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MULTILAYER CERAMIC CAPACITORS



WAVE

REFLOW

■PARTS NUMBER

J	М	K	3	1	6	Δ	В	J	1	0	6	М	L	_	Т	Δ
1	2	3		4		(5)	(6	3		7		8	9	10	(11)	(12)

△=Blank space

①Rated voltage

Code	Rated voltage[VDC]
Р	2.5
Α	4
J	6.3
L	10
E	16
Т	25
G	35
U	50
Н	100
Q	250
S	630
	•

3End terminat	ion
Code	

Code	End termination
K	Plated
S	Cu Internal Electrodes

4Dimension (L × W)

Туре	Dimensions (L×W)[mm]	EIA (inch)
042	0.4 × 0.2	01005
063	0.6 × 0.3	0201
105	1.0 × 0.5	0402
105	0.52 × 1.0 💥	0204
107	1.6 × 0.8	0603
107	0.8 × 1.6 ※	0306
212	2.0 × 1.25	0805
212	1.25 × 2.0 ※	0508
316	3.2 × 1.6	1206
325	3.2 × 2.5	1210
432	4.5 × 3.2	1812

Note: **%**LW reverse type(□WK) only

Series name

Code	Series name
М	Multilayer ceramic capacitor
V	Multilayer ceramic capacitor for high frequency
W	LW reverse type multilayer capacitor

⑤Dimension tolerance

Code	Туре	L[mm]	W[mm]	T[mm]
Δ	ALL	Standard	Standard	Standard
	063	0.6±0.05	0.3±0.05	0.3±0.05
	105	1.0±0.10	0.5±0.10	0.5±0.10
	107	1.6+0.15/-0.05	0.8+0.15/-0.05	0.8+0.15/-0.05
				0.45±0.05
Α	212	2.0+0.15/-0.05	1.25 + 0.15 / -0.05	0.85±0.10
	316			1.25+0.15/-0.05
		3.2±0.20	1.25±0.20	0.85±0.10
	310	3.2±0.20	1.25±0.20	1.6±0.20
	325	3.2±0.30	2.5±0.30	2.5±0.30
	105	1.0+0.15/-0.05	0.5+0.15/-0.05	0.5+0.15/-0.05
	107	1.6+0.20/-0	0.8+0.20/-0	0.45±0.05
В	107	1.6 + 0.20/ - 0	0.8+0.20/-0	0.8+0.20/-0
ь	212	201020/ 0	1.25+0.20/-0	0.85±0.10
	212	2.0+0.20/-0	1.25 + 0.20/ - 0	1.25+0.20/-0
	316	3.2±0.30	1.6±0.30	1.6±0.30
С	105	1.0+0.20/-0	0.5+0.20/-0	0.5+0.20/-0

Note: P.6 Standard external dimensions

∆= Blank space

6Temperature characteristics code

■High dielectric type(Excluding Super low distortion multilayer ceramic capacitor(CFCAPTM))

Code	Applicable standard				Temperature range[°C]	Ref. Temp.[°C]	Capacitance change	Capacitance tolerance	Tolerance code								
	JIS	В	-25~+ 85	20	±10%	±10%	K										
BJ	013	В	23.4 1 03	20	₹10%	±20%	М										
ВО	EIA	X5R	−55 ~ + 85	25	±15%	±10%	K										
	EIA X3	AJIN	33.4 1 83	25	王13%	±20%	М										
В7	EIA	X7R	-55~+125	25	±15%	±10%	K										
	EIA A/F	Λ/Κ	-557 - 7125	25	± 1370	±20%	М										
00	EIA X6	28.4	×60	25.	VGC	VEC	VGC	V60	VEC	VEC	-55~+105	25	±22%	±10%	K		
C6		702	-55~+105	25	±2270	±20%	М										
C7	ΕτΑ	X7S	27.	27.	27.	27.	V7C	V70	V70	V70	V70	V70	-55~+125	25	±22%	±10%	K
C/	EIA		-55~+125	25	±22%	±20%	М										
LD(\V)		VED	VED	VED	VED	VED	VED	VED	VED	EE I OE	0.5	±150/	±10%	K			
LD(※)	EIA	X5R	−55 ~ + 85	25	±15%	±20%	М										
ΔF	JIS	F	-25~+ 85	20	+30/-80%	+80/-20%	Z										
	EIA	Y5V	-30~+ 85	25	+22/-82%	+80/-20%	Z										

Note: X.LD Low distortion high value multilayer ceramic capacitor

Δ= Blank space

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Tolerance

■Temperature of	■Temperature compensating type									
Code Applicable standard		Temperature	Ref. Temp.[°C]	Capacitance change	Capacitance					
	stan	dard	range[°C]			tolerance				
						±0.1pF				
						±0.25pF				
CG	EIA	C0G	$-55 \sim +125$	25	0±60ppm/°C	±0.5pF				
						±1pF				

Code	star	ndard	range[°C]	Ref. Temp.[°C]	Capacitance change	tolerance	code
						±0.1pF	В
						±0.25pF	С
CG	EIA	C0G	-55 ~ +125	25	0±60ppm/°C	±0.5pF	D
						±1pF	F
						±5%	J
						±0.1pF	В
	JIS	CH		20		±0.25pF	С
СН			-55~+125		0+60/°C	±0.5pF	D
ОП			-557-7-125		0±60ppm/°C	±1pF	F
	EIA	C0H		25		±5%	J
						±10%	K
CJ	JIS	CJ	-55~+125	20	0 ± 120 ppm/°C	±0.25pF	С
	EIA	C0J	33.4 1 123	25	0 ± 120ррпп/ С	±0.23pi	<u> </u>
CK	JIS	CK	-55~+125	20	0±250ppm/°C	±0.25pF	С
UK .	EIA	C0J	-55~+125	25	0±250ppm/ C	±0.25pr	C
	JIS	UJ		20		±0.25pF	С
UJ	ГΙΛ	110.1	-55 ~ +125	25	$-750 \pm 120 \text{ppm/}^{\circ}\text{C}$	±0.5pF	D
	EIA	U2J		25		±5%	J
UK	JIS	UK	−55∼+125	20	-750±250ppm/°C	±0.5pF	С
UN	EIA	U2K	−55~+125	25	-/30±230ppm/ C	±0.5pr	
SL	JIS	SL	-55 ~ +125	20	+350~-1000ppm/°C	±5%	J

6 Series code

(Super low distortion multilayer ceramic capacitor(CFCAP $^{\text{TM}}$) only)

(Capor low disc	or don't marchayor oor armo capacitor (or or a	/ OI II y /
Code	Series code	
SD	Standard	

7Nominal capacitance

Code	Nominal capacitance
(example)	·
0R5	0.5pF
010	1pF
100	10pF
101	100pF
102	1,000pF
103	10,000pF
104	0.1 <i>μ</i> F
105	1.0 <i>μ</i> F
106	10 <i>μ</i> F
107	100 μ F

