

Harsh Environment Acquisition Terminal (H.E.A.T.) System EVM User's Guide

User's Guide



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This document outlines the basic steps and functions that are required to ensure proper operation of the Harsh Environment Acquisition Terminal (H.E.A.T.) system evaluation module (EVM) kit. The HEATEVM is a high-temperature development platform that provides a complete signal-acquisition system for operating temperature environments of 200°C. All of the high-temperature semiconductor devices are qualified and characterized from -55°C to 210°C operation for 1,000 hour operating life, thus eliminating the need for expensive up-screening components or using commercial products whose temperature range falls outside the datasheet specifications.

Overview

HEATEVM platform contains a signal chain consisting of an eight channel analog input which conditions, digitizes and processes all of these signals. The EVM has six channels dedicated for temperature, pressure, and accelerometers and two are general purpose channels (i.e. fully differential and single-ended).

Figure 1-1 shows the HEATEVM block diagram. The analog inputs channels are comprised of six channels dedicated for temperature, pressure and accelerometers. The OPA211-HT enables accelerometer inputs and all three axis inputs have a buffer amplifier with two poles in a 20-Hz Butterworth filter. Temperature sensing is performed with the THS4521-HT and OPA2333-HT devices. For pressure sensing, a high impedance bridge instrumentation amplifier is used from the THS4521-HT and the OPA2333-HT devices. This circuit realizes a high gain and is ideal for measuring pressure in harsh-environment applications such as down-hole drilling. HEATEVM also has dedicated INA333-HT inputs for pressure transducer coupling.

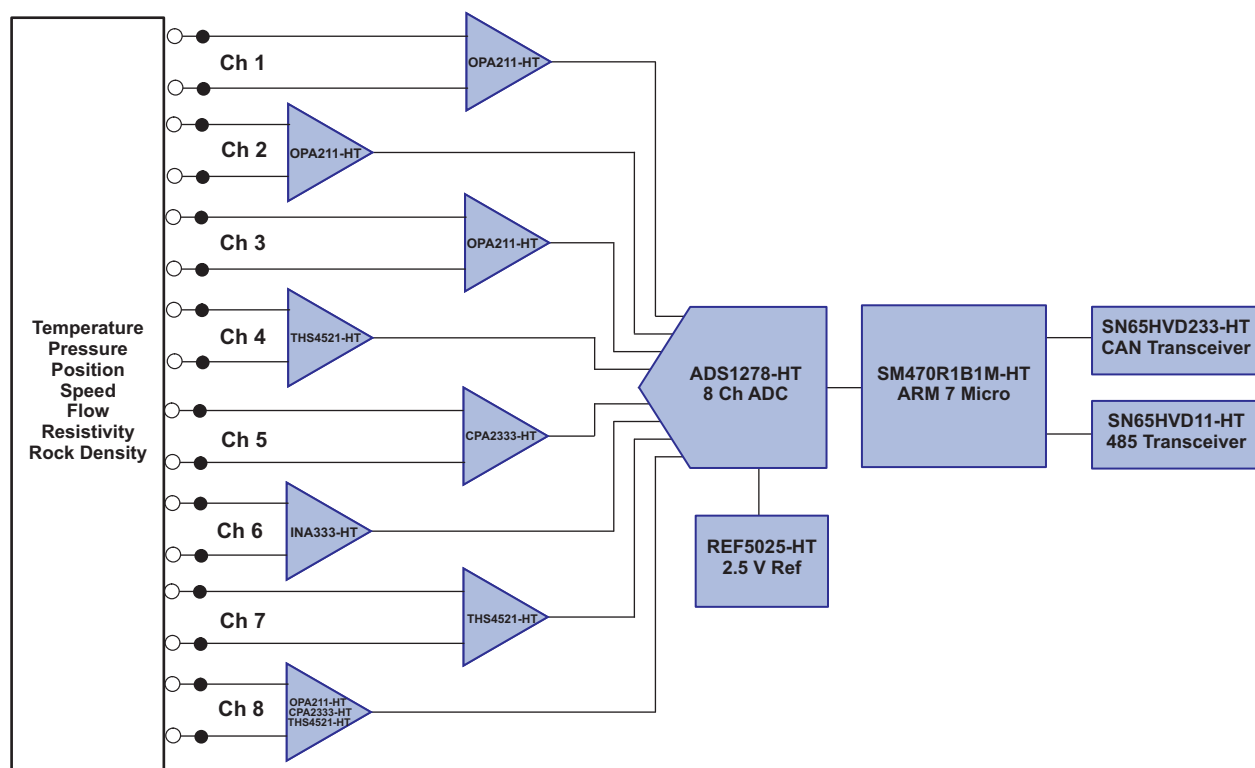


Figure 1-1. HEATEVM Block Diagram

The platform is suited for interfacing with external sensors. The user is expected to interface these sensors by means of user generated cabling. The HEATEVM is pre-loaded with basic firmware layer for the ARM7 microcontroller and source-code is provided in this User Manual. The data acquired by the system can be extracted by the HEATEVM graphical user interface (GUI) software. The GUI performs auto scrolling of data, provides a temperature display, illustrates actual minimum and maximum values, and provides data logging capability for all eight channels. This GUI software is optional, and the user can program their own firmware into the ARM7 microcontroller by means of the JTAG port on the HEATEVM. The optional software runs on a PC terminal and proper serial interfacing is required. The optional software is available for downloading through:

<http://focus.ti.com/docs/toolsw/folders/print/heatevm.html>

The HEATEVM kit includes one EVM board. All power supply requirements/sequencing need to be provided externally and are outlined in the Power-Up Requirements/Sequencing section 3.1 of this manual. Please refer to the HEATEVM schematic, Gerber and BOM files for component use and their locations and references from this user guide. The schematics, gerbers and BOM files are available at:

<http://focus.ti.com/docs/toolsw/folders/print/heatevm.html>

System Design Guidelines

2.1 PCB Details

The PCB in the HEATEVM is built from P95 polyimide material and has very good mechanical stability up to temperatures in excess of 210°C.

