

### ●Features

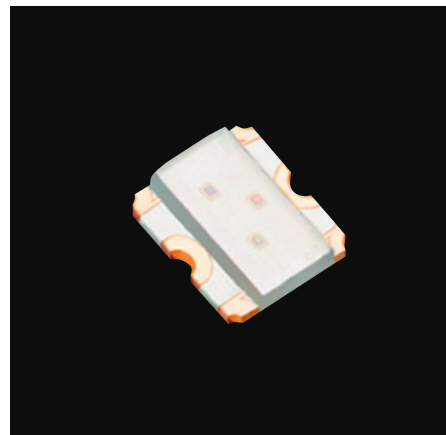
- The smallest class 3 color type LED in the world PICOLED™-RGB
- 6pin type
- Low height contributes to the improvement of color mixture

### ●Size

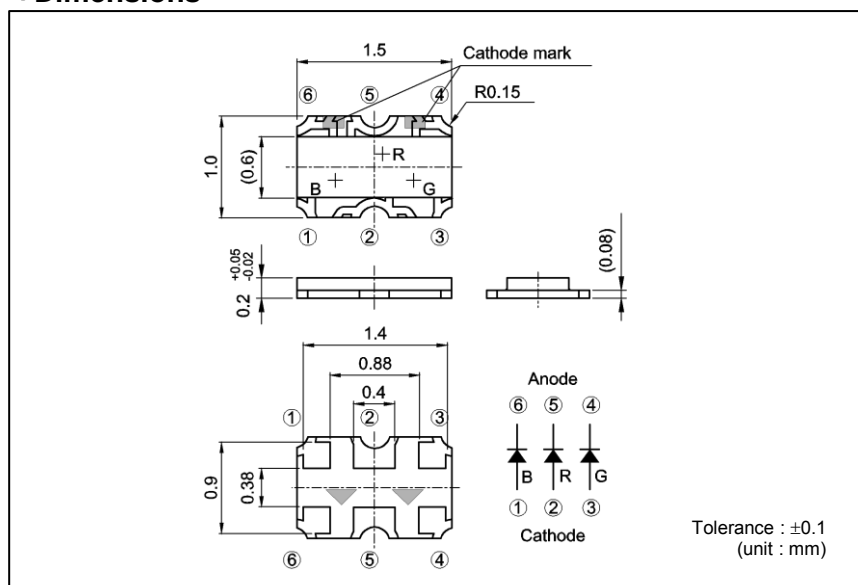
6pin type  
1510 (0604)  
1.5 × 1.0mm (t=0.2mm)



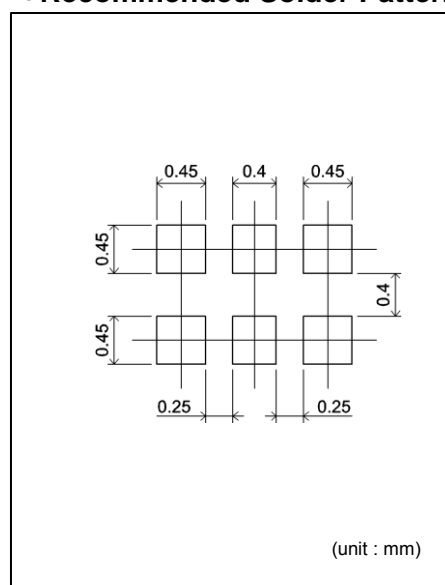
### ●Outline






### ●Dimensions



### ●Recommended Solder Pattern



### ●Specifications

Part No.	Chip Structure	Emitting Color	Absolute Maximum Ratings (Ta=25°C) ※						Electrical and Optical Characteristics (Ta=25°C)										
			Power <sup>*1</sup>	Forward <sup>*2</sup>	Peak Forward <sup>*2</sup>	Reverse	Operating Temp.	Storage Temp.	Forward Voltage V <sub>F</sub>		Reverse Current I <sub>R</sub>		Dominant Wavelength λ <sub>D</sub>			Luminous Intensity			
			Dissipation P <sub>D</sub> (mW)	Current I <sub>F</sub> (mA)	Current I <sub>FP</sub> (mA)	Voltage V <sub>R</sub> (V)			Typ. (V)	I <sub>F</sub> (mA)	Max. (μA)	V <sub>R</sub> (V)	Min. <sup>*4</sup> (nm)	Typ. (nm)	Max. <sup>*4</sup> (nm)	I <sub>F</sub> (mA)	Min. (mcd)	Typ. (mcd)	I <sub>F</sub> (mA)
   SMLP36RGB2W (R)	AlGaInP	Red	35	10	50	5	-40 to +85	-40 to +100	2.1	5	10	5	619	624	629	5	14	35	5
	InGaN	Green							3.1				520	527	535		56	110	
		Blue							3.0				465	470	475		14	35	

\*1 : Total power dissipation in case of lighting several colors.

