September 2013



# FSBS5CH60 Motion SPM<sup>®</sup> 3 Series

### **Features**

- UL Certified No.E209204(SPMBA-027 Package)
- 600 V 5 A 3 Phase IGBT Inverter Bridge Including Control ICs for Gate Driving and Protection
- Three Separate Open Emitter Pins from Low Side IGBTs for Three Leg Current Sensing
- Single-Grounded Power Supply for Built-In HVICs
- Isolation Rating of 2500 Vrms/min
- Low Thermal Resistance by Using Ceramic Substarte

### • RoHS compliant Applications

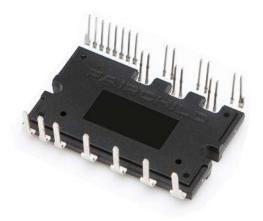
• Motion Control - Home Appliance / Industrial Motor Features

## **General Description**

FSBS5CH60 Is A Motion SPM® 3 Series that Fairchild Has Developed to Provide A Very Compact and High Performance Inverter Solution for AC Motor Drives in Low-Power Applications Such as Air Conditioners and Washing Machines. It Combines Optimized Circuit Protections and Drives Matched to Low-Loss IGBTs. The System Reliability Is Further Enhanced by The Integrated Under-Voltage Lock-Out and Over-Current Protection. The High Speed Built-In HVIC Provides Optocoupler-Less Single-Supply IGBT Gate Driving Capability that Further Reduces The Overall Size of The Inverter System. Each Phase Leg Current of The Inverter Can Be Monitored Thanks to Three Separate Negative DC Terminals.

### Resource

• AN-9035: Motion SPM® 3 Series Ver.2 User's Guide





## **Package Marking and Ordering Information**

Device Marking	Device	Package	Reel Size	Packing Type	Quantity
FSBS5CH60	FSBS5CH60	SPMBA-027	-	RAIL	10

### **Integrated Power Functions**

• 600 V - 3 A IGBT Inverter for Three-Phase DC/AC Power Conversion (Please Refer to Figure 3)

### Integrated Drive, Protection and System Control Functions

- For Inverter High-Side IGBTs: Gate Drive Circuit, High Voltage Isolated High-Speed Level Shifting
   Control Circuit Under-Voltage (UV) Protection
   Note) Available Bootstrap Circuit Example is Given in Figures 10 and 11.
- For Inverter Low-Side IGBTs: Gate Drive Circuit, Short Circuit Protection (SC)
   Control Supply Circuit Under-Voltage (UV) Protection
- Fault Sgnaling: Corresponding to a UV Fault (Low-Side Supply)
- Input interface: Active High Interface, Can Work with 3.3 / 5 V Logic

### **Pin Configuration**

### **Top View**

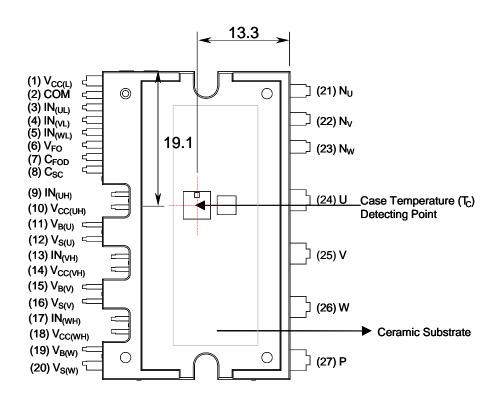
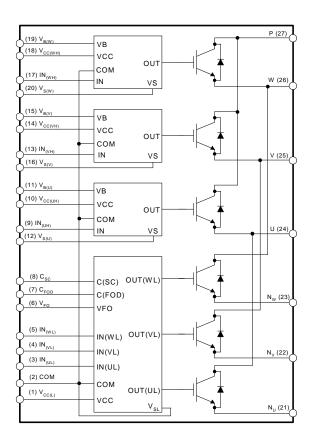


Figure 2.