2.1.1 PCB Materials

The dielectric constant of the polyimide varies between 3.74 and 3.95. With a base layer PCB thickness of 0.093 inches, the 8 layer HEATEVM has a reasonable amount of stiffness to reduce strain on solder joints. For prolonged 210°C elevated testing periods, the polyimide PCB needs to be kept dry and best results are obtained when testing is conducted inside a dry pressure chamber. In general, this is the case with many harsh environment high temperature drilling and logging tools.

The surface copper traces and pads are protected with a nickel-gold finish. The nickel isolates the gold from the copper, while the gold provides for good solder bonding. This type of system prevents the tin found in most solders from forming intermetallic bronze with the copper traces. For short term exposure at elevated temperatures or temperatures below 98°C, the nickel-gold finish may not be required, however, this added margin safeguards against the intermetallic bronze formations.

2.1.2 Layout Guidelines and Recommendations

Power and ground planes are suggested for optimizing the performance of the ADS1278. Decoupling capacitance should be physically placed as close as possible to the power pins of the ADS1278 and the SN470R1B1M-HT ARM7 microcontroller to minimize capacitance and gain optimized performance. The location of these decoupling capacitors becomes even more critical in high temperature operations since, in addition to the higher costs, larger valued capacitors become the life limiting component in many high-temperature systems. Most capacitor types have falling capacitance values and increasing IR values as the ambient temperature increases which present trade offs when working with capacitors at elevated temperatures. The HEATEVM uses a nominal number of capacitors and value of capacitance.

To reduce temperature effects, 200°C EIA rated capacitors have been used. The COG dielectric has a flat temperature coefficient over temperature and are also referred to as NPO (negative-positive-zero), referring to its value change over temperature. These COG/NPO capacitors are used as decoupling capacitors while 200°C rated tantalum capacitors are used to reduce power supply ripple to the circuit board. To reduce ripple on the voltage reference, a 1uF stacked capacitor was used to maintain fast transient response to reduce noise.

2.2 Derating of Integrated Circuits and Passive Components

When designing high-temperature circuits, engineers normally derate the electronic components from the manufacturer's specifications. This is particularly true for the voltage rating of capacitors and the power rating of resistors. As more manufacturers produce electronic components rated for operation at elevated temperatures and engineers gain experience working with these components, the act of derating will become less important.

In any case, the overall rating of an electronic circuit will always be less than the rating of the weakest component in the circuit. Virtually every high temperature application is also a high reliability application. For example, in high reliability applications using all electronic components rated to 200°C and 1,000 operating hours, an overall derating of the electronic circuit could be as high as 50°C.

Despite the advancement of computer generated life prediction models, most manufacturers of high temperature control systems require hard numbers in performing accelerated life testing such as HALT (Highly Accelerated Life Tests) to find weak links in the design and/or manufacturing process. By starting with manufacturer qualified high temperature electronic components, the design engineer will enjoy a higher percentage of successful HALT testing of new products. Perhaps just as important, is knowing that the high temperature electronic component manufacture will continue to support a high temperature rating through design cycles which within the electronic industry are normally much shorter than the high temperature, high reliability product being designed. For example, an aircraft engine control system can be in production for extended product life-cycles between 20 to 30 years while an electronic component may see a new design cycle every 6 to 10 years.

For high-temperature operation, resistors are chosen for their temperature drift and hydrogen sensitivity. The HEATEVM uses low temperature drift, thin film resistors with a temperature drift of 30ppm/°C.

Hardware Setup

The HEATEVM system is controlled by the SN470R1B1M-HT ARM7 microcontroller in conjunction with ADS1278-HT Octal 24-Bit 128KSPS Analog-to-Digital Converter (ADC).

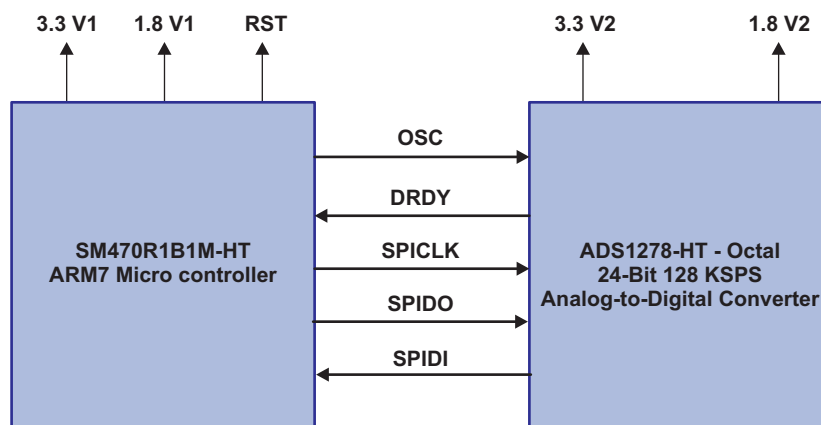


Figure 3-1. HEATEVM ARM7 / ADC Communications

The communications between the SM470R1B1M-HT ARM7 Microcontroller and the ADS1278-HT Octal 24-Bit 128KSPS Analog-to-Digital Converter is established by using the oscillate signal. The ARM7 microcontroller reads the ADS1278-HT data stream using the SPI1 interface on the ARM7. The data ready line (ADSync, Pin 39 of the ADS1278-HT) signals the ARM7 that data is ready for reading on its pin 1 (which is defined as a general I/O pin in software). The three SPI1CLK, SPI1DO, SPI1DI signals from the ARM7 SPI1 are used. The software setup for the SPI1 interface is polarity 1 and phase 0 and the ADS1278-HT data changes on the negative SPI1CLK.