\*2 : The above absolute maximum ratings are valid for the case of lighting a single color.

When lighting two colors at the same time, each of the figures in the absolute maximum ratings should be reduced down to 50% of it.  
When lighting three colors, it will be reduced down to 30% of it.

\*3 : Duty ≤ 1/20, 1ms

\*4 : Reference

※ : The value is based on the die destruction optical endurance; characteristics are not considered.

\*PICOLED™ is ROHM's pending trademark.

●Electrical Characteristics Curves

Fig.1 Forward Current - Forward Voltages

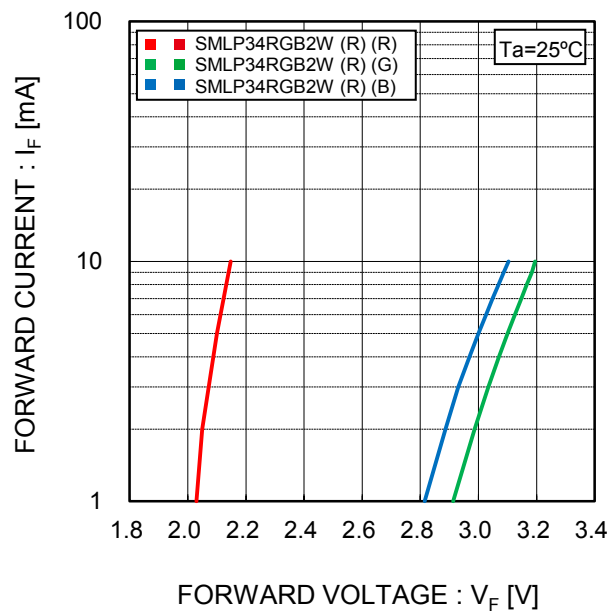


