



TEST SUMMARY

Mini-Fit Sr. Series

1.0 SCOPE

This specification covers the 10.00 mm / (.394 in.) centerline tin plated and gold plated connector series, single and dual row versions in wire to wire and wire to board applications.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND PART NUMBER(S)

Product Name	Part Number
Female Terminal	42815-****
Male Terminal	42817-****
Receptacle (single row)	42816-****
Plug (single row)	42818-****
Vertical Header (single row)	42819-****
Right Angle Header (single row)	42820-****
Receptacle (dual row)	43914-****
TPA (dual row)	43980-****
Vertical Header (dual row)	43915-****
Panel Mount Plug (dual row)	43938-****

2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

See the appropriate sales drawings for the information on dimensions, materials, platings and markings.

2.3 PRODUCT SPECIFICATION TITLE AND DOCUMENT NUMBER

Title: Product Specification for Mini-Fit Sr. Connector System
Document No.: PS-42815-001

3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

3.1 TESTING PROCEDURES AND SEQUENCES

For test procedures see the applicable test report. For sequences see pages 3 through 8.
Data results valid for stranded tinned wire termination.

REVISION: 10	ECR/ECN INFORMATION: EC No: UCP2004-1734 DATE: 2004 / 03 / 10	TITLE: TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM	SHEET No. 1 of 13
DOCUMENT NUMBER: TS-42815-001	CREATED / REVISED BY: M. CARRANZA	CHECKED BY: J. COMERCI	APPROVED BY: J. COMERCI



TEST SUMMARY

3.1 TESTING PROCEDURES AND SEQUENCES (CONTINUED)

Test Reports	Test Group					
	4930 5756	4927	4928 5756	4929 5756	4931	4932
Test Sequence	I	II	III	IV	V	VI
Initial Contact Resistance (low level)	T, G		T	T		
Insulation Resistance					T	
Dielectric Strength					T	
Contact Insertion and Withdrawal						T
Terminal Insertion Force						T
Crimp Terminal Retention Force						T
Header Terminal Retention Force						T
Latch Yield Strength						T
Durability	T, G			T		
Vibration without lubricant			T			
Vibration with lubricant			T			
Mechanical Shock			T			
Thermal Shock	T, G			T		
Thermal Aging	T, G					
Humidity (steady state)					T	
Cyclic Humidity without lubrication	T, G					
Immunity to Fretting Corrosion w/o lube				T, G		
Immunity to Fretting Corrosion w/ lube				T		
Temp. Rise and Current Cycling		T				
Solderability						T
IR Process Resistance						T
Number of Samples	96	40	84	168	60	42
Number of defects permitted	0	0	0	0	0	0