The ADS1278-HT, requires an external clock for operation. In the default case, the ARM7 generates an ADCLK signal from its ECLK, pin 80. ECLK is software programmable and in the source-code included in this manual, ECLK is set to 1.25MHz.

There is no software setup between the ARM7 and the ADS1278-HT as the setup options on the ADS1278-HT set up are defined by the user's choice of format and mode options with the channel enable pins.

The HEATEVM is shipped with preset format pin options on the ADS1278-HT as Format [001] which are set by soldered jumpers on PJ10 and establishes a Time-Division Multiplexed bit stream. With this format, the position of each 24 bit ADC reading is fixed in time such that disabling any channel results in a 000000H reading for that channel and all the ADS1278-HT readings are serial out on pin DOUT1. If the user desires to change the format from this default setting, high-temperature solder should be used.

Each of the eight ADS1278-HT channels are enabled by default. To change the default channel enables, solder jumpers at JP12. Each jumper pair is tied to each PWDN channel enable (pins 45 to 52).

The ADS1278 has 4 mode options which can be set by the user by jumpers on JP11. The default setting is Mode[11] for low speed.

The power supply rails have been separated since the power-up sequence differs between the ADC and ARM7 devices.

3.1 Power-Up Requirements / Sequence

The HEATEVM has split power inputs supporting the ARM7 and the ADS1278-HT. Both the ARM7 and the ADS1278-HT have 3.3-V IO and 1.8-V core voltages. Splitting the supply inputs allows for differing power-up sequences for each chip. All voltages reference a common ground. The GND is tied to a ground plane located on layer 2 of the PCB.

All the power for the HEATEVM and the reset signal for the ARM7 (PORRSTN, pin 68 of the ARM7) is on JP2.

Pin 1 on JP2 has a square pad

JP2- Pin 1: 3.3 V (This is the VIO for the ADS1278-HT)

JP2- Pin 2: GND

JP2- Pin 3: 1.8 V (This is the ADS1278-HT core voltage)

JP2- Pin 4: GND

JP2- Pin 5: 3.3 V (This is the VIO for the ARM7)

JP2 - Pin 6: GND

JP2 - Pin 7: PORRSTN (reset signal of the ARM7)

JP2 - Pin 8: 1.8 V (This is the ARM7 core voltage)

JP2 - Pin 9: GND

JP2 - Pin 10: NC

JP2 - Pin 11: 5 V (analog voltage)

JP2 - Pin 12: GND

The SM470R1B1M-HT (document [SPNS155](#)), requires that the 3.3-V IO voltage is greater than 1.1 V before the 1.8-V core voltage is greater than 0.6 V. Specific timing requirements for the PORRSTN input are also outlined in [SPNS155](#). For detailed information on the power-up sequence of the ADS1278-HT, see [SBAS447](#). In general, core voltage should reach a nominal 1 V before the IO voltage reaches 1 V. The analog voltage must be last, with a nominal 3 V triggering an internal reset to the chip.

3.2 ADS1278-HT Connection Options

The ADS1278-HT has a several pin assigned options. To provide the user with maximum flexibility, the following jumper blocks connected to the following pin assignment pins of the ADS1278-HT. In all cases, a jumper installed results in a 'low' setting.

- JP10 pins set the AD Format Options
- JP11 pins set the AD Mode Options
- JP12 pins enable the AD Channels

For running the demonstration board at 200°C, some jumpers are hardwired. The user can change these setting by removing or adding a solders jumper. These jumpers are of the same board layout as the other jumper blocks, as such all the hardwired jumpers can be replaced with jumper blocks if so desired.

- JP13 is jumper to set CLKDIV to 'low' input.
- JP16 are jumpers to interface the ADS1278 to SM470R1B1M (ARM7). The ADS1278 is connecting to the ARM7 as a SPI device.

3.3 Voltage Reference

The REF5025-HT is supplied as the on board voltage reference. The REF5025-HT has a nominal voltage of 2.5 V. The on board voltage reference can be replaced by placing a jumper between pins 2 and 3 of JP5 and applying a new external voltage to JP6 with pin 1 as GND and pin 2 as the positive voltage.

3.4 SM470R1B1M-HT Connection Options

The TI ARM7 is in circuit programmable using either the 20-pin JP20 or the 14-pin JP19. Because the demonstration board can be heated to 200°C, a standard gold plated pin header is used in both cases. The user must check the pin orientation against the circuit layout. Looking at the circuit board, with the ARM7 chip toward the user's left hand, pin 1 on JP20 and JP19 is on the top left side of each pin header. A 1.8-V oscillator is strongly recommended to drive the SM470R1B1M-HT as indicated in the datasheet.

3.5 ADS1278-HT Analog Inputs

The ADS1278-HT has eight differential inputs to its eight parallel 24-bit analog to digital converters. The HEATEVM provides input to all eight channels using the analog circuits described below.

