

Other platings available upon request.

CUSTOM BUILT TERMINAL BOARDS

SPECIFICATIONS

SPECIAL TERMINALS

STYLES

- Single, double and triple turrets
- Double-ended (feed-thru)
- Split-type (fork)
- Tubular (hollow)
- Swage and thread mounting types available
- Bright Tin plated for extended shelf life and excellent solderability
- Wide variety of sizes to suit space and wire size requirements

ORDERING INFORMATION

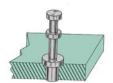
Keystone standardized terminals are available for various board thicknesses.

To specify a terminal, select the "CAT. NO." and "DASHED NUMBER" that corresponds with the board thickness to be used.

DASH NUMBERS (Board Thicknesses)

- -1 for .032 (.81) thick Board
- -2 for .062 (1.57) thick Board
- -3 for .093 (2.36) thick Board
- -4 for .125 (3.2) thick Board

Example: 1503-1 for .032 (.81) thick Board 1503-2 for .062 (1.57) thick Board



STAKING TOOLS

For easy mounting of terminals to insulators and PC boards. Standard and "special order" staking tools are available. Cat. No. "TL" designates a tool consisting of a TOP STAKING PUNCH and a BOTTOM ANVIL. Manufactured from steel with zinc plate. Punch and anvil are precision machined and hardened to insure long life. Refer to page 135.

CUSTOM BUILT STAKING TOOLS

Custom prototype and production staking tools can be furnished for Single-End, Double-End, Fork Terminals, Extruded Lugs, Eyelets, Rivets, etc. Contact our Engineering Department for details.

Т

.078 (1.98)

.141 (3.5)

.172 (4.4)

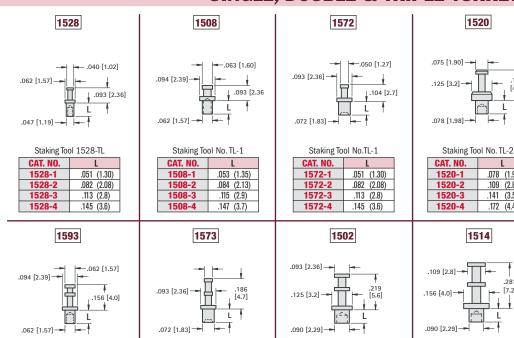
We are specialists in the assembly of terminals, eyelets, clips and special hardware. Quotations on special terminal boards furnished promptly upon receipt of sample, sketch or print. Assembly service using customer supplied materials also available. (Refer to pages 130-132 for standard terminal boards.)

Custom terminals can be manufactured to your specifications. Complete facilities available to meet your

production requirements. Quotations on special terminals furnished promptly upon receipt of sample,

MATERIAL: Brass - Per ASTM-B16, Bright Electro-Tin per MIL-T-10727 Type 1.

SINGLE, DOUBLE & TRIPLE TURRET



Staking Tool No. TL-1

.051 (1.30)

.082 (2.08)

.113 (2.8)

.145 (3.6)

CAT. NO.

1573-1

1573-2

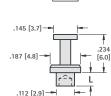
1573-3

1573-4





	CAT. NO.	L
	1514-1	.078 (1.98)
	1514-2	.109 (2.8)
	1514-3	.141 (3.5)
	1514-4	.172 (4.4)

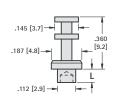


1532

Staking Tool No. TL-8

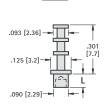
CAT. NO.	L
1532-1	.078 (1.98)
1532-2	.109 (2.8)
1532-3	.141 (3.5)
1532-4	.172 (4.4)

1503



Staking Tool No. TL-8

CAT. NO.	L
1503-1	.078 (1.98)
1503-2	.109 (2.8)
1503-3	.141 (3.5)
1503-4	.172 (4.4)



1598

Staking Tool No. TL-1

.054 (1.37)

.084 (2.13)

.115 (2.9)

.147 (3.7)

CAT. NO.

1593-1

1593-2

1593-3

1593-4

Staking Tool No. TL-2

.062 (1.57)
.094 (2.39)
.125 (3.2)
.156 (3.9)

Tel (718) 956-8900 • Fax (718) 956-9040

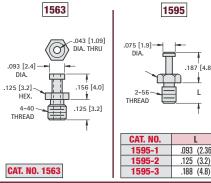
(800) 221-5510 • kec@keyelco.com

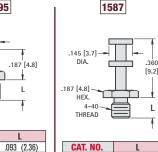




Ottaining 1001 110. TE 0				
CAT. NO.	L			
1527-1	.078 (1.98)			
1527-2	.109 (2.8)			
1527-3	.141 (3.5)			
1527-4	.172 (4.4)			

THREADED TURRETS





CAT. NO. 1587-1 .125 (3.2) 1587-2 .188 (4.8)



Staking Tool No. TL-2

.078 (1.98)

.109 (2.8)

.141 (3.5)

.172 (4.4)

CAT. NO.

1502-1

1502-2

1502-3

1502-4