T – TIN PLATED
G – GOLD PLATED

3.2 AGENCY APPROVALS

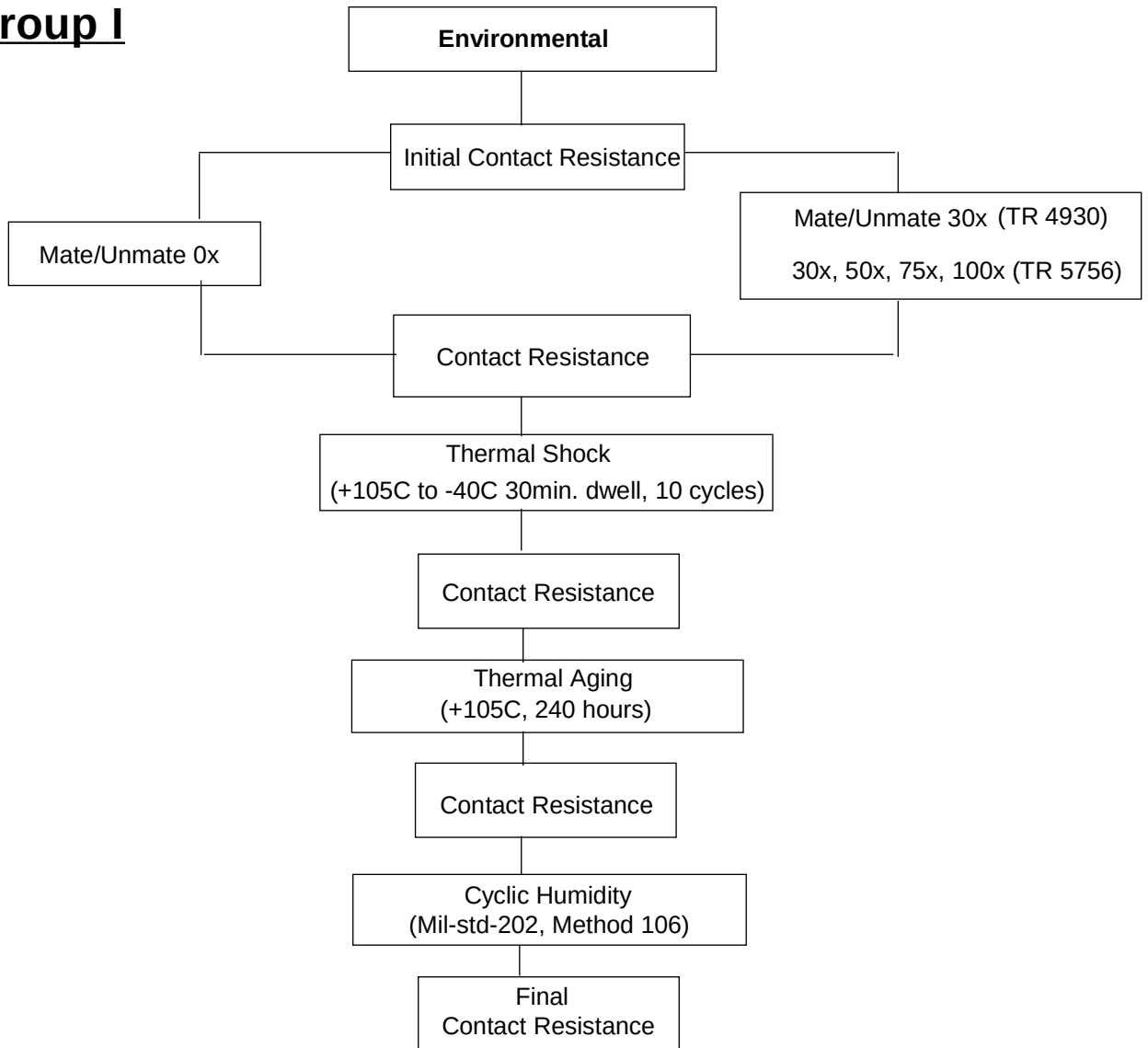
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CSA Certificate #LR 19980-555
TUV Certificate #R 9751144, #R 9950481

REVISION: 10	ECR/ECN INFORMATION: EC No: UCP2004-1734 DATE: 2004 / 03 / 10	TITLE: TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM	SHEET No. 2 of 13
DOCUMENT NUMBER: TS-42815-001	CREATED / REVISED BY: M. CARRANZA	CHECKED BY: J. COMERCI	APPROVED BY: J. COMERCI



TEST SUMMARY

Group I



TR 4930 TR5756

REVISION: 10	ECR/ECN INFORMATION: EC No: UCP2004-1734 DATE: 2004 / 03 / 10	TITLE: TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM	SHEET No. 3 of 13
DOCUMENT NUMBER: TS-42815-001	CREATED / REVISED BY: M. CARRANZA	CHECKED BY: J. COMERCI	APPROVED BY: J. COMERCI



TEST SUMMARY

Group II

Sample Examination

Sample Preparation

Temperature Rise
Profiling

Temperature Rise
Steady State Current, DC
98 Hrs.

