

T540 Polymer Commercial Off-the-Shelf (COTS) Series

Overview

The KEMET Organic Capacitor (KO-CAP) is a tantalum capacitor with a Ta anode and Ta₂O₅ dielectric. A conductive organic polymer replaces the traditionally used MnO₂ as the cathode plate of the capacitor. This results in very low ESR and improved capacitance retention at high frequency. The KO-CAP may also be operated at steady state voltages at up to 90% of rated voltage for part types with rated voltages of ≤ 10 volts and up to 80% of rated voltage for part types > 10 volts.

The T540 Series KO-CAP offers the same advantages as the T525 Series but is also designed for the Commercial Off-the-Shelf (COTS) requirements of defense and aerospace applications. This surface mount product offers a tin lead (SnPb) leadframe finish, surge current testing options and standard or low ESR levels.

Benefits

- Polymer cathode technology
- 125°C maximum operating temperature
- High frequency capacitance retention
- Benign failure mode
- Capacitance: 4.7 µF to 680 µF
- Voltage: 2.5 V to 63 V
- Use at up to 90% of rated voltage (10% derating) for part types ≤ 10 V
- Use at up to 80% of rated voltage (20% derating) for part types > 10 V
- Surge current testing options
- Self-healing mechanism
- Volumetrically efficient
- Low ESR
- EIA standard case sizes

Applications

Typical applications include decoupling and filtering in defense and aerospace applications that require low ESR or a benign failure mode.



SPICE

For a detailed analysis of specific part numbers, please visit www.kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information

T	540	D	107	M	10	A	H	65	10	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	Surge Option	ESR	Packaging (C-Spec)
T = Tantalum	540 = Polymer COTS	B, C, D	First two digits represent significant figures. Third digit specifies number of zeros.	M = $\pm 20\%$	2R5 = 2.5 V 003 = 3 V 004 = 4 V 006 = 6.3 V 010 = 10 V 016 = 16 V 020 = 20 V 025 = 25 V 035 = 35 V 050 = 50 V 063 = 63 V	A = N/A	H = Standard Solder Coated (SnPb 5% Pb minimum)	65 = No Surge 66 = 10 cycles @ 25°C 67 = 10 cycles -55°C and 85°C	10 = ESR - Standard 20 = ESR - Low	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C *
Rated Capacitance Range	4.7 – 680 μF @ 120 Hz/25°C
Capacitance Tolerance	M Tolerance (20%)
Rated Voltage Range	2.5 – 63 V
DF (120 Hz)	$\leq 10\%$
ESR (100 kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	$\leq 0.1\text{C V } (\mu\text{A})$ at rated voltage after 5 minutes

* KEMET's Polymer COTS (T540/T541 Series) capacitors are rated for operation between -55°C and +125°C. Parametric electrical performance remains within stated specification limits after 1,000 hours of continuous operation and/or storage at +125°C. Long-term duty cycles or storage at or above +125°C may result in an increase in ESR performance outside of the stated specification limits.

Qualification

Test	Condition		Characteristics			
Endurance	105°C @ rated voltage, 2,000 hours 125°C @ 2/3 rated voltage, 2,000 hours		Δ C/C	Within -20%/+10% of initial value		
			DF	≤ initial limit		
			DCL	1.25 x initial limit @ 125°C		
			ESR	2 x initial limit		
Storage Life	125°C @ 0 volts, 2,000 hours		Δ C/C	Within -20%/+10% of initial value		
			DF	Within initial limits		
			DCL	Within 2.0 x initial limit		
			ESR	Within 2.0 x initial limit		
Humidity	60°C, 90% RH, 500 hours, rated voltage 60°C, 90% RH, 500 hours, no load		Δ C/C	Within -5%/+35% of initial value		
			DF	≤ initial limit		
			DCL	Within 3.0 x initial limit		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +125°C, +25°C	Δ C/C	+25°C	-55°C	+85°C	+125°C
		IL*	IL*	±20%	±20%	±30%
		DF	IL	IL	1.2 x IL	1.5 x IL
		DCL	IL	n/a	10 x IL	10 x IL
Surge Voltage	105°C, 1.32 x rated voltage, 33 Ω resistance, 1,000 cycles		Δ C/C	Within -20%/+10% of initial value		
			DF	Within initial limits		
			DCL	Within initial limits		
			ESR	Within initial limits		
Mechanical Shock/Vibration	MIL–STD–202, Method 213, Condition I, 100 G peak MIL–STD–202, Method 204, Condition D, 10 Hz to 2,000 Hz, 20 G peak		Δ C/C	Within ±10% of initial value		
			DF	Within initial limits		
			DCL	Within initial limits		
Additional Qualification Tests per MIL–PRF–55365/8	Please contact KEMET for more information.					

