

SNVS730B-OCTOBER 2011-REVISED APRIL 2013

LMR10520 SIMPLE SWITCHER[®] 5.5Vin, 2.0A Step-Down Voltage Regulator in WSON

Check for Samples: LMR10520

FEATURES

- Input Voltage Range of 3V to 5.5V
- Output Voltage Range of 0.6V to 4.5V
- Output Current up to 2A
- 1.6MHz (LMR10520X) and 3 MHz (LMR10520Y) Switching Frequencies
- Low Shutdown Iq, 30 nA Typical
- Internal Soft-Start
- Internally Compensated
- Current-Mode PWM Operation
- Thermal Shutdown
- WSON-6 (3 x 3 x 0.8 mm) Packaging
- Fully Enabled for WEBENCH® Power Designer

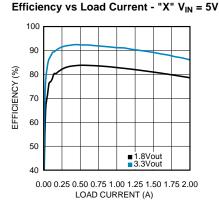
PERFORMANCE BENEFITS

- Extremely Easy to Use
- Tiny Overall Solution Reduces System Cost

APPLICATIONS

- Point-of-Load Conversions from 3.3V, and 5V Rails
- Space Constrained Applications
- Battery Powered Equipment
- Industrial Distributed Power Applications
- Power Meters
- Portable Hand-Held Instruments

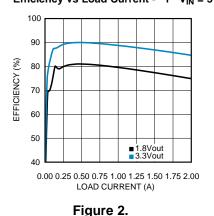
System Performance





DESCRIPTION

The LMR10520 regulator is a monolithic, high frequency, PWM step-down DC/DC converter in a 6 Pin WSON package. It provides all the active functions to provide local DC/DC conversion with fast transient response and accurate regulation in the smallest possible PCB area. With a minimum of external components, the LMR10520 is easy to use. The ability to drive 2.0A loads with an internal 150 $m\Omega$ PMOS switch results in the best power density available. The world-class control circuitry allows ontimes as low as 30ns, thus supporting exceptionally high frequency conversion over the entire 3V to 5.5V input operating range down to the minimum output voltage of 0.6V. The LMR10520 is internally compensated, so it is simple to use and requires few external components. Even though the operating frequency is high, efficiencies up to 93% are easy to achieve. External shutdown is included, featuring an ultra-low stand-by current of 30 nA. The LMR10520 utilizes current-mode control and internal compensation to provide high-performance regulation over a wide range of operating conditions. Additional features include internal soft-start circuitry to reduce inrush current, pulse-by-pulse current limit, thermal shutdown, and output over-voltage protection.



Efficiency vs Load Current - "Y" V_{IN} = 5V

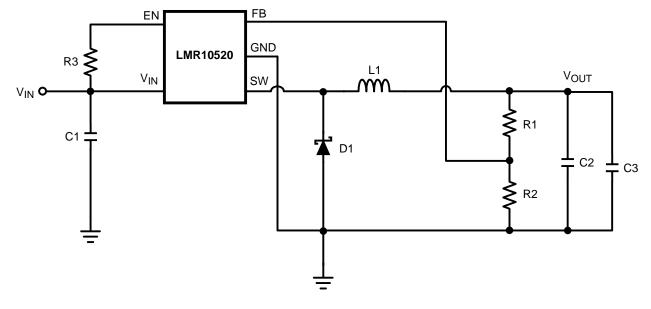
53

Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.



www.ti.com

Typical Application



Connection Diagram

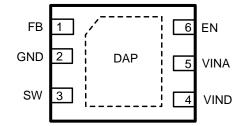


Figure 3. 6-Pin WSON Package See Package Number NGG0006A

Table 1. Pin Descriptions 6-Pin WSON

Pin	Name	Function
1	FB	Feedback pin. Connect to external resistor divider to set output voltage.
2	GND	Signal and power ground pin. Place the bottom resistor of the feedback network as close as possible to this pin.
3	SW	Switch Node. Connect to the inductor and catch diode.
4	VIND	Power Input supply.
5	VINA	Control circuitry supply voltage. Connect VINA to VIND on PC board.
6	EN	Enable control input. Logic high enables operation. Do not allow this pin to float or be greater than VINA + 0.3V.
DAP	Die Attach Pad	Connect to system ground for low thermal impedance, but it cannot be used as a primary GND connection.



SNVS730B – OCTOBER 2011 – REVISED APRIL 2013



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

Absolute Maximum Ratings⁽¹⁾⁽²⁾

U	
VIN	-0.5V to 7V
FB Voltage	-0.5V to 3V
EN Voltage	-0.5V to 7V
SW Voltage	-0.5V to 7V
ESD Susceptibility	2kV
Junction Temperature ⁽³⁾	150°C
Storage Temperature	−65°C to +150°C
Soldering Information	
For soldering specifications: http://www.ti.com/lit/SNOA549	

(1) If Military/Aerospace specified devices are required, please contact the Texas Instruments Sales Office/ Distributors for availability and specifications.

(2) Absolute maximum ratings indicate limits beyond which damage to the device may occur. Operating Range indicates conditions for which the device is intended to be functional, but does not ensure specific performance limits. For ensured specifications and test conditions, see the Electrical Characteristics.

(3) Thermal shutdown will occur if the junction temperature exceeds the maximum junction temperature of the device.

Operating Ratings

VIN	3V to 5.5V
Junction Temperature	−40°C to +125°C

SNVS730B -OCTOBER 2011-REVISED APRIL 2013

Electrical Characteristics⁽¹⁾⁽²⁾

VIN = 5V unless otherwise indicated under the **Conditions** column. Limits in standard type are for $T_J = 25^{\circ}$ C only; limits in **boldface type** apply over the junction temperature (T_J) range of -40°C to +125°C. Minimum and Maximum limits are ensured through test, design, or statistical correlation. Typical values represent the most likely parametric norm at $T_J = 25^{\circ}$ C, and are provided for reference purposes only.

