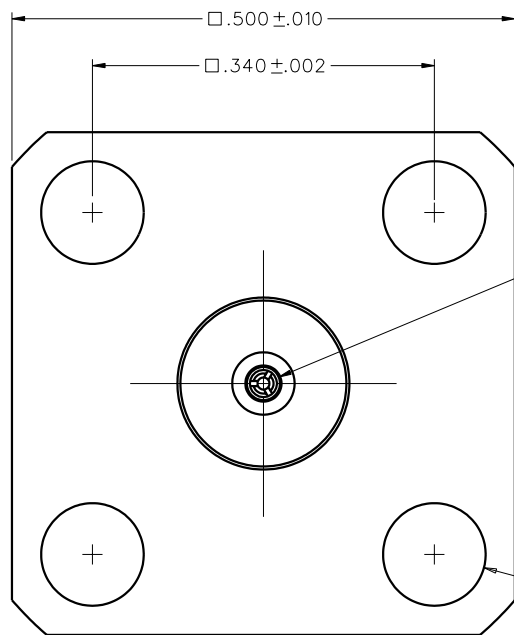
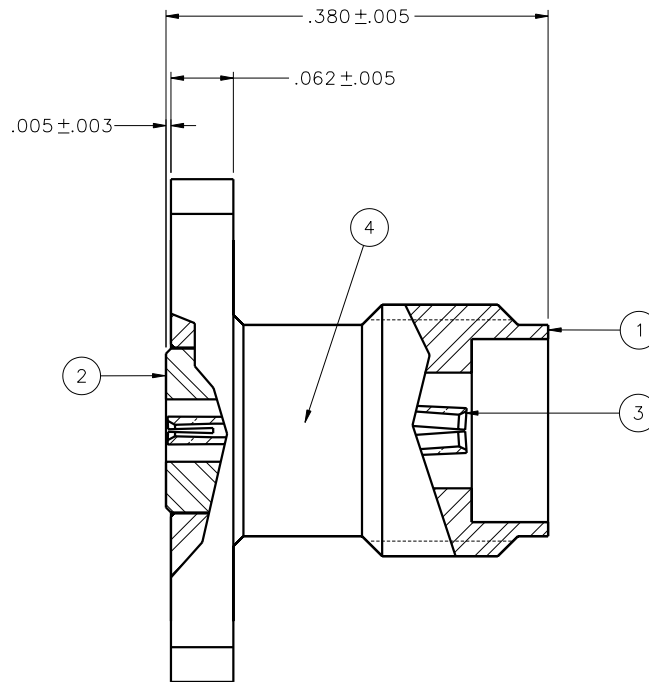


PART NUMBER	ITEM ① BODY	ITEM ② INSERT	ITEM ③ CONTACT	ITEM ④ SUPPORT BEAD
145-0701-611	STAINLESS STEEL GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN	STAINLESS STEEL GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	PPE RESIN
145-0701-612	STAINLESS STEEL PASSIVATE	STAINLESS STEEL PASSIVATE	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	PPE RESIN



SOCKET SHALL ACCEPT
Ø.0120 ± .0005 SEAL PIN
.080 MAX LENGTH

4 X Ø.102 $^{+.004}_{-.001}$



DRAWING NO. C - 145-0701-611/620				
0	REVISIONS			
ENGINEERING RELEASE				
1	10-14-03	R H	T A K B	ECN 49017

THIS DRAWING TO BE INTERPRETED
PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
MATING TORQUE: 7-10 INCH POUNDS
COUPLING PROOF TORQUE: NOT APPLICABLE
COUPLING NUT RETENTION: NOT APPLICABLE
CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
CABLE ACCEPTABILITY: NOT APPLICABLE
CABLE HEX CRIMP SIZE: NOT APPLICABLE
CABLE RETENTION: NOT APPLICABLE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION I
VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY RSH	DATE 1-31-03	JOHNSON Components™	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS .XX	mm	CHECKED BY	DATE		TITLE SMK (2.92mm) JACK ASSEMBLY, 4 HOLE FLANGE MOUNT, FIELD REPLACEABLE, Ø.012 SEAL PIN	
.XXX ± .003		APPROVED BY T.A.Kari	DATE 10-14-03	CODE NO.	DRAWING NO. C - 145-0701-611/620	
MATL		APPROVED BY	DATE	SCALE 10:1		
FINISH		RELEASE DATE	10-14-03	U/M	INCH	SHEET 2 OF 2