Fig.2 Luminous Intensity - Atmosphere Temperature

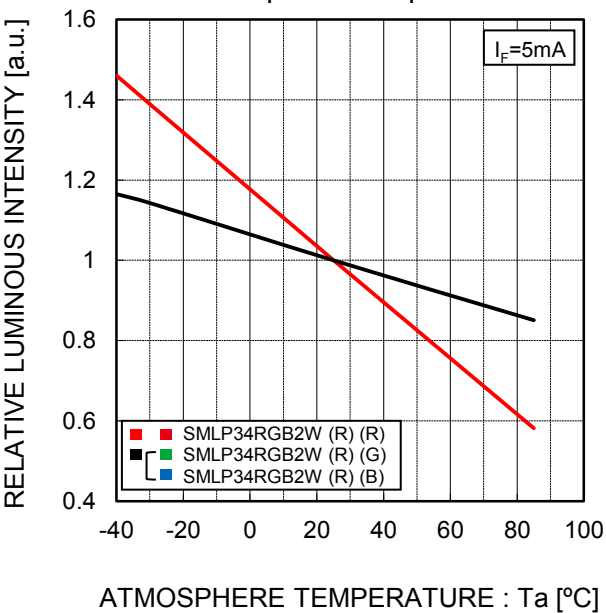


Fig.3 Luminous Intensity - Forward Current

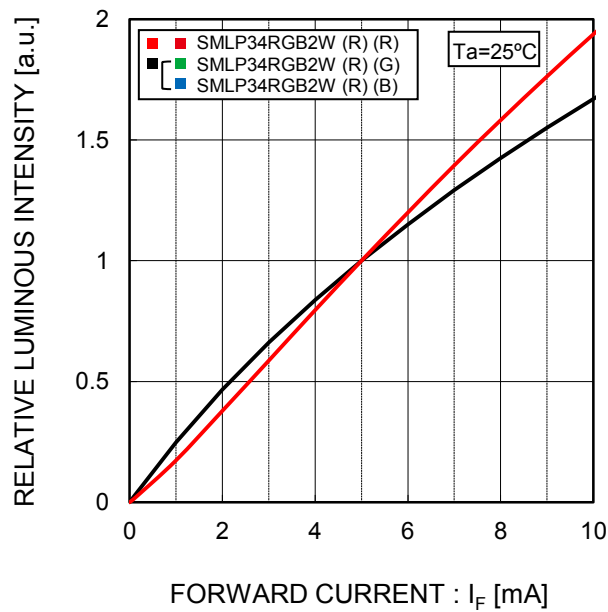
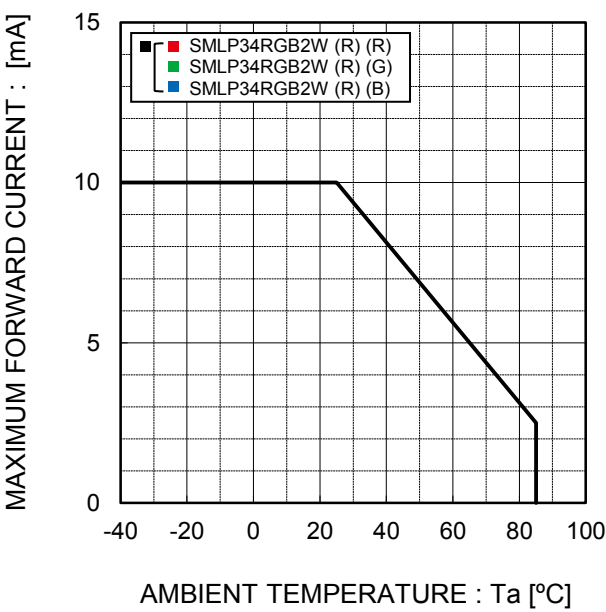
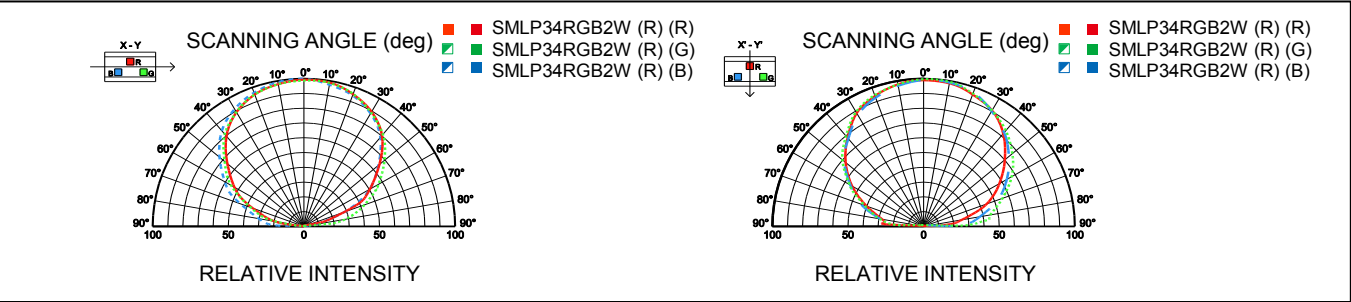


Fig.4 Derating



(Note) In case of lighting a single color.  
\*The value is based on the die destruction endurance;  
optical characteristics are NOT considered..

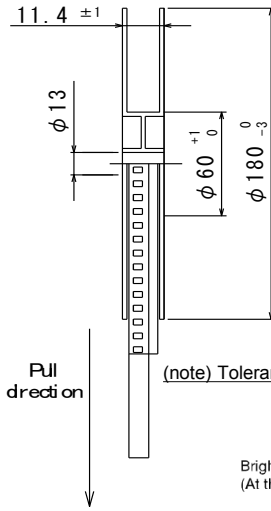
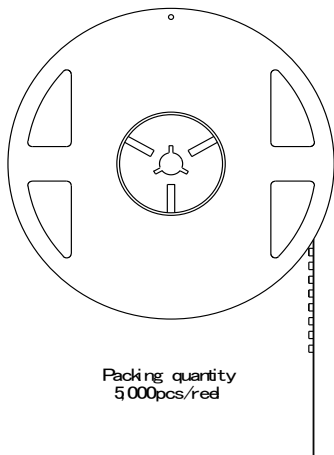
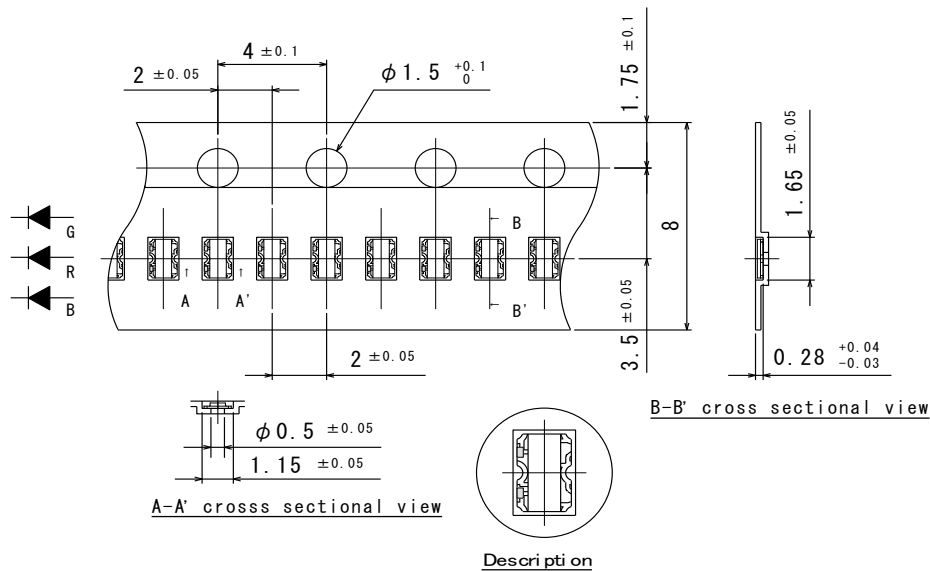
●Viewing Angle