	Parameter	Test Conditions	Min	Тур	Max	Units	
V _{FB}	Feedback Voltage		0.588	0.600	0.612	V	
$\Delta V_{FB}/V_{IN}$	Feedback Voltage Line Regulation	$V_{IN} = 3V$ to $5V$		0.02		%/V	
I _B	Feedback Input Bias Current			0.1	100	nA	
		V _{IN} Rising		2.73	2.90	V	
UVLO	Undervoltage Lockout	V _{IN} Falling	1.85	2.3			
	UVLO Hysteresis			0.43		V	
-	Quitabian Francisco	LMR10520-X	1.2	1.6	1.95	N 41 1-	
F _{SW}	Switching Frequency	LMR10520-Y	2.25	3.0	3.75	MHz	
D	Marian Data Quala	LMR10520-X	86	94		0/	
D _{MAX}	Maximum Duty Cycle	LMR10520-Y	82	90		%	
D. Minimum Data Orali	D	Misimum Data Quala	LMR10520-X		5		0/
D _{MIN}	Minimum Duty Cycle	LMR10520-Y		7		%	
R _{DS(ON)}	Switch On Resistance			150		mΩ	
I _{CL}	Switch Current Limit	V _{IN} = 3.3V	2.4	3.25		А	
	Shutdown Threshold Voltage				0.4	v	
V _{EN_TH}	Enable Threshold Voltage		1.8			V	
I _{SW}	Switch Leakage			100		nA	
I _{EN}	Enable Pin Current	Sink/Source		100		nA	
		LMR10520X V _{FB} = 0.55		3.3	5		
Ι _Q	Quiescent Current (switching)			4.3	6.5	mA	
	Quiescent Current (shutdown)	All Options V _{EN} = 0V		30		nA	
θ_{JA}	Junction to Ambient 0 LFPM Air Flow ⁽³⁾			80		°C/V	
θ_{JC}	Junction to Case			18		°C/V	
T _{SD}	Thermal Shutdown Temperature			165		°C	

Min and Max limits are 100% production tested at 25°C. Limits over the operating temperature range are specified through correlation using Statistical Quality Control (SQC) methods. Limits are used to calculate Average Outgoing Quality Level (AOQL).

(2) Typical numbers are at 25°C and represent the most likely parametric norm.

(3) Applies for packages soldered directly onto a 3" x 3" PC board with 2oz. copper on 4 layers in still air.

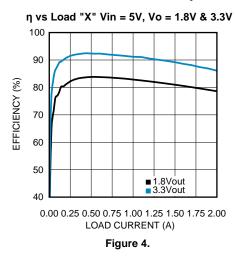


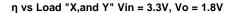


www.ti.com

Typical Performance Characteristics

Unless stated otherwise, all curves taken at VIN = 5.0V with configuration in typical application circuit shown in Figure 22. $T_J = 25^{\circ}C$, unless otherwise specified.





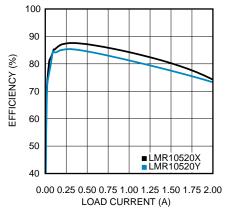
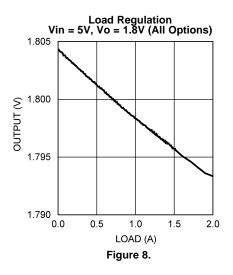
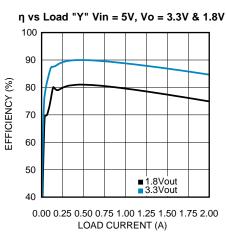
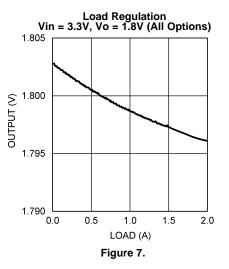


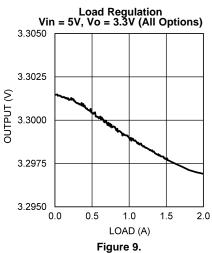
Figure 6.





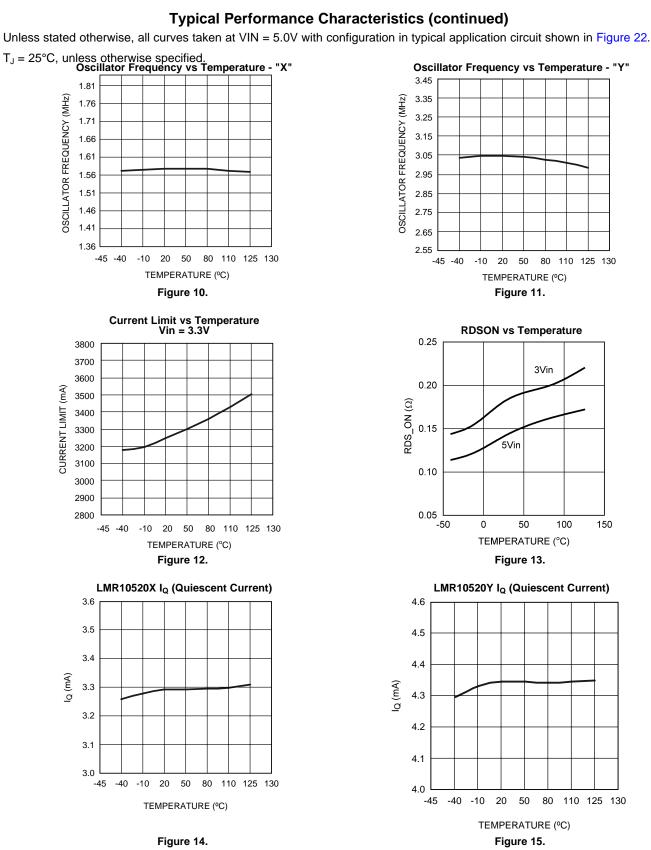








www.ti.com



6

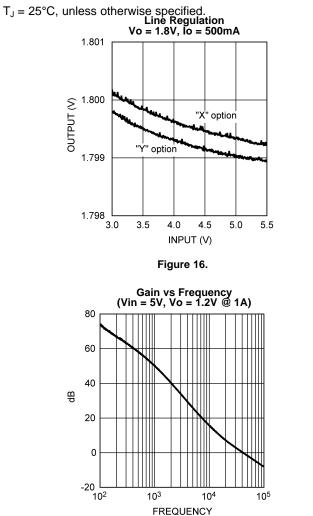
Copyright © 2011–2013, Texas Instruments Incorporated