3.5.1 Channels 1, 2, and 3: Inclination Circuits

Measuring inclination (or tilt) is a common measurement in the harsh-environment down-hole drilling industry. For example, most drilling tools measure 3-axis inclination to determine what the orientation of the drill bit is. The first 3 channels of the ADS1278-HT are examples of a filtered buffer/amplifier for use in measuring the 3-axis inclination signals.

The HEATEVM inclination signals are filtered in an active two pole Butterworth filter using the using the OPA211-HT. Low Pass filters of 20 Hz to reduce 60-Hz noise picked up by the cable running between the HEATEVM (inside an oven) and the inclination sensor board located outside of the oven.

When the cable is not connected, a precision resistor network provided a fixed DC voltage to the three inclination inputs on the HEATEVM. This allows operation without the inclination circuit.

An RTD circuit can be added to the HEATEVM to provide a differential signal to the THS4521-HT and will need to use the REF5025-HT to bias the circuit. The OPA211-HT can be used to buffer the REF5025-HT to the circuit. The REF5025-HT will also provide the reference voltage to the ADS1278-HT.

Figure 3-2 illustrates the block diagram of the inclination circuits.

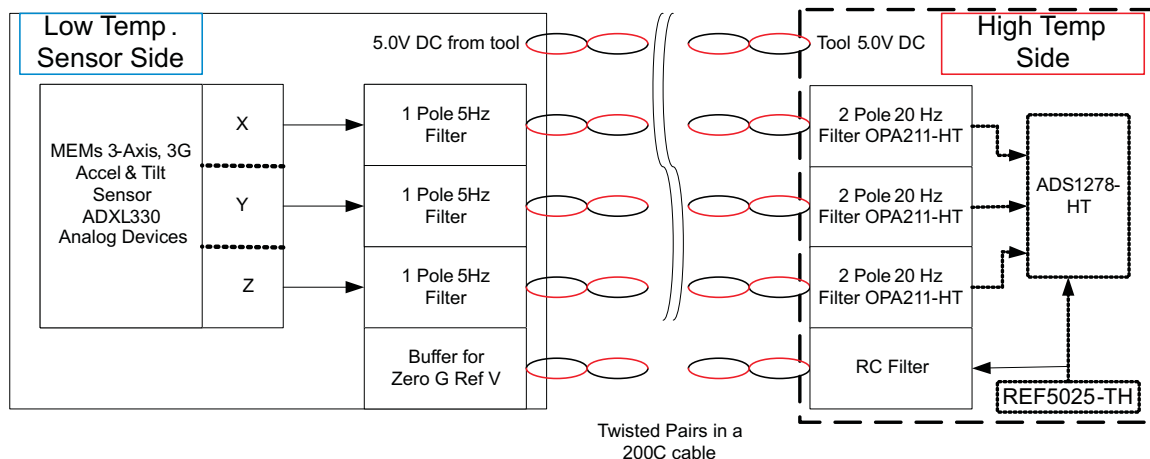


Figure 3-2. Inclination Block Diagram

3.5.2 Channel 4: Simple Amplifier Using the OPA211-HT

A simple amplifier circuit using the OPA211-HT with a fixed gain of -10. The user can supply an input signal to pin 7 of JP26. The amplifier has a 1.25-V reference at the +in pin. PT8 is a test point for monitoring the amplifiers output.

3.5.3 Channel 5: RTD

Channel 5 of the ADS1278-HT is setup to measure board temperature using an onboard 1000-Ω RTD located at JP8. An external RTD can be used by removing the onboard RTD and the two jumpers on JP8 and replacing them with the standard 4-wire RTD.

In Well Logging systems, it is typical to detect relative temperature changes of 0.001°C so the 24-bit accuracy associated with the ADS1278-HT is necessary in order to facilitate this measurement.

The RTD has a nearly flat response of 3.85Ω/°C starting with a nominal 1000 Ω at 0°C. At 20°C room temperature, the RTD is ~1077 Ω and ~1385 Ω at 100°C. The use of 3.85 Ω per degree will create ~1-2°C error at 200°C. Use of a typical second-degree polynomial curve fit will improve this measurement while also correcting for small circuit offsets. However, for demonstration purposes these small errors are negligible for a board mounted sensor and no system calibration unique to each board was performed.

The RTD measurement circuit uses the voltage reference (IC6, REF5025-HT) to create a bias current for a 1000-Ω RTD. The reference voltage is 2.5 V. This voltage is buffered (IC7, OPA2333 “B”) with a resistor divider network of R25 and R26. The resistor divider is used to reduce the reference voltage to 0.5 V. This voltage is used to create a DC bias to the positive input to +INA of IC7.

The “A” amplifier of IC7 (OPA2333-HT) has the 1000-Ω RTD in its feedback. This amplifier holds the voltage across R24 to the bias value of 0.5 V. This sets the current in the feedback RTD resistor to $I_{\text{RTD}} = 0.5/\text{R24}$. As R24 is a fixed, high precision resistor equal to 1000 Ω, $I_{\text{RTD}} = 0.005$ A and the voltage across the RTD at 0°C is 0.5 V. As the temperature increases, the voltage across the RTD increases at 0.0173 V/°C.

IC8 (THS4521) is used to amplify the differential signal across the RTD. The gain of IC8 is fixed by $\text{R19}/\text{R18} = \text{R20}/\text{R21} = 2$. At 0°C, the differential output is $2 \times 0.5 = 1$ V. The output is then subject to change over temperature by ~0.0346 V/°C.