Note: R=Decimal point

®Capacitance tolerance

Code	Capacitance tolerance
В	±0.1pF
С	±0.25pF
D	±0.5pF
F	±1pF
G	±2%
J	±5%
K	±10%
М	±20%
Z	+80/-20%

Thickness

©	
Code	Thickness[mm]
С	0.2
D	0.2
Р	0.3
Т	0.3
K	0.45
V	0.5
W	0.5
Α	0.8
D	0.85(212type or more)
F	1.15
G	1.25
L	1.6
N	1.9
Υ	2.0 max
М	2.5

10Special code

Code	Special code
_	Standard

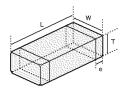
1)Packaging

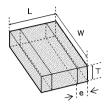
thi dollaging	
Code	Packaging
F	φ178mm Taping (2mm pitch)
Т	φ178mm Taping (4mm pitch)
Р	ϕ 178mm Taping (4mm pitch, 1000 pcs/reel) 325 type (Thickness code M)
W	ϕ 178mm Taping (1mm pitch) 042type only

12Internal code

Garrest rian code	
Code	Internal code
Δ	Standard

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Type(EIA)	Dimension [mm]								
Type(EIA)	L	W	Т	*1	е				
□MK042(01005)	0.4±0.02	0.2±0.02	0.2±0.02	C D	0.1±0.03				
□VS042(01005)	0.4±0.02	0.2±0.02	0.2±0.02	С	0.1±0.03				
□MK063(0201)	0.6±0.03	0.3±0.03	0.3±0.03	P T	0.15±0.05				
			0.2±0.02	С					
□MK105(0402)	1.0±0.05	0.5±0.05	0.3±0.03	Р	0.25±0.10				
			0.5±0.05	V					
□VK105(0402)	1.0±0.05	0.5±0.05	0.5±0.05	W	0.25±0.10				
□WK105(0204)※	0.52±0.05	1.0±0.05	0.3±0.05	Р	0.18±0.08				
□MK107(0603)	1.6±0.10	0.8±0.10	0.45±0.05	K	0.35±0.25				
	1.0 = 0.10	0.0 = 0.10	0.8±0.10	Α	0.00 ± 0.20				
□WK107(0306)※	0.8 ± 0.10	1.6±0.10	0.5 ± 0.05	V	0.25 ± 0.15				
		1.25±0.10	0.45±0.05	K					
□MK212(0805)	2.0±0.10		0.85 ± 0.10	D	0.5 ± 0.25				
			1.25±0.10	G					
□WK212(0508)※	1.25±0.15	2.0±0.15	0.85 ± 0.1	D	0.3 ± 0.2				
			0.85±0.10	D					
DM (040(4000)	001045	401045	1.15±0.10	F	0.5.0.05 / 0.05				
□MK316(1206)	3.2±0.15	1.6±0.15	1.25±0.10	G	0.5+0.35/-0.25				
			1.6±0.20	L					
			0.85±0.10	D					
□MK325(1210)			1.15±0.10	F					
	3.2±0.30	2.5±0.20	1.9±0.20	Ν	0.6 ± 0.3				
		2.0 = 0.20	1.9+0.1/-0.2	Υ	1				
			2.5±0.20	М					
□MK432(1812)	4.5±0.40	3.2±0.30	2.5±0.20	М	0.9±0.6				

Note: X. LW reverse type, *1.Thickness code

STANDARD QUANTITY

т	EIA (inch)	Dime	nsion	Standard qu	uantity[pcs]	
Туре	EIA (Inch)	[mm]	Code	Paper tape	Embossed tape	
042	01005	0.2	С	_	40000	
042	01005	0.2	D		40000	
063	0201	0.3	Р	15000	_	
003	0201	0.3	Т	15000	_	
		0.2	С	20000	_	
	0402	0.3	Р	15000	_	
105	0402	0.5	V			
		0.5	W	10000	_	
	0204 ※	0.30	Р			
	0603	0.45	K	4000		
107	0003	0.8	Α	4000		
	0306 ※	0.50	V	_	4000	
		0.45	K	4000		
010	0805	0.85	D	4000	_	
212		1.25	G	-	3000	
	0508 ※	0.85	D	4000	_	
		0.85	D	4000	_	
010	1000	1.15	F		2000	
316	1206	1.25	G	_	3000	
		1.6	L	=	2000	
		0.85	D			
		1.15	F		2000	
325	1210	1.9	N	7 -	2000	
		2.0 max	Υ	7		
		2.5	M	_	500(T), 1000(F	
432	1812	2.5	М	_	500	

Note : ※LW Reverse type(□WK)

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Super Low Distortion Multilayer Ceramic Capacitors (CFCAP™)

●105TYPE 【Temperature Characteristic SD : Standard】 0.5mm thickness(V)

Part number 1	Part number 2	Rated voltage [V]	Temperature characteristics	Capacitance [F]	Capacitance tolerance [%]	tan δ [%]	HTLT Rated voltage x %	Thickness*3 [mm]	Soldering R:Reflow W:Wave
UMK105 SD391KV-F				390 р	±10	0.1	200	0.5±0.05	R
UMK105 SD471KV-F		50		470 p	±10	0.1	200	0.5±0.05	R
UMK105 SD561KV-F				560 p	±10	0.1	200	0.5 ± 0.05	R
TMK105 SD681KV-F				680 p	±10	0.1	200	0.5 ± 0.05	R
TMK105 SD821KV-F		25		820 p	±10	0.1	200	0.5 ± 0.05	R
TMK105 SD102KV-F		25	Standard Type	1000 p	±10	0.1	200	0.5 ± 0.05	R
TMK105 SD122KV-F				1200 p	±10	0.1	200	0.5±0.05	R
EMK105 SD152KV-F				1500 p	±10	0.1	200	0.5 ± 0.05	R
EMK105 SD182KV-F		16		1800 p	±10	0.1	200	0.5 ± 0.05	R
EMK105 SD222KV-F		10		2200 p	±10	0.1	200	0.5 ± 0.05	R
EMK105 SD272KV-F				2700 р	±10	0.1	200	0.5 ± 0.05	R
LMK105 SD332KV-F]	3300 р	±10	0.1	200	0.5 ± 0.05	R
LMK105 SD392KV-F		10		3900 р	±10	0.1	200	0.5 ± 0.05	R
LMK105 SD472KV-F				4700 p	±10	0.1	200	0.5±0.05	R

[Temperature Characteristic SD : Standard] 0.3mm thickness(P)

Part number 1	Part number 2	Rated voltage [V]	Temperature characteristics	Capacitance [F]	Capacitance tolerance [%]	tan δ [%]	HTLT Rated voltage x %	Thickness ^{*3} [mm]	Soldering R:Reflow W:Wave
LMK105 SD152KP-F		10	Standard Type	1500 p	±10	0.1	200	0.3 ± 0.03	R
JMK105 SD272KP-F		6.3	Standard Type	2700 p	±10	0.1	200	0.3 ± 0.03	R