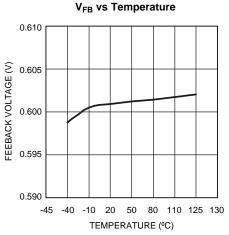
SNVS730B-OCTOBER 2011-REVISED APRIL 2013

Typical Performance Characteristics (continued)

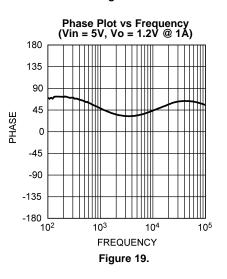
Unless stated otherwise, all curves taken at VIN = 5.0V with configuration in typical application circuit shown in Figure 22.











www.ti.com

Texas Instruments

Simplified Block Diagram

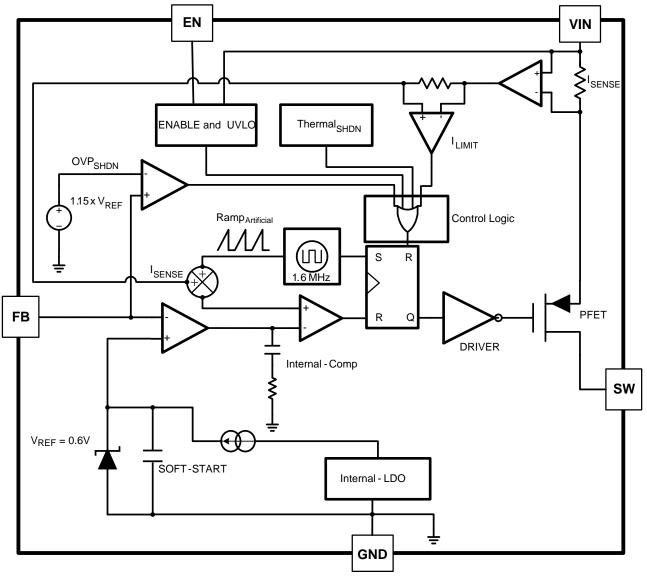


Figure 20.



SNVS730B-OCTOBER 2011-REVISED APRIL 2013

APPLICATIONS INFORMATION

Theory of Operation

The following operating description of the LMR10520 will refer to the SIMPLIFIED BLOCK DIAGRAM (Figure 20) and to the waveforms in Figure 21. The LMR10520 supplies a regulated output voltage by switching the internal PMOS control switch at constant frequency and variable duty cycle. A switching cycle begins at the falling edge of the reset pulse generated by the internal oscillator. When this pulse goes low, the output control logic turns on the internal PMOS control switch. During this on-time, the SW pin voltage (V_{SW}) swings up to approximately V_{IN}, and the inductor current (I_L) increases with a linear slope. I_L is measured by the current sense amplifier, which generates an output proportional to the switch current. The sense signal is summed with the regulator's corrective ramp and compared to the error amplifier's output, which is proportional to the difference between the feedback voltage and V_{REF}. When the PWM comparator output goes high, the output switch turns off until the next switching cycle begins. During the switch off-time, inductor current discharges through the Schottky catch diode, which forces the SW pin to swing below ground by the forward voltage (V_D) of the Schottky catch diode. The regulator loop adjusts the duty cycle (D) to maintain a constant output voltage.

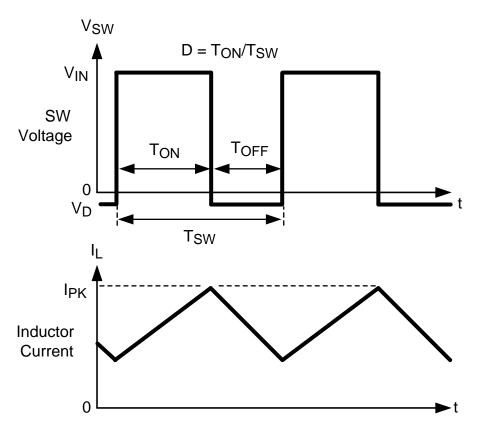


Figure 21. Typical Waveforms



Soft-Start

This function forces V_{OUT} to increase at a controlled rate during start up. During soft-start, the error amplifier's reference voltage ramps from 0V to its nominal value of 0.6V in approximately 600 µs. This forces the regulator output to ramp up in a controlled fashion, which helps reduce inrush current.

Output Overvoltage Protection

The over-voltage comparator compares the FB pin voltage to a voltage that is 15% higher than the internal reference V_{REF} . Once the FB pin voltage goes 15% above the internal reference, the internal PMOS control switch is turned off, which allows the output voltage to decrease toward regulation.

Undervoltage Lockout

Under-voltage lockout (UVLO) prevents the LMR10520 from operating until the input voltage exceeds 2.73V (typ). The UVLO threshold has approximately 430 mV of hysteresis, so the part will operate until V_{IN} drops below 2.3V (typ). Hysteresis prevents the part from turning off during power up if V_{IN} is non-monotonic.

Current Limit

The LMR10520 uses cycle-by-cycle current limiting to protect the output switch. During each switching cycle, a current limit comparator detects if the output switch current exceeds 3.25A (typ), and turns off the switch until the next switching cycle begins.

Thermal Shutdown

Thermal shutdown limits total power dissipation by turning off the output switch when the IC junction temperature exceeds 165°C. After thermal shutdown occurs, the output switch doesn't turn on until the junction temperature drops to approximately 150°C.