The differential amplifier, IC8 (THS4521-HT) has its VCOM pin either as an open circuit or tied back to the ADS1278, VCOM pin using jumper block JP9. In the case of the RTD circuit, a zero temperature creates a differential voltage of 0.5 V, so an offset is accounted for in the display software

3.5.4 Channel 6: INA333-HT Instrumentation Amplifier

Channel 6 of the ADS1278-HT is setup as a differential channel and is a user illustrated circuit based on the INA333-HT and pins 6 and 5 of JP26. R42 is used to set the gain value of the INA333-HT. The gain is calculated by $\text{Gain} = 1 + (100\text{k}/\text{R42})$, for $\text{R42} = 100$ Ω the gain is 1001. A simple RC filter is placed between the amplifier and the ADS1278. Test point PT10 is available to monitor the amplifiers output.

3.5.5 Channel 7: THS4521-HT Differential Amplifier

Channel 6 of the ADS1278-HT is setup as a differential channel and a differential amplifier circuit for user input signals based on the THS4521-HT. Full access to the THS4521 input pins are available at JP26, pins 1-4. The amplifier has a fix gain of 1 set by $\text{R47}/\text{R48}$ and $\text{R51}/\text{R52}$. This amplifier is operating from the 3.3-V supply.

3.5.6 Channel 8: Discrete Differential Amplifier Circuit

Channel 8 of the ADS1278-HT is setup as a differential channel and is left for the users discretion. It can be used for simulating the measurement of a standard 4-wire bridge type pressure transducer. In this case, the pressure transducer cable would be connected to JP8. IC10 (OPA211-HT) is used to bias the bridge circuit to 2.5 V. The bridge differential voltage is input is buffered by IC11 (OPA2333-HT). The OPA2333-HT is precision amplifier well suited for this type of application. IC14 (THS4521-HT) is used to amplify the buffered signals coming from IC11. The gain of this circuit is ~501 set by the resistor pairs $\text{R54}/\text{R53}$ and $\text{R56}/\text{R55}$. A small differential RC filter is in between the outputs of IC14 and the ADS1278.

Software Installation

The software installation for the HEATEVM system is broken into two sections: First Time Installation and Upgrading Existing Installation.

4.1 First Time Installation

The software installation has several prerequisites that may or may not be already installed on your PC. If the software is already installed you can safely proceed to the next step.

Prerequisites:

1. Microsoft .NET Framework 3.5 sp1
<http://www.microsoft.com/downloads/en/details.aspx?FamilyId=333325fd-ae52-4e35-b531-508d977d32a6>
2. Microsoft Charting
This can be found in the in the 3rd Party folder of the program files: MSChart.exe
OR
Download from:
<http://www.microsoft.com/downloads/en/details.aspx?FamilyId=130F7986-BF49-4FE5-9CA8-910AE6EA442C>

Installation:

1. Install Microsoft .NET Framework 3.5 sp1 and follow instructions.
2. Install Microsoft Charting and follow instructions.
3. Copy the program folder onto the local computer. The software can run from the desktop or can be placed in Program Files along with other software.

4.2 Upgrading Existing Installation

When upgrading to a new version there is only one file that could be important to preserve between versions. It is located in the program folder and is the TIDemo.exe.config file. This file, as you'll read later, possibly contains calibration information regarding your actual hardware. Other files can be simply copied over or removed and replaced with the updated software version.

Software Application Overview

The HEATEVM demonstration screen (Figure 5-1) illustrates what will be seen on the user terminal interface.

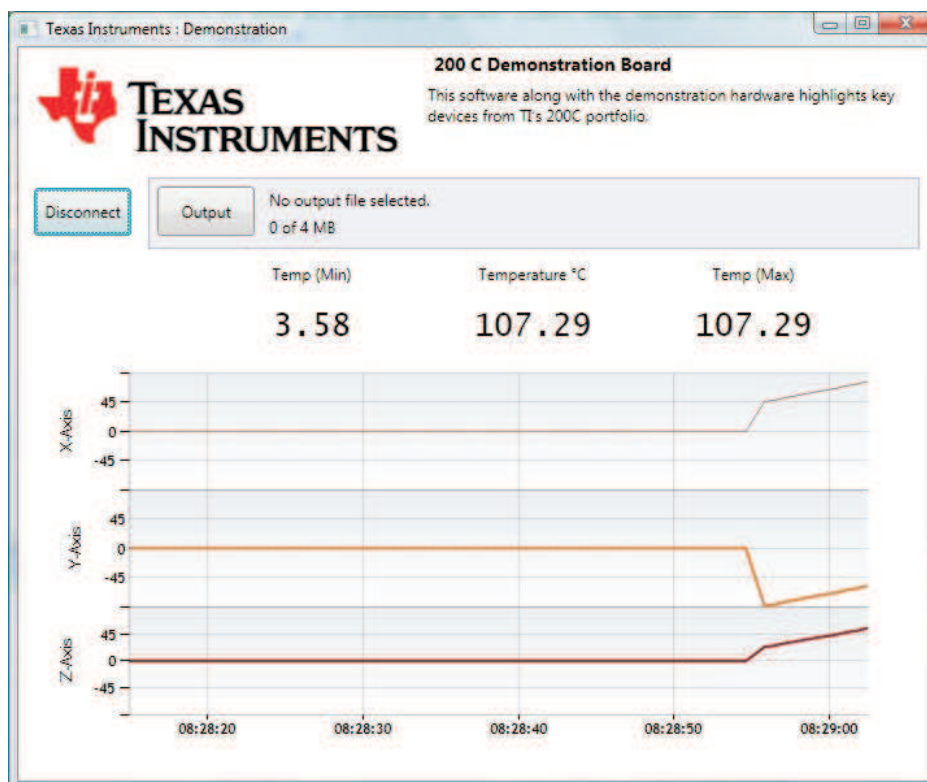


Figure 5-1. HEATEVM Demonstration Screen

5.1 Connect / Disconnect

The upper left most button is labeled “Connect” or “Disconnect” depending on whether or not you’re currently connected and receiving data from the electronics.

