

# **Aluminum electrolytic capacitors**

Axial-lead and soldering star capacitors

Series/Type: B43693, B43793
Date: November 2012

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#### Axial-lead and soldering star capacitors

B43693, B43793

High voltage - 125 °C

#### **Applications**

Automotive electronics

#### **Features**

- High voltage design
- High ripple current capability
- Long useful life
- High vibration stability
- RoHS-compatible

#### Construction

- Charge/discharge-proof, polar
- Aluminum case with insulating sleeve
- Negative pole connected to case

#### **Terminals**

- Axial leads, welded to ensure perfect electrical contact
- Soldering star for upright mounting on PCB available
- Alternative axial-lead design with double-sided plates for horizontal mounting available upon request

#### Taping and packing

- Axial-lead capacitors will be delivered in pallet package Capacitors with d × l ≤ 16 × 30 mm are also available taped on reel
- Soldering star capacitors are packed in cardboard







## High voltage - 125 °C



#### Specifications and characteristics in brief

Rated voltage V <sub>B</sub>	160 250 V DC					
Surge voltage V <sub>s</sub>	1.15 · V <sub>B</sub>					
Rated capacitance C <sub>R</sub>	22 130 μF					
Capacitance tolerance	−10/+30% ≙ Q					
Leakage current I <sub>leak</sub> (5 min, 20 °C)	$I_{leak} \le 0.3 \ \mu A$	$I_{leak} \le 0.3 \ \mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right)^{0.7} + 4 \ \mu A$				
Self-inductance ESL <sup>1)</sup>	Diameter d (mm	1)	14	18	21	
	Terminals	Length I (mm)	Approx	c. ESL (r	nH)	
	axial	30	24	34	_	
		39	_	38	45	
		49	_	_	50	
	soldering star	30	7	10	-	
		39	_	11	13	
		49	_	_	14	
Useful life <sup>2)</sup>			Requir	ements:		_
125 °C; V <sub>R</sub> ; I <sub>AC,R</sub>	> 2500 h		$\Delta C/C$	$\leq \pm 30\%$ of initial value		
105 °C; V <sub>R</sub> ; I <sub>AC,R</sub>	> 10000 h		ESR	≤ 3 tim	es initial	specified limit <sup>3)</sup>
85 °C; V <sub>R</sub> ; I <sub>AC,max</sub>	> 4000 h		I <sub>leak</sub>	≤ initial	specifie	ed limit
40 °C; $V_R$ ; 2 · $I_{AC,R}$	> 250000 h					
Voltage endurance test			Post test requirements:			:
105 °C; V <sub>R</sub>	5000 h		$\Delta C/C$	≤ ±10% of initial value		
			ESR	≤ 1.3%	of initia	I specified limit <sup>3)</sup>
			I <sub>leak</sub>	≤ initial	specifie	ed limit
Vibration resistance	To IEC 60068-2	-6, test Fc:				_
test	, , ,	e 10 Hz 2 kHz	•	ement a	mplitude	e max. 1.5 mm,
		x. 20 <i>g</i> , duration				
	Capacitor mounted by its wire leads at a distance of $(6 \pm 1)$ mm from the case and additionally clamped by the case.			) mm from the		
IFC alimatic actorony			rine cas	ie.		
IEC climatic category	To IEC 60068-1: 40/125/56 (-40 °C/+125 °C/56 days damp heat test)					
Detail specification	Similar to CECC 30301-802					
Sectional specification	IEC 60384-4	IEC 60384-4				

<sup>1)</sup> If optimum circuit design is used, the values are lower by 30%.

<sup>2)</sup> Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

<sup>3)</sup> ESR<sub>max</sub> at 100 Hz, 20 °C

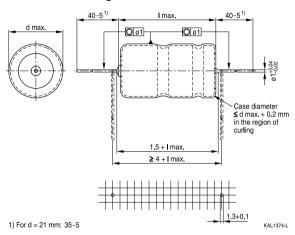




## High voltage - 125 °C

#### B43693, Axial-lead capacitors

#### **Dimensional drawing**

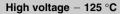


# Dimensions, weights and packing units

$d \times I$	$d_{max} \times I_{max}$	Approx. weight	Packing units (pcs	s.)
mm	mm	g	Pallet	Reel
14 × 30	14.5 × 30.5	6.8	200	350
$18 \times 30$	$18.5 \times 30.5$	11.1	160	_
18 × 39	$18.5 \times 40$	14.7	160	_
21 × 39	21.5 × 40	20.0	140	_
21 × 49	21.5 × 50	25.0	110	_