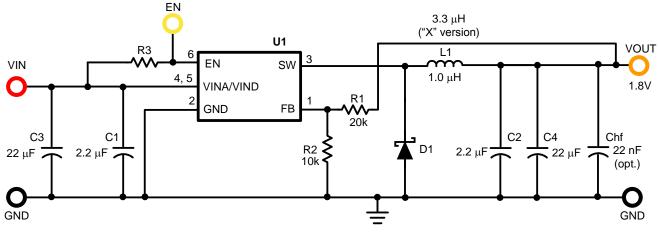


Figure 22. Typical Application Schematic



Design Guide

Inductor Selection

The Duty Cycle (D) can be approximated quickly using the ratio of output voltage (V_D) to input voltage (V_{IN}):

$$\mathsf{D} = \frac{\mathsf{V}_{\mathsf{OUT}}}{\mathsf{V}_{\mathsf{IN}}} \tag{1}$$

The catch diode (D1) forward voltage drop and the voltage drop across the internal PMOS must be included to calculate a more accurate duty cycle. Calculate D by using the following formula:

$$D = \frac{V_{OUT} + V_D}{V_{IN} + V_D - V_{SW}}$$
(2)

V_{SW} can be approximated by:

$$V_{SW} = I_{OUT} \times R_{DSON}$$
(3)

The diode forward drop (V_D) can range from 0.3V to 0.7V depending on the quality of the diode. The lower the V_D , the higher the operating efficiency of the converter. The inductor value determines the output ripple current. Lower inductor values decrease the size of the inductor, but increase the output ripple current. An increase in the inductor value will decrease the output ripple current.

One must ensure that the minimum current limit (2.4A) is not exceeded, so the peak current in the inductor must be calculated. The peak current (I_{LPK}) in the inductor is calculated by:

$$I_{LPK} = I_{OUT} + \Delta i_L$$
(4)
$$V_{IN} - V_{OUT}$$

$$V_{OUT}$$

$$V_$$

Figure 23. Inductor Current

$$\frac{V_{IN} - V_{OUT}}{L} = \frac{2\Delta i_L}{DT_S}$$
(5)

In general,

 $\Delta i_L = 0.1 \ x \ (I_{OUT}) \rightarrow 0.2 \ x \ (I_{OUT})$

(6)

If $\Delta i_L = 20\%$ of 2A, the peak current in the inductor will be 2.4A. The minimum ensured current limit over all operating conditions is 2.4A. One can either reduce Δi_L , or make the engineering judgment that zero margin will be safe enough. The typical current limit is 3.25A.

The LMR10520 operates at frequencies allowing the use of ceramic output capacitors without compromising transient response. Ceramic capacitors allow higher inductor ripple without significantly increasing output ripple. See the Output Capacitor section for more details on calculating output voltage ripple. Now that the ripple current is determined, the inductance is calculated by:

$$L = \left(\frac{DT_{S}}{2\Delta i_{L}}\right) \times (V_{IN} - V_{OUT})$$

Where

 $T_{S} = \frac{1}{f_{S}}$

When selecting an inductor, make sure that it is capable of supporting the peak output current without saturating. Inductor saturation will result in a sudden reduction in inductance and prevent the regulator from operating correctly. Because of the speed of the internal current limit, the peak current of the inductor need only be specified for the required maximum output current. For example, if the designed maximum output current is 1.0A and the peak current is 1.25A, then the inductor should be specified with a saturation current limit of > 1.25A. There is no need to specify the saturation or peak current of the inductor at the 3.25A typical switch current limit. The difference in inductor size is a factor of 5. Because of the operating frequency of the LMR10520, ferrite based inductors are preferred to minimize core losses. This presents little restriction since the variety of ferrite-based inductors is huge. Lastly, inductors with lower series resistance (R_{DCR}) will provide better operating efficiency. For recommended inductors, see Example Circuits.

Input Capacitor

An input capacitor is necessary to ensure that V_{IN} does not drop excessively during switching transients. The primary specifications of the input capacitor are capacitance, voltage, RMS current rating, and ESL (Equivalent Series Inductance). The recommended input capacitance is 22 μ F. The input voltage rating is specifically stated by the capacitor manufacturer. Make sure to check any recommended deratings and also verify if there is any significant change in capacitance at the operating input voltage and the operating temperature. The input capacitor maximum RMS input current rating (I_{RMS-IN}) must be greater than:

$$I_{\text{RMS}_{\text{IN}}} \sqrt{D \left[I_{\text{OUT}}^2 (1-D) + \frac{\Delta i^2}{3} \right]}$$
⁽⁹⁾

Neglecting inductor ripple simplifies the above equation to:

$$I_{RMS_{IN}} = I_{OUT} \times \sqrt{D(1 - D)}$$

It can be shown from the above equation that maximum RMS capacitor current occurs when D = 0.5. Always calculate the RMS at the point where the duty cycle D is closest to 0.5. The ESL of an input capacitor is usually determined by the effective cross sectional area of the current path. A large leaded capacitor will have high ESL and a 0805 ceramic chip capacitor will have very low ESL. At the operating frequencies of the LMR10520, leaded capacitors may have an ESL so large that the resulting impedance (2π fL) will be higher than that required to provide stable operation. As a result, surface mount capacitors are strongly recommended.

Sanyo POSCAP, Tantalum or Niobium, Panasonic SP, and multilayer ceramic capacitors (MLCC) are all good choices for both input and output capacitors and have very low ESL. For MLCCs it is recommended to use X7R or X5R type capacitors due to their tolerance and temperature characteristics. Consult capacitor manufacturer datasheets to see how rated capacitance varies over operating conditions.

(7)

(8)



Output Capacitor

www.ti.com

The output capacitor is selected based upon the desired output ripple and transient response. The initial current of a load transient is provided mainly by the output capacitor. The output ripple of the converter is:

$$\Delta V_{OUT} = \Delta I_{L} \left(R_{ESR} + \frac{1}{8 \times F_{SW} \times C_{OUT}} \right)$$
(11)

When using MLCCs, the ESR is typically so low that the capacitive ripple may dominate. When this occurs, the output ripple will be approximately sinusoidal and 90° phase shifted from the switching action. Given the availability and quality of MLCCs and the expected output voltage of designs using the LMR10520, there is really no need to review any other capacitor technologies. Another benefit of ceramic capacitors is their ability to bypass high frequency noise. A certain amount of switching edge noise will couple through parasitic capacitances in the inductor to the output. A ceramic capacitor will bypass this noise while a tantalum will not. Since the output capacitor is one of the two external components that control the stability of the regulator control loop, most applications will require a minimum of $22 \,\mu$ F of output capacitance. Capacitance often, but not always, can be increased significantly with little detriment to the regulator stability. Like the input capacitor, recommended multilayer ceramic capacitors are X7R or X5R types.