# **Pin Descriptions**

Pin Number	Pin Name	Pin Description
1	V <sub>CC(L)</sub>	Low-side Common Bias Voltage for IC and IGBTs Driving
2	СОМ	Common Supply Ground
3	IN <sub>(UL)</sub>	Signal Input for Low-side U Phase
4	IN <sub>(VL)</sub>	Signal Input for Low-side V Phase
5	IN <sub>(WL)</sub>	Signal Input for Low-side W Phase
6	V <sub>FO</sub>	Fault Output
7	C <sub>FOD</sub>	Capacitor for Fault Output Duration Time Selection
8	C <sub>SC</sub>	Capacitor (Low-pass Filter) for Short-Current Detection Input
9	IN <sub>(UH)</sub>	Signal Input for High-side U Phase
10	V <sub>CC(UH)</sub>	High-side Bias Voltage for U Phase IC
11	V <sub>B(U)</sub>	High-side Bias Voltage for U Phase IGBT Driving
12	V <sub>S(U)</sub>	High-side Bias Voltage Ground for U Phase IGBT Driving
13	IN <sub>(VH)</sub>	Signal Input for High-side V Phase
14	V <sub>CC(VH)</sub>	High-side Bias Voltage for V Phase IC
15	V <sub>B(V)</sub>	High-side Bias Voltage for V Phase IGBT Driving
16	V <sub>S(V)</sub>	High-side Bias Voltage Ground for V Phase IGBT Driving
17	IN <sub>(WH)</sub>	Signal Input for High-side W Phase
18	V <sub>CC(WH)</sub>	High-side Bias Voltage for W Phase IC
19	V <sub>B(W)</sub>	High-side Bias Voltage for W Phase IGBT Driving
20	V <sub>S(W)</sub>	High-side Bias Voltage Ground for W Phase IGBT Driving
21	N <sub>U</sub>	Negative DC-Link Input for U Phase
22	N <sub>V</sub>	Negative DC-Link Input for V Phase
23	N <sub>W</sub>	Negative DC-Link Input for W Phase
24	U	Output for U Phase
25	V	Output for V Phase
26	W	Output for W Phase
27	Р	Positive DC-Link Input

## **Internal Equivalent Circuit and Input/Output Pins**



#### Note

- 1. Inverter low-side is composed of three IGBTs,Motion SPM® 3 Product freewheeling diodes for each IGBT and one control IC. It has gate drive and protection functions.
- 2. Inverter power side is composed of four inverter dc-link input terminals and three inverter output terminals.
- 3. Inverter high-side is composed of three IGBTs, freewheeling diodes and three drive ICs for each IGBT.

Figure 3.

## **Absolute Maximum Ratings** (T<sub>J</sub> = 25°C, Unless Otherwise Specified)

### **Inverter Part**

Symbol	Parameter	Conditions	Rating	Unit
V <sub>PN</sub>	Supply Voltage	Applied between P- N <sub>U</sub> , N <sub>V</sub> , N <sub>W</sub>	450	V
V <sub>PN(Surge)</sub>	Supply Voltage (Surge)	Applied between P- N <sub>U</sub> , N <sub>V</sub> , N <sub>W</sub>	500	V
V <sub>CES</sub>	Collector-emitter Voltage		600	V
± I <sub>C</sub>	Each IGBT Collector Current	T <sub>C</sub> = 25°C	5	Α
± I <sub>CP</sub>	Each IGBT Collector Current (Peak)	T <sub>C</sub> = 25°C, Under 1ms Pulse Width	10	Α
P <sub>C</sub>	Collector Dissipation	T <sub>C</sub> = 25°C per One Chip	25	W
T <sub>J</sub>	Operating Junction Temperature	(Note 1)	-20 ~ 125	°C

#### Note

### **Control Part**

Symbol	Parameter	Conditions	Rating	Unit
V <sub>CC</sub>	Control Supply Voltage	Applied between $V_{CC(UH)}$ , $V_{CC(VH)}$ , $V_{CC(WH)}$ , $V_{CC(L)}$ - COM	20	V
V <sub>BS</sub>	High-side Control Bias Voltage	Applied between $V_{B(U)}$ - $V_{S(U)}$ , $V_{B(V)}$ - $V_{S(V)}$ , $V_{B(W)}$ - $V_{S(W)}$	20	V
V <sub>IN</sub>	Input Signal Voltage	Applied between $IN_{(UH)}$ , $IN_{(VH)}$ , $IN_{(WH)}$ , $IN_{(UL)}$ , $IN_{(VL)}$ , $IN_{(VL)}$ , $IN_{(WL)}$ - COM	-0.3~17	V
V <sub>FO</sub>	Fault Output Supply Voltage	Applied between V <sub>FO</sub> - COM	-0.3~V <sub>CC</sub> +0.3	V
I <sub>FO</sub>	Fault Output Current	Sink Current at V <sub>FO</sub> Pin	5	mA
V <sub>SC</sub>	Current Sensing Input Voltage	Applied between C <sub>SC</sub> - COM	-0.3~V <sub>CC</sub> +0.3	V