The HEATEVM uses serial port (COM) communication. This is frequently provided by USB to Serial connectors in recent computers. If the computer has only a single COM port installed the Connect button will automatically try to connect to that port. If there are more than one COM port available a window will pop up allowing you to choose which COM port is connected to the TI Demo hardware.

5.2 Output / Stop

This button is labeled “Output” or “Stop” depending on whether or not the real time data is being saved to a file. The output button allows the saving of the real time data into a file. By selecting the output file all data from that point begins to be saved. Data that was received prior to setting an output file is not retroactively saved.

5.3 Status Label

The file name label below and to the right of the Output button is a status label, here it shows “0 of 4 MB”. When saving data to an output file this counter will demonstrate how much raw binary data is being saved. This correlates to the future version of a memory demonstration where the 200 C memory will be 4 MB.

It will also report errors if it cannot successfully interpret the data frame being sent from the electronics or if the electronics themselves report an error.

1. Electronics error, if the analog to digital circuit is not responding to the processor it will flash in red:
“!ADC communication failure”
2. Communications error, if the software is unable to interpret the data frame:
“Cannot parse: [index, value]”

There are log files saved with non-critical exceptions but can be useful in identifying issues.

5.4 Temperature Data

Low, max, and current temperatures are displayed here. These are reported from a built-in RTD on the board. See calibration section on how to calibrate the values.

5.5 Axis Data (Line Charts)

The initial demonstration of the Demo Board is to have an accelerometer transmitting data from all three axes (X, Y, Z). These values are demonstrated here in degrees. See calibration section for how to calibrate the values.

5.6 Four Miscellaneous A/D Channels (Not Visible on GUI)

There are four additional channels in the eight channel A/D converter that are not displayed but are still recorded in the output file. These values do not have a calibration applied to them but the data is accessible via Excel or other comma separated values (csv) software. See the section on the output file.

Output File

The output file contains time data, 4 calibrated channels, and 4 non-calibrated channels in a comma separated file. The 4 calibrated correspond to the 4 displayed data in the software: temperature, x-axis, y-axis, and z-axis.

```
# TI 200C Demonstration Output File
# Below is a CSV file of the data seen while running the demonstration
# Recording started: 4/19/2011 8:55:02 AM
Time          Temp (F)  X Axis  Y Axis  Z Axis  AD4      AD6      AD7      AD8
55:02.70      185.97  -79.27  -34.21  78.29  -8388608 -8388608 -8388608 -8388608
55:02.90      189.55  -78.2   -33.14  79.36  -8388608 -8388608 -8388608 -8388608
55:03.20      193.12  -77.13  -32.06  80.44  -8388608 -8388608 -8388608 -8388608
```

The other four channels can be raw data as well if the calibration is changed to pass through the value rather than modifying it. See calibration section.

The four non-calibrated channels cannot be calibrated via the demonstration software.

Calibration

Calibration applies coefficients and functions to obtain an accurate representation of a sensor's measurement. To do this to the analog to digital converter the coefficients can be entered into a text file prior to running the software.

Within the program's folders there is a file "TIDemo.exe.config". Open this file with a text editor such as Notepad and you'll see something similar to below.

```
<?xml version="1.0" encoding="utf-8" ?>
<configuration>
  <appSettings>
    <!-- To fake serial data for GUI testing make the value="Fake" below -->
    <add key="COMPort" value="Fake" />

    <!-- To allow the chart axis to show all possible values (24bit int) rather than
    the axis +/-90 degrees set value="True" below. -->
    <add key="FullRange" value="False" />

    <!-- Temp Coefficients Match Cal Function y(x) = a*x+b -->
    <add key="TempCoeff1" value="0.0000357632473028550992430112654229" />
    <add key="TempCoeff2" value="0" />

    <!-- Axis Coefficients Match Cal Function y(x) = a*x+b -->
    <add key="AxisCoeff1" value="0.0000107288360595703125" />
    <add key="AxisCoeff2" value="0" />

  </appSettings>
</configuration>
```

The TempCoeff1, and TempCoeff2 correspond to the a and b variables of the point slope function $y(x) = a x + b$ respectively. When the AD counts (x) are evaluated the result is the RTD's temperature.

The AxisCoeff1, and AxisCoeff2 do the same thing for the axes calibration into degrees.

By changing Coeff1 value to 1 and Coeff2 value to 0 for both Temp and Axis the resulting output will be the raw AD data just like the other 4 channels which have no calibrations applied.

If this is done, or any calibration applied that would result in a range greater than 90, the "FullRange" value can be set to "True" so that the data can still be visible in the line charts.

Changes to this file are only interpreted at the application start. So if a change has been made here the software must be closed and re-opened to recognize it.

Establishing Tool Communication Via Terminal

The tool data can be seen and interpreted directly without using the demonstration software.