Catch Diode

The catch diode (D1) conducts during the switch off-time. A Schottky diode is recommended for its fast switching times and low forward voltage drop. The catch diode should be chosen so that its current rating is greater than:

$$I_{D1} = I_{OUT} \times (1-D)$$
 (12)

The reverse breakdown rating of the diode must be at least the maximum input voltage plus appropriate margin. To improve efficiency, choose a Schottky diode with a low forward voltage drop.

Output Voltage

The output voltage is set using the following equation where R2 is connected between the FB pin and GND, and R1 is connected between V_0 and the FB pin. A good value for R2 is $10k\Omega$. When designing a unity gain converter (Vo = 0.6V), R1 should be between 0Ω and 100Ω , and R2 should be equal or greater than $10k\Omega$.

$$R1 = \left(\frac{V_{OUT}}{V_{REF}} - 1\right) \times R2$$

$$V_{REF} = 0.60V$$
(13)
(14)

PCB Layout Considerations

...

When planning layout there are a few things to consider when trying to achieve a clean, regulated output. The most important consideration is the close coupling of the GND connections of the input capacitor and the catch diode D1. These ground ends should be close to one another and be connected to the GND plane with at least two through-holes. Place these components as close to the IC as possible. Next in importance is the location of the GND connection of the output capacitor, which should be near the GND connections of CIN and D1. There should be a continuous ground plane on the bottom layer of a two-layer board except under the switching node island. The FB pin is a high impedance node and care should be taken to make the FB trace short to avoid noise pickup and inaccurate regulation. The feedback resistors should be placed as close as possible to the IC, with the GND of R1 placed as close as possible to the GND of the IC. The V_{OUT} trace to R2 should be routed away from the inductor and any other traces that are switching. High AC currents flow through the V_{IN}, SW and V_{OUT} traces, so they should be as short and wide as possible. However, making the traces wide increases radiated noise, so the designer must make this trade-off. Radiated noise can be decreased by choosing a shielded inductor. The remaining components should also be placed as close as possible to the IC. Please see Application Note AN-1229 SNVA054 for further considerations and the LMR10520 demo board as an example of a good layout.

Calculating Efficiency, and Junction Temperature

The complete LMR10520 DC/DC converter efficiency can be calculated in the following manner.

$$\eta = \frac{\mathsf{P}_{\mathsf{OUT}}}{\mathsf{P}_{\mathsf{IN}}}$$
(15)

Or

$$\eta = \frac{P_{OUT}}{P_{OUT} + P_{LOSS}}$$
(16)

Calculations for determining the most significant power losses are shown below. Other losses totaling less than 2% are not discussed.

Power loss (P_{LOSS}) is the sum of two basic types of losses in the converter: switching and conduction. Conduction losses usually dominate at higher output loads, whereas switching losses remain relatively fixed and dominate at lower output loads. The first step in determining the losses is to calculate the duty cycle (D):

$$\mathsf{D} = \frac{\mathsf{V}_{\mathsf{OUT}} + \mathsf{V}_{\mathsf{D}}}{\mathsf{V}_{\mathsf{IN}} + \mathsf{V}_{\mathsf{D}} - \mathsf{V}_{\mathsf{SW}}}$$
(17)

 V_{SW} is the voltage drop across the internal PFET when it is on, and is equal to:

$$V_{SW} = I_{OUT} \times R_{DSON}$$
(18)

 V_D is the forward voltage drop across the Schottky catch diode. It can be obtained from the diode manufactures Electrical Characteristics section. If the voltage drop across the inductor (V_{DCR}) is accounted for, the equation becomes:

$$D = \frac{V_{OUT} + V_D + V_{DCR}}{V_{IN} + V_D + V_{DCR} - V_{SW}}$$
(19)

The conduction losses in the free-wheeling Schottky diode are calculated as follows:

$$P_{\text{DIODE}} = V_{\text{D}} \times I_{\text{OUT}} \times (1-D)$$
(20)

Often this is the single most significant power loss in the circuit. Care should be taken to choose a Schottky diode that has a low forward voltage drop.

Another significant external power loss is the conduction loss in the output inductor. The equation can be simplified to:

$$P_{\rm IND} = I_{\rm OUT}^2 \times R_{\rm DCR}$$
(21)

The LMR10520 conduction loss is mainly associated with the internal PFET:

$$P_{\text{COND}} = (I_{\text{OUT}}^2 \times D) \left(1 + \frac{1}{3} \times \left(\frac{\Delta i_L}{I_{\text{OUT}}} \right)^2 \right) R_{\text{DSON}}$$
(22)

If the inductor ripple current is fairly small, the conduction losses can be simplified to:

 $P_{COND} = I_{OUT}^2 x R_{DSON} x D$ (23)

Switching losses are also associated with the internal PFET. They occur during the switch on and off transition periods, where voltages and currents overlap resulting in power loss. The simplest means to determine this loss is to empirically measuring the rise and fall times (10% to 90%) of the switch at the switch node.

Switching Power Loss is calculated as follows:

P _{SWR} = 1/2(V _{IN} x I _{OUT} x F _{SW} x T _{RISE})	(24)
$P_{SWF} = 1/2(V_{IN} \times I_{OUT} \times F_{SW} \times T_{FALL})$	(25)
$P_{SW} = P_{SWR} + P_{SWF}$	(26)



(27)

www.ti.com

Another loss is the power required for operation of the internal circuitry:

$$P_Q = I_Q \times V_{IN}$$

 I_Q is the quiescent operating current, and is typically around 3.3mA for the 1.6MHz frequency option.