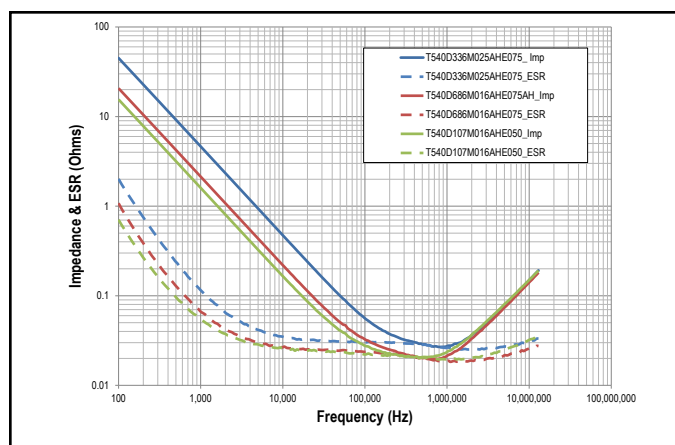
*IL = Initial limit

Certification

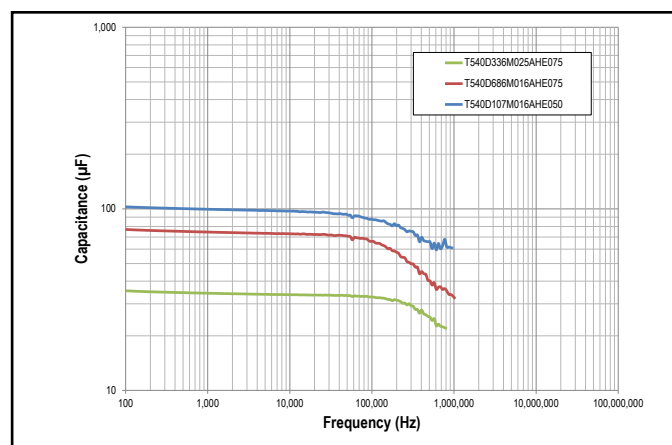
MIL-PRF-55365/8

Electrical Characteristics

ESR vs. Frequency

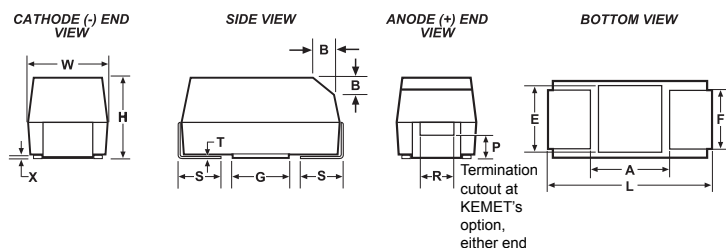


Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern



Case Size		Component												
KEMET	EIA	L*	W*	H*	F* ±0.1 ±(0.004)	S* ±0.3 ±(0.012)	B* ±0.15 (Ref) ±0.006	X (Ref)	P (Ref)	R (Ref)	T (Ref)	A (Min)	G (Ref)	E (Ref)
B	3528-21	3.5 ±0.2 (0.138 ±0.008)	2.8 ±0.2 (0.110 ±0.008)	1.9 ±0.2 (0.075 ±0.008)	2.2 (.087)	0.8 (.031)	0.4 (.016)	0.10 ±0.10 (.004 ±.004)	0.5 (.020)	1.0 (.039)	0.13 (.005)	1.1 (.043)	1.8 (.071)	2.2 (.087)
C	6032-28	6.0 ±0.3 (0.236 ±0.012)	3.2 ±0.3 (0.126 ±0.012)	2.5 ±0.3 (0.098 ±0.012)	2.2 (.087)	1.3 (.051)	0.5 (.020)	0.10 ±0.10 (.004 ±.004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	2.5 (.098)	2.8 (.110)	2.4 (.095)
D	7343-31	7.3 ±0.3 (0.287 ±0.012)	4.3 ±0.3 (0.169 ±0.012)	2.8 ±0.3 (0.110 ±0.012)	2.4 (.095)	1.3 (.051)	0.5 (.020)	0.10 ±0.10 (.004 ±.004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)

Notes: (Ref) – Dimensions provided for reference only. No dimensions are provided for B, P or R because low profile cases do not have a bevel or a notch.

* MIL-PRF-55365/8 specified dimensions.

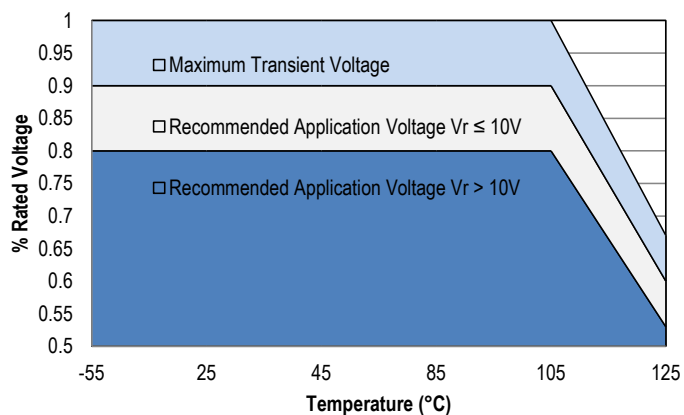
Table 1 – Ratings & Part Number Reference