Close all software that might be using the same port the electronics are connected to. Start your terminal program with the following settings:

Table A-1. Configuration

Connect using:	Installed COM Port tool is attached to
Bits per second:	576000
Data bits:	8
Parity:	None
Stop bits:	1
Flow control:	None

If the electronics are currently logging information its output should appear almost immediately.

A.1 Interpreting Data Frames

Data frames are visible while communicating with the tool in a terminal.

Terminal output example:

9E58BE,BD8D85,800071,BD07F2,C9D0CE,7FFDE9,80005C,80006C

The frame is a series of numeric values in hexadecimal format separated by commas. The values represent A/D counts. Converting these A/D counts into sensor data requires calibration as described above. Accessing the data in this manner removes any limitations on interpretation.

Terminal error output example:

!Error message here

Any data frame that starts with an exclamation point is an error frame and the cause of the error is contained in the text following it.

Table A-2. Data Frame Example Breakdown

9E58BE,BD8D85,800071,BD07F2,C9D0CE,7FFDE9,80005C,80006C	
9E58BE	24-bit channel (x-axis)
BD8D85	24-bit channel (x-axis)
800071	24-bit channel (x-axis)
BD07F2	24-bit channel (spare)
C9D0CE	24-bit channel (temperature)
7FFDE9	24-bit channel (spare)
80005C	24-bit channel (spare)
80006C	24-bit channel (spare)

Hexadecimal

Hexadecimal is the number format output by the electronics. For quick reference hexadecimal (base 16) is counted as follows with decimal (base 10).

Decimal (Base 10)

0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	...	24	25	26	27
0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	10	11	12	13	14	...	18	19	1A	1B

Hexadecimal (Base 16)

EVALUATION BOARD/KIT/MODULE (EVM) ADDITIONAL TERMS

Texas Instruments (TI) provides the enclosed Evaluation Board/Kit/Module (EVM) under the following conditions:

The user assumes all responsibility and liability for proper and safe handling of the goods. Further, the user indemnifies TI from all claims arising from the handling or use of the goods.

Should this evaluation board/kit not meet the specifications indicated in the User's Guide, the board/kit may be returned within 30 days from the date of delivery for a full refund. THE FOREGOING LIMITED WARRANTY IS THE EXCLUSIVE WARRANTY MADE BY SELLER TO BUYER AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED, IMPLIED, OR STATUTORY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. EXCEPT TO THE EXTENT OF THE INDEMNITY SET FORTH ABOVE, NEITHER PARTY SHALL BE LIABLE TO THE OTHER FOR ANY INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES.

Please read the User's Guide and, specifically, the Warnings and Restrictions notice in the User's Guide prior to handling the product. This notice contains important safety information about temperatures and voltages. For additional information on TI's environmental and/or safety programs, please visit www.ti.com/esh or contact TI.

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REGULATORY COMPLIANCE INFORMATION

As noted in the EVM User's Guide and/or EVM itself, this EVM and/or accompanying hardware may or may not be subject to the Federal Communications Commission (FCC) and Industry Canada (IC) rules.

For EVMs **not** subject to the above rules, this evaluation board/kit/module is intended for use for ENGINEERING DEVELOPMENT, DEMONSTRATION OR EVALUATION PURPOSES ONLY and is not considered by TI to be a finished end product fit for general consumer use. It generates, uses, and can radiate radio frequency energy and has not been tested for compliance with the limits of computing devices pursuant to part 15 of FCC or ICES-003 rules, which are designed to provide reasonable protection against radio frequency interference. Operation of the equipment may cause interference with radio communications, in which case the user at his own expense will be required to take whatever measures may be required to correct this interference.

General Statement for EVMs including a radio

User Power/Frequency Use Obligations: This radio is intended for development/professional use only in legally allocated frequency and power limits. Any use of radio frequencies and/or power availability of this EVM and its development application(s) must comply with local laws governing radio spectrum allocation and power limits for this evaluation module. It is the user's sole responsibility to only operate this radio in legally acceptable frequency space and within legally mandated power limitations. Any exceptions to this are strictly prohibited and unauthorized by Texas Instruments unless user has obtained appropriate experimental/development licenses from local regulatory authorities, which is responsibility of user including its acceptable authorization.

For EVMs annotated as FCC – FEDERAL COMMUNICATIONS COMMISSION Part 15 Compliant

Caution

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

FCC Interference Statement for Class A EVM devices

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

FCC Interference Statement for Class B EVM devices

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

For EVMs annotated as IC – INDUSTRY CANADA Compliant

This Class A or B digital apparatus complies with Canadian ICES-003.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Concerning EVMs including radio transmitters

This device complies with Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Concerning EVMs including detachable antennas

Under Industry Canada regulations, this radio transmitter may only operate using an antenna of a type and maximum (or lesser) gain approved for the transmitter by Industry Canada. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (e.i.r.p.) is not more than that necessary for successful communication.

This radio transmitter has been approved by Industry Canada to operate with the antenna types listed in the user guide with the maximum permissible gain and required antenna impedance for each antenna type indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

Cet appareil numérique de la classe A ou B est conforme à la norme NMB-003 du Canada.

Les changements ou les modifications pas expressément approuvés par la partie responsable de la conformité ont pu vider l'autorité de l'utilisateur pour actionner l'équipement.