Typical Application power losses are:

V _{IN}	5.0V		
V _{OUT}	3.3V	P _{OUT}	5.78W
I _{OUT}	1.75A		
V _D	0.45V	P _{DIODE}	262mW
F _{SW}	1.6MHz		
lq	3.3mA	P _Q	16.5mW
T _{RISE}	4nS	P _{SWR}	28mW
T _{FALL}	4nS	P _{SWF}	28mW
R _{DS(ON)}	150mΩ	P _{COND}	306mW
IND _{DCR}	50mΩ	P _{IND}	153mW
D	0.667	P _{LOSS}	794mW
η	88%	PINTERNAL	379mW

Table 2. Power Loss Tabulation

$$\begin{split} \Sigma P_{\text{COND}} + P_{\text{SW}} + P_{\text{DIODE}} + P_{\text{IND}} + P_{\text{Q}} = P_{\text{LOSS}} \\ \Sigma P_{\text{COND}} + P_{\text{SWF}} + P_{\text{SWR}} + P_{\text{Q}} = P_{\text{INTERNAL}} \\ P_{\text{INTERNAL}} = 379 \text{mW} \end{split}$$

(28)

(29) (30)

LMR10520

SNVS730B-OCTOBER 2011-REVISED APRIL 2013

Thermal Definitions

 T_J = Chip junction temperature

 T_A = Ambient temperature

 $R_{\theta JC}$ = Thermal resistance from chip junction to device case

 $R_{\theta JA}$ = Thermal resistance from chip junction to ambient air

Heat in the LMR10520 due to internal power dissipation is removed through conduction and/or convection.

Conduction: Heat transfer occurs through cross sectional areas of material. Depending on the material, the transfer of heat can be considered to have poor to good thermal conductivity properties (insulator vs. conductor).

Heat Transfer goes as:

Silicon \rightarrow package \rightarrow lead frame \rightarrow PCB

Convection: Heat transfer is by means of airflow. This could be from a fan or natural convection. Natural convection occurs when air currents rise from the hot device to cooler air.

Thermal impedance is defined as:

$$R_{\theta} = \frac{\Delta T}{Power}$$
(31)

Thermal impedance from the silicon junction to the ambient air is defined as:

$$\mathsf{R}_{\theta \mathsf{J}\mathsf{A}} = \frac{\mathsf{T}_{\mathsf{J}} - \mathsf{T}_{\mathsf{A}}}{\mathsf{Power}}$$
(32)

The PCB size, weight of copper used to route traces and ground plane, and number of layers within the PCB can greatly effect $R_{\theta JA}$. The type and number of thermal vias can also make a large difference in the thermal impedance. Thermal vias are necessary in most applications. They conduct heat from the surface of the PCB to the ground plane. Four to six thermal vias should be placed under the exposed pad to the ground plane.

Thermal impedance also depends on the thermal properties of the application operating conditions (Vin, Vo, Io etc), and the surrounding circuitry.

Silicon Junction Temperature Determination Method 1:

To accurately measure the silicon temperature for a given application, two methods can be used. The first method requires the user to know the thermal impedance of the silicon junction to case temperature.

 $R_{\theta JC}$ is approximately 18°C/Watt for the 6-pin WSON package with the exposed pad. Knowing the internal dissipation from the efficiency calculation given previously, and the case temperature, which can be empirically measured on the bench we have:

$$R_{\theta JC} = \frac{T_J - T_C}{Power}$$

where

• T_C is the temperature of the exposed pad and can be measured on the bottom side of the PCB. (33)

Therefore:

Fror

$T_{j} = (R_{\theta JC} \times P_{LOSS}) + T_{C}$	(34)
om the previous example:	
	()

$I_j = (R_{\theta JC} \times P_{INTERNAL}) + I_C$	(35)
$T_{j} = 18^{\circ}C/W \times 0.213W + T_{C}$	(36)

The second method can give a very accurate silicon junction temperature.



SNVS730B-OCTOBER 2011-REVISED APRIL 2013

The first step is to determine $R_{\theta JA}$ of the application. The LMR10520 has over-temperature protection circuitry. When the silicon temperature reaches 165°C, the device stops switching. The protection circuitry has a hysteresis of about 15°C. Once the silicon temperature has decreased to approximately 150°C, the device will start to switch again. Knowing this, the $R_{\theta JA}$ for any application can be characterized during the early stages of the design one may calculate the $R_{\theta JA}$ by placing the PCB circuit into a thermal chamber. Raise the ambient temperature in the given working application until the circuit enters thermal shutdown. If the SW-pin is monitored, it will be obvious when the internal PFET stops switching, indicating a junction temperature of 165°C. Knowing the internal power dissipation from the above methods, the junction temperature, and the ambient temperature $R_{\theta JA}$ can be determined.

$$\mathsf{R}_{\theta \mathsf{J}\mathsf{A}} = \frac{165^\circ - \mathsf{Ta}}{\mathsf{P}_{\mathsf{INTERNAL}}} \tag{37}$$

Once this is determined, the maximum ambient temperature allowed for a desired junction temperature can be found.

An example of calculating $R_{\theta,JA}$ for an application using the LMR10520 is shown below.

A sample PCB is placed in an oven with no forced airflow. The ambient temperature was raised to 120°C, and at that temperature, the device went into thermal shutdown.

From the previous example:

$$P_{\rm INTERNAL} = 379 \text{ mW}$$
(38)

$$R_{\theta JA} = \frac{165 \,^{\circ} C - 120 \,^{\circ} C}{379 \,^{\circ} mW} = 119 \,^{\circ} C/W \tag{39}$$

Since the junction temperature must be kept below 125°C, then the maximum ambient temperature can be calculated as:

$$T_{j} - (R_{\theta JA} \times P_{LOSS}) = T_{A}$$
(40)
125°C - (119°C/W x 379 mW) = 80°C (41)

WSON Package

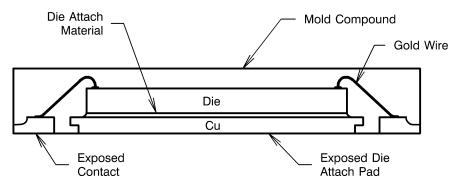
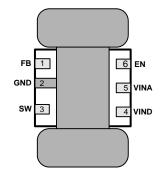


Figure 24. Internal WSON Connection

For certain high power applications, the PCB land may be modified to a "dog bone" shape (see Figure 25). By increasing the size of ground plane, and adding thermal vias, the $R_{\theta JA}$ for the application can be reduced.



