

SBOS456G - SEPTEMBER 2008-REVISED OCTOBER 2013

LOW-NOISE, VERY LOW DRIFT, PRECISION VOLTAGE REFERENCE

Check for Samples: REF5020-Q1, REF5025-Q1, REF5030-Q1, REF5040-Q1, REF5045-Q1, REF5050-Q1

FEATURES

- **Qualified for Automotive Applications**
- **Low Temperature Drift**
 - Standard Grade: 8 ppm/°C (max)
- **High Accuracy**
 - Standard Grade: 0.1% (max)
- Low Noise: 3 μV_{PP}/V
- **EXCELLENT LONG-TERM STABILITY:**
 - 5 ppm/1000 hr (typ) after 1000 hours
- High Output Current: ±10 mA
- Temperature Range: -40°C to 125°C

APPLICATIONS

- 16-Bit Data Acquisition Systems
- **ATE Equipment**
- **Industrial Process Control**
- **Medical Instrumentation**
- **Optical Control Systems**
- **Precision Instrumentation**

DESCRIPTION

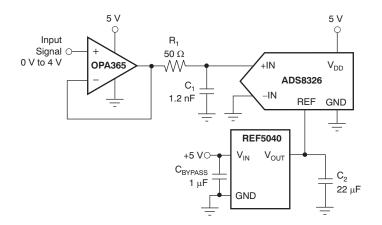
The REF50xx is a family of low-noise, low-drift, veryhigh precision-voltage references. These references are capable of both sinking and sourcing, and are very robust with regard to line and load changes.

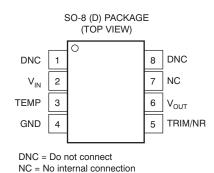
Excellent temperature drift (3 ppm/°C) and high accuracy (0.05%) are achieved using proprietary design techniques. These features combined with very low noise make the REF50xx family ideal for use in high-precision data acquisition systems.

Each reference voltage is available in a standardgrade versions. The devices are offered in SO-8 packages and are specified from -40°C to 125°C.

REF50xx Family

MODEL	OUTPUT VOLTAGE
REF5020	2.048 V
REF5025	2.5 V
REF5030	3 V
REF5040	4.096 V
REF5045	4.5 V
REF5050	5 V





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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

ABSOLUTE MAXIMUM RATINGS(1)

	REF50xx	
PARAMETER	MIN MAX	UNIT
Input voltage	18	V
Output short-circuit	30	mA
Operating temperature range	-40 125	°C
Storage temperature range	-65 150	°C
Junction temperature (T _J max)	150	°C

⁽¹⁾ Stresses above these ratings may cause permanent damage. Exposure to absolute maximum conditions for extended periods may degrade device reliability. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those specified is not implied.

ESD RATINGS

Over operating free-air temperature range (unless otherwise noted).

	PARAMETER		VALUE	UNIT
		REF5020AQDRQ1	500	
		REF5030AQDRQ1	1000	
	Human Body Model (HBM)	REF5040AQDRQ1	500	V
ESD		REF5045AQDRQ1	1000	
		REF5050AQDRQ1	500	
	Machine Model (MM)		200	V
	Charged-Device Model (CDM)		1000	V





ELECTRICAL CHARACTERISTICS: PER DEVICE

Boldface limits apply over the specified temperature range, $T_A = -40^{\circ}C$ to 125°C. $T_A = 25^{\circ}C$, $I_{LOAD} = 0$, $C_L = 1$ µF, $V_{IN} = (V_{OUT} + 0.2 \text{ V})$ to 18 V (unless otherwise noted).