Concernant les EVMs avec appareils radio

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes : (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

Concernant les EVMs avec antennes détachables

Conformément à la réglementation d'Industrie Canada, le présent émetteur radio peut fonctionner avec une antenne d'un type et d'un gain maximal (ou inférieur) approuvé pour l'émetteur par Industrie Canada. Dans le but de réduire les risques de brouillage radioélectrique à l'intention des autres utilisateurs, il faut choisir le type d'antenne et son gain de sorte que la puissance isotrope rayonnée équivalente (p.i.r.e.) ne dépasse pas l'intensité nécessaire à l'établissement d'une communication satisfaisante.

Le présent émetteur radio a été approuvé par Industrie Canada pour fonctionner avec les types d'antenne énumérés dans le manuel d'usage et ayant un gain admissible maximal et l'impédance requise pour chaque type d'antenne. Les types d'antenne non inclus dans cette liste, ou dont le gain est supérieur au gain maximal indiqué, sont strictement interdits pour l'exploitation de l'émetteur.

【Important Notice for Users of this Product in Japan】

This development kit is NOT certified as Confirming to Technical Regulations of Radio Law of Japan

If you use this product in Japan, you are required by Radio Law of Japan to follow the instructions below with respect to this product:

1. Use this product in a shielded room or any other test facility as defined in the notification #173 issued by Ministry of Internal Affairs and Communications on March 28, 2006, based on Sub-section 1.1 of Article 6 of the Ministry's Rule for Enforcement of Radio Law of Japan,
2. Use this product only after you obtained the license of Test Radio Station as provided in Radio Law of Japan with respect to this product, or
3. Use of this product only after you obtained the Technical Regulations Conformity Certification as provided in Radio Law of Japan with respect to this product. Also, please do not transfer this product, unless you give the same notice above to the transferee. Please note that if you could not follow the instructions above, you will be subject to penalties of Radio Law of Japan.

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EVALUATION BOARD/KIT/MODULE (EVM) WARNINGS, RESTRICTIONS AND DISCLAIMERS

For Feasibility Evaluation Only, in Laboratory/Development Environments. Unless otherwise indicated, this EVM is not a finished electrical equipment and not intended for consumer use. It is intended solely for use for preliminary feasibility evaluation in laboratory/development environments by technically qualified electronics experts who are familiar with the dangers and application risks associated with handling electrical mechanical components, systems and subsystems. It should not be used as all or part of a finished end product.

Your Sole Responsibility and Risk. You acknowledge, represent and agree that:

1. You have unique knowledge concerning Federal, State and local regulatory requirements (including but not limited to Food and Drug Administration regulations, if applicable) which relate to your products and which relate to your use (and/or that of your employees, affiliates, contractors or designees) of the EVM for evaluation, testing and other purposes.
2. You have full and exclusive responsibility to assure the safety and compliance of your products with all such laws and other applicable regulatory requirements, and also to assure the safety of any activities to be conducted by you and/or your employees, affiliates, contractors or designees, using the EVM. Further, you are responsible to assure that any interfaces (electronic and/or mechanical) between the EVM and any human body are designed with suitable isolation and means to safely limit accessible leakage currents to minimize the risk of electrical shock hazard.
3. You will employ reasonable safeguards to ensure that your use of the EVM will not result in any property damage, injury or death, even if the EVM should fail to perform as described or expected.
4. You will take care of proper disposal and recycling of the EVM's electronic components and packing materials.

Certain Instructions. It is important to operate this EVM within TI's recommended specifications and environmental considerations per the user guidelines. Exceeding the specified EVM ratings (including but not limited to input and output voltage, current, power, and environmental ranges) may cause property damage, personal injury or death. If there are questions concerning these ratings please contact a TI field representative prior to connecting interface electronics including input power and intended loads. Any loads applied outside of the specified output range may result in unintended and/or inaccurate operation and/or possible permanent damage to the EVM and/or interface electronics. Please consult the EVM User's Guide prior to connecting any load to the EVM output. If there is uncertainty as to the load specification, please contact a TI field representative. During normal operation, some circuit components may have case temperatures greater than 60°C as long as the input and output are maintained at a normal ambient operating temperature. These components include but are not limited to linear regulators, switching transistors, pass transistors, and current sense resistors which can be identified using the EVM schematic located in the EVM User's Guide. When placing measurement probes near these devices during normal operation, please be aware that these devices may be very warm to the touch. As with all electronic evaluation tools, only qualified personnel knowledgeable in electronic measurement and diagnostics normally found in development environments should use these EVMs.

Agreement to Defend, Indemnify and Hold Harmless. You agree to defend, indemnify and hold TI, its licensors and their representatives harmless from and against any and all claims, damages, losses, expenses, costs and liabilities (collectively, "Claims") arising out of or in connection with any use of the EVM that is not in accordance with the terms of the agreement. This obligation shall apply whether Claims arise under law of tort or contract or any other legal theory, and even if the EVM fails to perform as described or expected.

Safety-Critical or Life-Critical Applications. If you intend to evaluate the components for possible use in safety critical applications (such as life support) where a failure of the TI product would reasonably be expected to cause severe personal injury or death, such as devices which are classified as FDA Class III or similar classification, then you must specifically notify TI of such intent and enter into a separate Assurance and Indemnity Agreement.

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Only those TI components which TI has specifically designated as military grade or "enhanced plastic" are designed and intended for use in military/aerospace applications or environments. Buyer acknowledges and agrees that any military or aerospace use of TI components which have **not** been so designated is solely at the Buyer's risk, and that Buyer is solely responsible for compliance with all legal and regulatory requirements in connection with such use.

TI has specifically designated certain components as meeting ISO/TS16949 requirements, mainly for automotive use. In any case of use of non-designated products, TI will not be responsible for any failure to meet ISO/TS16949.

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