--|----------|-----------------------|-----|------|------------------------|---------|------------------------------------|--------|----------|
| PARAMETER                       | TEST CONDITIONS  | $v_{cc}$ | T <sub>A</sub> = 25°C |     |      | T <sub>A</sub> = -40°C | to 85°C | T <sub>A</sub> = -40°C to<br>125°C |        | UNIT     |
|                                 |  |          | MIN                   | TYP | MAX  | MIN                    | MAX     | MIN                                | MAX    |          |
| V                               | $I_{OH} = -50 \mu A$                                       | 4.5 V    | 4.4                   | 4.5 |      | 4.4                    |         | 4.4                                |        | <b>V</b> |
| V <sub>OH</sub>                 | $I_{OH} = -8 \text{ mA}$                                   | 4.5 V    | 3.94                  |     |      | 3.8                    |         | 3.8                                |        | V        |
| V                               | $I_{OL} = 50 \mu A$  | 4.5 V    |                       |     | 0.1  |                        | 0.1     |                                    | 0.1    | V        |
| V <sub>OL</sub>                 | $I_{OL} = 8 \text{ mA}$                                    | 4.5 V    |                       |     | 0.36 |                        | 0.44    |                                    | 0.44   | ٧        |
| $I_1$                           | $V_I = 5.5 \text{ V or GND}$                               |          |                       |     | ±0.1 |                        | ±1      |                                    | ±1     | μΑ       |
| Icc                             | $V_{I} = V_{CC} \text{ or } $ $I_{O} = 0$                  |          |                       |     | 1    |                        | 10      |                                    | 10     | μΑ       |
| ΔI <sub>CC</sub> <sup>(1)</sup> | One input at 3.4 V, Other Inputs at V <sub>CC</sub> or GND |          |                       |     | 1.35 |                        | 1.5     |                                    | 1.5    | μΑ       |
| C <sub>i</sub>                  | $V_I = V_{CC}$ or GND                                      |          |                       | 4   | 10   |                        | 10      |                                    | 10     | pF       |

<sup>(1)</sup> This is the increase in supply current for each input at one of the specified TTL voltage levels, rather than 0 V or VCC.

#### **SWITCHING CHARACTERISTICS**

over recommended operating free-air temperature range,  $V_{CC}$  = 5 V  $\pm$  0.5 V (unless otherwise noted) (see Figure 1)

|                  |                 |                |                        |     |                    | T 4 | 000 40         | Recomi | mended              |                |      |
|------------------|-----------------|----------------|------------------------|-----|--------------------|-----|----------------|--------|---------------------|----------------|------|
| PARAMETER        | FROM<br>(INPUT) | TO<br>(OUTPUT) | OUTPUT<br>CAPACITANCE  |     | T <sub>A</sub> = 2 | 5°C | $T_A = -4$ 85° | °C     | T <sub>A</sub> = -4 | 10°C to<br>5°C | UNIT |
|                  |                 |                |                        | TYP | MAX                | MIN | MAX            | MIN    | MAX                 |                |      |
| t <sub>PLH</sub> | A or B          | <b>V</b>       | $C_1 = 15 pF$          | 5   | 6.2                | 1   | 7.1            | 1      | 7.5                 | 20             |      |
| t <sub>PHL</sub> | AUB             | I              | G <sub>L</sub> = 15 pr | 5   | 6.2                | 1   | 7.1            | 1      | 7.5                 | ns             |      |
| t <sub>PLH</sub> | A or B          | В У            | $C_1 = 50 \text{ pF}$  | 9   | 1                  | 10  |                |        |                     |                |      |
| t <sub>PHL</sub> | AUB             |                |                        | 5.5 | 7.9                | 1   | 9              | 1      | 10                  | ns<br>0        |      |

