



# N RG141/143 Series

Numeric Display/ Bi-Color Type/Case Size 10.0 x 19.0 mm

Features	
Case Size	10.0 x 19.0 mm (W x H)
Product features	<ul> <li>Bi-Color</li> <li>Each color has anode common and cathode common respectively.</li> <li>A black case and a gray case are available.</li> <li>Lead–free soldering compatible</li> <li>RoHS compliant</li> </ul>
Peak wavelength	Green : 570nm Red : 660nm
Number of Digit	1 Digit
Segment Shape	Arrow Feather Type
Character Height	10 mm
Die materials	Green : GaP Red : GaAlAs
Soldering methods	TTW (Through The Wave) soldering and manual soldering
ESD	More than 2kV(HBM)
Packing	Тгау

## **Recommended Applications**

Amusement Equipment, Electric Household Appliances, Other General Applications





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#### **Emitted Color**

	Part	No.							
Anode Common		Cathode Common		Material	Emitted Color Chip/	Chip/			
Case Color Black	Case Color Gray	Case Color Black	Case Color Gray Material Emitted Color		Chip/ Segment				
				GaP	Green	1			
NARG141	NARG143	NKRG141	NKRG143	GaAsP	Red	1			

### Absolute Maximum Ratings

Item	Symbol	Absolute Max	Absolute Maximum Ratings	
nem		Green	Red	Unit
Power Dissipation <sup>1</sup>	Pd	36	36	mW/seg
Forward Current <sup>1</sup>	I <sub>F</sub>	15	15	mA/seg
Pulse Forward Current <sup>1, 2</sup>	I <sub>FRM</sub>	70	70	mA/seg
Derating	I <sub>F</sub>	0.22	0.22	mA/
(Ta=25 or higher)	I <sub>FRM</sub>	1.00	1.00	mA/
Reverse Voltage	V <sub>R</sub>	4	4	V
Operating Temperature	T <sub>opr</sub>	-30 ~ +70	-30 ~ +70	
Storage Temperature	T <sub>stq</sub>	-30 ~ +80	-30 ~ +80	

1 When bi-color LEDs are driven simultaneously, the above ratings is the total of Pd,  $I_F$  and  $I_{RM}$  values.

2  $I_{FRM}$  Measurement condition : Duty 1/5, f = 1kHz

## **Bectro-Optical Characteristics**

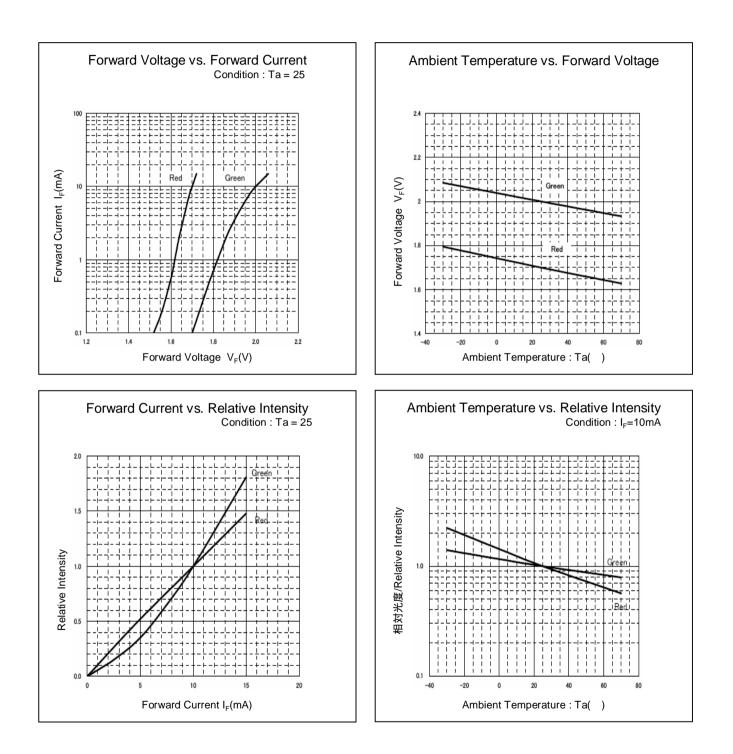
ltem		Sumbol	Characteristics		Unit	
nem	Conditions	Symbol		Green	Red	Unit
	1 10m A		MIN.	1.2	1.2	med/cog
Luminous Intensity	I <sub>F</sub> =10mA	I <sub>F</sub> =10mA I <sub>V</sub>	TYP.	2.4	2.4	mcd/seg
Family of Males and	I <sub>⊨</sub> =10mA	V	TYP.	2.0	1.7	Maar
Forward Voltage		V <sub>F</sub>	MAX.	2.4	2.0	V/seg
Reverse Current	V <sub>R</sub> =4V	I <sub>R</sub>	MAX.	20	20	μA/seg
Peak Wavelength	I⊫10mA	р	TYP.	570	660	nm
Spectral Line Half Width	I <sub>F</sub> =10mA		TYP.	30	30	nm

(Ta=25)