	P		R DEVICE		
PARAMETER	CONDITIONS	MIN	TYP	MAX	UNIT
•	REF5020 $(V_{OUT} = 2.048 V)^{(1)}$	•			
OUTPUT VOLTAGE					
Output voltage V _{OUT}	$2.7 \text{ V} < \text{V}_{IN} < 18 \text{ V}$		2.048		V
Initial accuracy: Standard grade		-0.1		0.1	%
NOISE					
Output voltage noise	f = 0.1 Hz to 10 Hz		6		μV_{PP}
	REF5025 (V _{OUT} = 2.5 V)				
OUTPUT VOLTAGE					
Output voltage V _{OUT}			2.5		V
Initial accuracy: Standard grade		-0.1		0.1	%
NOISE					
Output Voltage Noise	f = 0.1 Hz to 10 Hz		7.5		μV_{PP}
	REF5030 (V _{OUT} = 3 V)				
OUTPUT VOLTAGE					<u></u>
Output voltage V _{OUT}			3.0		V
Initial accuracy: Standard grade		-0.1		0.1	%
NOISE					
Output voltage noise	f = 0.1 Hz to 10 Hz		9		μV_{PP}
	REF5040 (V _{OUT} = 4.096 V)				
OUTPUT VOLTAGE					
Output voltage V _{OUT}			4.096		V
Initial accuracy: Standard grade		-0.05-0.1		0.05	%
NOISE					
Output voltage noise	f = 0.1 Hz to 10 Hz		12		μV_{PP}
	REF5045 ($V_{OUT} = 4.5 \text{ V}$)				
OUTPUT VOLTAGE					
Output voltage V _{OUT}			4.5		V
Initial accuracy: Standard grade		-0.1		0.1	%
NOISE					
Output voltage noise	f = 0.1 Hz to 10 Hz		13.5		μV_{PP}
<u>, </u>	REF5050 (V _{OUT} = 5 V)		1	1	
OUTPUT VOLTAGE					
Output voltage V _{OUT}			5.0		V
Initial Standard grade accuracy:		-0.1		0.1	%
NOISE					
Output voltage noise	f = 0.1 Hz to 10 Hz		15		μV_{PP}

⁽¹⁾ For $V_{OUT} \le 2.5 \text{ V}$, the minimum supply voltage is 2.7 V.



ELECTRICAL CHARACTERISTICS: ALL DEVICES

Boldface limits apply over the specified temperature range, $T_A = -40^{\circ}C$ to 125°C. $T_A = 25^{\circ}C$, $I_{LOAD} = 0$, $C_L = 1$ μ F, $V_{IN} = (V_{OUT} + 0.2 \text{ V})$ to 18 V (unless otherwise noted).

				REF50xx			
PARAMETER		CONDITIONS	MIN	TYP	MAX	UNIT	
OUTPUT VOLTAGE TEMPERATUR	E DRIFT						
Output voltage temperature drift	dV _{OUT} /dT						
Standard grade				3	8	ppm/°C	
LINE REGULATION							
Line regulation	$\mathrm{dV}_{\mathrm{OUT}}/\mathrm{dV}_{\mathrm{IN}}$						
REF5020 ⁽¹⁾ only		V_{IN} = 2.7 V to 18 V		0.1	1	ppm/V	
All other devices		$V_{IN} = V_{OUT} + 0.2 V$		0.1	1	ppm/V	
Over temperature				0.2	1	ppm/V	
LOAD REGULATION							
Load regulation	dV_{OUT}/dI_{LOAD}	$-10 \text{ mA} < I_{LOAD} < +10 \text{ mA}$					
REF5020 Only		$V_{IN} = 3 V$		20	30	ppm/mA	
All other devices		$V_{IN} = V_{OUT} + 0.75 V$		20	30	ppm/mA	
Over temperature					50	ppm/mA	
SHORT-CIRCUIT CURRENT							
Short-circuit current	I _{sc}	$V_{OUT} = 0 V$		25		mA	
THERMAL HYSTERESIS (2)							
Standard-Grade	SO-8	Cycle 1		10		ppm	
Standard-Grade	SO-8	Cycle 2		5		ppm	
LONG-TERM STABILITY							
SO-8		0 to 1000 hours		90		ppm/1000 hr	
SO-8		1000 to 2000 hours		10		ppm/1000 hr	
TEMP PIN							
Voltage output		At $T_A = 25^{\circ}C$		575		mV	
Temperature sensitivity				2.64		mV/°C	
TURN-ON SETTLING TIME							
Turn-on settling time		To 0.1% with $C_L = 1 \mu F$		200		μs	
POWER SUPPLY							
Supply voltage	Vs	See Note (1)	$V_{OUT} + 0.2^{(1)}$		18	V	
Quiescent current				8.0	1	mA	
Over temperature					1.2	mA	
TEMPERATURE RANGE							
Specified range			-40		125	°C	
Operating range			-55		125	°C	
Thermal resistance	θ_{JA}						
SO-8				150		°C/W	