●107TYPE

atoriatia SD : Standard 1 0 9mm thickness (A)

Part number 1	Part number 2	Rated voltage [V]	Temperature characteristics	Capacitance [F]	Capacitance tolerance [%]	tan δ [%]	HTLT Rated voltage x %	Thickness*3 [mm]	Soldering R:Reflow W:Wave
UMK107 SD102KA-T				1000 p	±10	0.1	200	0.8±0.10	R
UMK107 SD122KA-T				1200 p	±10	0.1	200	0.8±0.10	R
UMK107 SD152KA-T				1500 p	±10	0.1	200	0.8±0.10	R
UMK107 SD182KA-T		50		1800 p	±10	0.1	200	0.8 ± 0.10	R
UMK107 SD222KA-T				2200 p	±10	0.1	200	0.8 ± 0.10	R
UMK107 SD272KA-T			Standard Type	2700 р	±10	0.1	200	0.8 ± 0.10	R
UMK107 SD332KA-T				3300 p	±10	0.1	200	0.8 ± 0.10	R
TMK107 SD392KA-T		25		3900 р	±10	0.1	200	0.8 ± 0.10	R
TMK107 SD472KA-T		23		4700 p	±10	0.1	200	0.8 ± 0.10	R
EMK107 SD562KA-T				5600 p	±10	0.1	200	0.8 ± 0.10	R
EMK107 SD682KA-T		16		6800 p	±10	0.1	200	0.8 ± 0.10	R
EMK107 SD822KA-T		10		8200 p	±10	0.1	200	0.8 ± 0.10	R
EMK107 SD103KA-T				10000 p	±10	0.1	200	0.8 ± 0.10	R
LMK107 SD123KA-T	·			12000 p	±10	0.1	200	0.8 ± 0.10	R
LMK107 SD153KA-T	•	10	Standard Type	15000 p	±10	0.1	200	0.8±0.10	R
LMK107 SD183KA-T	•] 10	Stanuard Type	18000 p	±10	0.1	200	0.8±0.10	R
LMK107 SD223KA-T	•			22000 p	±10	0.1	200	0.8±0.10	R

●212TYPE 【Temperature Characteristic SD : Standard】 1.25mm thickness(G)

Tremporatare onaractorious ob : Standard, Tresmin anomicos (a)											
Part number 1 Part num	Part number 2	per 2 Rated voltage [V]	7 Temperature	Capacitance	Capacitance	$ an\delta$	HTLT	Thickness*3	Soldering R:Reflow		
Fart number 1	Part Humber 2	Nated Voltage [V]	characteristics	[F]	tolerance [%]	[%]	Rated voltage x %	[mm]	W:Wave		
GMK212 SD183KG-T				18000 p	±10	0.1	200	1.25±0.10	R		
GMK212 SD223KG-T		35		22000 p	±10	0.1	200	1.25±0.10	R		
GMK212 SD273KG-T			o .	27000 p	±10	0.1	200	1.25±0.10	R		
LMK212 SD683KG-T			Standard Type	68000 p	±10	0.1	200	1.25±0.10	R		
LMK212 SD823KG-T		10		82000 p	±10	0.1	200	1.25±0.10	R		
LMK212 SD104KG-T				0.1 μ	±10	0.1	200	1.25±0.10	R		

[Temperature Characteristic SD : Standard] 0.85mm thickness(D)

Part number 1	Part number 2	Rated voltage [V]	Temperature characteristics	Capacitance [F]	Capacitance tolerance [%]	tan δ [%]	HTLT Rated voltage x %	Thickness*3 [mm]	Soldering R:Reflow W:Wave						
UMK212 SD392KD-T				3900 р	±10	0.1	200	0.85±0.10	R						
UMK212 SD472KD-T				4700 p	±10	0.1	200	0.85±0.10	R						
UMK212 SD562KD-T		50	EO	50	E0	E0	E0	E0.		5600 p	±10	0.1	200	0.85±0.10	R
UMK212 SD682KD-T			30	6800 p	±10	0.1	200	0.85±0.10	R						
UMK212 SD822KD-T			Standard Type	8200 p	±10	0.1	200	0.85±0.10	R						
UMK212 SD103KD-T			Standard Type	10000 p	±10	0.1	200	0.85 ± 0.10	R						
GMK212 SD123KD-T		35		12000 p	±10	0.1	200	0.85 ± 0.10	R						
GMK212 SD153KD-T		35		15000 p	±10	0.1	200	0.85 ± 0.10	R						
EMK212 SD333KD-T		16		33000 p	±10	0.1	200	0.85 ± 0.10	R						
LMK212 SD473KD-T		10		47000 p	±10	0.1	200	0.85±0.10	R						

●316TYPE

[Temperature Characteristic SD : Standard] 1.6mm thickness(L)

	-		_				HTLT	+2	Soldering
Part number 1	Part number 2	Rated voltage [V]	Temperature characteristics	Capacitance [F]	Capacitance tolerance [%]	tan δ [%]		Thickness*3 [mm]	R:Reflow
							Rated voltage x %		W:Wave
TMK316 SD823KL-T		25	Standard Type	82000 p	±10	0.1	200	1.6±0.20	R
TMK316 SD104KL-T		25	Standard Type	0.1 μ	±10	0.1	200	1.6±0.20	R

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[Temperature Characteristic SI	: Standard 1.15	mm thickness(F)
--------------------------------	-----------------	-----------------

Part number 1	Part number 2	Rated voltage [V]	Temperature characteristics	Capacitance [F]	Capacitance tolerance [%]	tan δ [%]	HTLT Rated voltage x %	Thickness*3 [mm]	Soldering R:Reflow W:Wave
GMK316 SD333KF-T		35		33000 p	±10	0.1	200	1.15±0.10	R
GMK316 SD393KF-T		30		39000 р	±10	0.1	200	1.15±0.10	R
TMK316 SD473KF-T			Standard Type	47000 p	±10	0.1	200	1.15±0.10	R
TMK316 SD563KF-T		25		56000 p	±10	0.1	200	1.15±0.10	R
TMK316 SD683KF-T				68000 p	±10	0.1	200	1.15±0.10	R

Low Distortion High Value Multilayer Ceramic Capacitors(CF_LD)

107TYPE

[Temperature Characteristic LD : X5R] 0.8mm thickness(A)

Part number 1	Part number 2	Rated voltage [V]	Tempe characte		Capacitance [F]	Capacitance tolerance [%]	tan δ [%]	HTLT Rated voltage x %	Thickness*3 [mm]	Soldering R:Reflow W:Wave
UMK107BLD224 A-T		50		X5R	0.22 μ	±10, ±20	10	150	0.8+0.20/-0	R
TMK107BLD474 A-T		25		X5R	0.47 μ	±10, ±20	10	150	0.8+0.20/-0	R
TMK107BLD105[]A-T		25		X5R	1 μ	±10, ±20	10	150	0.8+0.20/-0	R