### **OPERATING CHARACTERISTICS**

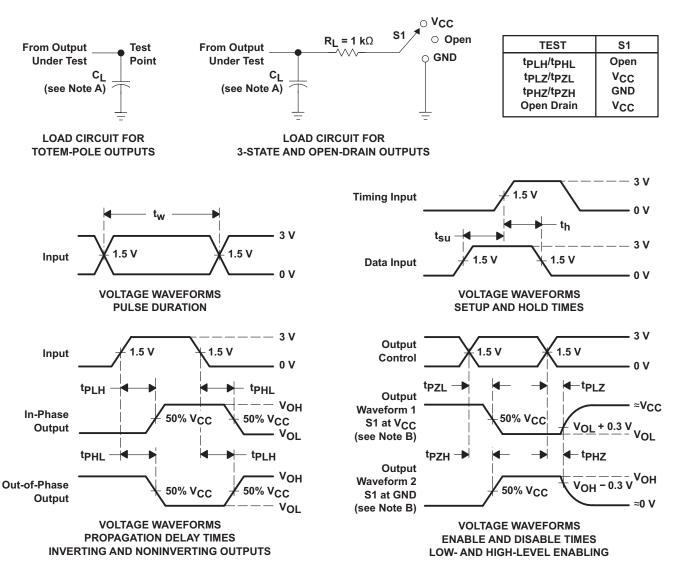
 $V_{CC} = 5 \text{ V}, T_A = 25^{\circ}\text{C}$ 

|          | PARAMETER                     | TEST C   | ONDITIONS | TYP | UNIT |
|----------|-------------------------------|----------|-----------|-----|------|
| $C_{pd}$ | Power dissipation capacitance | No load, | f = 1 MHz | 18  | pF   |

Product Folder Links: SN74AHCT1G08



#### PARAMETER MEASUREMENT INFORMATION



- A. C<sub>L</sub> includes probe and jig capacitance.
- B. Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control.
  - Waveform 2 is for an output with internal conditions such that the output is high except when disabled by the output control.
- C. All input pulses are supplied by generators having the following characteristics: PRR  $\leq$  1 MHz,  $Z_O = 50 \Omega$ ,  $t_f \leq$  3 ns.
- D. The outputs are measured one at a time with one input transition per measurement.
- E. All parameters and waveforms are not applicable to all devices.

Figure 1. Load Circuit and Voltage Waveforms

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## **REVISION HISTORY**

| CI | hanges from Revision O (June 2005) to Revision P     | Page |
|----|--|------|
| •  | Changed document format from Quicksilver to DocZone. |      |
| •  | Extended operating temperature range to 125°C        |      |