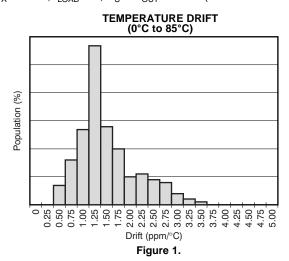
⁽¹⁾ For $V_{OUT} \le 2.5 \text{ V}$, the minimal supply voltage is 2.7 V.

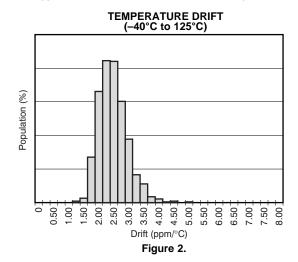
⁽²⁾ The thermal hysteresis procedure is explained in more detail in the *Application Information* section.

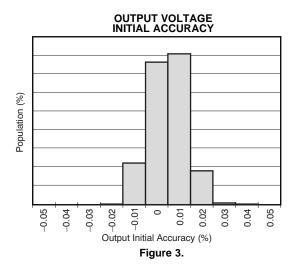


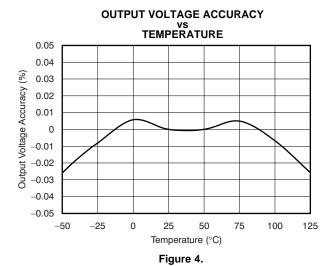
TYPICAL CHARACTERISTICS

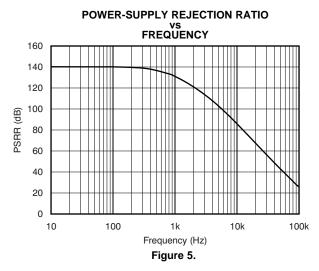
 $T_A = 25^{\circ}C$, $I_{LOAD} = 0$, $V_S = V_{OUT} + 0.2 \text{ V}$ (unless otherwise noted). For $V_{OUT} \le 2.5 \text{ V}$, the minimum supply voltage is 2.7 V.

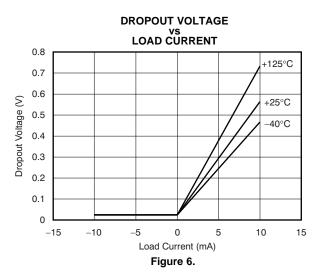








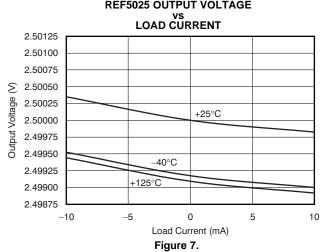


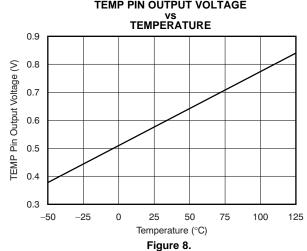


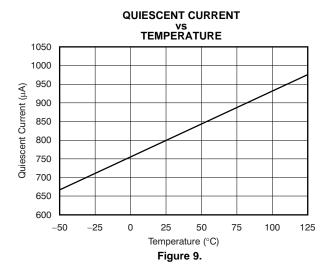


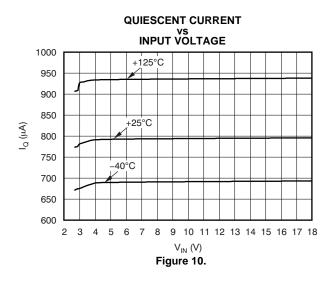
TYPICAL CHARACTERISTICS (continued)

