

# Full-Color 1204 SMD (150° Viewing Angle)

## OVSRRGBCC3

- Full-color RGB
- Top-view or side-view mounting options
- Compatible with automatic placement equipment
- Compatible with infrared and vapor phase reflow solder process

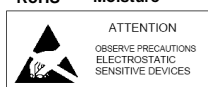
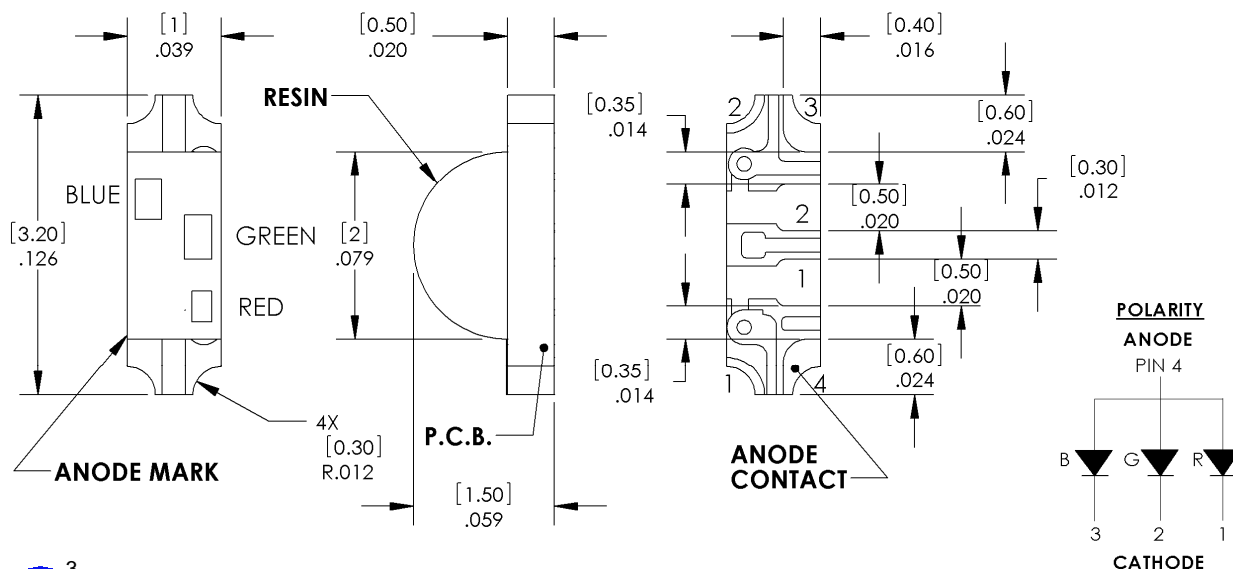


The **OVSRRGBCC3** is a compact full-color (RGB) in a miniature surface mount package with a 150° viewing angle. This 1204 package provides the option to mount it as a top-emitting or side-emitting (right angle) device. The device can be used on smaller boards with a higher packing density and is ideal for handheld applications.

## Applications

- Automotive backlighting for dashboard and switches
- Telecommunications (backlighting for telephones and faxes)
- Flat backlight for LCD, switch and symbol

Part Number	Material	Emitted Color	Intensity Typ. mcd	Lens Color
OVSRRGBCC3	AlInGaP	Red	105	White Diffused
	InGaN	Green	330	
	InGaN	Blue	200	



**DO NOT LOOK DIRECTLY  
AT LED WITH UNSHIELDED  
EYES OR DAMAGE TO  
RETINA MAY OCCUR.**

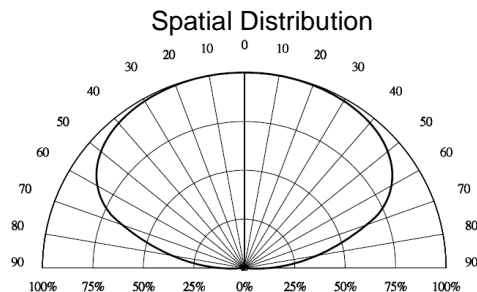
OPTEK reserves the right to make changes at any time in order to improve design and to supply the best product possible.