●212TYPE

[Temperature Characteristic LD : X5R] 1.25mm thickness(G)

	Part number 1	Part number 2	Rated voltage [V]	erature eristics	Capacitance [F]	Capacitance tolerance [%]	tan δ [%]	HTLT Rated voltage x %	Thickness*3 [mm]	Soldering R:Reflow W:Wave
GMK2	212 LD105[]G-T		35	X5R	1 μ	±10, ±20	10	150	1.25 ± 0.10	R
GMK2	212BLD225[]G-T		35	X5R	2.2 μ	±10, ±20	10	150	1.25+0.20/-0	R

●316TYPE

[Temperature Characteristic LD : X5R] 1.6mm thickness(L)

Part number 1	Part number 2	Rated voltage [V]	Tempe	erature eristics	Capacitance [F]	Capacitance tolerance [%]	tan δ [%]	HTLT Rated voltage x %	Thickness*3 [mm]	Soldering R:Reflow W:Wave
UMK316 LD105[]L-T		50		X5R	1 μ	±10, ±20	10	150	1.6±0.20	R
GMK316BLD475□L-T		35		X5R	4.7 μ	±10, ±20	10	150	1.6±0.30	R
TMK316BLD106[]L-T		25		X5R	10 μ	±10, ±20	10	150	1.6±0.30	R

●325TYPE

[Temperature Characteristic LD : X5R] 1.9mm thickness(N)

Part number 1	Part number 2	Rated voltage [V]	Tempe characte		Capacitance [F]	Capacitance tolerance [%]	tan δ [%]	HTLT Rated voltage x %	Thickness*3 [mm]	Soldering R:Reflow W:Wave
UMK325 LD105∏N-T		50		X5R	1 μ	±10, ±20	10	200	1.9±0.20	R

[Temperature Characteristic LD : X5R] 2.5mm thickness (M)

	Part number 1	Part number 2	Rated voltage [V]	 erature eristics	Capacitance [F]	Capacitance tolerance [%]	tan δ [%]	HTLT Rated voltage x %	Thickness*3 [mm]	Soldering R:Reflow W:Wave
UMI	K325 LD155∏M−T		50	X5R	1.5 μ	±10, ±20	5	150	2.5±0.20	R

Medium-High Voltage Multilayer Ceramic Capacitors

●107TYPE

[Temperature Characteristic BJ: B/X5R] 0.8mm thickness(A)

Part number 1		Rated voltage [V]		erature eristics	Capacitance [F]	Capacitance tolerance [%]	tan δ [%]	HTLT Rated voltage x %	Thickness*3 [mm]	Soldering R:Reflow W:Wave
HMK107 BJ102∏A-T			В	X5R*1	1000 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 BJ152□A-T			В	X5R*1	1500 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 BJ222□A-T			В	X5R*1	2200 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 BJ332∏A-T			В	X5R*1	3300 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 BJ472∏A-T			В	X5R*1	4700 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 BJ682∏A-T		100	В	X5R*1	6800 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 BJ103∏A-T		100	В	X5R*1	10000 p	±10, ±20	3.5	200	0.8±0.10	R
HMK107 BJ153∏A-T			В	X5R*1	15000 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 BJ223∏A-T			В	X5R*1	22000 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 BJ333∏A-T			В	X5R*1	33000 p	±10, ±20	3.5	200	0.8±0.10	R
HMK107 BJ473∏A-T	•		В	X5R*1	47000 p	±10, ±20	3.5	200	0.8±0.10	R
HMK107 BJ104∏A-T			В	X5R*1	0.1 μ	±10, ±20	3.5	200	0.8±0.10	R

Temperature Characteris	tic B7:X7R,C7:X7S】	0.8mm thickness	(A)						
Part number 1	Part number 2	Rated voltage [V]	Temperature	Capacitance	Capacitance	tan δ	HTLT	Thickness*3	Soldering R:Reflow
T al C Hulliber T	1 art number 2	riacoa rontago [1]	characteristics	[F]	tolerance [%]	[%]	Rated voltage x %	[mm]	W:Wave
HMK107 B7102□A-T			X7R	1000 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 B7152□A-T			X7R	1500 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 B7222□A-T			X7R	2200 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 B7332□A-T			X7R	3300 р	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 B7472□A-T			X7R	4700 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 B7682□A-T		100	X7R	6800 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 B7103∏A-T		100	X7R	10000 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 B7153∏A-T			X7R	15000 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 B7223∏A-T			X7R	22000 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 B7333∏A-T]	X7R	33000 p	±10, ±20	3.5	200	0.8 ± 0.10	R
HMK107 B7473∏A-T]	X7R	47000 p	±10, ±20	3.5	200	0.8±0.10	R
HMK107 C7104□A-T			X7S	0.1 μ	±10, ±20	3.5	200	0.8 ± 0.10	R

[▶] This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) .

Multilayer Ceramic Capacitors

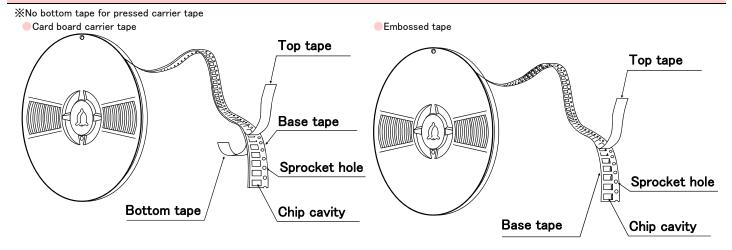
■PACKAGING

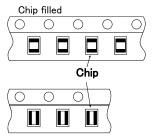
1)Minimum Quantity

Taped package				
Type(EIA)	Thick	ness	Standard o	uantity [pcs]
Туре(ЕІА)	mm	code	Paper tape	Embossed tape
☐MK042(01005)	0.2	C, D		40000
□VS042(01005)	0.2	С	7 -	40000
☐MK063(0201)	0.3	P, T	15000	
□WK105(0204) ※	0.3	Р	10000	
	0.2	С	20000	
☐MK105(0402)	0.3	Р	15000	_
	0.5	٧	10000	
□VK105(0402) ※	0.5	W	10000	
□MK107(0603)	0.45	K	4000	1
□WK107(0306) ※	0.5	V	_	4000
□MR107(0603)	0.8	Α		
□MK212(0805)	0.45	K	4000	_
□WK212(0508) ※	0.85	D		
□MR212(0805)	125	G	_	3000
	0.85	D	4000	_
□MK316(1206)	1.15	F		2000
□MR316(1206)	125	G	_	3000
	1.6	L	_	2000
	0.85	D		
	1.15	F		
□MK325(1210) □MR325(1210)	1.9	N	7 -	2000
	2.0max.	Υ		
	2.5	М		500(T), 1000(P)
□MK432(1812)	2.5	М	_	500

Note: X LW Reverse type.