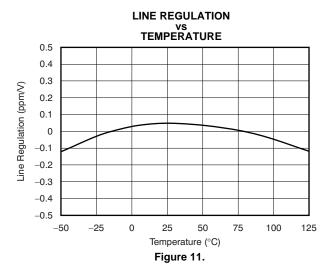
 T_A = 25°C, I_{LOAD} = 0, V_S = V_{OUT} + 0.2 V (unless otherwise noted). For $V_{OUT} \le 2.5$ V, the minimum supply voltage is 2.7 V. REF5025 OUTPUT VOLTAGE

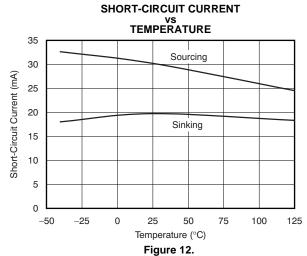














TYPICAL CHARACTERISTICS (continued)

 $T_A = 25$ °C, $I_{LOAD} = 0$, $V_S = V_{OUT} + 0.2$ V (unless otherwise noted). For $V_{OUT} \le 2.5$ V, the minimum supply voltage is 2.7 V.

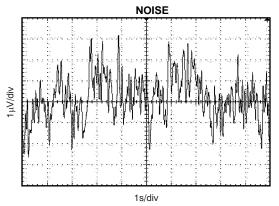


Figure 13.

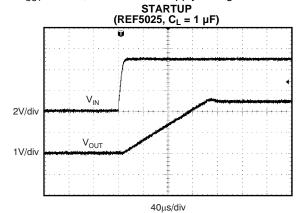


Figure 14.

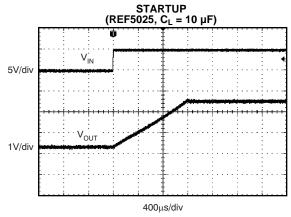


Figure 15.

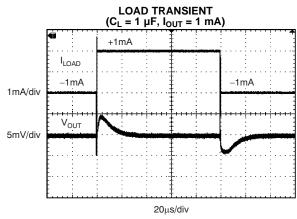
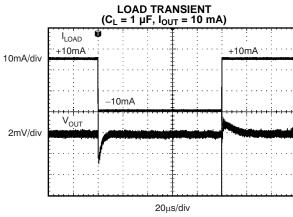
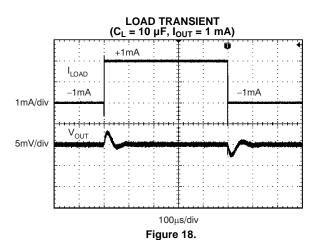


Figure 16.



20μs/div Figure 17.

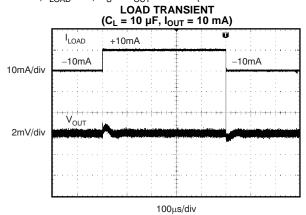


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TYPICAL CHARACTERISTICS (continued)

 $T_A = 25$ °C, $I_{LOAD} = 0$, $V_S = V_{OUT} + 0.2$ V (unless otherwise noted). For $V_{OUT} \le 2.5$ V, the minimum supply voltage is 2.7 V.





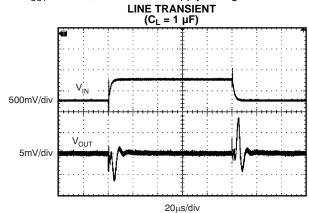


Figure 20.