Rated Voltage	Rated Capacitance	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current (A) 100 kHz	
V	μF	KEMET/EIA	(See below for part options)	(μA) @ 25°C Maximum	% @ 25°C 120 Hz Maximum	(mΩ) @ 25°C 100 kHz Maximum	w/ΔT = 20°C @ -55°C to 105°C	w/ΔT = 2°C @ 125°C
2.5	330	D/7343-31	T540D337M2R5AH(1)10	83	10	25	2.4	0.8
2.5	470	D/7343-31	T540D477M2R5AH(1)10	118	10	25	2.4	0.8
2.5	680	D/7343-31	T540D687M2R5AH(1)10	170	10	25	2.4	0.8
3	100	B/3528-21	T540B107M003AH(1)10	30	8	80	1	0.3
3	150	B/3528-21	T540B157M003AH(1)10	45	8	80	1	0.3
3	330	D/7343-31	T540D337M003AH(1)10	99	10	25	2.4	0.8
3	470	D/7343-31	T540D477M003AH(1)10	141	10	25	2.4	0.8
3	680	D/7343-31	T540D687M003AH(1)10	204	10	25	2.4	0.8
4	68	B/3528-21	T540B686M004AH(1)10	28	8	80	1	0.3
4	100	B/3528-21	T540B107M004AH(1)10	40	8	80	1	0.3
4	220	D/7343-31	T540D227M004AH(1)10	88	10	25	2.4	0.8
4	330	D/7343-31	T540D337M004AH(1)10	132	10	25	2.4	0.8
4	470	D/7343-31	T540D477M004AH(1)20	188	10	25	2.4	0.8
4	470	D/7343-31	T540D477M004AH(1)10	188	10	40	1.9	0.6
6.3	33	B/3528-21	T540B336M006AH(1)10	21	8	80	1	0.3
6.3	47	B/3528-21	T540B476M006AH(1)10	30	8	80	1	0.3
6.3	68	B/3528-21	T540B686M006AH(1)10	43	8	80	1	0.3
6.3	150	D/7343-31	T540D157M006AH(1)10	95	10	25	2.4	0.8
6.3	220	D/7343-31	T540D227M006AH(1)10	139	10	25	2.4	0.8
6.3	330	D/7343-31	T540D337M006AH(1)20	208	10	25	2.4	0.8
6.3	330	D/7343-31	T540D337M006AH(1)10	208	10	40	1.9	0.6
10	22	B/3528-21	T540B226M010AH(1)10	22	8	80	1	0.3
10	33	B/3528-21	T540B336M010AH(1)10	33	8	80	1	0.3
10	100	D/7343-31	T540D107M010AH(1)20	100	10	25	2.4	0.8
10	100	D/7343-31	T540D107M010AH(1)10	100	10	55	1.7	0.5
10	150	D/7343-31	T540D157M010AH(1)20	150	10	25	2.4	0.8
10	150	D/7343-31	T540D157M010AH(1)10	150	10	55	1.7	0.5
10	220	D/7343-31	T540D227M010AH(1)10	220	10	25	2.4	0.8
16	47	D/7343-31	T540D476M016AH(1)20	76	10	35	2.1	0.7
16	47	D/7343-31	T540D476M016AH(1)10	76	10	65	1.5	0.5
16	68	D/7343-31	T540D686M016AH(1)10	109	10	75	1.4	0.5
16	100	D/7343-31	T540D107M016AH(1)10	160	10	50	1.7	0.6
20	22	D/7343-31	T540D226M020AH(1)10	44	10	75	1.4	0.5
20	33	D/7343-31	T540D336M020AH(1)10	66	10	75	1.4	0.5
20	47	D/7343-31	T540D476M020AH(1)10	94	10	75	1.4	0.5
25	6.8	C/6032-28	T540C685M025AH(1)10	17	10	150	0.9	0.3
25	10	C/6032-28	T540C106M025AH(1)10	25	10	150	0.9	0.3
25	15	D/7343-31	T540D156M025AH(1)20	38	10	75	1.4	0.5
25	15	D/7343-31	T540D156M025AH(1)10	38	10	100	1.2	0.4
25	22	D/7343-31	T540D226M025AH(1)10	55	10	75	1.4	0.5
25	33	D/7343-31	T540D336M025AH(1)10	83	10	75	1.4	0.5
35	15	D/7343-31	T540D156M035AH(1)20	53	10	75	1.4	0.5
35	15	D/7343-31	T540D156M035AH(1)10	53	10	100	1.2	0.4
50	10	D/7343-31	T540D106M050AH(1)20	50	10	100	1.2	0.4
50	10	D/7343-31	T540D106M050AH(1)10	50	10	125	1.1	0.4
63	4.7	D/7343-31	T540D475M063AH(1)20	30	10	100	1.8	0.5
63	4.7	D/7343-31	T540D475M063AH(1)10	30	10	120	1.1	0.3
V	μF	KEMET/EIA	(See below for part options)	(μA) @ 25°C Maximum	% @ 25°C 120 Hz Maximum	(mΩ) @ 25°C 100 kHz Maximum	w/ΔT = 20°C @ -55°C to 105°C	w/ΔT = 2°C @ 125°C
Rated Voltage	Rated Capacitance	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current (A) 100 kHz	

(1) To complete KEMET part number, insert 65 = None, 66 = 10 cycles +25°C, 67 = 10 cycles -55°C and +85°C. Designates surge current option.