Current Cycling
45 min. -- ON
15 min. -- OFF
240 Hrs.

Temperature Rise
Steady State Current DC
98 hrs.

End Sequence

TR 4927

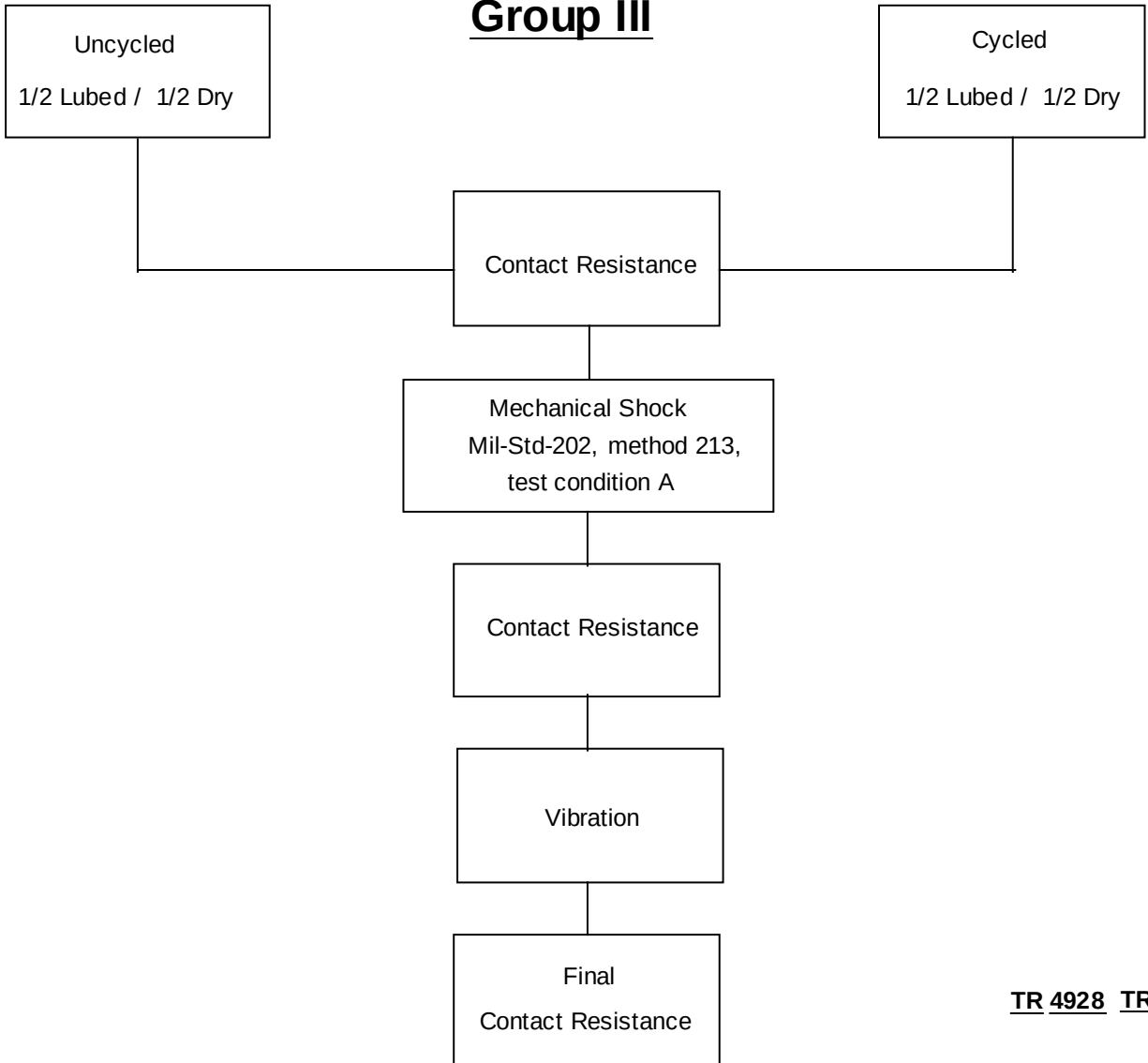
TR 6159

REVISION: 10	ECR/ECN INFORMATION: EC No: UCP2004-1734 DATE: 2004 / 03 / 10	TITLE: TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM	SHEET No. 4 of 13
DOCUMENT NUMBER: TS-42815-001	CREATED / REVISED BY: M. CARRANZA	CHECKED BY: J. COMERCI	APPROVED BY: J. COMERCI