**Absolute Maximum Ratings** ( $T_A = 25^\circ\text{C}$  unless otherwise noted)

Parameter	Red	Green / Blue	Unit
Continuous Forward Current	30	20	mA
Peak Forward Current (10% Duty Cycle, 10 ms pulse width)	100	80	mA
Power Dissipation	72	72	mW
Reverse Voltage	5		V
Operating Temperature Range	-40 to +85		$^\circ\text{C}$
Storage Temperature Range	-55 to +100		$^\circ\text{C}$
Soldering Temperature (for 10 seconds)	260		$^\circ\text{C}$
Electrostatic Discharge Classification (HBM)	$\pm 2000$		V
Moisture Sensitivity Level (IPC/JEDEC J-STD-020C)	3		168 hours

**Electrical Characteristics** ( $T_A = 25^\circ\text{C}$  unless otherwise noted)

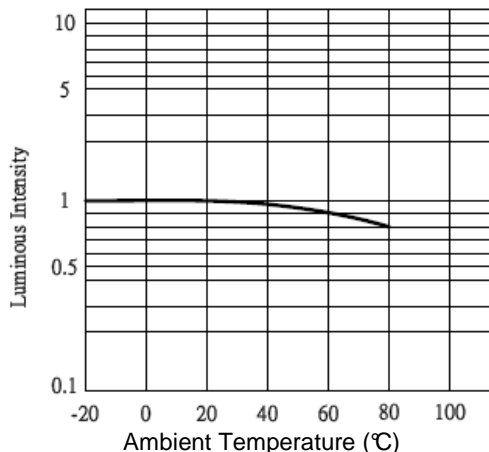
SYMBOL	PARAMETER	COLOR	MIN	TYP	MAX	UNITS	CONDITIONS
$I_V$	Luminous Intensity (axial direction)	Red	60	105	150	mcd	$I_F = 20\text{mA}$
		Green	210	330	450		
		Blue	150	200	250		
$2\theta_{1/2}$	Viewing Angle	Red	140	150	160	deg	$I_F = 20\text{mA}$
		Green					
		Blue					
$\lambda_D$	Dominant Wavelength	Red	615	625	635	nm	$I_F = 20\text{mA}$
		Green	520	530	535		
		Blue	465	475	485		
$V_F$	Forward Voltage	Red	1.8	2.0	2.4	V	$I_F = 20\text{mA}$
		Green	3.0	3.3	3.6		
		Blue	3.0	3.3	3.6		
$I_R$	Reverse Current	Red	----	----	50	$\mu\text{A}$	$I_F = 20\text{mA}$
		Green	----	----			
		Blue	----	----			



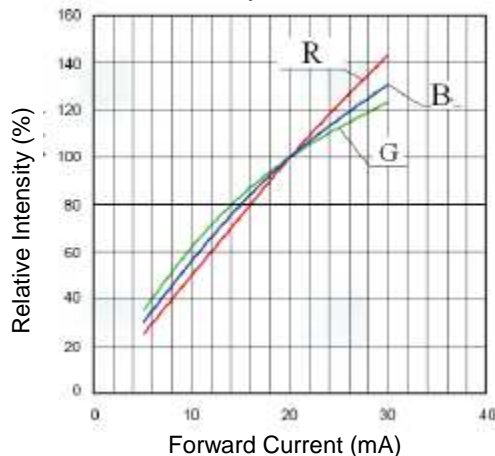
OPTEK reserves the right to make changes at any time in order to improve design and to supply the best product possible.

Typical Electro-Optical Characteristics Curves ( $T_A = 25^\circ\text{C}$  unless otherwise noted)

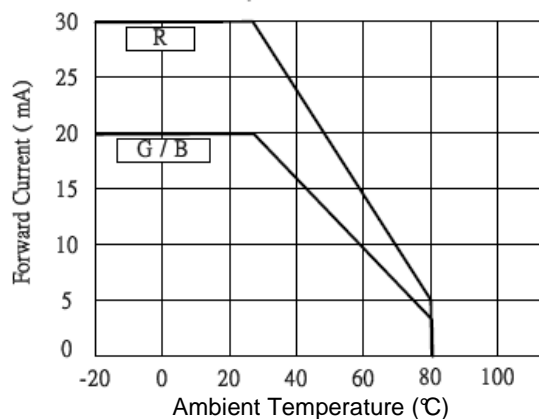
Luminous Intensity vs. Ambient Temperature