②Taping material



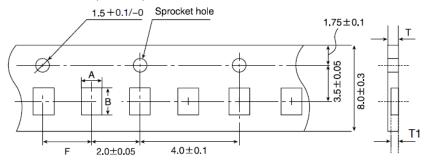


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3 Representative taping dimensions

Paper Tape (8mm wide)

● Pressed carrier tape (2mm pitch)

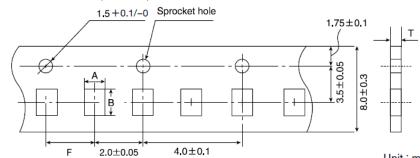


			Onit : mm			
Type(EIA)	Chip	Cavity	Insertion Pitch	Tape Thickness		
Type(EIA)	Α	В	F	Т	T1	
☐MK063(0201)	0.37	0.67		0.45max.	0.42max.	
□WK105(0204) ※			2.0±0.05	0.45max.	0.42max.	
☐MK105(0402) (*1 C)	0.65	1.15	2.0±0.03	0.4max.	0.3max.	
□MK105(0402) (*1 P)				0.45max.	0.42max.	

Note *1 Thickness, C:0.2mm ,P:0.3mm. * LW Reverse type.

Unit:mm

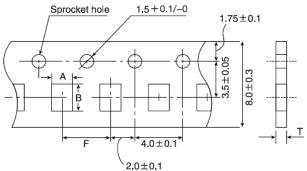
●Punched carrier tape (2mm pitch)



			Unit : mm	
Type(EIA)	Chip (Cavity	Insertion Pitch	Tape Thickness
	Α	В	F	Т
□MK105 (0402) □VK105 (0402)	0.65	1.15	2.0±0.05	0.8max.

Unit:mm

●Punched carrier tape (4mm pitch)



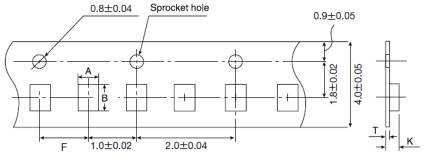
	2.0 ± 0.1	Unit	: mm	
Type(EIA)	Chip Cavity		Insertion Pitch	Tape Thickness
Type(EIA)	Α	В	F	Т
☐MK107(0603)				
□WK107(0306) ※	1.0	1.8		1.1max.
☐MR107(0603)			40101	
☐MK212(0805)	1.05	0.4	4.0±0.1	
□WK212(0508) ※	1.65	2.4		1.1max.
☐MK316(1206)	2.0	3.6		
				•

Note: Taping size might be different depending on the size of the product. 💥 LW Reverse type.

Unit:mm

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Embossed tape (4mm wide)

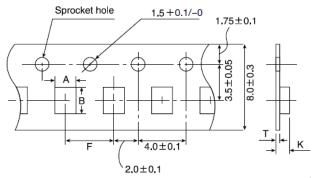


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Τ /ΓΙΔ \	Chip (Cavity	Insertion Pitch	Tape Th	nickness
Type(EIA)	Α	В	F	K	Т
☐MK042(01005)	0.00	0.40	10+000	0.5	0.05
□VS042(01005)	0.23	0.43	1.0±0.02	0.5max.	0.25max.

 $\mathsf{Unit}\!:\!\mathsf{mm}$

Embossed tape (8mm wide)

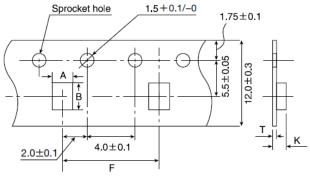


Unit: mm

Type(EIA)	Chip (Cavity	Insertion Pitch	Tape Ti	nickness
Type(EIA)	Α	В	F	K	Т
□WK107(0306) ※	1.0	1.8		1.3max.	0.25±0.1
□MK212(0805) □MR212(0805)	1.65	2.4			
□MK316(1206) □MR316(1206)	2.0	3.6	4.0±0.1	3.4max.	0.6max.
□MK325(1210) □MR325(1210)	2.8	3.6			

Note: * LW Reverse type. Unit:mm

Embossed tape (12mm wide)



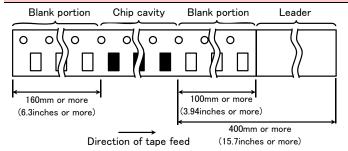
mm

Type(EIA)	Chip (Cavity	Insertion Pitch	Tape Th	nickness
	Α	В	F	K	Т
□MK432(1812)	3.7	4.9	8.0±0.1	4.0max.	0.6max.

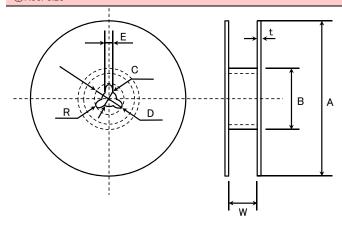
Unit:mm

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4 Trailer and Leader



5Reel size



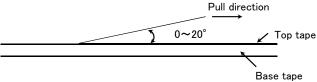
Α	В	С	D	E	R
ϕ 178 ± 2.0	ϕ 50min.	ϕ 13.0 \pm 0.2	ϕ 21.0 ± 0.8	2.0±0.5	1.0

	Т	W
4mm wide tape	1.5max.	5±1.0
8mm wide tape	2.5max.	10±1.5
12mm wide tape	2.5max.	14±1.5

Unit:mm

6 Top Tape Strength

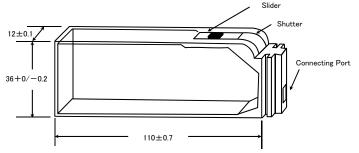
The top tape requires a peel-off force of 0.1 to 0.7N in the direction of the arrow as illustrated below.

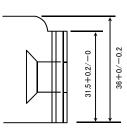


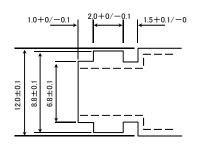
7Bulk Cassette

The exchange of individual specification is necessary.

Please contact Taiyo Yuden sales channels.







Unit:mm

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Super Low Distortion Multilayer Ceramic Capacitors (CFCAPTM)

■RELIABILITY DATA

1. Operating Tempe	erature Range	
Specified Value	−55 to +125°C	

2. Storage Temperature Range

3. Rated Voltage

Specified Value 6.3VDC, 10VDC, 16VDC, 25VDC, 35VDC, 50VDC

4. Dielectric Withstanding Voltage (Between terminals)

Specified Value	No breakdown or damage	
Test Methods and Remarks	Applied voltage Duration Charge/discharge current	: Rated voltage × 3 : 1 to 5 sec. : 50mA max.