Pb-free HEAT Numeric Display/ Bi-Color Type/Case Size 10.0 x 19.0 mm

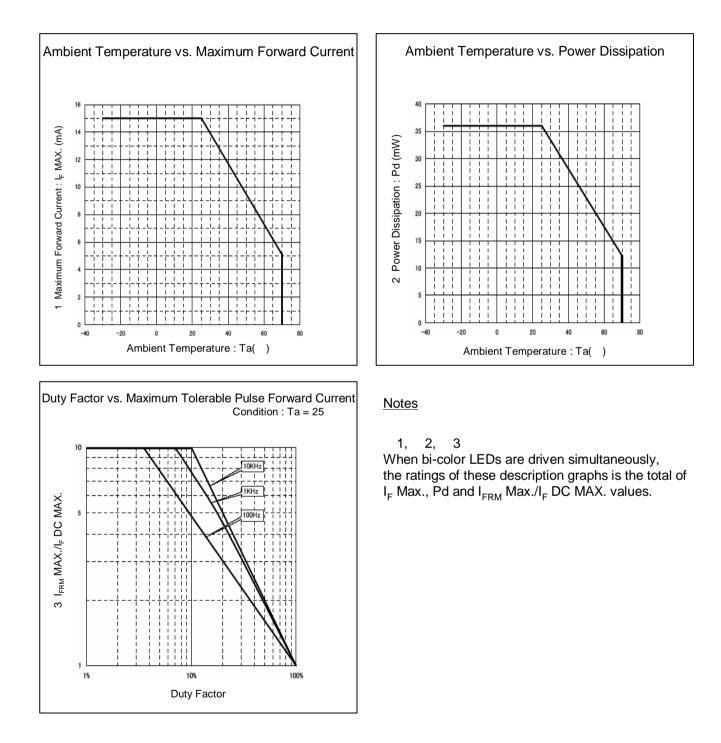
#### **Technical Data**







## **Technical Data**





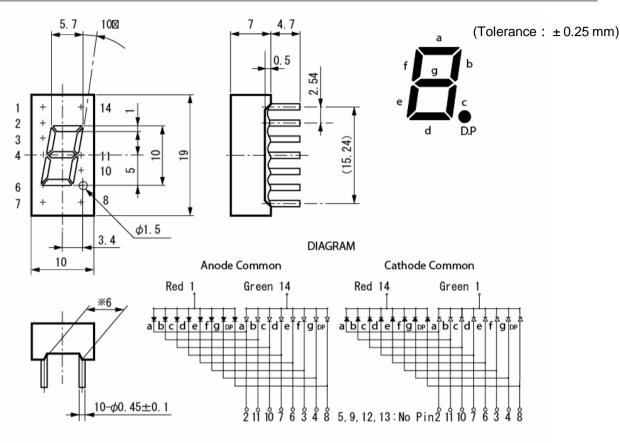
Pb-free N RG14 Numeric Display/

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#### Package Dimensions

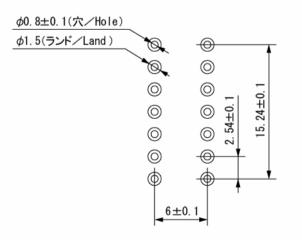
(Unit: mm)



The length of lead base.

## **Recommended Soldering Pattern**

(Unit: mm)







## TTW (Through The Wave) soldering Conditions

Pre-heating	100 60 s	(MAX.) Resin surface temperature (MAX.)
Solder Bath Temp.	265	(MAX.)
Dipping Time	5 s	(MAX.)
Position	At least 2.	0 mm away from the root of lead

1) The dip soldering process shall be 2 times maximum.

2) The product shall be cooled to normal temperature before the second dipping process.

## Manual Soldering Conditions

Iron tip temp.	400	(MAX.) (30 W Max.)
Soldering time and frequency	3 s 2 times	(MAX.) s (MAX.)
Position	At least 2.	0 mm away from the root of lead





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## **Reliability Testing Result**

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	EIAJED- 4701/100(101)	Ta = 25 , $IF$ = Maxium Rated Current/seg	1,000 h	0/10
Resistance to Soldering Heat	EIAJED- 4701/300(302)	$260 \pm 5$ , 3mm from package base	10s	0/10
Temperature Cycling	EAJED- 4701/100(105)	Minimum Rated Storage Temperature(30min) ~ Normal Temperature(15min) ~ Maximum Rated Storage Temperature(30min) ~ Normal Temperature(15min)	5 cycles	0/10
Wet High Temp. Storage Life	EIAJED- 4701/100(103)	$Ta = 60 \pm 2$ , $RH = 90 \pm 5\%$	1,000 h	0/10
High Temp. Storage Life	EIAJED- 4701/200(201)	Ta = Maximum Rated Storage Temperature	1,000 h	0/10
Low Temp. Storage Life	EIAJED- 4701/200(202)	Ta = Minimum Rated Storage Temperature	1,000 h	0/10
Lead Tension	EIAJED- 4701/400(401)	5N,1time	10s	0/10
Vibration, Variable Frequency	EIAJED- 4701/400(403)	98.1m/s <sup>2</sup> (10G), 100 ~ 2KHz sweep for 20min., XYZ each direction	2 h	0/10
Lead Bend	EIAJED- 4701/400(401)	2.5N, 0 ° 90 °	Twice	0/10
Shock	JSC 7201 A-8	It falls on wood engraving from height of 75cm.	3 times	0/10

### Failure Criteria

ltems	Symbols	Conditions	Failure criteria
Luminous Intensity	lv	l⊧Value of each product Luminous Intensity	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	VF	l⊧Value of each product Forward Voltage	Testing Max. Value Spec. Max. Value x 1.2
Reverse Current	lr	VR = Maximum Rated Reverse Voltage V	Testing Max. Value Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking





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