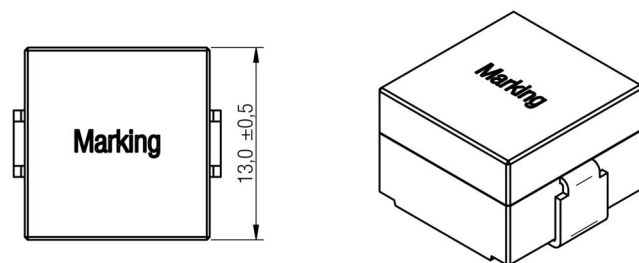
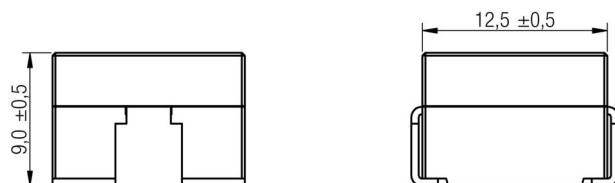
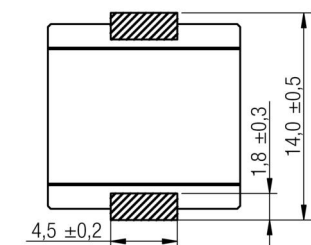
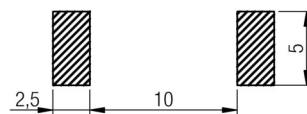


A Dimensions: [mm]

Scale - 2:1

B Recommended land pattern: [mm]

Scale - 2:1

C Schematic:**D Electrical Properties:**

Properties	Test conditions		Value	Unit	Tol.
Inductance	100 kHz/ 10 mA	L	470	nH	± 20%
Rated inductance	100 kHz/ 10 mA/ 47 A	L_R	175	μH	typ.
Rated current	$\Delta T = 40\text{ K}$	I_R	50.0	A	max.
Saturation current	$I\Delta L/L < 20\%$	I_{sat}	40.5	A	typ.
DC Resistance	@ 20°C	R_{DC}	0.165	mΩ	±7%
Self resonant frequency		f_{res}	95	MHz	typ.

E General information:

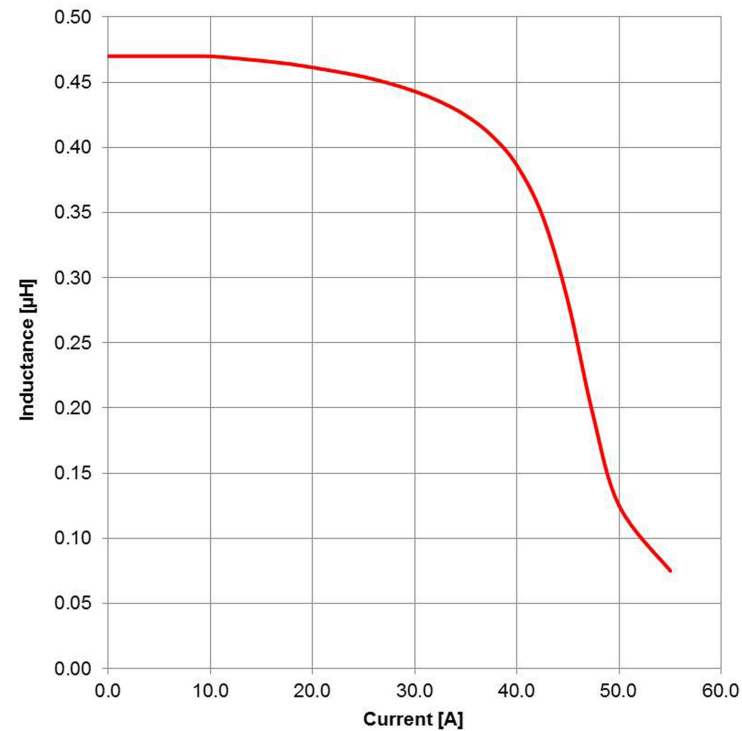
It is recommended that the temperature of the part does not exceed 125°C under worst case operating conditions.