5. Insulation Resistance

Specified Value	10000 M Ω or 500M Ω μ F, whichever is smaller	
Test Methods and Remarks	Applied voltage Duration Charge/discharge current	: Rated voltage : 60±5 sec. : 50mA max.

6. Capacitance (Tolerance)

Specified Value	±10%	
Test Methods and Remarks	Measuring frequency Measuring voltage Bias application	: 1kHz±10% : 1±0.2Vrms : None

7. Dissipation Factor

Specified Value	0.1%max	
Test Methods and Remarks	Measuring frequency Measuring voltage Bias application	: 1kHz±10% : 1±0.2Vrms : None

8. Bending Strength

Specified Value	Appearance : No abnormality Capacitance change : ±5%
Test Methods and Remarks	Warp : 1mm Speed : 0.5mm/second Duration : 10 seconds Test board : glass epoxy resin substrate Thickness : 1.6mm Warp (Unit: mm)
	Canacitance measurement shall be conducted with the heard hant

9. Adhesive Force of Terminal Electrodes

Specified Value	Terminal electrodes shall be no exfoliation or a sign of exfoliation.					
Test Methods and Remarks	Applied force : 5N Duration : 30 ±5 seconds Hooked jig R=0.5 Board Chip					

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10. Solderability							
Specified Value	At least 95% of terminal electrode is covered by new solder.						
		Eutectic solder Lead-free solder					
Test Methods and	Solder type	H60A or H63A	Sn-3.0Ag-0.5Cu				
Remarks	Solder temperature	230±5°C	245±3°C				
	Duration	4±1	sec.				

11. Resistance to Soldering Heat						
	Appearance	: No abnormality				
	Capacitance change	: ±2.5% max.				
Specified Value	Dissipation factor	: Initial value				
	Insulation resistance	: Initial value				
	Withstanding voltage	(between terminals): No abnormality				
	Solder temp.	: 270 ±5°C				
Test Methods and	Duration	: 3 ±0.5 sec.				
Remarks	Preheating conditions	: 80 to 100°C, 2 to 5 min. or 5 to 10 min.				
Remarks		150 to 200°C, 2 to 5 min. or 5 to 10 min.				
	Measurement shall be cond	lucted : 24±2hrs under the standard condition Note1				

12. Temperature Cy	cle (Therm	nal Shock)			
	Appearance	ce	: No abnormality		
	Capacitan	ce change	: ±2.5% max		
Specified Value	Dissipation	n factor	: Initial value		
	Insulation resistance		: Initial value		
	Withstanding voltage		(between terminals): No abnormali	ty	
	Conditions	for 1 cycle			
	Step	temperature (°C)		Time (min.)	
Test Methods and	1	Minimum operating temperature		30±3 min.	
Remarks	2	Normal temperature		2 to 3 min.	
Remarks	3	Maximum operating temperature		30±3 min.	
	4	Normal temperature		2 to 3 min.	
	Number of	cycles: 5 time	s		
	Measurement shall be conducted: 24±2hrs under the standard condition Note1				

13. Humidity (Steady state)					
	Appearance :	: No abnormality			
Specified Value	Capacitance change :	: ±5% max			
Specified value	Dissipation factor :	: 0.5% max			
	Insulation resistance :	: 50M Ω μ F or 1000M Ω , whichever is smaller			
	Temperature	: 40±2°C			
Test Methods and	Humidity	: 90 to 95% RH			
Remarks	Duration	: 500 + 24/-0 hrs			
	Measurement shall be conduct	ted : 24 ±2hrs under the standard condition Note1			

14. Humidity Loading					
Specified Value	Appearance Capacitance change Dissipation factor Insulation resistance	: No abnormality : $\pm 7.5\%$ max : 0.5% max : 25 M Ω μ F or 500 M Ω , whichever is smaller			
Test Methods and Remarks	According to JIS C 5102 clar Temperature Humidity Duration Applied voltage Charge/discharge current Measurement shall be condu	: 40±2°C : 90 to 95% RH : 500 +24/-0 hrs : Rated voltage : 50mA max			

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15. High Temperature Loading						
Specified Value	Appearance Capacitance change Dissipation factor Insulation resistance	: No abnormality : $\pm 3\%$ max : 0.35% max : $50M\Omega$ μ F or $1000M\Omega$, whichever is smaller				
Test Methods and Remarks	According to JIS C 5102 cla Temperature Duration Applied voltage Charge/discharge current Measurement shall be condu	: Maximum operating temperature : 1000 +48/-0 hrs : Rated voltage x 2 : 50mA max				

Note1 Standard condition: Temperature: 5 to 35°C, Relative humidity: 45 to 85 % RH, Air pressure: 86 to 106kPa

When there are questions concerning measurement results, in order to provide correlation data, the test shall be conducted under the following condition.

Temperature: $20\pm2^{\circ}$ C, Relative humidity: 60 to 70 % RH, Air pressure: 86 to 106kPa Unless otherwise specified, all the tests are conducted under the "standard condition".

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Precautions on the use of Multilayer Ceramic Capacitors

PRECAUTIONS

1. Circuit Design

- ◆Verification of operating environment, electrical rating and performance
 - A malfunction of equipment in fields such as medical, aerospace, nuclear control, etc. may cause serious harm to human life or have severe social ramifications.

Therefore, any capacitors to be used in such equipment may require higher safety and reliability, and shall be clearly differentiated from them used in general purpose applications.

Precautions

- ◆Operating Voltage (Verification of Rated voltage)
 - 1. The operating voltage for capacitors must always be their rated voltage or less.
 - If an AC voltage is loaded on a DC voltage, the sum of the two peak voltages shall be the rated voltage or less.
 - For a circuit where an AC or a pulse voltage may be used, the sum of their peak voltages shall also be the rated voltage or less.
 - 2. Even if an applied voltage is the rated voltage or less reliability of capacitors may be deteriorated in case that either a high frequency AC voltage or a pulse voltage having rapid rise time is used in a circuit.

2. PCB Design

Precautions

- ◆Pattern configurations (Design of Land-patterns)
 - 1. When capacitors are mounted on PCBs, the amount of solder used (size of fillet) can directly affect the capacitor performance. Therefore, the following items must be carefully considered in the design of land patterns:
 - (1) Excessive solder applied can cause mechanical stresses which lead to chip breaking or cracking. Therefore, please consider appropriate land-patterns for proper amount of solder.
 - (2) When more than one component are jointly soldered onto the same land, each component's soldering point shall be separated by solder-resist.
- ◆Pattern configurations (Capacitor layout on PCBs)

After capacitors are mounted on boards, they can be subjected to mechanical stresses in subsequent manufacturing processes (PCB cutting, board inspection, mounting of additional parts, assembly into the chassis, wave soldering of the boards, etc.). For this reason, land pattern configurations and positions of capacitors shall be carefully considered to minimize stresses.

