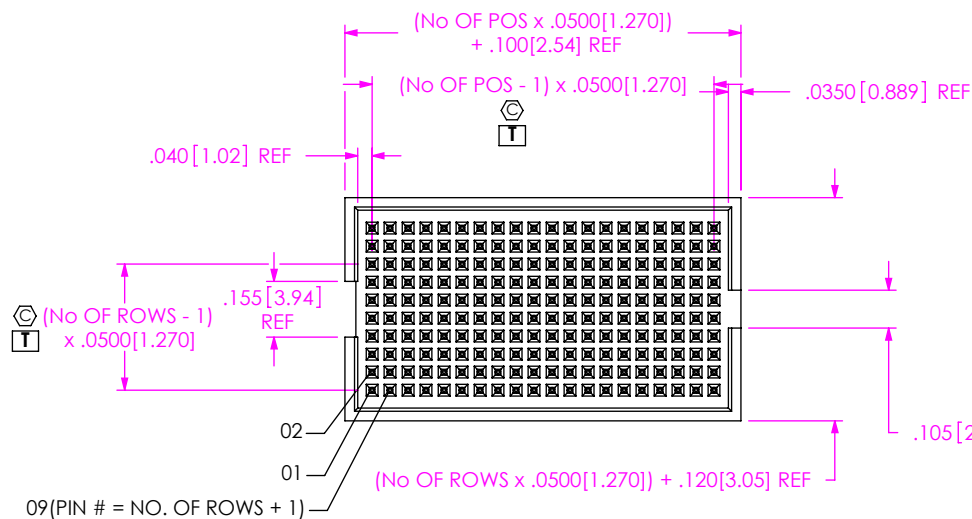
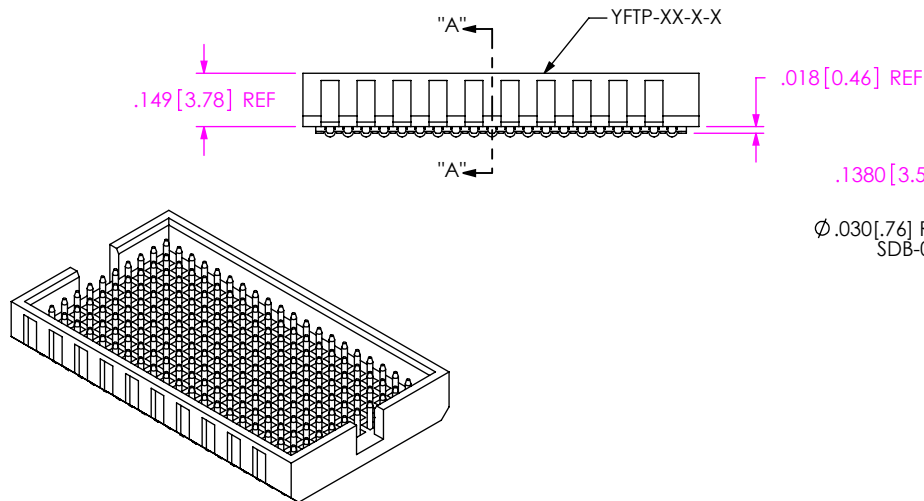


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SCALE FROM
THIS PRINT

TABLE 1 - SOLDERBALL PARTS ONLY				
PART (POSITION)	20	30	40	50
MAX COPLANARITY	.0040	.0080	.0080	.0100
MAX T/B BOW *	.0020	.0020	.0020	.0025
* AFTER SOLDERBALL ATTACHMENT				

FIG 1
YFTP-20-05-X-10-SB SHOWN

YFT-XX-05-X-XX-SB-XX

No OF POSITIONS
-20 THRU -50
(MULTIPLES OF 10 ONLY)

LEAD STYLE

PLATING SPECIFICATION
-G: GOLD (USE T-1R24-05B-G-1)
-H: HEAVY GOLD (USE T-1R24-05B-H-1)
-E: EXTRA HEAVY GOLD
(USE T-1R24-05B-E-1)ROW SPECIFICATION
-10: TEN ROWS (USE YFTP-XX-X)
-08: EIGHT ROWS (USE YFTP-XX-X)
-05: FIVE ROWS (USE YFTP-XX-X)
-06: SIX ROWS (USE YFTP-XX-X)
(AVAILABLE IN 20 POS. ONLY)
-03: THREE ROWS (USE YFTP-XX-X)
(AVAILABLE IN 20 POS. ONLY)OPTION
-K: KAPTON PAD OPTION
(SEE TABLE 3 & FIG. 4, SHEET 2)
-TR: TAPE & REEL
OPTION
-SB: SOLDER BALLS: 37% PB/63% SN
(USE SDB-030-6337)

T-1R24-05B-X-1

SECTION "A"- "A"

NOTES:

- NOTE DELETED.
- ⊙ REPRESENTS A CRITICAL DIMENSION.
- BURR ALLOWANCE: .0015 MAX.
- NOTE DELETED.
- MINIMUM PUSHOUT FORCE: .5 LB.
- NOTE DELETED.
- MAXIMUM ALLOWABLE DISTANCE FOR SOLDER WICKING UP TERMINAL.
- .0040 MAX VARIATION BETWEEN SOLDERBALLS.
- REFER TO VISUAL INSPECTION BOARD FOR SOLDERBALL APPEARANCE CHECKS.
- THE DISTANCE FROM THE CENTER OF ANY SOLDERBALL TO THE CENTER OF ANY ADJACENT INNER PEG SHALL BE .025 ± .005.
- NOTE DELETED.
- TRAY PACKAGING CAN BE SUBSTITUTED FOR TUBES.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01	± 2°
.XXX: ±.005	
.XXXX: ±.0020	

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, COLOR: BLACK
TERMINAL: BRASS AND ALLOY 260

SHEET SCALE: 1.875:1

DESCRIPTION:
Flex, Y, Z, .050 CENTERLINE TERMINAL ASSEMBLY

DWG. NO.
YFT-XX-05-X-XX-SB-XX

BY: ERIC M 5/27/99 SHEET 1 OF 2

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

IN-PROCESS WITHOUT SOLDERBALLS

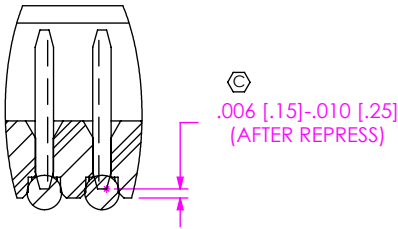


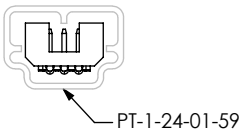
TABLE 2				
PART (POSITION)	20	30	40	50
MAX T/B BOW	.0015	.0020	.0020	.0020

PACKAGING TUBE
(SEE NOTE 12)

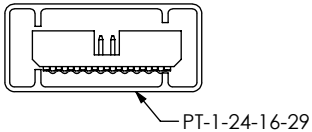
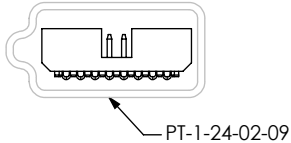
TABLE 4		
ROW OPTION	TUBE	PLUG
-03	PT-1-24-01-59	TP-24
-05	PT-1-24-01-61	TP-03
-06	PT-1-24-14-29	TP-07
-08	PT-1-24-02-09	TP-07
-10	PT-1-24-16-29	TP-07

[PLACE PARTS IN RESPECTIVE TUBES SIMILAR TO SHOWN BELOW]

-03 ROW



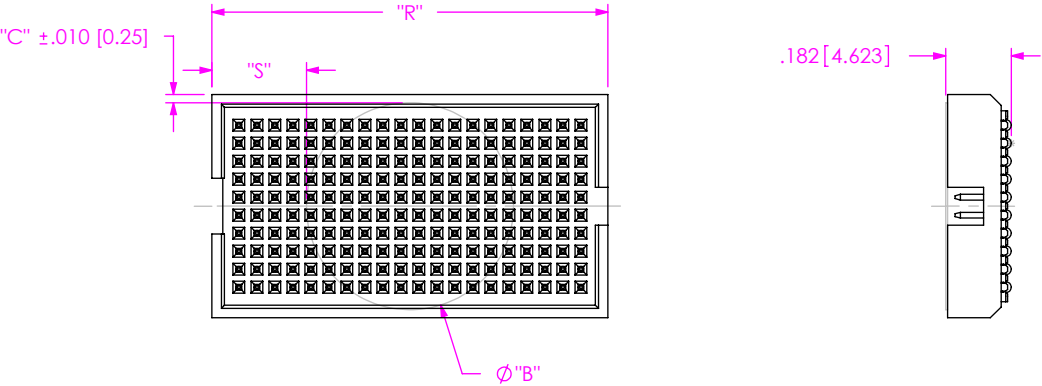
-08 ROW



-10 ROW

FIG 2

-K: KAPTON PAD OPTION
(YFT-120-05-X-08-K SHOWN)



$R = (\text{No OF POS} \times .0500 [1.270]) + .100 [2.54]$
 $S = ("R" - "B" / 2) \pm .020 [.51]$

TABLE 3			
ROW OPTION	"B"	"C"	KAPTON
-05	.404 [10.25]	.017 [.43]	K-850-650
-08	.575 [14.60]	.028 [.71]	K-850-650
-10	.650 [16.50]	.015 [.38]	K-1000-800
-06	.460 [11.68]	.020 [.51]	K-850-650
-03	.325 [8.26]	.028 [.71]	K-850-650

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SHEET SCALE: 1.875:1



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DESCRIPTION:
Flex, Y, Z, .050 CENTERLINE TERMINAL ASSEMBLY

DWG. NO.
YFT-XX-05-X-XX-SB-XX

BY: ERIC M 5/27/99 SHEET 2 OF 2