### **Total System**

Symbol Parameter		Parameter Condition		Unit	
V <sub>PN(PROT)</sub>	Self Protection Supply Voltage Limit (Short Circuit Protection Capability)	$V_{CC} = V_{BS} = 13.5 \sim 16.5 \text{ V}$ $T_J = 125^{\circ}\text{C}$ , Non-repetitive, less than 2µs	400	V	
T <sub>C</sub>	Module Case Operation Temperature	-20°C ≤ T <sub>J</sub> ≤ 125°C, See Figure 2	-20 ~ 100	°C	
T <sub>STG</sub>	Storage Temperature		-40 ~ 125	°C	
V <sub>ISO</sub>	Isolation Voltage	60Hz, Sinusoidal, AC 1 minute, Connection Pins to ceramic substrate	2500	V <sub>rms</sub>	

### **Thermal Resistance**

Symbol	Parameter	Conditions	Min.	Тур.	Max.	Unit
R <sub>th(j-c)Q</sub>		Inverter IGBT part (per 1/6 module)	-	-	3.9	°C/W
R <sub>th(j-c)F</sub>	Resistance	Inverter FWD part (per 1/6 module)	-	-	5.3	°C/W

#### Note

2. For the measurement point of case temperature( $T_{\mbox{\scriptsize C}}$ ), please refer to Figure 2.

<sup>1.</sup> The maximum junction temperature rating of the power chips integrated within the Motion SPM® 3 Product is 150 °C(@T<sub>C</sub>  $\leq$  100°C). However, to insure safe operation of the Motion SPM 3 Product, the average junction temperature should be limited to  $T_{J(ave)} \leq 125$ °C (@T<sub>C</sub>  $\leq$  100°C).

# $\textbf{Electrical Characteristics} \ \, (T_J = 25^{\circ}\text{C}, \, \text{Unless Otherwise Specified})$

### **Inverter Part**

S	ymbol	Parameter	Condi	itions	Min.	Тур.	Max.	Unit
V	CE(SAT)	Collector-Emitter Saturation Voltage	$V_{CC} = V_{BS} = 15 \text{ V}$ $V_{IN} = 5 \text{V}$			-	2.3	V
	V <sub>F</sub>	FWD Forward Voltage	V <sub>IN</sub> = 0 V	I <sub>C</sub> = 5 A, T <sub>J</sub> = 25°C	-	-	2.1	V
HS	t <sub>ON</sub>	Switching Times	$V_{PN} = 300 \text{ V}, V_{CC} = V_{E}$	V <sub>PN</sub> = 300 V, V <sub>CC</sub> = V <sub>BS</sub> = 15 V		0.40	-	μS
	t <sub>C(ON)</sub>		$I_C = 5 \text{ A}$ $V_{IN} = 0 \text{ V} \leftrightarrow 5 \text{ V}, \text{ Induc}$	tive Load	-	0.21	-	μS
	t <sub>OFF</sub>		(Note 3)	aive Load	-	0.68	-	μS
	t <sub>C(OFF)</sub>				-	0.25	-	μS
	t <sub>rr</sub>				-	0.10	-	μS
LS	t <sub>ON</sub>		$V_{PN} = 300 \text{ V}, V_{CC} = V_{E}$	<sub>3S</sub> = 15 V	-	0.56	-	μS
	t <sub>C(ON)</sub>		$I_C = 5 \text{ A}$ $V_{IN} = 0 \text{ V} \leftrightarrow 5 \text{ V}, \text{ Induc}$	tive Load	-	0.28	-	μS
	t <sub>OFF</sub>		(Note 3)	aive Load	-	0.72	-	μS
	t <sub>C(OFF)</sub>				-	0.25	-	μS
	t <sub>rr</sub>				-	0.10	-	μS
	I <sub>CES</sub>	Collector-Emitter Leakage Current	V <sub>CE</sub> = V <sub>CES</sub>		-	-	250	μΑ

#### Note

<sup>3.</sup>  $t_{ON}$  and  $t_{OFF}$  include the propagation delay time of the internal drive IC.  $t_{C(ON)}$  and  $t_{C(OFF)}$  are the switching time of IGBT itself under the given gate driving condition internally. For the detailed information, please see Figure 4.