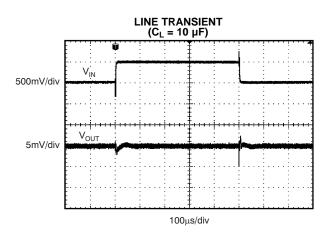
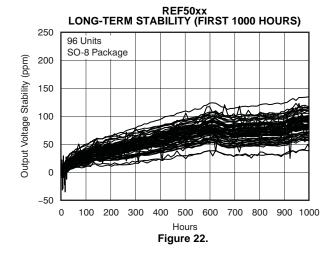
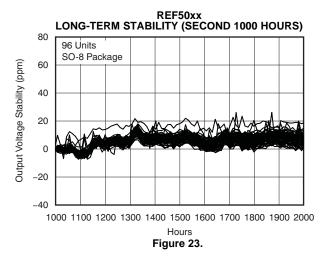
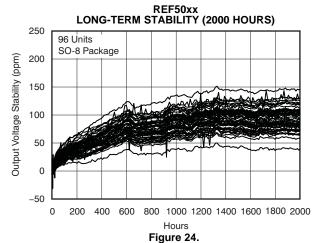


Figure 21.







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APPLICATION INFORMATION

The REF50xx is family of low-noise, precision-bandgap voltage references that are specifically designed for excellent initial voltage accuracy and drift. Figure 25 shows a simplified block diagram of the REF50xx.

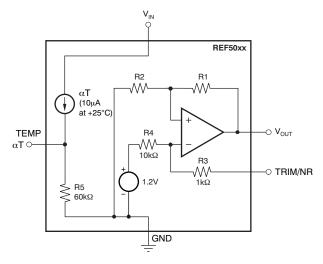


Figure 25. REF50xx Simplified Block Diagram

BASIC CONNECTIONS

Figure 26 shows the typical connections for the REF50xx. A supply bypass capacitor ranging between 1 μ F to 10 μ F is recommended. A 1- μ F to 50- μ F, low-ESR output capacitor (C_L) must be connected from V_{OUT} to GND. The ESR value should be less than or equal to 1.5 Ω . The ESR minimizes gain peaking of the internal 1.2-V reference and thus reduces noise at the V_{OUT} pin.

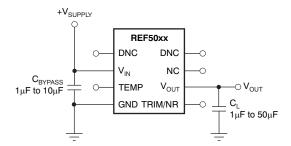


Figure 26. Basic Connections

SUPPLY VOLTAGE

The REF50xx family of voltage references features extremely low dropout voltage. With the exception of the REF5020, which has a minimum supply requirement of 2.7 V, these references can be operated with a supply of 200 mV above the output voltage in an unloaded condition. For loaded conditions, a typical dropout voltage versus load plot is shown in Figure 6 of the *Typical Characteristics*.



USING THE TRIM/NR PIN

The REF50xx provides a very accurate voltage output. However, V_{OUT} can be adjusted to reduce noise and shift the output voltage from the nominal value by configuring the trim and noise reduction pin (TRIM/NR, pin 5). The TRIM/NR pin provides a ± 15 -mV adjustment of the device bandgap, which produces a ± 15 -mV change on the V_{OUT} pin. Figure 27 shows a typical circuit using the TRIM/NR pin to adjust V_{OUT} . When using this technique, the temperature coefficients of the resistors can degrade the temperature drift at the output.

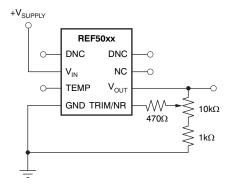


Figure 27. V_{OUT} Adjustment Using TRIM/NR Pin

The REF50xx allows access to the bandgap through the TRIM/NR pin. Placing a capacitor from the TRIM/NR pin to GND (as Figure 28 illustrates) in combination with the internal 1-k Ω resistor creates a low-pass filter that lowers the overall noise measured on the V_{OUT} pin. A capacitance of 1 μ F is suggested for a low-pass filter with a corner frequency of 14.5 Hz. Higher capacitance results in a lower cutoff frequency.

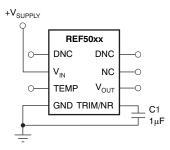


Figure 28. Noise Reduction Using TRIM/NR Pin

TEMPERATURE DRIFT

The REF50xx is designed for minimal drift error, which is defined as the change in output voltage over temperature. The drift is calculated using the box method, as described by the following equation:

$$Drift = \left(\frac{V_{OUTMAX} - V_{OUTMIN}}{V_{OUT} \times Temp Range}\right) \times 10^{6}(ppm)$$
(1)

The REF50xx features a maximum drift coefficient of 8 ppm/°C for the standard-grade.