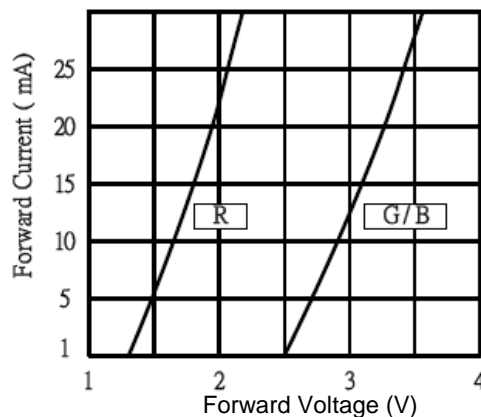
Relative Intensity vs. Forward Current



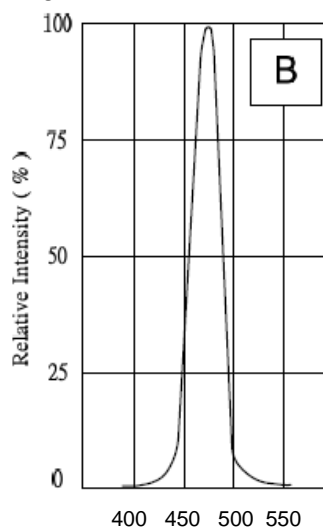
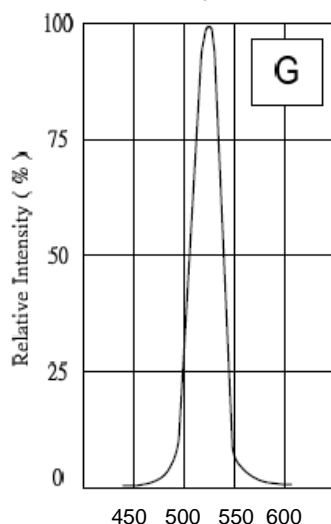
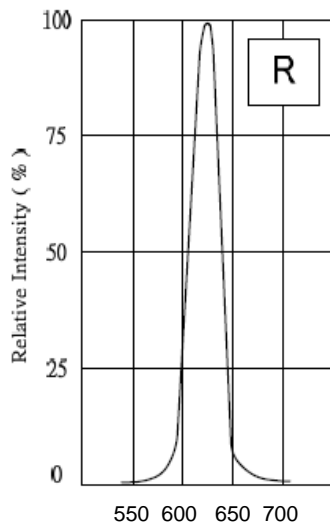
Forward Current vs. Ambient Temperature