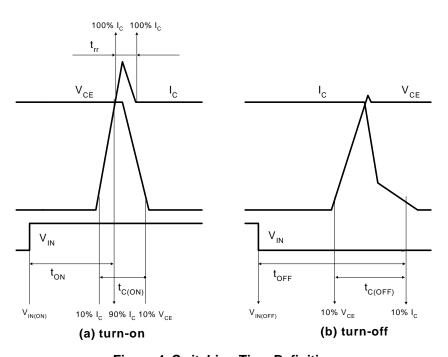


Figure 4. Switching Time Definition

## $\textbf{Electrical Characteristics} \ \, (T_J = 25^{\circ}C, \, \text{Unless Otherwise Specified})$

### **Control Part**

Symbol	Parameter	Co	nditions	Min.	Тур.	Max.	Unit
I <sub>QCCL</sub>	Quiescent V <sub>CC</sub> Supply Current	V <sub>CC</sub> = 15 V IN <sub>(UL, VL, WL)</sub> = 0 V	V <sub>CC(L)</sub> - COM	-	-	23	mA
I <sub>QCCH</sub>		V <sub>CC</sub> = 15 V IN <sub>(UH, VH, WH)</sub> = 0 V	$V_{CC(UH)}, V_{CC(VH)}, V_{CC(WH)} - COM$	-	-	100	μΑ
I <sub>QBS</sub>	Quiescent V <sub>BS</sub> Supply Current	V <sub>BS</sub> = 15 V IN <sub>(UH, VH, WH)</sub> = 0 V	$V_{B(U)}$ - $V_{S(U)}$ , $V_{B(V)}$ - $V_{S(V)}$ , $V_{B(W)}$ - $V_{S(W)}$	ı	-	500	μΑ
V <sub>FOH</sub>	Fault Output Voltage	V <sub>SC</sub> = 0 V, V <sub>FO</sub> Circu	$V_{SC} = 0 \text{ V}, V_{FO} \text{ Circuit: } 4.7 \text{ k}\Omega \text{ to 5 V Pull-up}$		-	-	V
V <sub>FOL</sub>		V <sub>SC</sub> = 1 V, V <sub>FO</sub> Circu	iit: 4.7 kΩ to 5 V Pull-up	-	-	0.8	V
V <sub>SC(ref)</sub>	Short Circuit Trip Level	V <sub>CC</sub> = 15 V (Note 4)		0.45	0.5	0.55	V
UV <sub>CCD</sub>	Supply Circuit Under-	Detection Level		10.7	11.9	13.0	V
UV <sub>CCR</sub>	Voltage Protection	Reset Level		11.2	12.4	13.2	V
UV <sub>BSD</sub>		Detection Level		10.1	11.3	12.5	V
UV <sub>BSR</sub>		Reset Level		10.5	11.7	12.9	V
t <sub>FOD</sub>	Fault-out Pulse Width	C <sub>FOD</sub> = 33 nF (Note 5)		1.0	1.8	-	ms
V <sub>IN(ON)</sub>	ON Threshold Voltage	Applied between IN <sub>(UH)</sub> , IN <sub>(VH)</sub> , IN <sub>(WH)</sub> , IN <sub>(UL)</sub> ,		3.0	-	-	V
V <sub>IN(OFF)</sub>	OFF Threshold Voltage	$IN_{(VL)}$ , $IN_{(WL)}$ - COM		-	-	0.8	V

#### Note:

## **Recommended Operating Conditions**

Symbol	Parameter	Conditions	Value			Unit
Symbol	raiailletei	Conditions	Min.	Тур.	Max.	Offic
V <sub>PN</sub>	Supply Voltage	Applied between P - N <sub>U</sub> , N <sub>V</sub> , N <sub>W</sub>	-	300	400	V
V <sub>CC</sub>	Control Supply Voltage	Applied between $V_{CC(UH)}$ , $V_{CC(VH)}$ , $V_{CC(WH)}$ , $V_{CC(WH)}$ ,	13.5	15	16.5	V
V <sub>BS</sub>	High-side Bias Voltage	Applied between $V_{B(U)}$ - $V_{S(U)}$ , $V_{B(V)}$ - $V_{S(V)}$ , $V_{B(W)}$ - $V_{S(W)}$	13.0	15	18.5	V
DV <sub>CC</sub> /Dt, DV <sub>BS</sub> /Dt	Control supply variation		-1	-	1	V/μs
t <sub>dead</sub>	Blanking Time for Preventing Arm-short	For Each Input Signal	2	-	-	μs
f <sub>PWM</sub>	PWM Input Signal	$-20^{\circ}\text{C} \le \text{T}_{\text{C}} \le 100^{\circ}\text{C}, -20^{\circ}\text{C} \le \text{T}_{\text{J}} \le 125^{\circ}\text{C}$	-	-	20	kHz
V <sub>SEN</sub>	Voltage for Current Sensing	Applied between $N_U$ , $N_V$ , $N_W$ - COM (Including surge voltage)	-4		4	V