●Rank Reference of Brightness

(Ta=25°C, I <sub>p</sub> = 5mA)													
	<div><div>Rank lv (mcd)</div><div>Emitting Color</div></div>	A	B	C	D	E	F	G	H	J	K	L	M
SMLP36RGB2W (R)	Blue	14 to 28	28 to 56	14 to 28	28 to 56	14 to 28	28 to 56	14 to 28	28 to 56	14 to 28	28 to 56	14 to 28	28 to 56
	Green	56 to 90		90 to 140		140 to 220		56 to 90		90 to 140		140 to 220	
	Red	14 to 28						28 to 56					

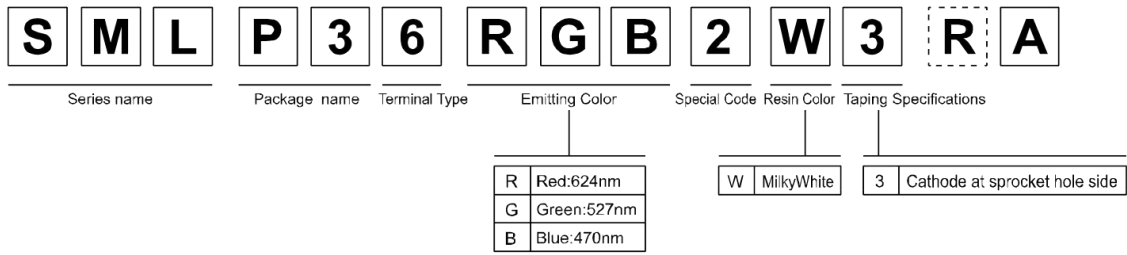
●Taping



(Unit : mm)

(note) Tolerance is within  $\pm 0.1$ mm unless otherwise specified.

●Part No. Construction



- Concerning the Brightness rank
- Please refer to the rank chart above for luminous intensity classification.
- Part name is individual for each rank.
- When shipped as sample, the part name will be a representative part name.
- General products are free of ranks. Please contact sales if rank appointment is needed.

●Packing Specification

ROHM LED products are being shipped with desiccant (silica gel) concluded in moisture-proof bags.

Pasting the moisture sensitive label on the outer surface of the moisture-proof bags or enclosing the humidity indication card inside the bag is available upon request.

Please contact the nearest sales office or distributor if necessary.

## ●Attention Points In Handling

This product was developed as a surface mount LED especially suitable for reflow soldering.  
Please take care of following points when using this device.

### 1.DESIGNING OF PCB

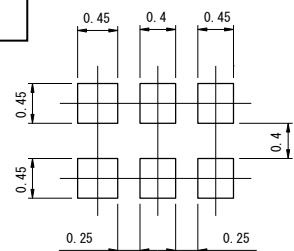
As for a recommendable solder pattern, Please refer to Fig-1.

The size and direction of the pad pattern depends on the condition of the PCB,  
Thorough design review is recommended before the final designing.

- ( This product of structured with rear/bottom electrode to be soldered.
- ( The formation of solder fillet is not guaranteed due to its electrode shape )

#### Reference

Mask open area ratio : 80%  
Mask thickness : 80 to 100μm



(Fig-1)

### 2.SOLDERING (Sn-Cu, Sn-Ag-Cu, Sn-Ag-Bi-Cu)

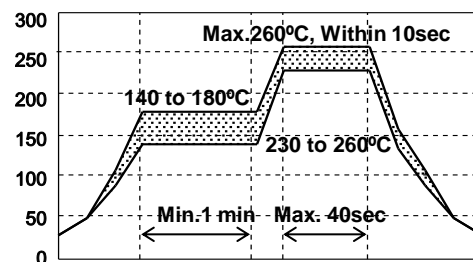
LED products do not contain reinforcement materials such as glass fillers.

