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# Description

5x20mm fast acting ceramic body cartridge fuse Designed to IEC specification

## **Features**

- Designed to International (IEC) Standards for use globally
- Meets the IEC 60127-2,Sheet 1
- specification for Fast-Acting Fuses.
- RoHS compliant and Pb-free

# **Agency Approvals**

Agency	Agency	Ampere Range	
PS	Certificate No.	Leaded NBK080205-E10480B NBK250702-E10480F	1A – 5A 6.3A – 10A
(ec)	Certificate No.	CQC10012049970	1A – 10A
	Certificate No.	SU05001-11001A SU05001-11002A	1A – 2.5A 3.15A – 6.3A
<b>71</b>	Recognised File No. Guide No.	E10480 JDYX2	1A – 10A
<b>(P)</b>	File No. Acc. Class No.	029862 LR1422-30	1A – 10A
DVE	Licence. No.	40013834	1 – 6.3A
Œ			1A – 10A

#### **Applications**

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

## **Electrical Characteristics for Series**

% of Ampere Rating	Ampere Rating	Opening Time		
	1A – 4A	30 minutes, Maximum		
210%	5A – 6.3A	30 minutes, Maximum		
	8A – 10A	30 minutes, Maximum		
	1A – 4A	0.01 sec, Min.; 2 sec. Max.		
275%	5A – 6.3A	0.01 sec, Min.; 3 sec. Max.		
	8A – 10A	0.04 sec., Min.; 20 sec. Max.		
	1A – 4A	.003 sec., Min.; 0.3 sec. Max.		
400%	5A – 6.3A	.003 sec., Min.; 0.3 sec. Max.		
	8A – 10A	.01 sec, Min.; 1.0 sec. Max.		
	1A – 4A	.02 seconds, Maximum		
1000%	5A - 6.3A	.02 seconds, Maximum		
	8A – 10A	.03 sec.onds, Maximum		

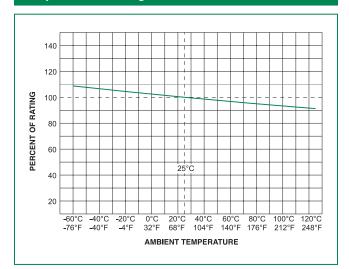
## **Electrical Characteristic Specifications by Item**

				Nominal		Maximum M	Maximum	Agency Approvals						
Amp Code	Amp Rating	Voltage Rating	Interrupting Rating	Resistance Cold Ohms (Ohms)	Nominal Melting l²t (A² sec)	Voltage Drop at Rated Current (mV)	Power Dissapation at 1.5In (W)	PS E	œ		<i>91</i>	<b>(</b>	Ô <sup>V</sup> E	Œ
001	1	250		0.2370	0.18000	1000	2.5	х	х	х	х	Х	х	Х
01.6	1.6	250		0.1112	1.00500	600	4	Х	х	х	х	Х	х	Х
002	2	250		0.0764	1.87000	500	4	Х	Х	Х	Х	Х	Х	Х
02.5	2.5	250		0.0584	2.69500	400	4	Х	Х	х	х	Х	х	X
3.15	3.15	250	1500 A @	0.0368	6.70000	350	4	Х	Х	Х	Х	Х	х	Х
004	4	250	250 VAC	0.0247	14.99500	300	4	Х	х	х	х	Х	х	Х
005	5	250		0.0183	27.46000	250	4	Х	х	х	х	Х	х	Х
06.3	6.3	250		0.0137	56.43000	200	4	Х	х	х	х	Х	х	Х
800	8	250		0.0123	64.31500	200	4	Х	х		х	Х		Х
010	10	250		0.0079	154.34000	200	4	Х	Х		х	Х		Х

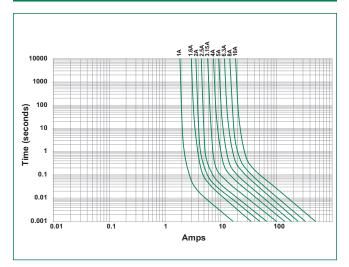
I<sup>2</sup>t test at 10x rated current



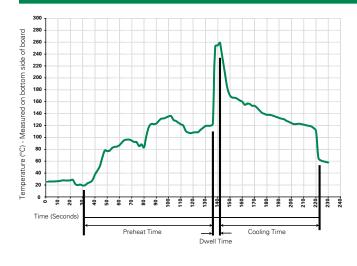
## **Temperature Rerating Curve**



## **Average Time Current Curves**



# Soldering Parameters - Wave Soldering



#### **Recommended Process Parameters:**

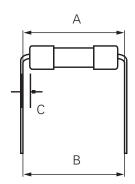
Wave Parameter	Lead-Free Recommendation			
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)			
Temperature Minimum:	100° C			
Temperature Maximum:	150° C			
Preheat Time:	60-180 seconds			
Solder Pot Temperature:	280° C Maximum			
Solder DwellTime:	2-5 seconds			

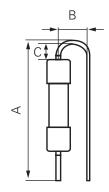
#### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350° C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

#### Different values of A and B available, please contact the Littelfuse sales representative in your region:





For the pigtailed fuse, please follow the recommendations below for axial lead forming and mounting into PCB:

#### Lead forming:

The distance C between cap flat surface and axial lead shall be greater than 1.0 mm.

# PCB mounting:

According to the standard of IPC-A-610, the distance between PCB and fuse cap is recommended to be a minimum of 1.5 mm.

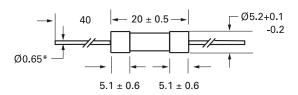


# **Product Characteristics**

Materials	Body: Ceramic Cap: Nickel-plated Brass Leads: Tin-plated Copper		
Terminal Strength	MIL-STD-202G, Method 211A, Test Condition A		
Solderability	Reference IEC 60127 Second Edition 2003-01 Annex A		
Product Marking	Cap 1: Brand logo, current and voltage ratings Cap 2: Agency approval marks		

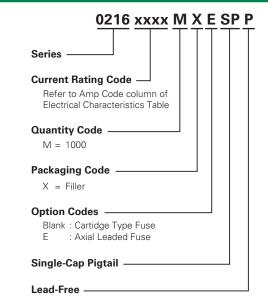
Operating Temperature	−55°C to +125°C		
Thermal Shock	MIL-STD-202G, Method 107G, Test Condition B (5 cycles, –65°C to +125°C)		
Vibration	MIL-STD-202G, Method 201A		
Humidity	MIL-STD-202G, Method 103B, Test Condition A (High RH (95%) and elevated temp (40°C) for 240 hours)		
Salt Spray	MIL-STD-202G, Method 101D, Test Condition B		

#### **Dimensions**



\* 8A and 10A have 0.8mm diameter All unit in mm.

# **Part Numbering System**



Packaging								
Packaging Option	Packaging Option Packaging Specification Quantity Packaging Code Reel Size							
216SP Series								
Bulk	N/A	1000	MXE	N/A				