TEST SUMMARY

Group III



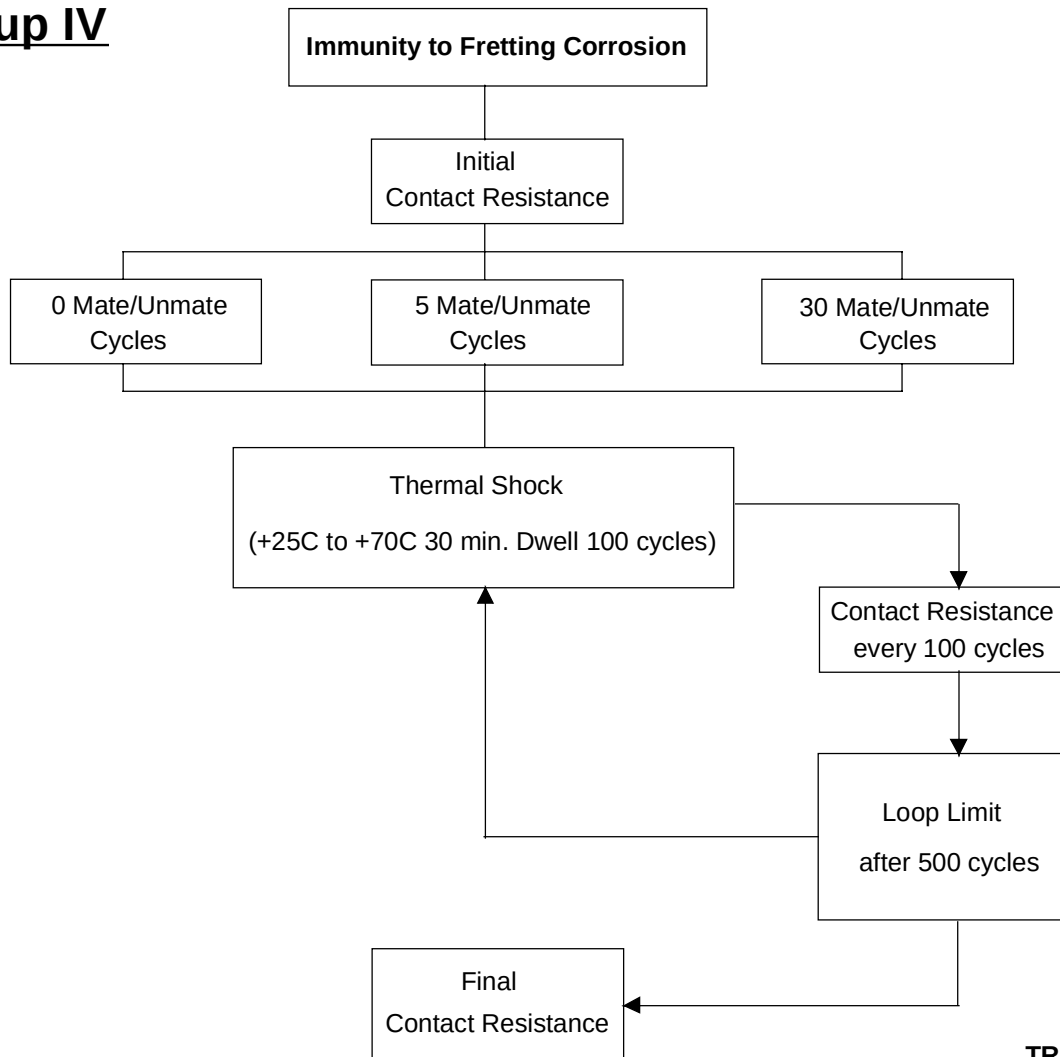
TR 4928 TR 5756

REVISION: 10	ECR/ECN INFORMATION: EC No: UCP2004-1734 DATE: 2004 / 03 / 10	TITLE: TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM	SHEET No. 5 of 13
DOCUMENT NUMBER: TS-42815-001	CREATED / REVISED BY: M. CARRANZA	CHECKED BY: J. COMERCI	APPROVED BY: J. COMERCI