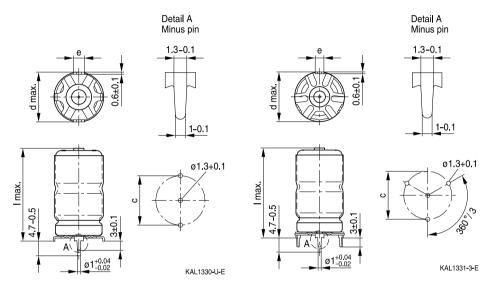




## B43793, Soldering star capacitors Dimensional drawings

Mounting holes d = 14 mm

## Mounting holes d = 16 mm ... 21 mm



## Dimensions, weights and packing units

$d \times I$	$d_{max} \times I_{max}$	c ±0.1	e ±0.1	Approx. weight	Packing units
mm	mm	mm	mm	g	pcs.
14 × 30	15.5 × 32	14.5	3.0	7.2	480
$18 \times 30$	19.5 × 32	18.5	3.0	11.8	300
18 × 39	19.5 × 41.5	18.5	3.0	15.4	200
21 × 39	22.5 × 41.5	21.5	3.5	21.0	324
21 × 49	22.5 × 51.5	21.5	3.5	26.0	264



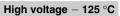


## High voltage − 125 °C

## Case dimensions and ordering codes

$\overline{V_R}$	C <sub>R</sub>	Case	Ordering code	Ordering code	Ordering code
	100 Hz	dimensions	Axial pallet	Axial reel	Soldering star
	20 °C	$d \times I$			
V DC	μF	mm			
160	68	14 × 30	B43693A1686Q001	B43693A1686Q003	B43793A1686Q001
	130	18 × 30	B43693A1137Q001		B43793A1137Q001
	200	18 × 39	B43693A1207Q001		B43793A1207Q001
	300	21 × 39	B43693A1307Q001		B43793A1307Q001
	400	21 × 49	B43693A1407Q001		B43793A1407Q001
200	47	14 × 30	B43693B2476Q001	B43693B2476Q003	B43793B2476Q001
	100	18 × 30	B43693B2107Q001		B43793B2107Q001
	150	18 × 39	B43693A2157Q001		B43793A2157Q001
	200	21 × 39	B43693A2207Q001		B43793A2207Q001
	270	21 × 49	B43693A2307Q001		B43793A2307Q001
250	22	14 × 30	B43693A2226Q001	B43693A2226Q003	B43793A2226Q001
	47	18 × 30	B43693A2476Q001		B43793A2476Q001
	68	18 × 39	B43693A2686Q001		B43793A2686Q001
	100	21 × 39	B43693A2107Q001		B43793A2107Q001
	130	21 × 49	B43693A2137Q001		B43793A2137Q001







## **Technical data**

$C_R$	Case	ESR <sub>max</sub>	ESR <sub>max</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,max</sub>	I <sub>AC,max</sub>	I <sub>AC,R</sub>	I <sub>AC,max</sub>
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 kHz	10 kHz	10 kHz	10 kHz	10 kHz
20 °C	$d \times I$	20 °C	-40 °C	20 °C	20 °C	40 °C	105 °C	105 °C	125 °C
μF	mm	mΩ	Ω	mΩ	mΩ	Α	Α	Α	Α
$V_{R} = 160$	V DC								
68	14 × 30	1050	25	440	450	3.68	2.95	1.2	2.3
130	18 × 30	570	13	240	250	5.2	4.15	1.7	3.25
200	18 × 39	370	8	160	165	7.2	5.75	2.35	4.5
300	21 × 39	250	6	105	110	10.05	8.10	3.3	6.25
400	21 × 49	190	4	77	80	12.9	10.40	4.25	8.0
$V_{R} = 200$	V DC								
47	14 × 30	1400	32	500	510	3.4	2.72	1.12	2.13
100	18 × 30	680	15	240	250	5.05	4.00	1.65	3.15
150	18 × 39	450	10	160	165	6.95	5.60	2.30	4.33
200	21 × 39	330	7.5	120	123	9.3	7.45	3.05	5.8
270	21 × 49	250	5.5	90	93	12.0	9.60	3.95	7.5
$V_{R} = 250$	V <sub>R</sub> = 250 V DC								
22	14 × 30	2300	34.0	454	510	3.65	2.90	1.20	2.27
47	18 × 30	1100	16.0	222	246	5.43	4.35	1.78	3.38
68	18 × 39	750	11.0	154	171	7.36	5.90	2.41	4.58
100	21 × 39	520	7.5	102	114	10.16	8.15	3.33	6.33
130	21 × 49	400	6.0	79	88	12.89	10.35	4.23	8.03

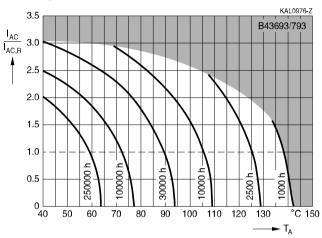




## High voltage - 125 °C

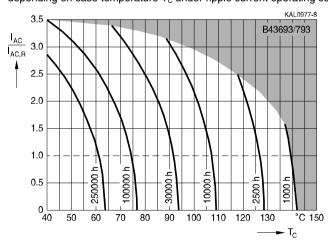
#### Useful life1)

depending on ambient temperature T<sub>A</sub> under ripple current operating conditions at V<sub>B</sub>



