

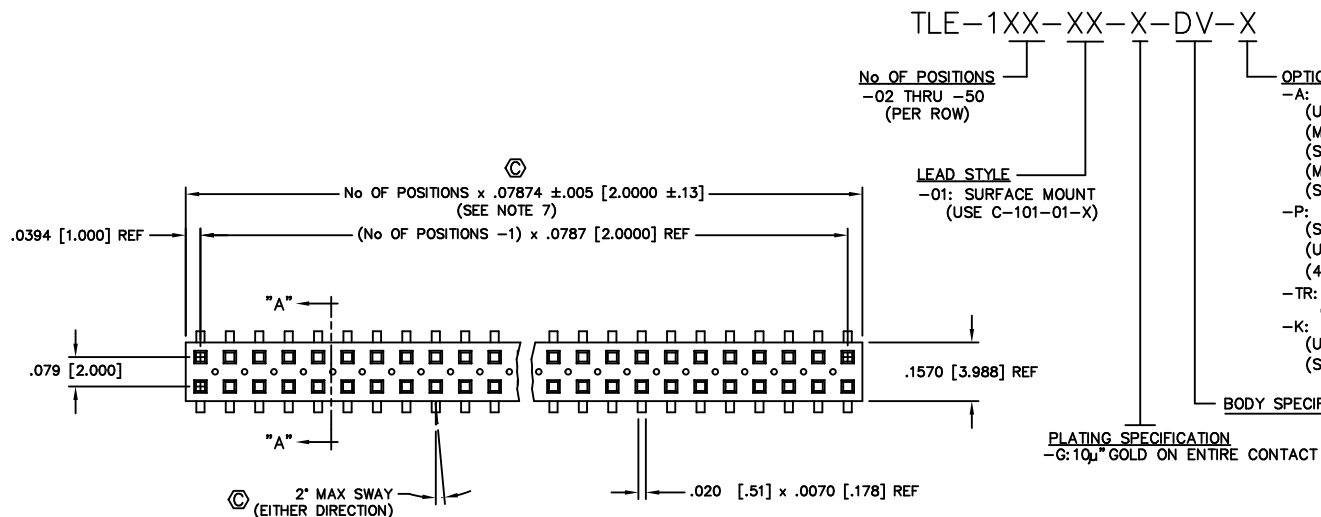
REVISION AC

DO NOT SCALE
FROM THIS PRINT

DIMENSIONS ARE IN INCHES		
UNLESS OTHERWISE NOTED		
TOLERANCES ARE:		ANGLES
ONE PLACE DECIMALS $\pm .1$	THREE PLACE DECIMALS $\pm .005$	$\pm 2^\circ$
TWO PLACE DECIMALS $\pm .01$	FOUR PLACE DECIMALS $\pm .0020$	

TITLE:
DUAL ROW 2mm x
2mm ASSEMBLY

DWG NO:
TLE-1XX-XX-X-DV-X
SHEET 1 OF 2



- OPTION
- A: ALIGNMENT PIN (SEE FIG 2 & 3, SHT. 2)
(USE TLE-XX-D-XX)
(MOLDED TO POSITION OR STAKED)
(SAMTEC DISCRETION WHICH -A PIN IS USED)
(MOLDED 3 POSITION MIN. SEE FIG 2, SHT 2.)
(STAKED 4 POSITION MIN. SEE FIG 3, SHT 2)
 - P: PICK & PLACE PAD OPTION
(SEE FIG 4, SHT 2)
(USE LMP-03)
(4 POS. MIN.)
 - TR: TAPE AND REEL OPTION
(AVAILABLE FOR 02 THROUGH 37 POSITIONS ONLY)
 - K: POLYAMIDE FILM PAD (3 POS MIN)
(USE K-DOT-.197-.344-.005)
(SEE FIGURE 5, SHEET 2)

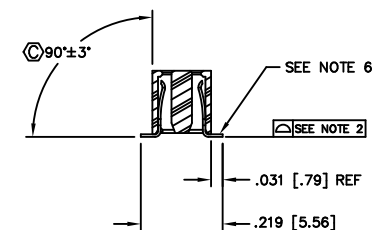
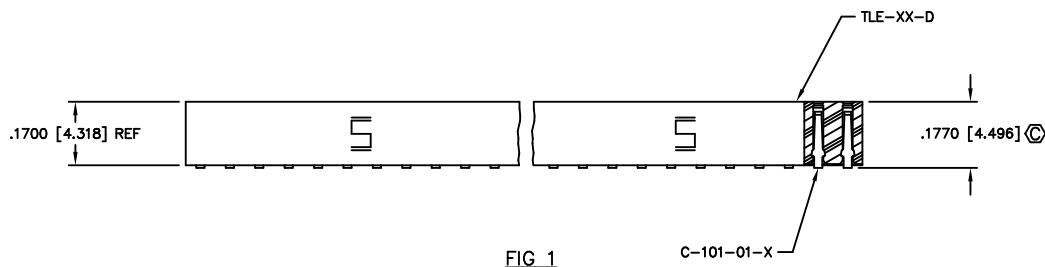


FIG 1

- NOTES:
1. MINIMUM PUSHOUT FORCE: .4 lb.
 2. COPLANARITY; POS -02 THRU -26: .004
POS -27 THRU -50: .006
 3. $\odot$ REPRESENTS A CRITICAL DIMENSION.
 4. ALL POSITIONS TO BE PACKAGED IN TUBES.
 5. FOR EVERY FINISHED PART, ONE POSITION WILL BE LOST WHEN CUTTING BODY TO LENGTH.
 6. BURR ALLOWANCE: .003 [.08] MAX
 7. CUT FLASH TO BE .010 [.25] MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS.
 8. END WALLS TO BE .027+/- .005 [.69+/- .13] AFTER CUT.

PATENT NUMBERS
5713755 / 5961339

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MATERIAL:
BODY:
VECTRA E130I
COLOR: BLACK
TERMINAL:
PHOSPHOR BRONZE

samtec

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CODE 55322

MADE BY:
D PURVIS 01-20-97

TLE-1XX-XX-X-DV-X
SHEET 1 OF 2