TEST SUMMARY

Group IV



TR 4929 TR 5756

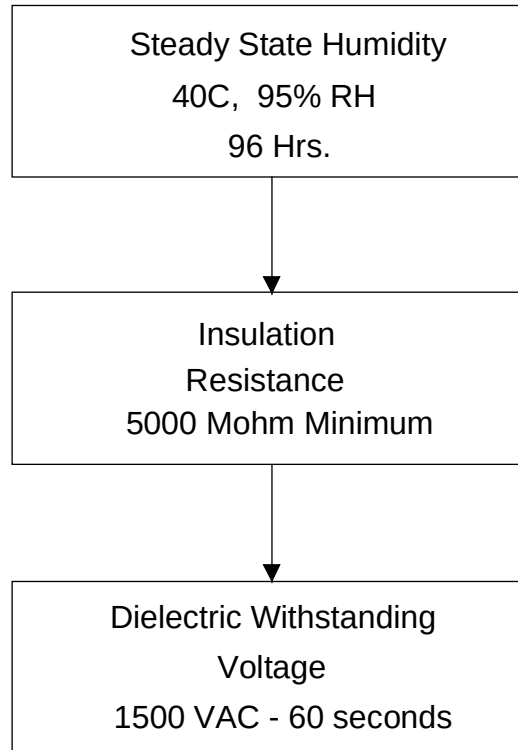
REVISION: 10	ECR/ECN INFORMATION: EC No: UCP2004-1734 DATE: 2004 / 03 / 10	TITLE: TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM	SHEET No. 6 of 13
DOCUMENT NUMBER: TS-42815-001	CREATED / REVISED BY: M. CARRANZA	CHECKED BY: J. COMERCI	APPROVED BY: J. COMERCI