- Ambient temperature: -40°C to +85°C (referring to I_R)
- Operating temperature: -40°C to +125°C
- Storage temperature (on tape & reel): -20°C to +40°C; 75% RH max.
- Test conditions of Electrical Properties: 20°C, 33% RH if not specified differently

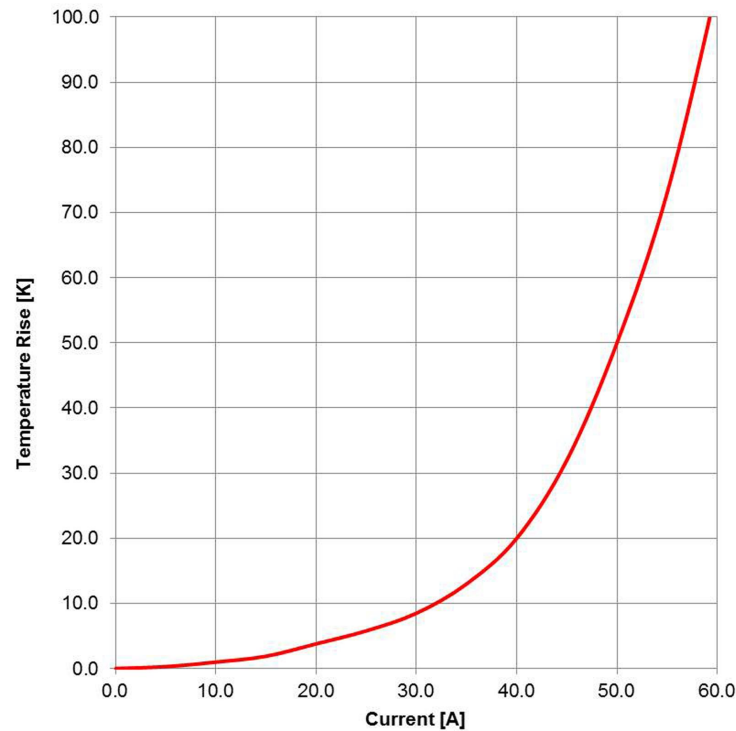
				Projection 	DESCRIPTION
					WE-HCM SMD High Current Flat Wire Inductor
				Würth Elektronik eiSos GmbH & Co. KG EMC & Inductive Solutions Max-Eyth-Str. 1 74638 Waldenburg Germany Tel. +49 (0) 79 42 945 - 0 www.we-online.com eiSos@we-online.com	Order.- No. 744309047
2.0	2013-06-20	SSt	BD		
1.0	2010-07-16	BD	-		SIZE A4
REV	DATE	BY	CHECKED		Size: 1390

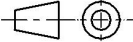



F Typical Inductance vs. Current Characteristics:



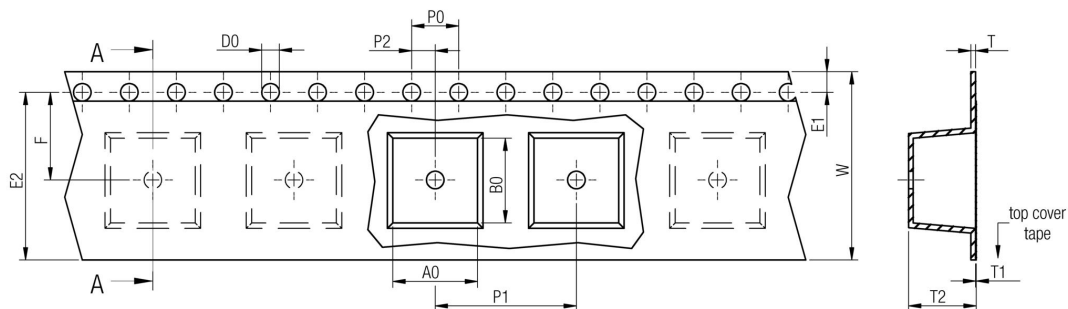
F Typical Temperature rise vs. Current Characteristics:



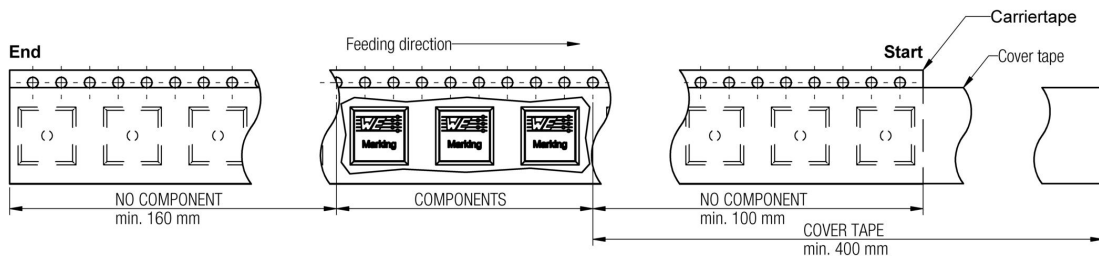
					<div>Projection</div> 		DESCRIPTION		
							WE-HCM SMD High Current Flat Wire Inductor		
					<div>Würth Elektronik eiSos GmbH & Co. KG</div> <div>EMC & Inductive Solutions</div> <div>Max-Eyth-Str. 1</div> <div>74638 Waldenburg</div> <div>Germany</div> <div>Tel. +49 (0) 79 42 945 - 0</div> <div>www.we-online.com</div> <div>eiSos@we-online.com</div>		Order.- No.		SIZE
2.0	2013-06-20	SSt	BD			744309047	A4		
1.0	2010-07-16	BD	-						
REV	DATE	BY	CHECKED			Size: 1390			

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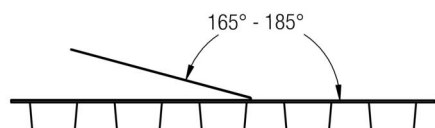
G Packaging Specification - Tape and Reel [mm]:



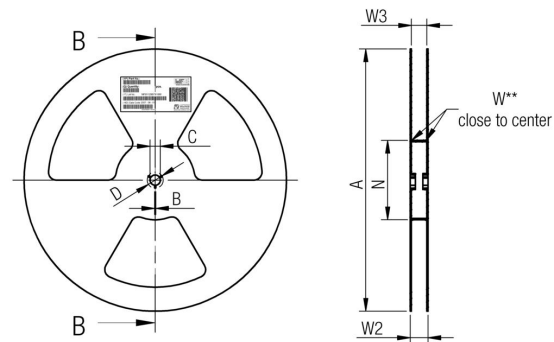
	A0	B0	W	P1	T	T1	T2	D0	E1	E2	F	P0	P2	Tape	VPE / packaging unit
tolerance	typ.	typ.	+0,3 -0,1	± 0,1	± 0,1	max.	typ.	+0,3 -0,1	± 0,1	min.	± 0,05	± 0,1	± 0,05		
size	7070	8,10	8,30	24,00	16,00	0,45	0,10	8,00	1,50	1,75	22,25	11,50	4,00	2,00	Polystyrene 500
	1050	7,10	10,30	24,00	12,00	0,45	0,10	5,80	1,50	1,75	22,25	11,50	4,00	2,00	Polystyrene 1000
	1070	8,10	11,20	24,00	16,00	0,45	0,10	9,00	1,50	1,75	22,25	11,50	4,00	2,00	Polystyrene 500
	1052	11,10	11,40	24,00	16,00	0,45	0,10	5,80	1,50	1,75	22,25	11,50	4,00	2,00	Polystyrene 700
	1190	11,60	12,00	24,00	20,00	0,45	0,10	10,00	1,50	1,75	22,25	11,50	4,00	2,00	Polystyrene 300
	1240	11,80	11,30	24,00	16,00	0,45	0,10	5,00	1,50	1,75	22,25	11,50	4,00	2,00	Polystyrene 700
	1350	14,20	14,30	24,00	20,00	0,45	0,10	6,10	1,50	1,75	22,25	11,50	4,00	2,00	Polystyrene 500
	1390	13,65	14,65	24,00	20,00	0,45	0,10	10,00	1,50	1,75	22,25	11,50	4,00	2,00	Polystyrene 300