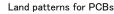
◆Pattern configurations (Design of Land-patterns)

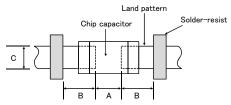
The following diagrams and tables show some examples of recommended land patterns to prevent excessive solder amounts.

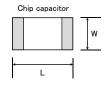
- (1) Recommended land dimensions for typical chip capacitors
 - Multilayer Ceramic Capacitors : Recommended land dimensions (unit: mm)

Wave-soldering

Trave coldering							
Туре		107	212	316	325		
ċ	L	1.6	2.0	3.2	3.2		
Size	W	0.8	1.25	1.6	2.5		
Ä		0.8 to 1.0 1.0 to		1.8 to 2.5	1.8 to 2.5		
В		0.5 to 0.8	0.8 to 1.5	0.8 to 1.7	0.8 to 1.7		
С		0.6 to 0.8	0.9 to 1.2	1.2 to 1.6	1.8 to 2.5		







Technical considerations

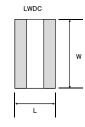
Reflow-soldering

1101	Tellow Soldering								
Ту	ре	042	063	105	107	212	316	325	432
Size	L	0.4	0.6	1.0	1.6	2.0	3.2	3.2	4.5
Size	W	0.2	0.3	0.5	0.8	1.25	1.6	2.5	3.2
-	4	0.15 to 0.25	0.20 to 0.30	0.45 to 0.55	0.8 to 1.0	0.8 to 1.2	1.8 to 2.5	1.8 to 2.5	2.5 to 3.5
E	3	0.15 to 0.20	0.20 to 0.30	0.40 to 0.50	0.6 to 0.8	0.8 to 1.2	1.0 to 1.5	1.0 to 1.5	1.5 to 1.8
()	0.15 to 0.30	0.25 to 0.40	0.45 to 0.55	0.6 to 0.8	0.9 to 1.6	1.2 to 2.0	1.8 to 3.2	2.3 to 3.5

 ${\bf Note:} Recommended \ land \ size \ might \ be \ different \ according \ to \ the \ allowance \ of \ the \ product.$

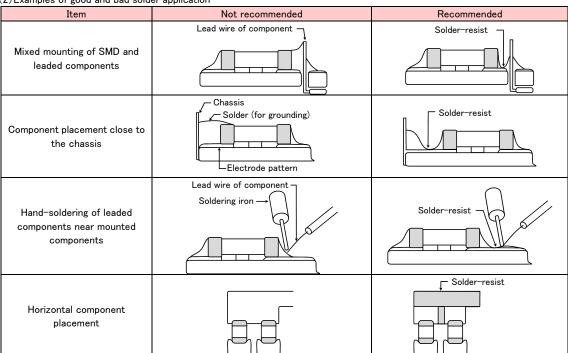
●LWDC: Recommended land dimensions for reflow-soldering (unit: mm)

,,						
Type		105	107	212		
C:	L	0.52	0.8	1.25		
Size	W	1.0	1.6	2.0		
Α		0.18 to 0.22	0.25 to 0.3	0.5 to 0.7		
В		0.2 to 0.25	0.3 to 0.4	0.4 to 0.5		
С		0.9 to 1.1	1.5 to 1.7	1.9 to 2.1		



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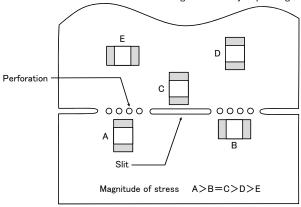
(2) Examples of good and bad solder application



- ◆Pattern configurations (Capacitor layout on PCBs)
 - 1-1. The following is examples of good and bad capacitor layouts; capacitors shall be located to minimize any possible mechanical stresses from board warp or deflection.

Items	Not recommended	Recommended	
Deflection of board		Place the product at a right angle to the direction of the anticipated mechanical stress.	

1-2. The amount of mechanical stresses given will vary depending on capacitor layout. Please refer to diagram below.



1-3. When PCB is split, the amount of mechanical stress on the capacitors can vary according to the method used. The following methods are listed in order from least stressful to most stressful: push-back, slit, V-grooving, and perforation. Thus, please consider the PCB, split methods as well as chip location.

3. Mounting

- ◆Adjustment of mounting machine
 - 1. When capacitors are mounted on PCB, excessive impact load shall not be imposed on them.
 - 2. Maintenance and inspection of mounting machines shall be conducted periodically.

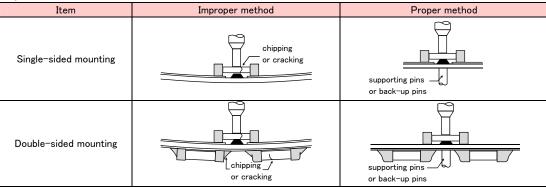
Precautions Selection of Adhesives

1. When chips are attached on PCBs with adhesives prior to soldering, it may cause capacitor characteristics degradation unless the following factors are appropriately checked: size of land patterns, type of adhesive, amount applied, hardening temperature and hardening period. Therefore, please contact us for further information.

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◆Adjustment of mounting machine

- 1. When the bottom dead center of a pick-up nozzle is too low, excessive force is imposed on capacitors and causes damages. To avoid this, the following points shall be considerable.
 - (1) The bottom dead center of the pick-up nozzle shall be adjusted to the surface level of PCB without the board deflection.
 - (2) The pressure of nozzle shall be adjusted between 1 and 3 N static loads.
 - (3) To reduce the amount of deflection of the board caused by impact of the pick-up nozzle, supporting pins or back-up pins shall be used on the other side of the PCB. The following diagrams show some typical examples of good and bad pick-up nozzle placement:



Technical considerations

2. As the alignment pin is worn out, adjustment of the nozzle height can cause chipping or cracking of capacitors because of mechanical impact on the capacitors.

To avoid this, the monitoring of the width between the alignment pins in the stopped position, maintenance, check and replacement of the pin shall be conducted periodically.

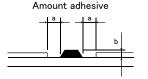
◆Selection of Adhesives

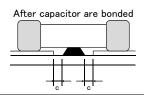
Some adhesives may cause IR deterioration. The different shrinkage percentage of between the adhesive and the capacitors may result in stresses on the capacitors and lead to cracking. Moreover, too little or too much adhesive applied to the board may adversely affect components. Therefore, the following precautions shall be noted in the application of adhesives.