Please refer to Ordering Information for additional details.

Derating Guidelines



Voltage Rating	Maximum Recommended Steady State Voltage	Maximum Recommended Transient Voltage (1 ms – 1 μ s)	Maximum Recommended Steady State Voltage	Maximum Recommended Transient Voltage (1 ms – 1 μ s)
	-55°C to 105°C		105°C to 125°C	
$2 V \leq V_R \leq 10 V$	90% of V_R	V_R	60% of V_R	V_R
$12.5 V \leq V_R \leq 63 V$	80% of V_R	V_R	54% of V_R	V_R

V_R = Rated Voltage

Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria:

1. The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
2. The negative peak AC voltage in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits.

The maximum power dissipation by case size can be determined using the table at right. The maximum power dissipation rating stated in the table must be reduced with increasing environmental operating temperatures. Refer to the table below for temperature compensation requirements.

Temperature Compensation Multipliers for Maximum Power Dissipation		
T ≤ 45°C	45° C < T ≤ 85°C	85°C < T ≤ 125°C
1.00	0.70	0.25

T= Environmental Temperature

Case Code	EIA Case Code	Maximum Power Dissipation (P max) mWatts @ 45°C with +30°C Rise
T	3528-12	105
M	3528-15	120
A	3216-18	112
B	3528-21	127
U	6032-15	135
L	6032-19	150
C	6032-28	165
W	7343-15	180
V	7343-20	187
D	7343-31	225
Y	7343-40	241
X	7343-43	247
H	7360-20	187
I	3216-10	95

The maximum power dissipation rating must be reduced with increasing environmental operating temperatures. Refer to the Temperature Compensation Multiplier table for details.

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I(max) = \sqrt{P_{max}/R}$$

$$E(max) = Z \sqrt{P_{max}/R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

P max = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Z = Impedance at specified frequency (ohms)

Reverse Voltage

Polymer tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected in the wrong polarity. These devices will withstand a small degree of transient voltage reversal for short periods as shown in the below table.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
55°C	10% of Rated Voltage
85°C	5% of Rated Voltage
105°C	3% of Rated Voltage
125°C*	1% of Rated Voltage

*For series rated to 125°C

Table 2 – Land Dimensions/Courtyard

KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		W	L	S	V1	V2	W	L	S	V1	V2	W	L	S	V1	V2
A	3216-18	1.35	2.20	0.62	6.02	2.80	1.23	1.80	0.82	4.92	2.30	1.13	1.42	0.98	4.06	2.04
B	3528-21	2.35	2.21	0.92	6.32	4.00	2.23	1.80	1.12	5.22	3.50	2.13	1.42	1.28	4.36	3.24
C	6032-25	2.35	2.77	2.37	8.92	4.50	2.23	2.37	2.57	7.82	4.00	2.13	1.99	2.73	6.96	3.74
D	7343-31	2.55	2.77	3.67	10.22	5.60	2.43	2.37	3.87	9.12	5.10	2.33	1.99	4.03	8.26	4.84
L	6032-19	2.35	2.77	2.37	8.92	4.50	2.23	2.37	2.57	7.82	4.00	2.13	1.99	2.73	6.96	3.74
M	3528-15	2.35	2.20	0.92	6.32	4.00	2.23	1.80	1.12	5.22	3.50	2.13	1.42	1.28	4.36	3.24
H	7360-20	4.25	2.77	3.67	10.22	7.30	4.13	2.37	3.87	9.12	6.80	4.03	1.99	4.03	8.26	6.54
E ¹	7360-38	4.25	2.77	3.67	10.22	7.30	4.13	2.37	3.87	9.12	6.80	4.03	1.99	4.03	8.26	6.54
Q	7343-12	2.55	2.77	3.67	10.22	5.60	2.43	2.37	3.87	9.12	5.10	2.33	1.99	4.03	8.26	4.84
R ²	2012-12	1.05	1.83	0.15	4.82	2.50	0.93	1.50	0.22	3.72	2.00	0.83	1.12	0.38	2.86	1.74
S ²	3216-12	1.35	2.20	0.62	6.02	2.80	1.23	1.80	0.82	4.92	2.30	1.13	1.42	0.98	4.06	2.04
T	3528-12	2.35	2.20	0.92	6.32	4.00	2.23	1.80	1.12	5.22	3.50	2.13	1.42	1.28	4.36	3.24
U	6032-15	2.35	2.77	2.37	8.92	4.50	2.23	2.37	2.57	7.82	4.00	2.13	1.99	2.73	6.96	3.74
V	7343-20	2.55	2.77	3.67	10.22	5.60	2.43	2.37	3.87	9.12	5.10	2.33	1.99	4.03	8.26	4.84
W	7343-15	2.55	2.77	3.67	10.22	5.60	2.43	2.37	3.87	9.12	5.10	2.33	1.99	4.03	8.26	4.84
X ¹	7343-43	2.55	2.77	3.67	10.22	5.60	2.43	2.37	3.87	9.12	5.10	2.33	1.99	4.03	8.26	4.84
Y ¹	7343-40	2.55	2.77	3.67	10.22	5.60	2.43	2.37	3.87	9.12	5.10	2.33	1.99	4.03	8.26	4.84