www.ti.com





LMR10520X Design Example 1

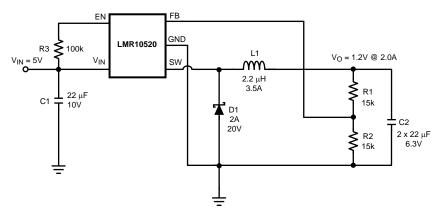
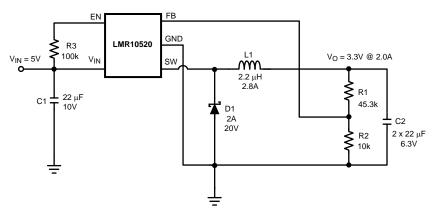


Figure 26. LMR10520X (1.6MHz): Vin = 5V, Vo = 1.2V at 2.0A

LMR10520X Design Example 2







LMR10520Y Design Example 3

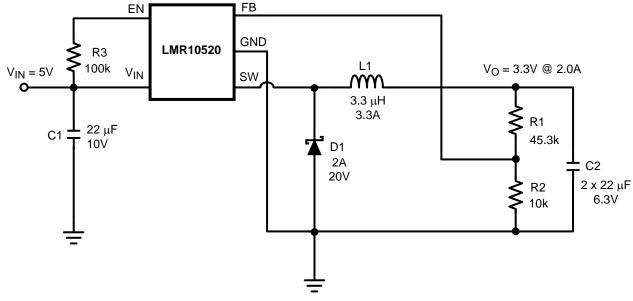


Figure 28. LMR10520Y (3MHz): Vin = 5V, Vo = 3.3V at 2.0A

LMR10520Y Design Example 4

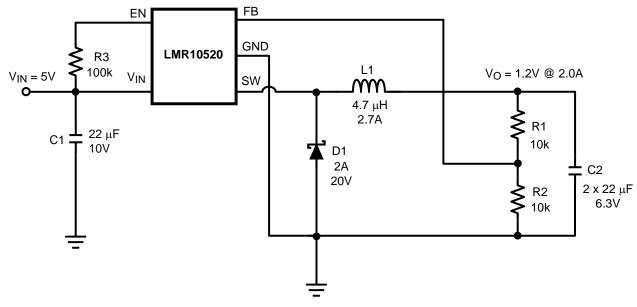


Figure 29. LMR10520Y (3MHz): Vin = 5V, Vo = 1.2V at 2.0A

REVISION HISTORY

Ch	anges from Revision A (April 2013) to Revision B	Page
•	Changed layout of National Data Sheet to TI format	19



www.ti.com



PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Top-Side Markings	Samples
LMR10520XSD/NOPB	ACTIVE	WSON	NGG	6	1000	Green (RoHS & no Sb/Br)	CU SN	Level-3-260C-168 HR	-40 to 125	L266B	Samples
LMR10520XSDE/NOPB	ACTIVE	WSON	NGG	6	250	Green (RoHS & no Sb/Br)	CU SN	Level-3-260C-168 HR	-40 to 125	L266B	Samples
LMR10520XSDX/NOPB	ACTIVE	WSON	NGG	6	4500	Green (RoHS & no Sb/Br)	CU SN	Level-3-260C-168 HR	-40 to 125	L266B	Samples
LMR10520YSD/NOPB	ACTIVE	WSON	NGG	6	1000	Green (RoHS & no Sb/Br)	CU SN	Level-3-260C-168 HR	-40 to 125	L267B	Samples
LMR10520YSDE/NOPB	ACTIVE	WSON	NGG	6	250	Green (RoHS & no Sb/Br)	CU SN	Level-3-260C-168 HR	-40 to 125	L267B	Samples
LMR10520YSDX/NOPB	ACTIVE	WSON	NGG	6	4500	Green (RoHS & no Sb/Br)	CU SN	Level-3-260C-168 HR	-40 to 125	L267B	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) Multiple Top-Side Markings will be inside parentheses. Only one Top-Side Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Top-Side Marking for that device.



11-Apr-2013

Important Information and Disclaimer:The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

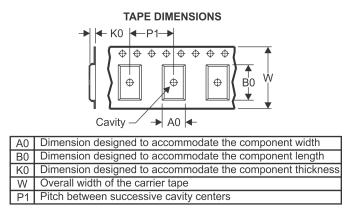
PACKAGE MATERIALS INFORMATION

www.ti.com

Texas Instruments

TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



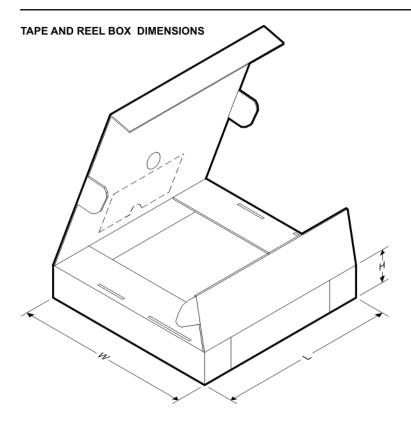
*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LMR10520XSD/NOPB	WSON	NGG	6	1000	178.0	12.4	3.3	3.3	1.0	8.0	12.0	Q1
LMR10520XSDE/NOPB	WSON	NGG	6	250	178.0	12.4	3.3	3.3	1.0	8.0	12.0	Q1
LMR10520XSDX/NOPB	WSON	NGG	6	4500	330.0	12.4	3.3	3.3	1.0	8.0	12.0	Q1
LMR10520YSD/NOPB	WSON	NGG	6	1000	178.0	12.4	3.3	3.3	1.0	8.0	12.0	Q1
LMR10520YSDE/NOPB	WSON	NGG	6	250	178.0	12.4	3.3	3.3	1.0	8.0	12.0	Q1
LMR10520YSDX/NOPB	WSON	NGG	6	4500	330.0	12.4	3.3	3.3	1.0	8.0	12.0	Q1

