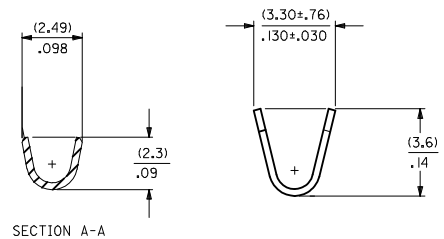
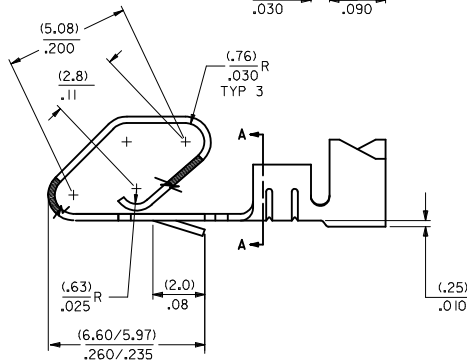
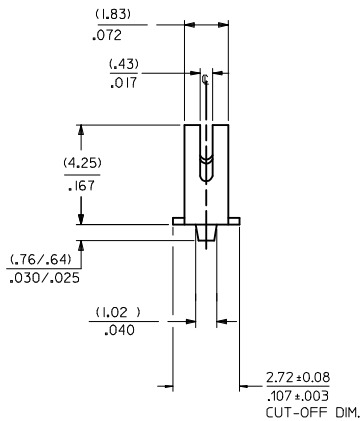
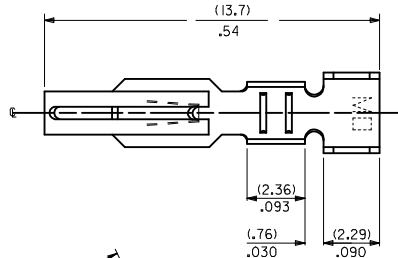


20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
PART NO.		ENC NO.		PLATING															
008-56-0113		2477-G		565															
008-56-0114		2477-GL		565															
008-50-0109		2477-(P909)		P909															
008-50-0110		2477-(P909)L		P909															



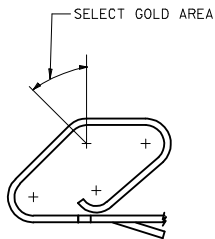
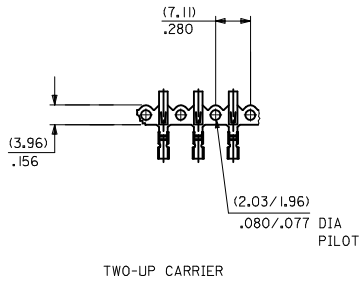
2477- * * * *

MATERIAL CODE
(.25)/.010 THK
BLANK=260 BRASS

WINDING SPEC.
BLANK= ES-339-B
L=LOOSE

OPTION CODE
BLANK=AS SHOWN

PLATING CODE PER SDES-88



CUT-OFF TOLERANCE		QUALITY SYMBOLS		GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE		DESIGN UNITS		THIRD ANGLE PROJECTION	
IEC NO: UCP2013-5579		DRAWN BY: 2013/06/28		mm		MM/IN		---		INCH		☉	
DRWN:KIPPER		2013/07/02		±---		DATE		DRAWN BY		DATE		TITLE	
CHKD:J.BELL		2013/07/16		±.010		DATE		CHECKED BY		DATE		KK CRIMP TERMINAL	
APPR:FSM TH				±.025		DATE		APPROVED BY		DATE		(3.96)/.156 CENTERS	
				±.036								18 TO 24 AWG WIRE	
				±								molex	
				ANGULAR ±1/2°								DOCUMENT NO.	
AD				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				MATERIAL NO.		SEE CHART		SD-2477-****	
								SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		SHEET NO.	
												1 OF 1	