TEMPLATE FILENAME: TEST_SUMMARY[SIZE_A](V.1).DOC



TEST SUMMARY

Group V



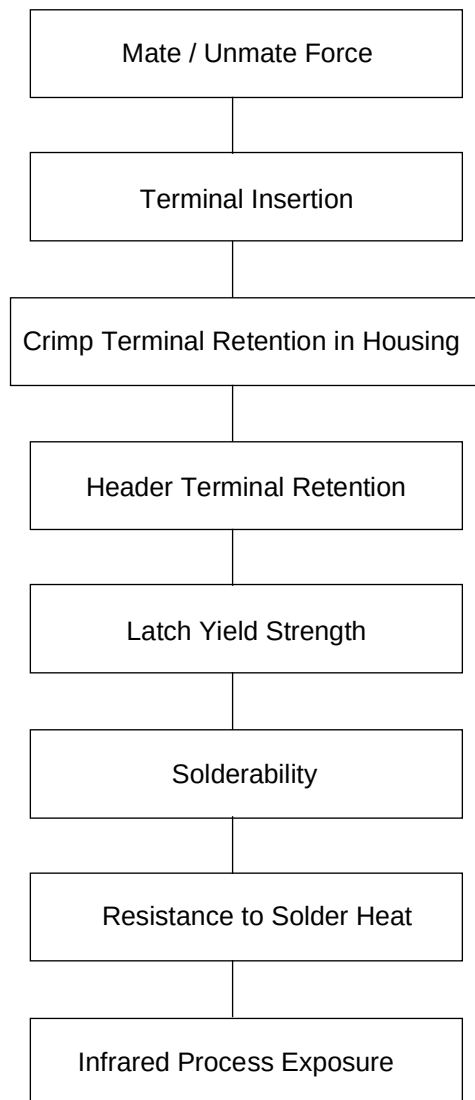
TR 4931

REVISION: 10	ECR/ECN INFORMATION: EC No: UCP2004-1734 DATE: 2004 / 03 / 10	TITLE: TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM	SHEET No. 7 of 13
DOCUMENT NUMBER: TS-42815-001	CREATED / REVISED BY: M. CARRANZA	CHECKED BY: J. COMERCI	APPROVED BY: J. COMERCI



TEST SUMMARY

Group VI



TR 4932

REVISION: 10	ECR/ECN INFORMATION: EC No: UCP2004-1734 DATE: 2004 / 03 / 10	TITLE: TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM	SHEET No. 8 of 13
DOCUMENT NUMBER: TS-42815-001	CREATED / REVISED BY: M. CARRANZA	CHECKED BY: J. COMERCI	APPROVED BY: J. COMERCI



TEST SUMMARY

4.0 QUALIFICATION

Laboratory conditions and sample selection are in accordance with **EIA-364**.

5.0 PERFORMANCE

5.1 ELECTRICAL PERFORMANCE

Section	Item	Requirement	Mean	Min.	Max.
5.1.1	Initial Contact Resistance (low level)	1.5 mOhm max.	1.41	1.39	1.42
5.1.2	Insulation Resistance	1000 MOhm min.		> 5000MOhm	
5.1.3	Dielectric Strength	No Breakdown at 2200V		Passed	
5.1.4	Contact Resistance (rated)	1.5mOhm max.			
5.1.5	Contact Resistance on Crimp	1.0mOhm max.			

5.2 MECHANICAL PERFORMANCE

	Item	Requirement	Mean	Min.	Max.
5.2.1	Contact Insertion and Withdrawal	Max. Insertion = 3.0Kg Min. Withdrawal = 0.5Kg	1.39Kg 1.58Kg	0.99Kg 0.91Kg	2.02Kg 2.43Kg
5.2.2	Connector Insertion and Withdrawal	Max. Insertion = 3.0Kg/ckt Min. Withdrawal = 0.5Kg/ckt.	1.39Kg/ckt 1.58Kg/ckt	0.99Kg/ckt 0.91Kg/ckt	2.02 Kg/ckt 2.43 Kg/ckt
5.2.3	Terminal Insertion Force	Max. Insertion = 7.0Kg	5.6Kg	4.2Kg	6.3Kg
5.2.4	Crimp Terminal Retention Force	Min. Retention = 10Kg	13.9Kg	11.2Kg	16.3Kg

<u>REVISION:</u> 10	<u>ECR/ECN INFORMATION:</u> <u>EC No:</u> UCP2004-1734 <u>DATE:</u> 2004 / 03 / 10	<u>TITLE:</u> TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM	<u>SHEET No.</u> 9 of 13
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<u>DOCUMENT NUMBER:</u> TS-42815-001	<u>CREATED / REVISED BY:</u> M. CARRANZA	<u>CHECKED BY:</u> J. COMERCI	<u>APPROVED BY:</u> J. COMERCI
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TEST SUMMARY