Forward Current vs. Forward Voltage

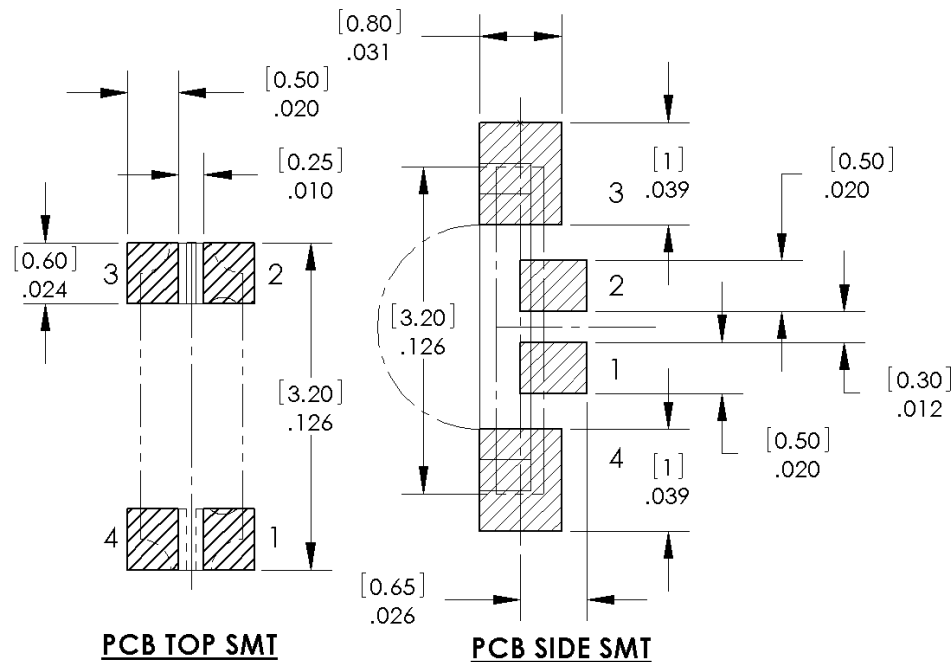


Relative Intensity vs. Wavelength

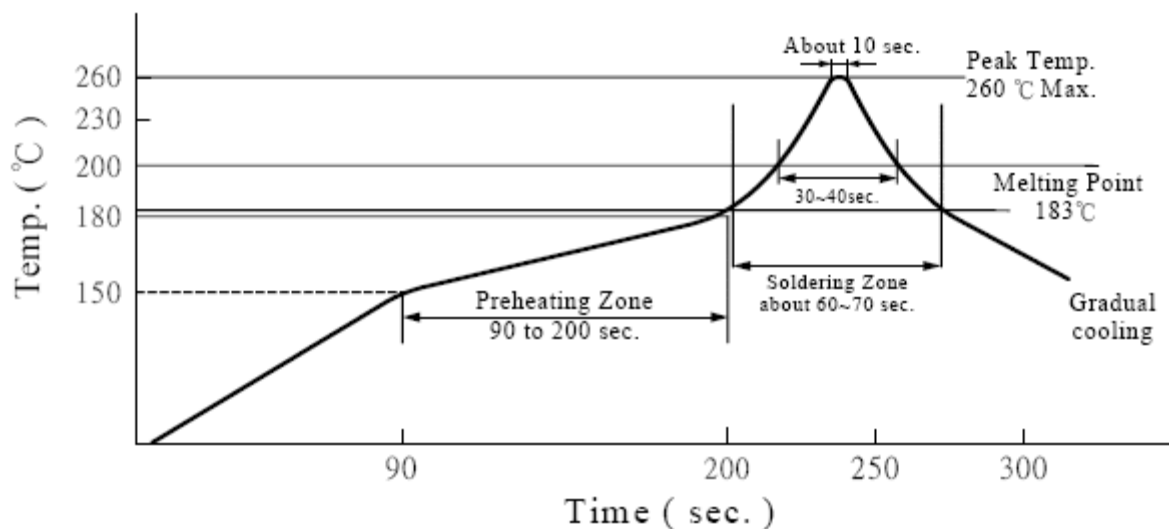


OPTEK reserves the right to make changes at any time in order to improve design and to supply the best product possible.

## Recommended Solder Patterns



## Recommended Pb Free IR-Reflow Solder Profile



### Notes:

1. Exceeding the recommended temperatures and accelerating the heating and cooling processes may cause electrical and/or optical failure.
2. Solder dipping method is not recommended. Optek cannot guarantee the LEDs after assembly using the solder dipping method.

OPTEK reserves the right to make changes at any time in order to improve design and to supply the best product possible.

## Reliability Test Items and Conditions

### • Results of Reliability Test

No	Item	Test Condition	Test Hours/Cycles	Sample No.	Ac / Re
1	DC Operating Life	R-I <sub>F</sub> : 30mA, G/B-I <sub>F</sub> : 20mA	1,000 Hours	50 pcs	0 / 1
2	High Temperature Storage	Temp: 100°C	1,000 Hours	50 pcs	0 / 1
3	Low Temperature Storage	Temp: -55°C	1,000 Hours	50 pcs	0 / 1
4	Thermal Shock Test	-40°C    ↔    80°C 5min    8secs    5min	100 Cycles	50 pcs	0 / 1
5	Temperature Cycle	-40°C ~ 25°C ~ 100°C ~ 25°C 30min ~ 5min ~ 30min ~ 5min	300 Cycles	50 pcs	0 / 1
6	Temp. & Humidity Bias	T <sub>A</sub> =85°C, RH=85%, I <sub>F</sub> =5mA*	1,000 Hours	50 pcs	0 / 1

\*Values are based on single-die performance.

### • Reliability Criteria

Item	Symbol	Test Conditions	Limit	
			Min.	Max.
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> : 20mA		U.S.L. *1.2
Reverse Current	I <sub>R</sub>	V <sub>R</sub> : 5V		U.S.L. *2
Power	P <sub>O</sub>	I <sub>F</sub> : 20mA	L.S.L. *0.5	