<sup>4.</sup> Short-circuit current protection is functioning only at the low-sides.

<sup>5.</sup> The fault-out pulse width  $t_{FOD}$  depends on the capacitance value of  $C_{FOD}$  according to the following approximate equation:  $C_{FOD} = 18.3 \times 10^{-6} \times t_{FOD}[F]$ 

# **Mechanical Characteristics and Ratings**

Parameter	Co	Limits			Unit	
Farameter		ondition	Min.	Тур.	Max.	Ollit
Mounting Torque	Mounting Screw: - M3	Recommended 0.62N•m	0.51	0.62	0.72	N•m
Device Flatness		Note Figure 5	0	-	+120	μ <b>m</b>
Weight			-	15.4	-	g

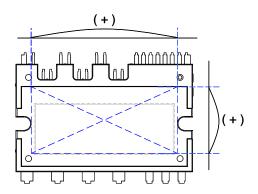
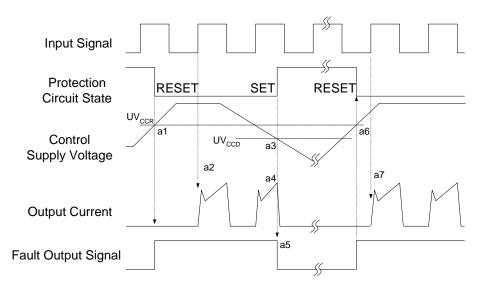


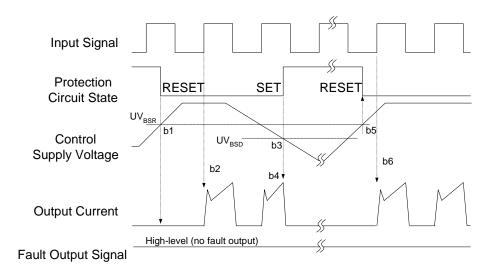
Figure 5. Flatness Measurement Position

### **Time Charts of Protective Function**



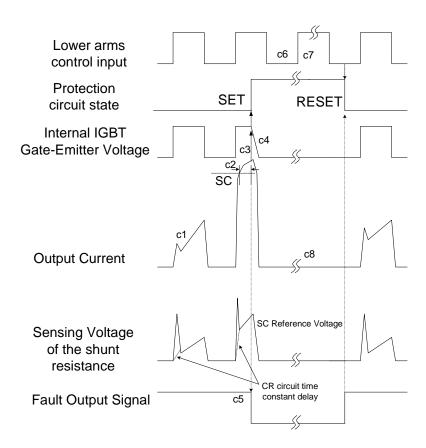
- a1 : Control supply voltage rises: After the voltage rises  $UV_{CCR}$ , the circuits start to operate when next input is applied.
- a2: Normal operation: IGBT ON and carrying current.
- a3 : Under voltage detection (UV<sub>CCD</sub>).
- a4: IGBT OFF in spite of control input condition.
- a5 : Fault output operation starts.
- a6 : Under voltage reset (UV $_{CCR}$ ).
- a7: Normal operation: IGBT ON and carrying current.