5.2 MECHANICAL PERFORMANCE (CONTINUED)

Section	Item	Requirement	Mean	Min.	Max.
5.2.5	Header Terminal Retention Force	Min. Retention = 2.0Kg	6.1Kg	4.0Kg	8.5Kg
5.2.6	Wire Pull Out Force	16AWG = 14 Kg 14AWG = 23 Kg 12AWG = 31 Kg 10AWG = 36 Kg 8AWG = 40 Kg	34 Kg 49 Kg	33 Kg 43 Kg	35 Kg 52 Kg
5.2.7	Normal Force	200 g min.	304g	287g	321g
5.2.8	PCB Insertion and Withdrawal Force	Insertion = 2Kg max. Withdrawal = 1Kg min.			
5.2.9	Panel Insertion & Withdrawal	Insertion = 5Kg max. Withdrawal = 10Kg min.			
5.2.10	Latch Yield Strength (43914 receptacle with 43938 dual row plug)	Yield = 7.0Kg min. TS 6052	11.5Kg	7.2Kg	16.3Kg
5.2.10A	Latch Yield Strength (all other)	Yield = 10.0Kg min.	15.3Kg	14.1Kg	17.3Kg
5.2.11	Durability (T)Tin-plated after 30 cycles (G)Gold-plated after 100 cycles	Contact Res. change = 1.0mOhm max.	(T) -.001 mOhm (G) .037 mOhm	(T) -.005 mOhm (G) -.072 mOhm	(T) .01 mOhm (G) .166 mOhm
5.2.12	Vibration Tin-plated without lubrication Not Recommended	Contact Res change = 4.0mOhm max. Discontinuity not greater than 1 microsecond	1.39 mOhm	.57 mOhm	2.14 mOhm
5.2.12A	Vibration Tin-plated with lubrication (Nyogel 760G)	Contact Res change = 1.0mOhm max Discontinuity not greater than 1 microsecond	0.65 mOhm	0.32 mOhm	0.98 mOhm
5.2.13	Mechanical Shock	Contact Res. change = 1.0mOhm max. Discontinuity not greater than 1 microsecond	0.16 mOhm	0.01 mOhm	0.35 mOhm

REVISION:

10

ECR/ECN INFORMATION:

EC No: UCP2004-1734

DATE: 2004 / 03 / 10

TITLE:

TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM

SHEET No.

10 of 13

DOCUMENT NUMBER:

TS-42815-001

CREATED / REVISED BY:

M. CARRANZA

CHECKED BY:

J. COMERCI

APPROVED BY:

J. COMERCI



TEST SUMMARY

5.3 ENVIRONMENTAL PERFORMANCE

Section	Item	Requirement	Mean	Min.	Max.
5.3.1	Cold Resistance	Appearance: No damage Contact Res. change = 1.0mOhm max.			
5.3.2	Thermal Shock (T) Tin-plated (G) Gold-plated	Appearance: No damage Contact Res. change = 1.0mOhm max.	(T) 0.03 mOhm (G) 0.034 mOhm	(T) -0.01 mOhm (G) -0.096 mOhm	(T) 0.07 mOhm (G) 0.167 mOhm
5.3.3	Thermal Aging (T) Tin-plated (G) Gold-plated	Appearance: No damage Contact Res. change = 1.0mOhm max	(T) 0.12 mOhm (G) 0.021 mOhm	(T) -0.004 mOhm (G) -0.131 mOhm	(T) 0.25 mOhm (G) 0.226 mOhm
5.3.4	Humidity (Steady State)	Appearance: No damage Contact Res. change = 1.0mOhm max Dielectric withstanding voltage: No breakdown Insul. res: 1000M Ohm min.		Passed Passed Passed Passed	
5.3.5	Humidity (cyclic) (T) Tin-plated without lubricant (G) Gold-plated	Appearance: No damage Contact Res. change = 2.0mOhm max Dielectric withstanding voltage: No breakdown Insulation resistance: 1000M Ohm min.	(T) 0.03 mOhm (G) 0.042 mOhm	Passed (T) 0.00 mOhm (G) -0.165 mOhm Passed Passed	(T) 0.10 mOhm (G) 0.219 mOhm

REVISION:

10

ECR/ECN INFORMATION:

EC No: UCP2004-1734

DATE: 2004 / 03 / 10

TITLE:

TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM

SHEET No.