THERMAL HYSTERESIS

Thermal hysteresis for the REF50xx is defined as the change in output voltage after operating the device at +25°C, cycling the device through the specified temperature range, and returning to +25°C. It can be expressed as Equation 2:

$$V_{HYST} = \left(\frac{|V_{PRE} - V_{POST}|}{V_{NOM}}\right) \cdot 10^{6} (ppm)$$

where

- V_{HYST} = thermal hysteresis (in units of ppm)
- V_{NOM} = the specified output voltage
- V_{PRE} = output voltage measured at +25°C pretemperature cycling
- V_{POST} = output voltage measured after the device has been cycled from +25°C through the specified temperature range of -40°C to +125°C and returned to +25°C

TEMPERATURE MONITORING

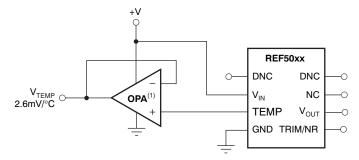
The temperature output terminal (TEMP, pin 3) provides a temperature-dependent voltage output with approximately $60-k\Omega$ source impedance. As seen in Figure 8, the output voltage follows the nominal relationship:

$$V_{\text{TEMP PIN}} = 509 \text{ mV} + 2.64 \times \text{T}(^{\circ}\text{C})$$
 (3)

This pin indicates general chip temperature, accurate to approximately ±15°C. Although it is not generally suitable for accurate temperature measurements, it can be used to indicate temperature changes or for temperature compensation of analog circuitry. A temperature change of 30°C corresponds to an approximate 79-mV change in voltage at the TEMP pin.

The TEMP pin has high output impedance (see Figure 25). Loading this pin with a low-impedance circuit induces a measurement error; however, it does not have any effect on V_{OUT} accuracy.

To avoid errors caused by low-impedance loading, buffer the TEMP pin output with a suitable low-temperature drift op amp, such as the OPA333, OPA335, or OPA376, as shown in Figure 29.



NOTE: (1) Low drift op amp, such as the OPA333, OPA335, or OPA376.

Figure 29. Buffering the TEMP Pin Output

POWER DISSIPATION

The REF50xx family is specified to deliver current loads of ±10 mA over the specified input voltage range. The temperature of the device increases according to the equation:

$$T_J = T_A + P_D \times \theta_{JA}$$

where

- T_J = Junction temperature (°C)
- T_A = Ambient temperature (°C)
- P_D = Power dissipated (W)
- θ_{JA} = Junction-to-ambient thermal resistance (°C/W)

The REF50xx junction temperature must not exceed the absolute maximum rating of 150°C.

(4)

(2)

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NOISE PERFORMANCE

Typical 0.1Hz to 10Hz voltage noise for each member of the REF50xx family is specified in the *Electrical Characteristics: Per Device* table. The noise voltage increases with output voltage and operating temperature. Additional filtering can be used to improve output noise levels, although care should be taken to ensure the output impedance does not degrade performance.

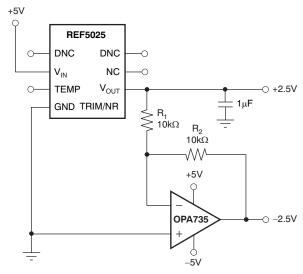
For additional information about how to minimize noise and maximize performance in mixed-signal applications such as data converters, refer to the series of *Analog Applications Journal* articles entitled, *How a Voltage Reference Affects ADC Performance*. This three-part series is available for download from the TI website under three literature numbers: SLYT331, SLYT339, and SLYT355 for Part I, Part II, and Part III, respectively.