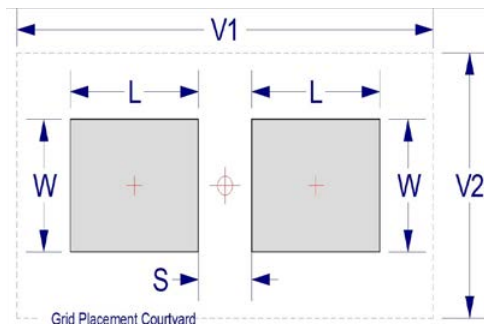
Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

¹ Height of these chips may create problems in wave soldering.

² Land pattern geometry is too small for silkscreen outline.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR, or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Please note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

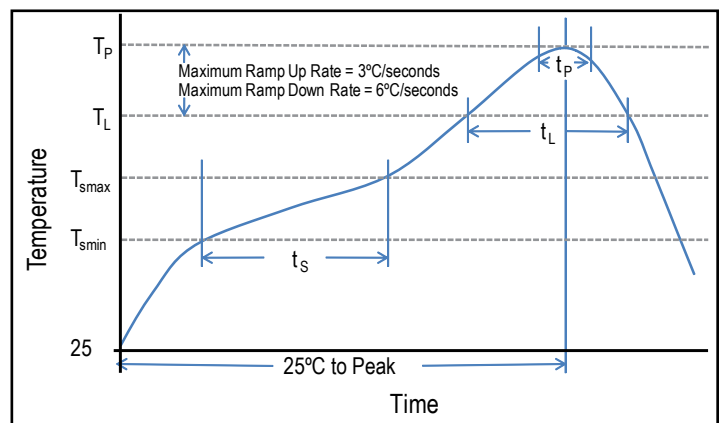
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Minimum (T_{smin})	100°C	150°C
Temperature Maximum (T_{smax})	150°C	200°C
Time (t_s) from T_{smin} to T_{smax}	60 – 120 seconds	60 – 120 seconds
Ramp-up Rate (T_L to T_P)	3°C/seconds maximum	3°C/seconds maximum
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60 – 150 seconds	60 – 150 seconds
Peak Temperature (T_P)	220°C* 235°C**	250°C* 260°C**
Time within 5°C of Maximum Peak Temperature (t_p)	20 seconds maximum	30 seconds maximum
Ramp-down Rate (T_P to T_L)	6°C/seconds maximum	6°C/seconds maximum
Time 25°C to Peak Temperature	6 minutes maximum	8 minutes maximum

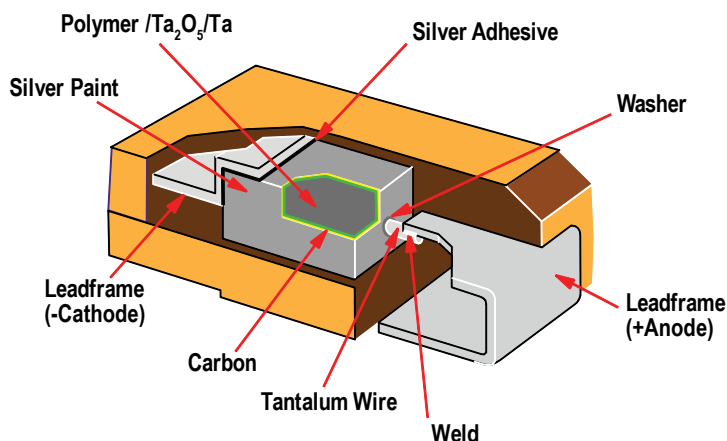
Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y, and X

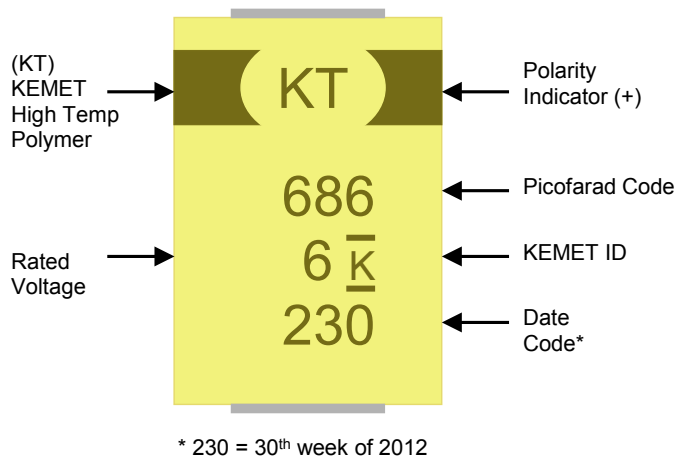
**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W, and Z



Construction



Capacitor Marking



Date Code *	
1 st digit = Last number of Year	9 = 2009 0 = 2010 1 = 2011 2 = 2012 3 = 2013 4 = 2014
2 nd and 3 rd digit = Week of the Year	01 = 1 st week of the Year to 52 = 52 nd week of the Year

Storage

All KO-CAP series are shipped in moisture barrier bags with a desiccant and moisture indicator card. These series are classified as MSL3 (Moisture Sensitivity Level 3). Product contained within the moisture barrier bags should be stored in normal working environments with temperatures not to exceed 40°C and humidity not in excess of 60% RH.