Product Folder Links: SN74AHCT1G08





29-May-2013

### **PACKAGING INFORMATION**

| Orderable Device | Status | Package Type | _       | Pins | Package | Eco Plan                   | Lead/Ball Finish | MSL Peak Temp      | Op Temp (°C) | Device Marking                                  | Samples |
|------------------|--------|--------------|---------|------|---------|----------------------------|------------------|--------------------|--------------|---|---------|
|                  | (1)    |              | Drawing |      | Qty     | (2)                        |                  | (3)                |              | (4/5)   |         |
| 74AHCT1G08DBVRE4 | ACTIVE | SOT-23       | DBV     | 5    | 3000    | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (B082 ~ B083 ~<br>B08G ~ B08J ~<br>B08L ~ B08S) | Samples |
| 74AHCT1G08DBVRG4 | ACTIVE | SOT-23       | DBV     | 5    | 3000    | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (B082 ~ B083 ~<br>B08G ~ B08J ~<br>B08L ~ B08S) | Samples |
| 74AHCT1G08DBVTE4 | ACTIVE | SOT-23       | DBV     | 5    | 250     | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (B083 ~ B08G ~<br>B08L ~ B08S)                  | Samples |
| 74AHCT1G08DBVTG4 | ACTIVE | SOT-23       | DBV     | 5    | 250     | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (B083 ~ B08G ~<br>B08L ~ B08S)                  | Samples |
| 74AHCT1G08DCKRE4 | ACTIVE | SC70         | DCK     | 5    | 3000    | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (BE3 ~ BEG ~ BEJ ~<br>BEL ~ BES)                | Samples |
| 74AHCT1G08DCKRG4 | ACTIVE | SC70         | DCK     | 5    | 3000    | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (BE3 ~ BEG ~ BEJ ~<br>BEL ~ BES)                | Samples |
| 74AHCT1G08DCKTE4 | ACTIVE | SC70         | DCK     | 5    | 250     | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (BE3 ~ BEG ~ BEL ~<br>BES)                      | Samples |
| 74AHCT1G08DCKTG4 | ACTIVE | SC70         | DCK     | 5    | 250     | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (BE3 ~ BEG ~ BEL ~<br>BES)                      | Samples |
| 74AHCT1G08DRLRG4 | ACTIVE | SOT          | DRL     | 5    | 4000    | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (BEB ~ BES)                                     | Samples |
| SN74AHCT1G08DBVR | ACTIVE | SOT-23       | DBV     | 5    | 3000    | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (B082 ~ B083 ~<br>B08G ~ B08J ~<br>B08L ~ B08S) | Samples |
| SN74AHCT1G08DBVT | ACTIVE | SOT-23       | DBV     | 5    | 250     | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (B083 ~ B08G ~<br>B08L ~ B08S)                  | Samples |
| SN74AHCT1G08DCKR | ACTIVE | SC70         | DCK     | 5    | 3000    | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (BE3 ~ BEG ~ BEJ ~<br>BEL ~ BES)                | Samples |
| SN74AHCT1G08DCKT | ACTIVE | SC70         | DCK     | 5    | 250     | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (BE3 ~ BEG ~ BEL ~<br>BES)                      | Samples |
| SN74AHCT1G08DRLR | ACTIVE | SOT          | DRL     | 5    | 4000    | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 125   | (BEB ~ BES)                                     | Samples |

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.



## PACKAGE OPTION ADDENDUM

29-May-2013

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free** (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes. **Pb-Free** (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between

the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

- (3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

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## PACKAGE MATERIALS INFORMATION

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## TAPE AND REEL INFORMATION





| A0 | Dimension designed to accommodate the component width     |
|----|---|
|    | Dimension designed to accommodate the component length    |
| K0 | Dimension designed to accommodate the component thickness |
| W  | Overall width of the carrier tape                         |
| P1 | Pitch between successive cavity centers                   |

## QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

| Device           | Package<br>Type | Package<br>Drawing |   | SPQ  | Reel<br>Diameter<br>(mm) | Reel<br>Width<br>W1 (mm) | A0<br>(mm) | B0<br>(mm) | K0<br>(mm) | P1<br>(mm) | W<br>(mm) | Pin1<br>Quadrant |
|------------------|-----------------|--------------------|---|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| SN74AHCT1G08DBVR | SOT-23          | DBV                | 5 | 3000 | 180.0                    | 8.4                      | 3.23       | 3.17       | 1.37       | 4.0        | 8.0       | Q3               |
| SN74AHCT1G08DBVR | SOT-23          | DBV                | 5 | 3000 | 178.0                    | 9.2                      | 3.3        | 3.2        | 1.55       | 4.0        | 8.0       | Q3               |
| SN74AHCT1G08DBVR | SOT-23          | DBV                | 5 | 3000 | 178.0                    | 9.0                      | 3.23       | 3.17       | 1.37       | 4.0        | 8.0       | Q3               |
| SN74AHCT1G08DBVR | SOT-23          | DBV                | 5 | 3000 | 180.0                    | 9.2                      | 3.17       | 3.23       | 1.37       | 4.0        | 8.0       | Q3               |
| SN74AHCT1G08DBVT | SOT-23          | DBV                | 5 | 250  | 180.0                    | 9.2                      | 3.17       | 3.23       | 1.37       | 4.0        | 8.0       | Q3               |
| SN74AHCT1G08DBVT | SOT-23          | DBV                | 5 | 250  | 178.0                    | 9.0                      | 3.23       | 3.17       | 1.37       | 4.0        | 8.0       | Q3               |
| SN74AHCT1G08DCKR | SC70            | DCK                | 5 | 3000 | 180.0                    | 9.2                      | 2.3        | 2.55       | 1.2        | 4.0        | 8.0       | Q3               |
| SN74AHCT1G08DCKT | SC70            | DCK                | 5 | 250  | 180.0                    | 9.2                      | 2.3        | 2.55       | 1.2        | 4.0        | 8.0       | Q3               |
| SN74AHCT1G08DCKT | SC70            | DCK                | 5 | 250  | 178.0                    | 9.2                      | 2.4        | 2.4        | 1.22       | 4.0        | 8.0       | Q3               |
| SN74AHCT1G08DCKT | SC70            | DCK                | 5 | 250  | 178.0                    | 9.0                      | 2.4        | 2.5        | 1.2        | 4.0        | 8.0       | Q3               |
| SN74AHCT1G08DRLR | SOT             | DRL                | 5 | 4000 | 180.0                    | 8.4                      | 1.98       | 1.78       | 0.69       | 4.0        | 8.0       | Q3               |
| SN74AHCT1G08DRLR | SOT             | DRL                | 5 | 4000 | 180.0                    | 9.5                      | 1.78       | 1.78       | 0.69       | 4.0        | 8.0       | Q3               |