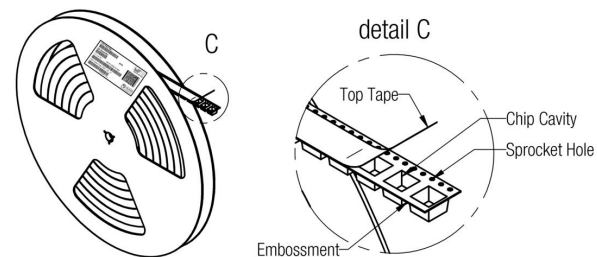
Packaging is referred to the international standard IEC 60286 -3:2007



	Pull-of force
Tape width 24 mm	0,1 N - 1,3 N



	A	B	C	D	N	W1	W2	W3	W3
tolerance	± 2,0	min.	± 0,8	min.	min.	+ 1,5	max.	min.	max.
Tape width 24 mm	330,00	1,50	13,00	20,20	100,00	24,40	30,40	23,90	27,40



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eiSos@we-online.com

DESCRIPTION

WE-HCM SMD High Current Flat Wire Inductor

Order.- No.

744309047

Size: 1390



SIZE

A4

H Soldering Specifications:



H1: Classification Reflow Profile for SMT components:



H2: Classification Reflow Profiles

Profile Feature	Pb-Free Assembly
Preheat <ul style="list-style-type: none">- Temperature Min (T_{smin})- Temperature Max (T_{smax})- Time (t_s) from (T_{smin} to T_{smax})	150°C 200°C 60-120 seconds
Ramp-up rate (T_L to T_p)	3°C/ second max.
Liquidous temperature (T_L) Time (t_L) maintained above T_L	217°C 60-150 seconds
Peak package body temperature (T_p)	See Table H3
Time within 5°C of actual peak temperature (t_p)	20-30 seconds
Ramp-down rate (T_p to T_L)	6°C/ second max.
Time 25°C to peak temperature	8 minutes max.

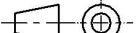

refer to IPC/JEDEC J-STD-020D

H3: Package Classification Reflow Temperature

	Package Thickness	Volume mm³ <350	Volume mm³ 350 - 2000	Volume mm³ >2000
PB-Free Assembly	< 1.6 mm	260°C	260°C	260°C
PB-Free Assembly	1.6 - 2.5 mm	260°C	250°C	245°C
PB-Free Assembly	≥ 2.5 mm	250°C	245°C	245°C

refer to IPC/JEDEC J-STD-020D

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2.0	2013-06-20	SSt	BD				 COMPLIANT RoHS&REACH WÜRTH ELEKTRONIK	SIZE
1.0	2010-07-16	BD	-			744309047		A4
REV	DATE	BY	CHECKED			Size: 1390		

I Cautions and Warnings:

The following conditions apply to all goods within the product series of WE-HCM of Würth Elektronik eiSos GmbH & Co. KG:

General:

All recommendations according to the general technical specifications of the data-sheet have to be complied with.

The disposal and operation of the product within ambient conditions which probably alloy or harm the wire isolation has to be avoided.

If the product is potted in customer applications, the potting material might shrink during and after hardening. Accordingly to this the product is exposed to the pressure of the potting material with the effect that the core, wire and termination is possibly damaged by this pressure and so the electrical as well as the mechanical characteristics are endanger to be affected. After the potting material is cured, the core, wire and termination of the product have to be checked if any reduced electrical or mechanical functions or destructions have occurred.

The responsibility for the applicability of customer specific products and use in a particular customer design is always within the authority of the customer. All technical specifications for standard products do also apply for customer specific products.

Cleaning agents that are used to clean application might damage or change the characteristics of the component, body, pins or termination.

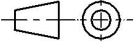

Direct mechanical impact to the product shall be prevented as the core material could flake or in the worst case it could break.

Product specific:

Follow all instructions mentioned in the datasheet, especially:

- The solder profile has to be complied with according to the technical reflow soldering specification, otherwise no warranty will be sustained.
- All products shall be used before the end of the period of 12 months based on the product date-code, if not a 100% solderability can't be warranted.
- Violation of the technical product specifications such as exceeding the nominal rated current will result in the loss of warranty.
- Due to heavy weight of the components of size 2212, strong forces and high accelerations might have the effect to damage the electrical connection or to harm the circuit board and will result in the loss of warranty.



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