Tape & Reel Packaging Information

KEMET's molded tantalum and aluminum chip capacitor families are packaged in 8 and 12 mm plastic tape on 7" and 13" reels in accordance with *EIA Standard 481-1: Embossed Carrier Taping of Surface Mount Components for Automatic Handling*. This packaging system is compatible with all tape-fed automatic pick-and-place systems.

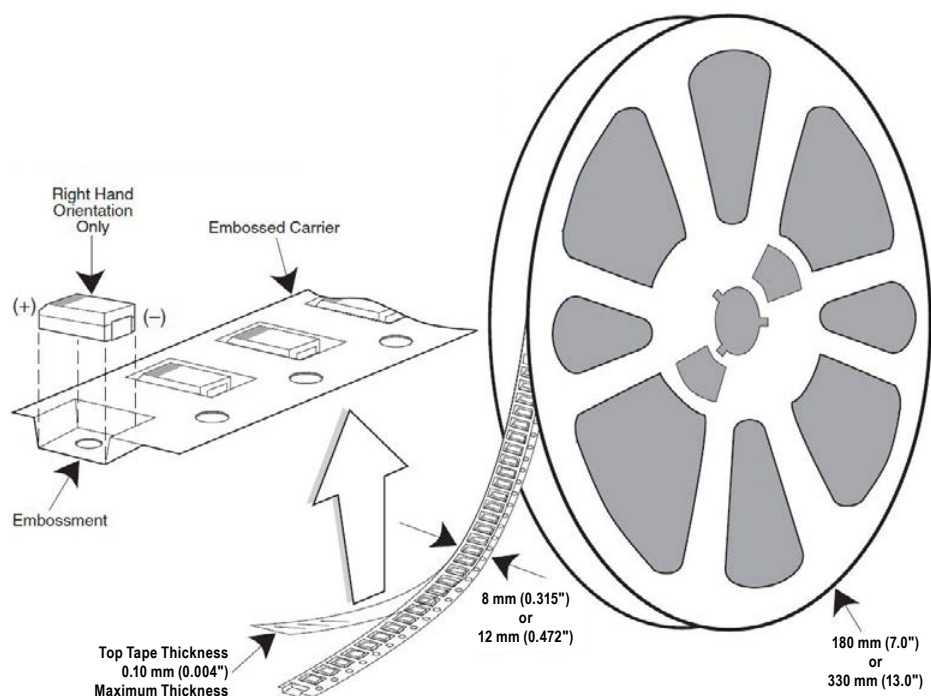
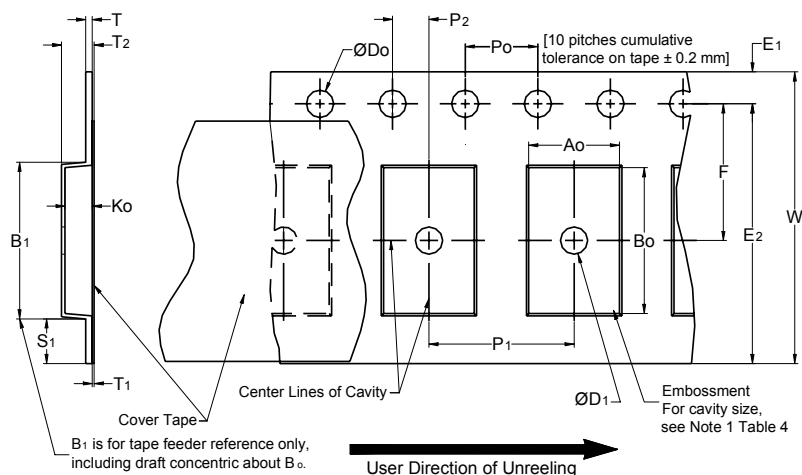


Table 3 – Packaging Quantity

Case Code		Tape Width (mm)	7" Reel*	13" Reel*
KEMET	EIA			
I	3216-10	8	3,000	12,000
S	3216-12	8	2,500	10,000
T	3528-12	8	2,500	10,000
M	3528-15	8	2,000	8,000
U	6032-15	12	1,000	5,000
L	6032-19	12	1,000	5,000
W	7343-15	12	1,000	3,000
Z	7343-17	12	1,000	3,000
V	7343-20	12	1,000	3,000
A	3216-18	8	2,000	9,000
B	3528-21	8	2,000	8,000
C	6032-28	12	500	3,000
D	7343-31	12	500	2,500
Y	7343-40	12	500	2,000
X	7343-43	12	500	2,000
E/T428P	7360-38	12	500	2,000
H	7360-20	12	1,000	2,500

* No C-Spec required for 7" reel packaging. C-7280 required for 13" reel packaging.