Therefore, thermal stress by soldering greatly influence its reliability.

The temperature conditions for reflow soldering should therefore be set up according to the characteristic of this product. (See Fig-2)

Number of reflow process shall be max 2 times and these processes shall be performed in a row.

Cooling process to normal temperature shall be required between first and second soldering process.



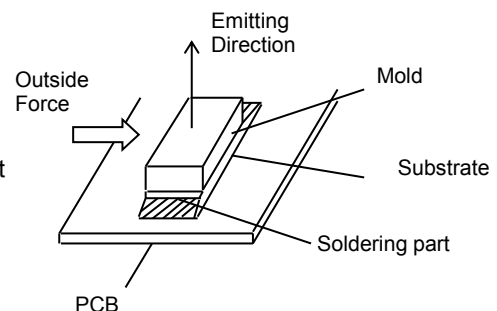
(Fig-2)

### 3.HANDLING AFTER MOUNTING (Fig.-3)

As shown in the drawing on the right, in case outside force of about 700g is given to the device, stress is concentrated to the jointed part between mold resin and substrate.

Therefore there is a possibility to break the device or PCB.

Careful handling is needed as ROHM cannot guarantee the falling of the device by outside force after mounting.



(Fig-3)

### 4.WASHING

Please note the following points when washing is required after soldering.

#### 4-1) WASHING SOLVENT

Isopropyl alcohol or other alcohol solvent is recommendable.

#### 4-2) TEMPERATURE

Below 30°C, immersion time ; within 3 minutes.

#### 4-3) ULTRA SONIC WASHING

Below 15/1 liter of solvent tub or less.

#### 4-4) COOLING

Below 100°C within 3 minutes.

## 5.EROSION GAS

Utilization in erosion gas atmosphere may degenerate the plating surface which might cause deterioration of solder strength, optical characteristics, or functions.

Please take precautions against occurrence of gas from the surrounding parts on the occasion of custody, and also after mounted on circuit board.

## 7.STORAGE

At reflow soldering, the reliability of this product is often influenced by moisture absorption; so that we apply the package with moisture proof for better condition for use. Please also note that,

7-1) Package : Not to be opened before using.

7-2) After unpackaging : LEDs to be kept in our moisture proof package with some desiccant (SILICA GEL).

LEDs to be baked in case the SILICAGEL indicator changed its color from either blue to clear or green to pink.

7-3) Please use LEDs within 168 hours after the package is opened. (Condition at 30°C, max.70%Rh.)

In case they are not used within 168 hours, please put them back into the package.

7-4) BAKING (=Moisture Removal)

Please conduct baking under "reel condition" at 60°C, 12~24 hours (max.20%Rh) after unpackaging.

Please be careful not to give any stress to the reel & the embossed tape while baking, as they are susceptible to be deformed during the baking.

## 7.LIFE TIME

Blue led die used in this product will cause reduction of luminous intensity due to epoxy resin discoloration depending on the using conditions and environmental.

Please inquire our sales contact if long life time is required on your application.

## Notes

- 1) The information contained herein is subject to change without notice.
- 2) Before you use our Products, please contact our sales representative and verify the latest specifications :
- 3) Although ROHM is continuously working to improve product reliability and quality, semiconductors can break down and malfunction due to various factors.  
Therefore, in order to prevent personal injury or fire arising from failure, please take safety measures such as complying with the derating characteristics, implementing redundant and fire prevention designs, and utilizing backups and fail-safe procedures. ROHM shall have no responsibility for any damages arising out of the use of our Products beyond the rating specified by ROHM.
- 4) Examples of application circuits, circuit constants and any other information contained herein are provided only to illustrate the standard usage and operations of the Products. The peripheral conditions must be taken into account when designing circuits for mass production.
- 5) The technical information specified herein is intended only to show the typical functions of and examples of application circuits for the Products. ROHM does not grant you, explicitly or implicitly, any license to use or exercise intellectual property or other rights held by ROHM or any other parties. ROHM shall have no responsibility whatsoever for any dispute arising out of the use of such technical information.
- 6) The Products are intended for use in general electronic equipment (i.e. AV/OA devices, communication, consumer systems, gaming/entertainment sets) as well as the applications indicated in this document.
- 7) The Products specified in this document are not designed to be radiation tolerant.
- 8) For use of our Products in applications requiring a high degree of reliability (as exemplified below), please contact and consult with a ROHM representative : transportation equipment (i.e. cars, ships, trains), primary communication equipment, traffic lights, fire/crime prevention, safety equipment, medical systems, servers, solar cells, and power transmission systems.
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