Figure 6. Under-Voltage Protection (Low-side)



- b1 : Control supply voltage rises: After the voltage reaches UV<sub>BSR</sub>, the circuits start to operate when next input is applied.
- b2 : Normal operation: IGBT ON and carrying current.
- b3 : Under voltage detection (UV $_{\mbox{\footnotesize BSD}}$ ).
- b4: IGBT OFF in spite of control input condition, but there is no fault output signal.
- b5 : Under voltage reset (UV<sub>BSR</sub>)
- b6: Normal operation: IGBT ON and carrying current

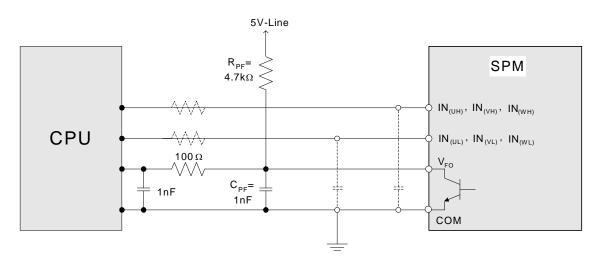
Figure 7. Under-Voltage Protection (High-side)



(with the external shunt resistance and CR connection)

- $\ensuremath{\mathsf{c1}}$  : Normal operation: IGBT ON and carrying current.
- c2 : Short circuit current detection (SC trigger).
- c3: Hard IGBT gate interrupt.
- c4: IGBT turns OFF.
- c5 : Fault output timer operation starts: The pulse width of the fault output signal is set by the external capacitor  $C_{FO}$ .
- c6: Input "L": IGBT OFF state.
- c7 : Input "H": IGBT ON state, but during the active period of fault output the IGBT doesn't turn ON.
- c8: IGBT OFF state

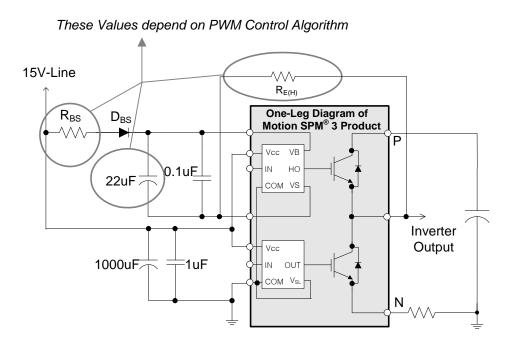
Figure 8. Short-Circuit Current Protection (Low-side Operation only)



#### Note:

- RC coupling at each input (parts shown dotted) might change depending on the PWM control scheme used in the application and the wiring impedance of the application's printed circuit board. The Motion SPM<sup>®</sup> 3 Product input signal section integrates 3.3kΩ (typ.) pull-down resistor. Therefore, when using an external filtering resistor, please pay attention to the signal voltage drop at input terminal.
- 2. The logic input is compatible with standard CMOS or LSTTL outputs.

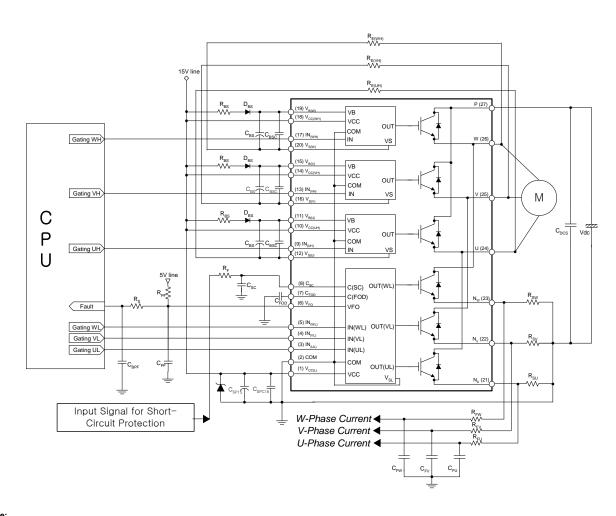
Figure 9. Recommended CPU I/O Interface Circuit



### Note:

- 1. It would be recommended that the bootstrap diode,  $D_{BS}$ , has soft and fast recovery characteristics.
- 2. The bootstrap resistor ( $R_{BS}$ ) should be 3 times greater than  $R_{E(H)}$ . The recommended value of  $R_{E(H)}$  is 5.6 $\Omega$ , but it can be increased up to  $20\Omega$  (maximum) for a slower dv/dt of high-side.
- 3. The ceramic capacitor placed between  $V_{CC}$ -COM should be over 1uF and mounted as close to the pins of the Motion SPM 3 Product as possible.