Figure 1 – Embossed (Plastic) Carrier Tape Dimensions**Table 4 – Embossed (Plastic) Carrier Tape Dimensions**

Metric will govern

Constant Dimensions — Millimeters (Inches)									
Tape Size	D ₀	D ₁ Minimum Note 1	E ₁	P ₀	P ₂	R Reference Note 2	S ₁ Minimum Note 3	T Maximum	T ₁ Maximum
8 mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.0 (0.039)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	25.0 (0.984)	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)
12 mm		1.5 (0.059)				30 (1.181)			
16 mm									
Variable Dimensions — Millimeters (Inches)									
Tape Size	Pitch	B ₁ Maximum Note 4	E ₂ Minimum	F	P ₁	T ₂ Maximum	W Maximum	A ₀ , B ₀ & K ₀	
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	2.5 (0.098)	8.3 (0.327)	Note 5	
12 mm	Single (4 mm) & Double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	12.3 (0.484)		
16 mm	Triple (12 mm)	12.1 (0.476)	14.25 (0.561)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	16.3 (0.642)		

1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
2. The tape, with or without components, shall pass around R without damage (see Figure 5).
3. If $S_1 < 1.0$ mm, there may not be enough area for cover tape to be properly applied (see EIA Standard 481–D, paragraph 4.3, section b).
4. B_1 dimension is a reference dimension for tape feeder clearance only.
5. The cavity defined by A_0 , B_0 and K_0 shall surround the component with sufficient clearance that:
 - (a) the component does not protrude above the top surface of the carrier tape.
 - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - (c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 2).
 - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8 mm and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 3).
 - (e) see Addendum in EIA Standard 481–D for standards relating to more precise taping requirements.

Packaging Information Performance Notes

- Cover Tape Break Force:** 1.0 Kg minimum.
- Cover Tape Peel Strength:** The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength
8 mm	0.1 to 1.0 Newton (10 to 100 gf)
12 and 16 mm	0.1 to 1.3 Newton (10 to 130 gf)

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ± 10 mm/minute.

- Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA Standards 556 and 624.

Figure 2 – Maximum Component Rotation

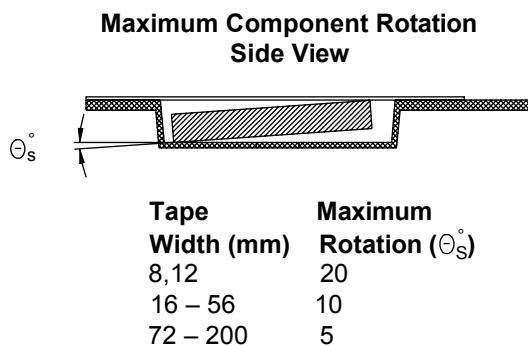
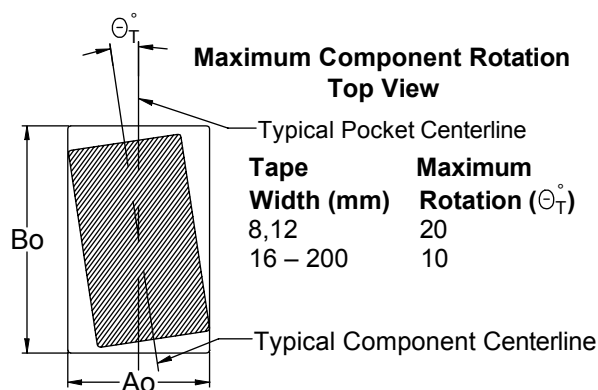