\*U.S.L.: Upper Standard Level    \*L.S.L.: Lower Standard Level

## Precautions:

### Cleaning

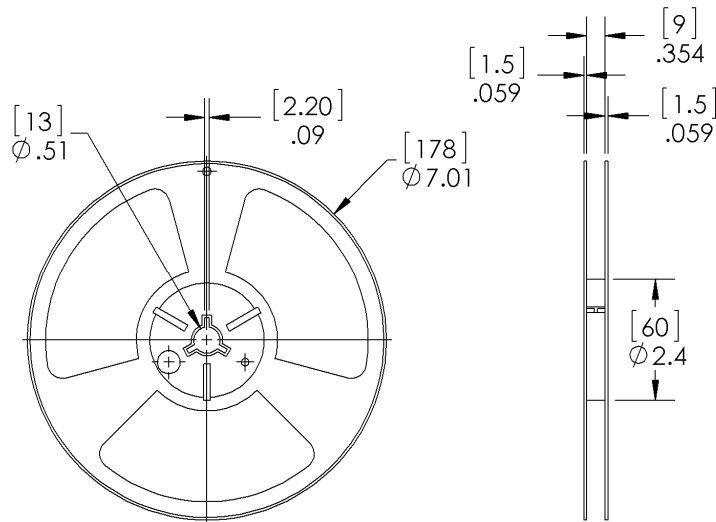
- Optek recommends isopropyl alcohol be used as a solvent for cleaning the LEDs. When using other solvents, it should be confirmed beforehand whether the solvents will dissolve the package and/or the resin. Freon solvents should not be used to clean LEDs because of worldwide regulations.
- Do not use ultrasonic methods.

### Safety

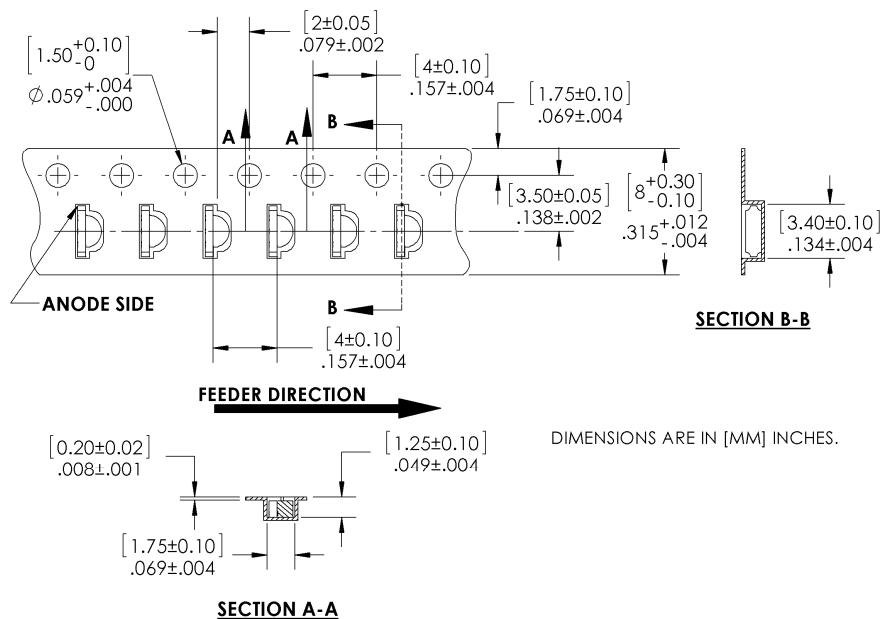
- LED light output is strong enough to cause injury to the human eye. Precaution must be taken to avoid looking directly into the LEDs with unprotected eyes for more than a few seconds.
- Flashing lights have been known to cause discomfort in people. This can be prevented by taking precautions during operation.

OPTEK reserves the right to make changes at any time in order to improve design and to supply the best product possible.

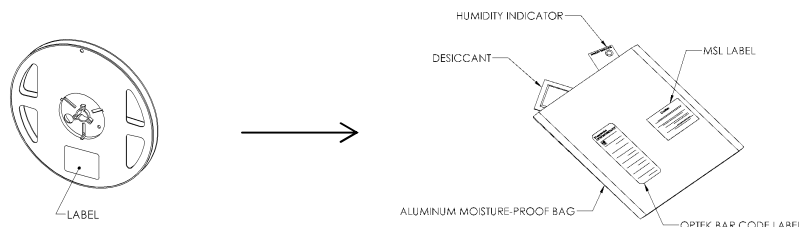
## Reel Dimensions: 7-inch reel



## Carrier Tape Dimensions: Loaded quantity 2000 pieces per reel



## Moisture Resistant Packaging



OPTEK reserves the right to make changes at any time in order to improve design and to supply the best product possible.