Figure 10. Recommended Bootstrap Operation Circuit and Parameters

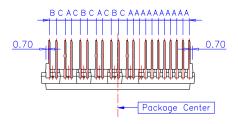


#### Note:

- 1. To avoid malfunction, the wiring of each input should be as short as possible. (less than 2-3cm)
- 2. By virtue of integrating an application specific type HVIC inside the Motion SPM<sup>®</sup> 3 Product, direct coupling to CPU terminals without any opto-coupler or transformer isolation is possible.
- $3. \ V_{FO} \ \text{output is open collector type. This signal line should be pulled up to the positive side of the 5V power supply \ with approximately } 4.7 k\Omega \ \text{resistance. Please refer to Figure 9}.$
- 4. C<sub>SP15</sub> of around 7 times larger than bootstrap capacitor C<sub>BS</sub> is recommended.
- 5. V<sub>FO</sub> output pulse width should be determined by connecting an external capacitor(C<sub>FOD</sub>) between C<sub>FOD</sub>(pin7) and COM(pin2). (Example : if C<sub>FOD</sub> = 33 nF, then t<sub>FO</sub> = 1.8ms (typ.)) Please refer to the note 5 for calculation method.
- 6. Input signal is High-Active type. There is a 3.3kΩ resistor inside the IC to pull down each input signal line to GND. When employing RC coupling circuits, set up such RC couple that input signal agree with turn-off/turn-on threshold voltage.
- 7. To prevent errors of the protection function, the wiring around  $R_{\text{F}}$  and  $C_{\text{SC}}$  should be as short as possible.
- 8. In the short-circuit protection circuit, please select the  $R_F C_{SC}$  time constant in the range 1.5~2  $\mu s.$
- 9. Each capacitor should be mounted as close to the pins of the Motion SPM 3 Product as possible.
- 10. To prevent surge destruction, the wiring between the smoothing capacitor and the P&GND pins should be as short as possible. The use of a high frequency non-inductive capacitor of around 0.1~0.22 uF between the P&GND pins is recommended.
- 11. Relays are used at almost every systems of electrical equipments of home appliances. In these cases, there should be sufficient distance between the CPU and the relays.
- 12. C<sub>SPC15</sub> should be over 1uF and mounted as close to the pins of the Motion SPM 3 Product as possible.

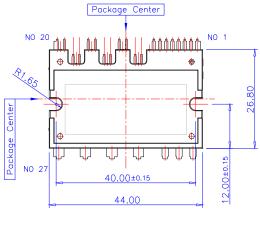
Figure 11. Typical Application Circuit

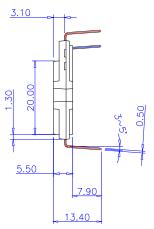
## **Detailed Package Outline Drawings**

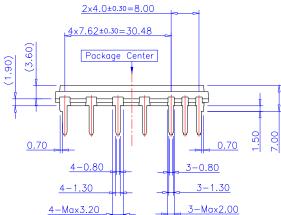


Lead Pitch : ±0.30 A : 1.778

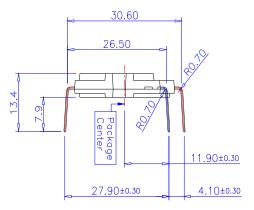
> B : 2.050 C : 2.531



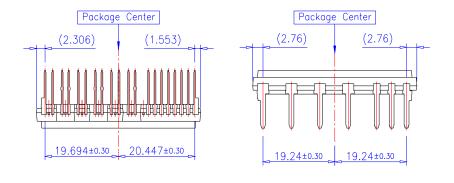




## **Detailed Package Outline Drawings (Continued)**

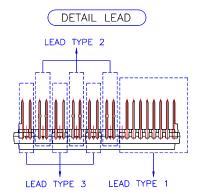


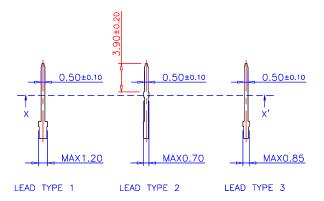
Lead Forming Dimension

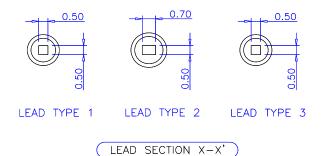


PKG Center to Lead Distance

## **Detailed Package Outline Drawings (Continued)**











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CorePLUS™ Green FPS™

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Saving our world, 1mW/W/kW at a time™ SignalWise™

SmartMax™ SMART START™

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SPM®
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SuperSOT™-6
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### **Definition of Terms**

Datasheet Identification   Product Status		Definition		
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		Datasheet contains preliminary data; supplementary data will be published at a later date. Fairchild Semiconductor reserves the right to make changes at any time without notice to improve design.		
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