Figure 3 – Maximum Lateral Movement

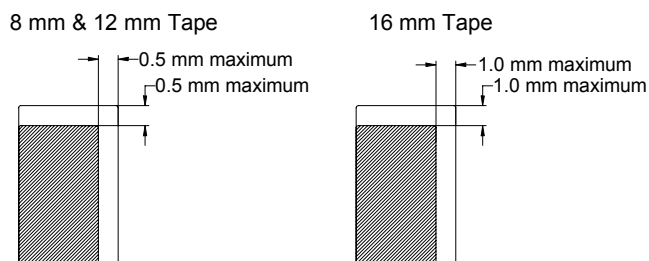


Figure 4 – Bending Radius

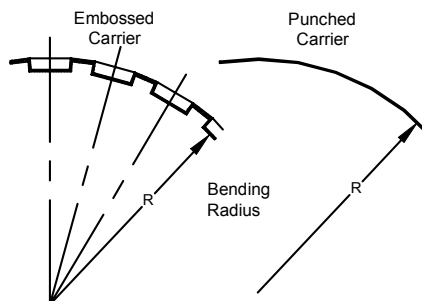
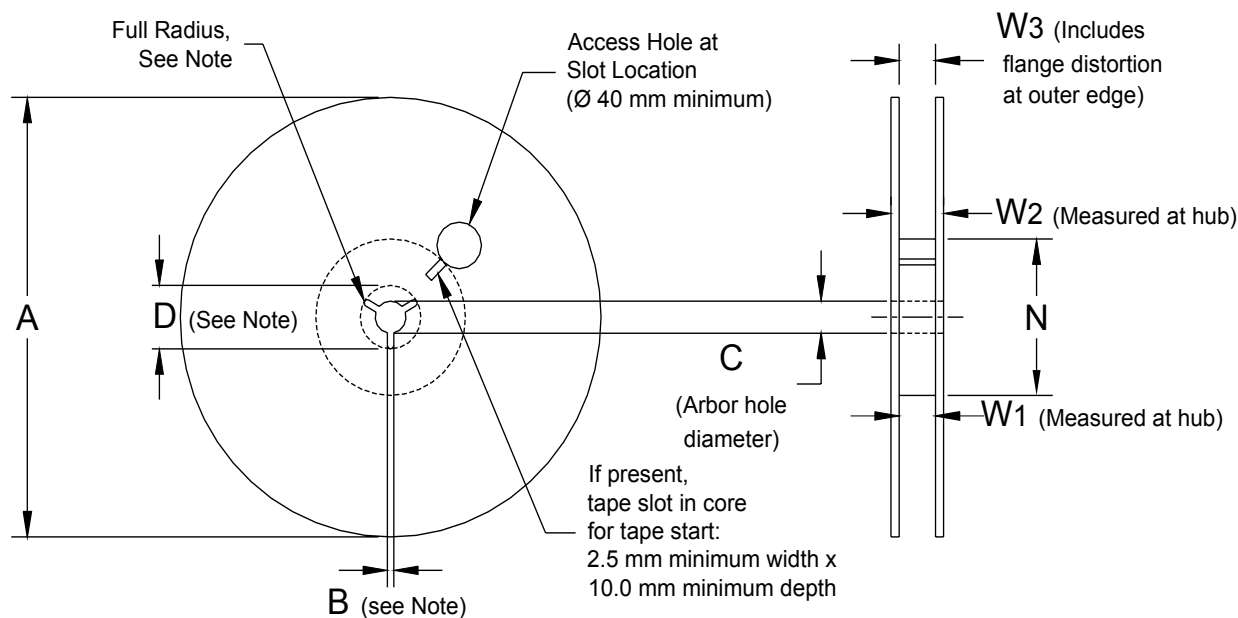


Figure 5 – Reel Dimensions

Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 5 – Reel Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)				
Tape Size	A	B Minimum	C	D Minimum
8 mm	178 ±0.20 (7.008 ±0.008) or 330 ±0.20 (13.000 ±0.008)	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)
12 mm				
16 mm				
Variable Dimensions — Millimeters (Inches)				
Tape Size	N Minimum	W ₁	W ₂ Maximum	W ₃
8 mm	50 (1.969)	8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)	Shall accommodate tape width without interference
12 mm		12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	
16 mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)	

Figure 6 – Tape Leader & Trailer Dimensions

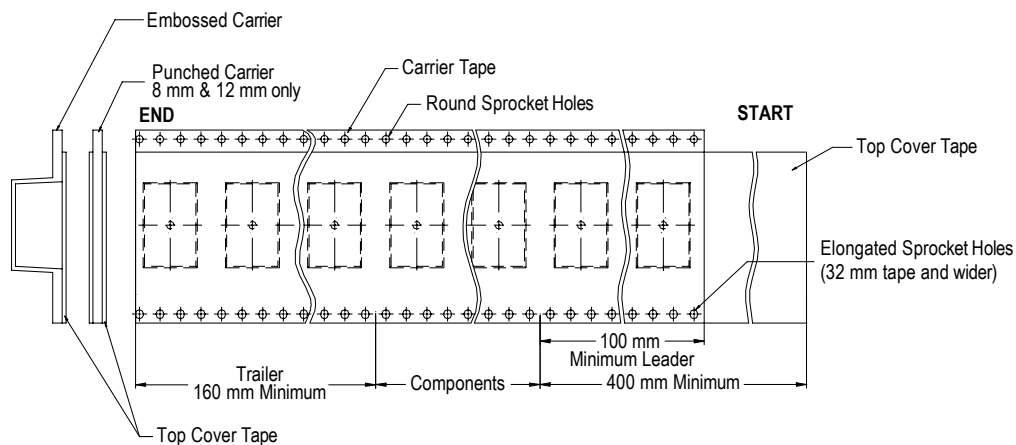
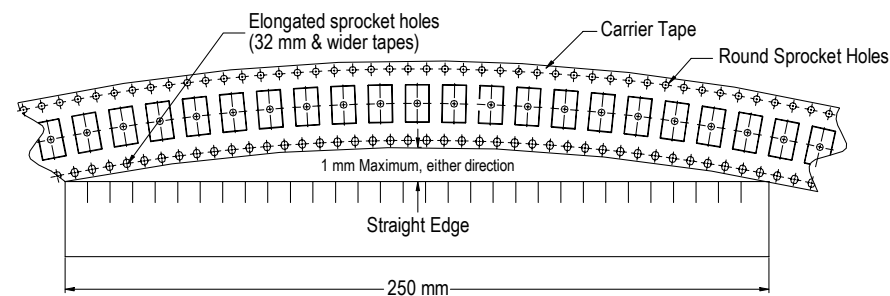


Figure 7 – Maximum Camber



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