**PACKAGE MATERIALS INFORMATION** 

www.ti.com 31-Oct-2013



\*All dimensions are nominal

| Device           | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|------------------|--------------|-----------------|------|------|-------------|------------|-------------|
| SN74AHCT1G08DBVR | SOT-23       | DBV             | 5    | 3000 | 202.0       | 201.0      | 28.0        |
| SN74AHCT1G08DBVR | SOT-23       | DBV             | 5    | 3000 | 180.0       | 180.0      | 18.0        |
| SN74AHCT1G08DBVR | SOT-23       | DBV             | 5    | 3000 | 180.0       | 180.0      | 18.0        |
| SN74AHCT1G08DBVR | SOT-23       | DBV             | 5    | 3000 | 205.0       | 200.0      | 33.0        |
| SN74AHCT1G08DBVT | SOT-23       | DBV             | 5    | 250  | 205.0       | 200.0      | 33.0        |
| SN74AHCT1G08DBVT | SOT-23       | DBV             | 5    | 250  | 180.0       | 180.0      | 18.0        |
| SN74AHCT1G08DCKR | SC70         | DCK             | 5    | 3000 | 205.0       | 200.0      | 33.0        |
| SN74AHCT1G08DCKT | SC70         | DCK             | 5    | 250  | 205.0       | 200.0      | 33.0        |
| SN74AHCT1G08DCKT | SC70         | DCK             | 5    | 250  | 180.0       | 180.0      | 18.0        |
| SN74AHCT1G08DCKT | SC70         | DCK             | 5    | 250  | 180.0       | 180.0      | 18.0        |
| SN74AHCT1G08DRLR | SOT          | DRL             | 5    | 4000 | 202.0       | 201.0      | 28.0        |
| SN74AHCT1G08DRLR | SOT          | DRL             | 5    | 4000 | 180.0       | 180.0      | 30.0        |

DBV (R-PDSO-G5)

## PLASTIC SMALL-OUTLINE PACKAGE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
- D. Falls within JEDEC MO-178 Variation AA.



# DBV (R-PDSO-G5)

# PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.



# DCK (R-PDSO-G5)

# PLASTIC SMALL-OUTLINE PACKAGE



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
- D. Falls within JEDEC MO-203 variation AA.



# DCK (R-PDSO-G5)

# PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.



# DRL (R-PDSO-N5)

# PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M—1994.
- B. This drawing is subject to change without notice.
- Body dimensions do not include mold flash, interlead flash, protrusions, or gate burrs.

  Mold flash, interlead flash, protrusions, or gate burrs shall not exceed 0,15 per end or side.
- D. JEDEC package registration is pending.



# DRL (R-PDSO-N5)

## PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.
- E. Maximum stencil thickness 0,127 mm (5 mils). All linear dimensions are in millimeters.
- F. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- G. Side aperture dimensions over—print land for acceptable area ratio > 0.66. Customer may reduce side aperture dimensions if stencil manufacturing process allows for sufficient release at smaller opening.



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