11 of 13

DOCUMENT NUMBER:

TS-42815-001

CREATED / REVISED BY:

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J. COMERCI

APPROVED BY:

J. COMERCI



TEST SUMMARY

5.3 ENVIRONMENTAL PERFORMANCE (CONTINUED)

Section	Item	Requirement	Mean	Min.	Max.
5.3.6	Immunity to Fretting Corrosion Tin-plated without lubrication Not Recommended	Appearance: No damage Contact Res. change = 4.0mOhm max	0.91 mOhm	Passed 0.19 mOhm	 3.13 mOhm
5.3.6A	Immunity to Fretting Corrosion Tin-plated with lubrication (Nyogel 760G)	Appearance: No damage Contact Resistance change = 1.0mOhm max	0.14 mOhm	Passed 0.09 mOhm	 0.21 mOhm
5.3.6B	Immunity to Fretting Corrosion Gold-plated	Appearance: No damage Contact Resistance change = 1.0mOhm max	-0.108 mOhm	Passed 0.026 mOhm	 0.104 mOhm
5.3.7	Temp. Rise & Current Cycling	Max. Temp. Rise = 30deg. C		See Charts On Pg. 15	
5.3.8	Solderability	95% of the immersed area must show no voids or pin holes		Passed	
5.3.9	IR Process Resistance	Appearance: No damage Dimensional: Conformance to sales drawing requirements		Passed	
5.3.10	Resistance to Solder	Appearance: No damage		Passed	
5.3.11	Resistance to Solvents	Appearance: No damage		Passed	

<u>REVISION:</u> 10	<u>ECR/ECN INFORMATION:</u> <u>EC No:</u> UCP2004-1734 <u>DATE:</u> 2004 / 03 / 10	<u>TITLE:</u> TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM	<u>SHEET No.</u> 12 of 13
<u>DOCUMENT NUMBER:</u> TS-42815-001	<u>CREATED / REVISED BY:</u> M. CARRANZA	<u>CHECKED BY:</u> J. COMERCI	<u>APPROVED BY:</u> J. COMERCI



TEST SUMMARY

5.3.7 MAX. TEMP. RISE & CURRENT CYCLING RESULTS

SINGLE ROW PRODUCT	2ckt. W to W	2ckt. W to PCB**	6ckt W to W	6ckt. W to PCB**
16 AWG	30degC @ 20A	25.3degC @ 20A		
14 AWG	30degC @ 25A	25.8degC @ 25A		
12 AWG		28degC @ 32A		26degC @ 28A
10 AWG		28degC @ 40A		29degC @ 33.5A
8 AWG	27degC @ 50A	30degC @ 48A	28degC @ 45A	28degC @ 37A
12AWG Double Crimp		28degC @ 45A (22.5A per wire)		

DUAL ROW PRODUCT	6ckt. W to W	6ckt. W to PCB**	14ckt W to W	14ckt. W to PCB**
16AWG				
14AWG				
12 AWG	30degC @ 23A	30degC @ 25A	30degC @ 23A	30degC @ 22A
10 AWG	30degC @ 32A	30degC @ 31A	30degC @ 29A	30degC @ 28A
8 AWG	30degC @ 43A	30degC @ 37A	30degC @ 38A	30degC @ 36A

** To eliminate the influence of PCB variability, testing was performed with wire leads soldered to the PC tails. PCB trace design may greatly effect temperature rise results.

6.0 FIXTURES AND TEST EQUIPMENT

7.0 OTHER INFORMATION

REVISION:	ECR/ECN INFORMATION:	TITLE:	SHEET No.
10	EC No: UCP2004-1734 DATE: 2004 / 03 / 10	TEST SUMMARY FOR MINI-FIT SR. CONNECTOR SYSTEM	13 of 13
DOCUMENT NUMBER:	CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:
TS-42815-001	M. CARRANZA	J. COMERCI	J. COMERCI