- (1) Required adhesive characteristics
 - a. The adhesive shall be strong enough to hold parts on the board during the mounting & solder process.
 - b. The adhesive shall have sufficient strength at high temperatures.
 - c. The adhesive shall have good coating and thickness consistency.
 - d. The adhesive shall be used during its prescribed shelf life.
 - e. The adhesive shall harden rapidly.
 - f. The adhesive shall have corrosion resistance.
 - g. The adhesive shall have excellent insulation characteristics.
 - h. The adhesive shall have no emission of toxic gasses and no effect on the human body.
- (2) The recommended amount of adhesives is as follows;

[Recommended condition]

a 0.3mm min b 100 to 120 μ m	
b 100 to 120 μ m	
c Adhesives shall not contact land	





4. Soldering

Precautions

◆Selection of Flux

Since flux may have a significant effect on the performance of capacitors, it is necessary to verify the following conditions prior to use;

- (1) Flux used shall be less than or equal to 0.1 wt%(in Cl equivalent) of halogenated content. Flux having a strong acidity content shall not be applied.
- (2) When shall capacitors are soldered on boards, the amount of flux applied shall be controlled at the optimum level.
- (3) When water-soluble flux is used, special care shall be taken to properly clean the boards.

♦Soldering

Temperature, time, amount of solder, etc. shall be set in accordance with their recommended conditions.

Sn-Zn solder paste can adversely affect MLCC reliability.

Please contact us prior to usage of Sn-Zn solder.

◆Selection of Flux

- 1-1. When too much halogenated substance (Chlorine, etc.) content is used to activate flux, or highly acidic flux is used, it may lead to corrosion of terminal electrodes or degradation of insulation resistance on the surfaces of the capacitors.
- 1-2. Flux is used to increase solderability in wave soldering. However if too much flux is applied, a large amount of flux gas may be emitted and may adversely affect the solderability. To minimize the amount of flux applied, it is recommended to use a flux-bubbling system.
- 1-3. Since the residue of water-soluble flux is easily dissolved in moisture in the air, the residues on the surfaces of capacitors in high humidity conditions may cause a degradation of insulation resistance and reliability of the capacitors. Therefore, the cleaning methods and the capability of the machines used shall also be considered carefully when water-soluble flux is used.

Technical

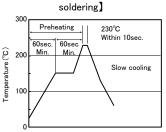
considerations

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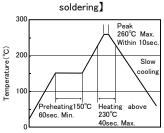
♦Soldering

- · Ceramic chip capacitors are susceptible to thermal shock when exposed to rapid or concentrated heating or rapid cooling.
- Therefore, the soldering must be conducted with great care so as to prevent malfunction of the components due to excessive thermal shock
- Preheating: Capacitors shall be preheated sufficiently, and the temperature difference between the capacitors and solder shall be within 100 to 130°C.
- Cooling: The temperature difference between the capacitors and cleaning process shall not be greater than 100°C.
 [Reflow soldering]

[Recommended conditions for eutectic

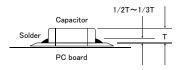


[Recommended condition for Pb-free



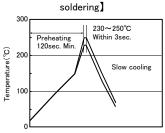
Caution

- \bigcirc The ideal condition is to have solder mass(fillet) controlled to 1/2 to 1/3 of the thickness of a capacitor.
- ②Because excessive dwell times can adversely affect solderability, soldering duration shall be kept as close to recommended times as possible.

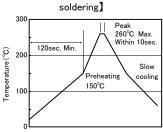


[Wave soldering]

[Recommended conditions for eutectic



[Recommended condition for Pb-free

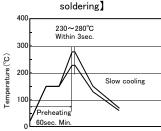


Caution

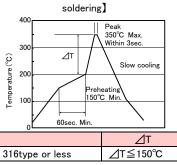
①Wave soldering must not be applied to capacitors designated as for reflow soldering only.

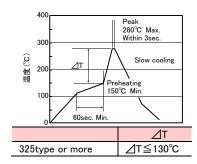
[Hand soldering]

[Recommended conditions for eutectic



[Recommended condition for Pb-free





Caution

- ①Use a 50W soldering iron with a maximum tip diameter of 1.0 mm.
- 2The soldering iron shall not directly touch capacitors.

5. Cleaning

Precautions

Technical

considerations

4 WI DOD

- 1. When PCBs are cleaned after capacitors mounting, please select the appropriate cleaning solution in accordance with the intended use of the cleaning. (e.g. to remove soldering flux or other materials from the production process.)
- 2. Cleaning condition shall be determined after it is verified by using actual cleaning machine that the cleaning process does not affect capacitor's characteristics.

1. The use of inappropriate cleaning solutions can cause foreign substances such as flux residue to adhere to capacitors or deteriorate their outer coating, resulting in a degradation of the capacitor's electrical properties (especially insulation resistance).

2. Inappropriate cleaning conditions (insufficient or excessive cleaning) may adversely affect the performance of the capacitors. In the case of ultrasonic cleaning, too much power output can cause excessive vibration of PCBs which may lead to the cracking of capacitors or the soldered portion, or decrease the terminal electrodes' strength. Therefore, the following conditions shall be carefully checked;

Ultrasonic output: 20 W/l or less
Ultrasonic frequency: 40 kHz or less
Ultrasonic washing period: 5 min. or less

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6. Resin coating and mold 1. With some type of resins, decomposition gas or chemical reaction vapor may remain inside the resin during the hardening period or while left under normal storage conditions resulting in the deterioration of the capacitor's performance. Precautions 2. When a resin's hardening temperature is higher than capacitor's operating temperature, the stresses generated by the excessive heat may lead to damage or destruction of capacitors. The use of such resins, molding materials etc. is not recommended.

7. Handling ◆Splitting of PCB 1. When PCBs are split after components mounting, care shall be taken so as not to give any stresses of deflection or twisting to the board. 2. Board separation shall not be done manually, but by using the appropriate devices. Precautions ◆Mechanical considerations Be careful not to subject capacitors to excessive mechanical shocks. (1) If ceramic capacitors are dropped onto a floor or a hard surface, they shall not be used. (2) Please be careful that the mounted components do not come in contact with or bump against other boards or

8. Storage condi	tions		
Precautions	 ◆Storage 1. To maintain the solderability of terminal electrodes and to keep packaging materials in good condition, care must be taken to control temperature and humidity in the storage area. Humidity should especially be kept as low as possible. •Recommended conditions Ambient temperature: Below 30°C Humidity: Below 70% RH The ambient temperature must be kept below 40°C. Even under ideal storage conditions, solderability of capacitor is deteriorated as time passes, so capacitors shall be used within 6 months from the time of delivery. •Ceramic chip capacitors shall be kept where no chlorine or sulfur exists in the air. The capacitance values of high dielectric constant capacitors will gradually decrease with the passage of time, so care shall be taken to design circuits: Even if capacitance value decreases as time passes, it will get back to the initial value by a heat treatment at 150°C for 1hour. 		
Technical considerations	If capacitors are stored in a high temperature and humidity environment, it might rapidly cause poor solderability due to terminal oxidation are quality loss of taping/packaging materials. For this reason, capacitors shall be used within 6 months from the time of delivery. If exceeding the above period, please check solderability before using the capacitors.		

Please check the guide regarding precautions for deflection test, soldering by spot heat, and so on.

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