TEXAS INSTRUMENTS

www.ti.com

PACKAGE MATERIALS INFORMATION

8-Apr-2013

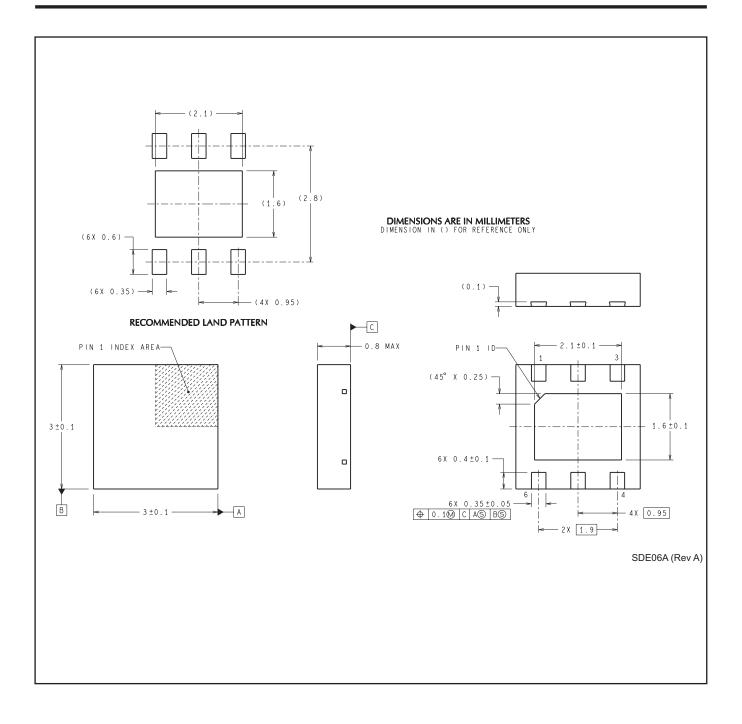


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LMR10520XSD/NOPB	WSON	NGG	6	1000	213.0	191.0	55.0
LMR10520XSDE/NOPB	WSON	NGG	6	250	213.0	191.0	55.0
LMR10520XSDX/NOPB	WSON	NGG	6	4500	367.0	367.0	35.0
LMR10520YSD/NOPB	WSON	NGG	6	1000	213.0	191.0	55.0
LMR10520YSDE/NOPB	WSON	NGG	6	250	213.0	191.0	55.0
LMR10520YSDX/NOPB	WSON	NGG	6	4500	367.0	367.0	35.0

MECHANICAL DATA

NGG0006A





IMPORTANT NOTICE

Texas Instruments Incorporated and its subsidiaries (TI) reserve the right to make corrections, enhancements, improvements and other changes to its semiconductor products and services per JESD46, latest issue, and to discontinue any product or service per JESD48, latest issue. Buyers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. All semiconductor products (also referred to herein as "components") are sold subject to TI's terms and conditions of sale supplied at the time of order acknowledgment.

TI warrants performance of its components to the specifications applicable at the time of sale, in accordance with the warranty in TI's terms and conditions of sale of semiconductor products. Testing and other quality control techniques are used to the extent TI deems necessary to support this warranty. Except where mandated by applicable law, testing of all parameters of each component is not necessarily performed.

TI assumes no liability for applications assistance or the design of Buyers' products. Buyers are responsible for their products and applications using TI components. To minimize the risks associated with Buyers' products and applications, Buyers should provide adequate design and operating safeguards.

TI does not warrant or represent that any license, either express or implied, is granted under any patent right, copyright, mask work right, or other intellectual property right relating to any combination, machine, or process in which TI components or services are used. Information published by TI regarding third-party products or services does not constitute a license to use such products or services or a warranty or endorsement thereof. Use of such information may require a license from a third party under the patents or other intellectual property of the third party, or a license from TI under the patents or other intellectual property of TI.

Reproduction of significant portions of TI information in TI data books or data sheets is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. TI is not responsible or liable for such altered documentation. Information of third parties may be subject to additional restrictions.

Resale of TI components or services with statements different from or beyond the parameters stated by TI for that component or service voids all express and any implied warranties for the associated TI component or service and is an unfair and deceptive business practice. TI is not responsible or liable for any such statements.

Buyer acknowledges and agrees that it is solely responsible for compliance with all legal, regulatory and safety-related requirements concerning its products, and any use of TI components in its applications, notwithstanding any applications-related information or support that may be provided by TI. Buyer represents and agrees that it has all the necessary expertise to create and implement safeguards which anticipate dangerous consequences of failures, monitor failures and their consequences, lessen the likelihood of failures that might cause harm and take appropriate remedial actions. Buyer will fully indemnify TI and its representatives against any damages arising out of the use of any TI components in safety-critical applications.

In some cases, TI components may be promoted specifically to facilitate safety-related applications. With such components, TI's goal is to help enable customers to design and create their own end-product solutions that meet applicable functional safety standards and requirements. Nonetheless, such components are subject to these terms.

No TI components are authorized for use in FDA Class III (or similar life-critical medical equipment) unless authorized officers of the parties have executed a special agreement specifically governing such use.

Only those TI components which TI has specifically designated as military grade or "enhanced plastic" are designed and intended for use in military/aerospace applications or environments. Buyer acknowledges and agrees that any military or aerospace use of TI components which have *not* been so designated is solely at the Buyer's risk, and that Buyer is solely responsible for compliance with all legal and regulatory requirements in connection with such use.

TI has specifically designated certain components as meeting ISO/TS16949 requirements, mainly for automotive use. In any case of use of non-designated products, TI will not be responsible for any failure to meet ISO/TS16949.

Products		Applications	
Audio	www.ti.com/audio	Automotive and Transportation	www.ti.com/automotive
Amplifiers	amplifier.ti.com	Communications and Telecom	www.ti.com/communications
Data Converters	dataconverter.ti.com	Computers and Peripherals	www.ti.com/computers
DLP® Products	www.dlp.com	Consumer Electronics	www.ti.com/consumer-apps
DSP	dsp.ti.com	Energy and Lighting	www.ti.com/energy
Clocks and Timers	www.ti.com/clocks	Industrial	www.ti.com/industrial
Interface	interface.ti.com	Medical	www.ti.com/medical
Logic	logic.ti.com	Security	www.ti.com/security
Power Mgmt	power.ti.com	Space, Avionics and Defense	www.ti.com/space-avionics-defense
Microcontrollers	microcontroller.ti.com	Video and Imaging	www.ti.com/video
RFID	www.ti-rfid.com		
OMAP Applications Processors	www.ti.com/omap	TI E2E Community	e2e.ti.com
Wireless Connectivity	www.ti.com/wirelessconnectivity		

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265 Copyright © 2013, Texas Instruments Incorporated