#### Useful life1)

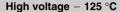
depending on case temperature  $T_{\text{C}}$  under ripple current operating conditions at  $V_{\text{R}}{}^{1)}$ 



<sup>1)</sup> Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

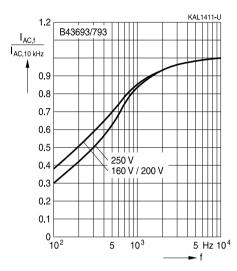






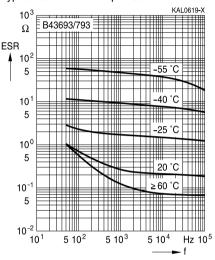


# Frequency factor of permissible ripple current I<sub>AC</sub> versus frequency f



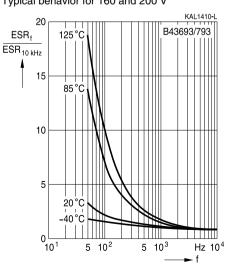
# Equivalent series resistance ESR versus frequency f

Typical behavior for 47 µF/250 V



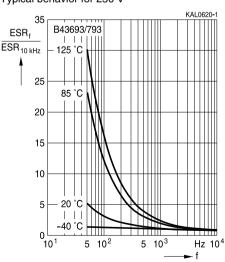
#### Frequency characteristics of ESR

Typical behavior for 160 and 200 V



## Frequency characteristics of ESR

Typical behavior for 250 V







#### High voltage - 125 °C

#### Cautions and warnings

#### Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. However, the amount of dangerous materials used in our products is limited to an absolute minimum.

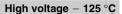
Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request.

MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.







#### **Product safety**

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Topic	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw-terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires.  Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board.  Do not pick up the PC board by the soldered capacitor.  Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"





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Topic	Safety information	Reference
		chapter "General
		technical information"
Active	Avoid overload of the capacitors.	8.2
flammability		"Active flammability"
Maintenance	Make periodic inspections of the capacitors.	10
	Before the inspection, make sure that the power	"Maintenance"
	supply is turned off and carefully discharge the	
	electricity of the capacitors.	
	Do not apply any mechanical stress to the	
	capacitor terminals.	
Storage	Do not store capacitors at high temperatures or	7.3
	high humidity. Capacitors should be stored at	Storage conditions
	+5 to +35 °C and a relative humidity of $\leq$ 75%.	
		Reference
		chapter "Capacitors with
		screw terminals"
Breakdown strength	Do not damage the insulating sleeve, especially	"Screw terminals -
of insulating	when ring clips are used for mounting.	accessories"
sleeves		



# High voltage − 125 °C



## Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
$C_R$	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{\text{S,T}}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
$C_{f}$	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
$d_{\text{max}}$	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR <sub>f</sub>	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR <sub>⊤</sub>	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
1	Current	Strom
$I_{AC}$	Alternating current (ripple current)	Wechselstrom
$\mathbf{I}_{AC,rms}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
I <sub>AC,max</sub>	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
I <sub>AC,R</sub> (B)	Rated ripple current for base cooling	Nennwechselstromstrom für Bodenkühlung
l <sub>leak</sub>	Leakage current	Reststrom
I <sub>leak,op</sub>	Operating leakage current	Betriebsreststrom
1	Case length, nominal dimension	Gehäuselänge, Nennmaß
I <sub>max</sub>	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
$R_{\text{ins}}$	Insulation resistance	Isolationswiderstand
$R_{\text{symm}}$	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
$\DeltaT$	Temperature difference	Temperaturdifferenz
$T_A$	Ambient temperature	Umgebungstemperatur
T <sub>C</sub>	Case temperature	Gehäusetemperatur
T <sub>B</sub>	Capacitor base temperature	Temperatur des Becherbodens
t	Time	Zeit
$\Delta t$	Period	Zeitraum
t <sub>b</sub>	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





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Symbol	English	German
V	Voltage	Spannung
$V_{F}$	Forming voltage	Formierspannung
$V_{op}$	Operating voltage	Betriebsspannung
$V_{R}$	Rated voltage, DC voltage	Nennspannung, Gleichspannung
$V_s$	Surge voltage	Spitzenspannung
$X_{C}$	Capacitive reactance	Kapazitiver Blindwiderstand
$X_L$	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
$Z_T$	Impedance at temperature T	Scheinwiderstand bei Temperatur T
$tan \ \delta$	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
$\epsilon_{0}$	Absolute permittivity	Elektrische Feldkonstante
$\epsilon_{r}$	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

#### Note

All dimensions are given in mm.



#### Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
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