APPLICATION CIRCUITS

NEGATIVE REFERENCE VOLTAGE

For applications requiring a negative and positive reference voltage, the REF50xx and OPA735 can be used to provide a dual-supply reference from a 5-V supply. Figure 30 shows the REF5025 used to provide a 2.5-V supply reference voltage. The low drift performance of the REF50xx complements the low offset voltage and zero drift of the OPA735 to provide an accurate solution for split-supply applications. Care must be taken to match the temperature coefficients of R_1 and R_2 .



NOTE: Bypass capacitors not shown.

Figure 30. The REF5025 and OPA735 Create Positive and Negative Reference Voltages

DATA ACQUISITION

Data acquisition systems often require stable voltage references to maintain accuracy. The REF50xx family features low noise, very low drift, and high initial accuracy for high-performance data converters. Figure 31 shows the REF5040 in a basic data acquisition system.

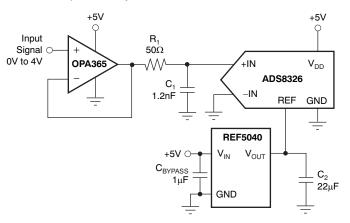


Figure 31. Basic Data Acquisition System



REVISION HISTORY

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Cł	nanges from Revision F (September 2011) to Revision G	Page
•	Deleted reference to high grade throughout the document	1
•	Deleted Package/Ordering Information table from datasheet	<u>2</u>
•	Deleted references to the MSOP-8 package and <i>High-Grade</i> from the <i>THERMAL HYSTERESIS</i> section of the <i>ELECTRICAL CHARACTERISTICS: ALL DEVICES</i> table	4
•	Deleted references to the MSOP-8 package from the LONG-TERM STABILITY section of the ELECTRICAL CHARACTERISTICS: ALL DEVICES table	4
•	Deleted graphs for MSOP-8 package from TYPICAL CHARACTERISTICS section	8
CI	nanges from Revision E (August 2011) to Revision F	Page
•	Added REF5045AQDRQ1 HBM ESD rating of 1000 V	2
Cł	nanges from Revision D (October, 2010) to Revision E	Page
•	Added Thermal Hysteresis parameters and specifications	4
•	Added Long-Term Stability parameters and specifications	4
•	Added Figure 22 through Figure 24	8
•	Added Thermal Hysteresis section	11
•	Revised Noise Performance section; added paragraph with links to applications articles	12





18-Oct-2013

PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing		Package Qty	Eco Plan	Lead/Ball Finish (6)	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
REF5020AQDRQ1	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	RFQ 5020 A	Samples
REF5025AQDRQ1	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	RFQ 5025 A	Samples
REF5030AQDRQ1	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	RFQ 5030 A	Samples
REF5040AQDRQ1	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	RFQ 5040 A	Samples
REF5045AQDRQ1	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	RFQ 5045 A	Samples
REF5050AQDRQ1	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	RFQ 5050 A	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes. **Pb-Free** (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.



PACKAGE OPTION ADDENDUM

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- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead/Ball Finish Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE MATERIALS INFORMATION

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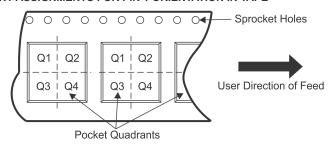
TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
REF5020AQDRQ1	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
REF5025AQDRQ1	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
REF5030AQDRQ1	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
REF5040AQDRQ1	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
REF5045AQDRQ1	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
REF5050AQDRQ1	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1

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*All dimensions are nominal

All difficultions are florifinal							
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
REF5020AQDRQ1	SOIC	D	8	2500	367.0	367.0	35.0
REF5025AQDRQ1	SOIC	D	8	2500	367.0	367.0	35.0
REF5030AQDRQ1	SOIC	D	8	2500	367.0	367.0	35.0
REF5040AQDRQ1	SOIC	D	8	2500	367.0	367.0	35.0
REF5045AQDRQ1	SOIC	D	8	2500	367.0	367.0	35.0
REF5050AQDRQ1	SOIC	D	8	2500	367.0	367.0	35.0

D (R-PDSO-G8)

PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AA.



D (R-PDSO-G8)

PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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